

EXHIBIT 6 - contd.

• Cold Forming - Welded Tubing

I. Shotgun Barrel

A. 1.

1. GFM process requires high capital investment.
2. Older machines nearing need for replacement.
3. Older machines discontinued and spare parts supply increasingly in doubt.

- B. Two processes are being investigated with potential annual savings of \$60,000 and \$100,000 respectively.

II. Center Fire Barrel Chamber - method of forming center fire barrels is being sought as a replacement for our present GFM process for the same reasons as shotgun barrels.

• Mechanized

- a. Assembly Operations - A study is being conducted to design and build a mechanical assembly machine for the family fire control. This will include an automatic final inspection fixture for the assembly. In addition, a fixture for pre-setting Model 700 fire controls is expected in December.

- b. Polishing - An investigation into receiver radii polishing is being conducted. Tests so far look positive and our goal is to have economics by mid-December.

Crush grinding tests are to be made to see if this process is feasible.

- c. Spraying of pressed formed wood - Present process requires the use of 13 hand sprayers which makes this phase of the process highly labor intensive. Automatic spraying is being considered. This type of technology is already in use in connection with the next item.

TEXT B