

CENTER FIRE RIFLES - contd.

NEW REAR SIGHT - MODELS 700, 742, 750,
1100 DEER GUN AND 870 DEER GUN BRUSHMASTER

Production reported that the new Rear Sight is in use on rifles. Components will be available for the shotguns in October. It was recommended that reporting be dropped until October.

Committee Action:

Reporting on use of the new Rear Sight on shotguns will start in October.

RIM FIRE RIFLES

MODEL 540X AND MODEL 540X-JR POSITION RIFLES
MODEL 40XB STANDARD POSITION RIFLE - RIM FIRE
MODEL 40XB NATIONAL MATCH COURSE RIFLE
(Introduction 1974)

R & D and Production are developing the information necessary for N/C machining on these Stocks. Copy lathe formers have been ordered. Design of other tooling for the Stocks has started.

The deep Model 540X stock blank will not fit the Richardson G16 machine for inletting. It may be necessary to assemble the bottom portion of the forearm with adhesive after inletting. This was done on the prototype rifles.

Model 540X Position Rifle and Model 40XB Standard Position Rifle prototypes were reviewed. The Stocks will have a walnut finish as on the prototypes.

After the meeting, R & D requested that "Army" be dropped in the title - Model 40XB Army National Match Course Rifle.

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