

SHOTGUNS - contd.COMPETITIVE SHOTGUNS - contd.

The effect on endurance life of new tooling on the Browning and Winchester versus old tooling on the Model 1100 was questioned. R & D indicated that each failure must be analyzed and cause defined. High volume production does cause tooling problems.

The Chairman directed R & D and Production to give top priority to correcting these conditions on current Model 1100 production and report next month.

Ithaca Model 51 results were not reported since it was not possible to keep the gun shooting.

MODEL 1100X AUTOLOADING SHOTGUN  
(Introduction not established)

R & D reported that effort on this development has been reduced. The two new prototype guns will be available in the fourth quarter.

PHOTO-ETCHED MATTING OF VENT RIBS

Production reported that the week of June 10, 1428 photo-etched Vent Ribs were produced with only 2.8% rejects on a one-shift, five-day schedule. The process is operating satisfactorily and the production rate should be improved again by next month when a new print frame is put into use. An operator is being trained for second shift operation.

Current production is about 20% - 25% of requirements. The rejects are reprocessed to repair. Scrap is about .2%. Full production should be reached this year. Production is going to warehouse.

Status is to be reported again in December.

83