

CENTER FIRE BARRELS - contd.NEW REAR SIGHT - MODELS 700, 742, 760  
1100 DEER GUN AND 870 DEER GUN "BRUSHMASTER"

Production reported that the project for the new Rear Sight has been approved. Process engineering and tool design will start in June. Schedules are to be developed with HI-Dense for the powder metal blanks. The schedule is to have the new Rear Sight in production in the first quarter of 1973.

RIM FIRE RIFLESMODEL 541-S SPORTER BOLT ACTION  
CLIP MAGAZINE RIM FIRE RIFLE  
(Introduction 1972)

Production reported that initial trial engraving of Model 541-S Receivers and Trigger Guards at Ilion showed that program and tooling changes were required. These changes are being completed by R & D and prove-out of the engraving should start the week of May 22. 83

R & D reported that checkering of Stocks for this model has not been started since the N/C tapes are still in development. Ilion Research has one engineer in training at the Test Center and assisting in the work. According to latest appraisal this could require at least another 4 weeks, or starting initial production June 15th, with Stocks for warehouse during last week in June. It had been planned to move the equipment to Ilion on Monday, June 19th. This plan will be reappraised to provide the least adverse effect on schedule.

MODEL 552-572 RIM FIRE RIFLES -  
MOLDED FIBER GLASS TRIGGER PLATE

Production reported that samples of duller finished molded fiber glass Trigger Plates for the Model 552-572 rifle have been completed. These samples are being reviewed by Marketing.

Marketing approves the new sample Trigger Plate and will review it with the Operations Committee Chairman prior to submission of the Part II Project and Request to Release to Production.