

CENTER FIRE RIFLES - contd.

NEW REAR SIGHT - MODELS 700, 742, 760,  
1100 DEER GUN AND 870 DEER GUN BRUSHMASTER

Production reported that it is planned to start using the new Rear Sight on Model 552 and 572 BDL rim fire rifles in June.

RIM FIRE RIFLES

MODEL 540X AND MODEL 540X-JR POSITION RIFLES  
MODEL 40XB STANDARD POSITION RIFLE - RIM FIRE  
MODEL 40XB ARMY NATIONAL MATCH COURSE RIFLE  
(Introduction 1974)

Production reported that the plant order for tooling these rifles has been authorized. R & D has completed hand making the two master Stocks required and the copy lathe formers are to be ordered. Production to warehouse is scheduled for April, 1974.

R & D reported that Stock sections will be defined using the Calcomp equipment measuring directly from the prototype Stocks.

Model 540X Position Rifle and Model 40XB Standard Position Rifle prototypes were reviewed.

COMMITTEE ACTION:

The Operations Committee recommended General Management approval to release to production the Model 540X and 540X-JR Position Rifles; Model 40XB Standard Position Rifle and the Model 40XB Army National Match Course Rifle.

BENCH REST BULLETS

R & D reported that since the startup at the end of April, about 400,000 bullets will have been produced by the end of June. Cost for May and June are close to breakeven. Delivery of equipment to eliminate production bottlenecks is longer than expected.