

QUALITY REVIEW AT ILION - contd.Review of Quality Performance  
and Progress in Past 12 Months - contd.

Additional equipment (gages and tools) ordered for faster and better corrective action.

Individual records kept for each inspector and assembler - showing defects found and corrective action taken.

B. Finished Gun Quality - Ten Demerit Status

Exhibit 8 shows that performance has not improved nor gone down. The program for the coming year, discussed later, is aimed at improving quality in general and 10-demerit quality in particular.

C. Function - Overall Test

Exhibit 9 shows an improving trend in functional rejects at gallery testing. Results are in the upper half of the control limit.

D. Accuracy - Overall Target

Exhibit 10 shows overall target results in the lower half of the control limit and with little change.

E. Major Demerits - Finish Gun Audit

Exhibit 11 shows number of major demerits per year starting in 1965. With slightly better performance for the remainder of the year, 1975 could set a new record for fewest major demerits.

Exhibits 12 shows major demerit performance by model with comments as follows:

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