

SHOTGUNS - contd.MODEL 1100, 20 GAUGE LIGHTWEIGHT SHOTGUN - contd.

to introduce in a skeet grade. Model drawings are ready to transmit for release to production.

A prototype Model 1100, 20 gauge lightweight skeet shotgun was shown. Marketing reviewed the major changes: long Barrel Extension; wider Locking Block; revised Breech Bolt and an Ejection Port that is more narrow in the front half of its length. Marketing recommended the prototype sample be accepted and released to production upon development of acceptable economics.

Production reported that process estimates have been made for the revised shotgun. Equipment requirements are to be estimated so that project economics can be determined. Marketing has provided a proposed three year schedule for introduction of the improved gun and phasing out of the regular Model 1100, 20 gauge shotgun.

Committee Action

The Operations Committee accepted the Model 1100, 20 gauge lightweight prototype sample shotgun. Release to production will be recommended to General Management when economics are accepted.

MODEL 1100 AUTOLOADING SHOTGUN - IMPROVEMENTS

R & D reported that development of improvements that are being implemented now has been completed except for the new Operating Handle Detent system. Further design and testing is required to provide a satisfactory spring.

New improvements under development are:

- . Improved Receiver Buffer
- . One piece Connector to replace right and left Connectors
- . One piece piston design for the gas system.