

SHOTGUNS - contd.MODEL 3200 SHOTGUN - contd.

The Chairman asked about the solution to the hard unlocking problem. R & D reported that a 3-step program was proposed.

1. Use the Top Lock Stop now. This has been tested through 50,000 dry cycles without the gun becoming loose.
2. Change the locking angle from $7\frac{1}{2}^{\circ}$ to 15° . With this angle, heavy loads tend to unlock the Top Lock.
3. Add a stop dog inside the Top Lock which prevents unlocking when firing.

R & D reported that the following Barrels are being made for shipment to Bridgeport for iron shot testing.

1. Heat treated choke - standard otherwise.
2. Cold formed Barrel with
 - a. Regular choke
 - b. Full taper choke

Half of the 2a and 2b Barrels will be stress relieved.

A proposed law for Maryland would make it illegal to carry lead shot loads when waterfowling.

Marketing reported that the Outdoor Writer's reception of the Model 3200 shotgun was terrific. R & D showed the cycle of operations which provides them with more information for their writing. It is expected that the first year sales forecast will be met. There will be a program on BBC television featuring this gun.

It was noted that competitive over and under shotguns tend to have a less glossy wood finish. Production can provide a less glossy wood finish if required.

Everything else - package, label, etc. is ready.