

MODEL 742-X PROCESS

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ALTERNATIVE METHODS OF MANUFACTURE

PART	METHOD	Capital	Std. Material	Std. Labor
Frame	a. Solid Block		1.90	
	b. Solid Block (Mat'l)		1.30	
	c. Solid Block (Redesign)			
	d. Plates - Welded		.51	
	e. Formed		1.69	
Barrel Extension	a. Bar Stock		1.58	
	b. Upset Blank		.57	
	c. Two Piece			
Top Lock	a. Original Material		.273	
	b. Material 1140 Mod. Cold Drawn		.134	
	c. Material 1140 Mod. Hot Rolled		.099	
Trigger Plate	a. Bar Stock		.783	
	b. Extrusion			
	c. Die Casting		.35	
	d. Precision Cast			
	e. Investment Cast		4.50	
	f. Forging			
	g. Powder Metal			
	h. Finished Part			
Top Lock Lever	a. Investment Cast		.78	
	b. Bar Stock			
	c. Forging			
	d. Upset Bar			

EXHIBIT 1