MINUTE #22 - 1972

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## RIM FIRE RIFLES - contd.

## MODEL 541-S SPORTER BOLT ACTION CLIP MAGAZINE RIM FIRE RIFLE - contd.

R & D reported that the new fixture for N/C checkering of the Stock grip is satisfactory. It is expected that all checkering patterns will be completed in January, 1973 and the machine in Wilmington shipped to Ilion. Fore-arm checkering on 50 Stocks has been completed. Cycle time for this pattern has been reduced from 27 to 17 minutes.

MODEL 540X AND MODEL 540X-JR POSITION RIFLES MODEL 40XE STANDARD POSITION RIFLE - RIM FIRE MODEL 40XE ARMY NATIONAL MATCH COURSE RIFLE (Introduction 1974)

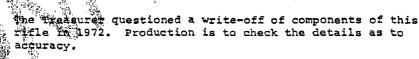
R & D reported that rifles have been provided to production which are being used instead of drawings as a basis for estimating.

Production reported that estimates are being made except for the Model 40XB Army National Match Course Rafle.

MODEL 591-592, 5mm MAGNUM RIM FIRE RIFLES

Production reported that Management has approved discontinuing the Model 591-592, 5mm magnum rifles. Approximately 6000 rifles will be available for shipment in 1973.

It was recommended that reporting be dropped.



Committee Action:

The Operations Committee dropped reporting on the Model 591-592, 5mm rifles.