

SHOTGUNS - contd.MODEL 1100, 20 GAUGE LIGHTWEIGHT SHOTGUN - contd.

R & D and Marketing are to determine which items are critical at the present expected life. Consideration is to be given to the routine maintenance concept for replacing other than major components.

Design or manufacturing changes are to be developed for each component requiring increased life. When these improved components are available, they are to be tested in the long Barrel Extension guns as one complete package.

MODEL 3200 SHOTGUN
(Introduction 1973)

Production reported that about 950 Model 3200 shotguns will be produced in March. To date, 1454 have been produced. Forty-five guns per day are being produced now. It is expected that a rate of 65 guns per day will be reached by the end of March.

Excess costs above realizable value per gun were \$3200 in December, \$650 in January, \$216 in February and it is expected it will be \$110 in March. Teams have been assigned to improve labor effectiveness and manufacturing processes. Costs are being reduced.

Delivery of the new roll mark for the Frame of target guns is expected in July.

There is installed capacity to produce 15,000 guns per year. A report will be made at the April meeting on what is required to increase capacity to 20,000 guns per year.

A production sample Model 3200 trap grade shotgun was reviewed.

Marketing noted that the forecast is for 13,500 guns in 1973. Should this be 15,000? The 13,500 is correct unless the Production report in April indicates an increase.

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