MINUTE #3 - 1974

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SHOTGUNS - contd.

MODEL 3200 SHOTGUN (AND ONE OF 1000 AND PREMIER TRAP SHOTGUNS)-contd.

The R & D - Production effort to eliminate broken Top Tangs and stress marks on the Bottom Tang is continuing. Four product design variations have been tested. The most logical change includes fastening the Bottom Tang to the Frame with screws in tension and brazing the Tang Connecting Block to the Top Tang. Three guns are being made for testing to confirm the preliminary results. This change also should help correct "Poor Trigger pull" and "Fails to Fire/Fails to Connect."

Broken Top Tangs could occur at about 20,000 rounds of target shooting if the Bottom Tang has clearance in the Frame. This depends upon the tolerances in each individual gun.

One complaint that has not shown up previously is a Barrel Band loose on the Barrel diameter (one gun).

Marketing reported there was much interest in the Model 3200 at the NSGA Show. There are 13,600 orders now for 197

MODEL 3200 ONE OF 1000 AND PREMIER SKEET SHOTGONS (Introduction 1974)

A production sample Model 3200 bne of 1000 skeet shotgun will be available for review before the next meeting with the recommendation that it be released for invoice shipment. A satisfactory Recoil Pad has been established. Production is controlled by word availability.

MOREL 3200 FIERD MAGNUM SHOTGUN (Introduction 1975)

> Foduction reported that tool design has been completed and procurement is in progress for the Model 3200 field magnum shotgun. Trial and pilot is to start in March.

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