

SHOTGUNS - contd.MODEL 3200 SHOTGUN - contd.

Excess costs above realizable value per gun were \$34 in May. Realizable value was greater in April than May because Trap and Special Trap guns were 84.4% of April production compared to 15.6% of May production. This is the major reason for the increase in excess cost in May compared to April. It is expected that costs will reach the break-even point in July.

Processing of the trial and pilot lot of One of 1000 trap guns started June 18 and will be completed July 16. Production of this gun will start in July. Marking rolls for Premier and the serial number should be received the week of July 2.

The gun in Kentucky (Serial No. OU 6165) that was reported to have fired on closing has been received at Ilion and is being analyzed. The gun in Texas (Serial No. OU 5360) with the same complaint has been received, analyzed, corrected and shipped to the customer on June 14. The Texas gun action could open before the Top Lock latched when the Top Lock Lever was "eased" through part of its operating arc. One hundred percent inspection has been implemented to prevent guns from leaving the plant with this condition.

R & D reviewed the functional conditions that could allow the action to open without the Top Lock latched. Procedures in effect will eliminate these conditions.

Warehouse guns were pulled and checked 100%.

Marketing requested that the Gunsmith Conferences provide information on function of the Top Lock Latch system.

Functional and appearance complaints, as defined by Marketing, and the improvement programs in progress were thoroughly reviewed.

MODEL 3200 ONE OF 1000 SKEET SHOTGUN  
(Introduction 1974)

R & D reported that development of the N/C checkering and engraving patterns for the Model 3200 One of 1000 skeet shotgun is on schedule.