

CENTER FIRE RIFLES - contd.MODEL 700 BOLT ACTION CENTER FIRE RIFLES - IMPROVEMENTS
(Introduction 1974)

Production reported on the Du Pont development of the three-head N/C checkering machines. The goal, as of April 23, is to get first machine cutting at same speed as single head machines and deliver to Ilion on June 7. The second machine would remain at Du Pont for development to obtain project operating speed. This is a minimum delay of two weeks. Development continues on stepping motors, machine dynamics and software.

Du Pont Engineering management remains confident of success on this development. Time is needed. Remington does not want to apply so much pressure that the machine is shipped before it will perform.

Project funds spent and committed through March are 95.5% of authorized. Extended development work on the checkering machines may require a Part 2 project.

RIM FIRE RIFLESMODEL 540XR AND 540XRJR POSITION RIFLESMODEL 40XC NATIONAL MATCH RIFLEMODEL 40XR POSITION RIFLE

(Introduction 1974)

Production reported there is a design change on the Model 540XR Stock which moves the front of the grip forward. Tool revisions required are being determined. It is estimated that revisions will take about four weeks. Pilot assembly will be delayed to July which means that warehouse production probably will start in August.

Trial of N/C inletting shaping of the Model 40XR-XC Stocks continues.

Marketing reported there are significant orders for the 540XR and 540XRJR rifles.