

SHOTGUNS - contd.MODEL 1100, 20 GAUGE LIGHTWEIGHT SHOTGUN - contd.

Production reported that use of 1140 modified steel in Receivers and/or a long Barrel Extension to improve endurance life of Model 1100, 20 gauge lightweight shotguns for skeet use have been proposed. Estimated incremental factory cost increase for the Receiver is \$0.66 and for the Barrel Extension, \$0.20.

Cost comparisons are being made to determine the results of dropping both Model 870 and 1100, 20 gauge shotguns and replacing them with the lightweight guns selling at the same price as the regular guns.

It was requested that the testing and economic comparisons be completed and reviewed at the February meeting.

MODEL 3200 SHOTGUN  
(Introduction 1973)

Production reported that Model 3200 shotguns have been pulled from the warehouse and corrections were made as indicated by continued testing. It is expected that 60% of the guns scheduled for January will be produced. Flow of major components is at the rate of 30 guns per day and this is being increased to achieve the scheduled rate of 60 per day for February.

Skeet guns will be produced in January and February; regular trap guns in February and special trap guns in March.

It is indicated that production will be 250 guns below schedule at the end of January.

In December, the Main Hammer Spring rate was raised to increase Firing Pin indent. This caused reduced Main Hammer life. Guns were pulled from the warehouse to replace Main Hammers with those which had been shot peened. Also there had been two incidences of Toggle Block Screws coming out from extended testing. These were tightened and sealed with adhesive.

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