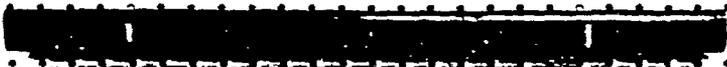


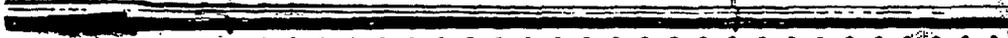
TMD EXTRUDE NO REAM DEVELOPMENT



EXTRUDE YIELD TUBES



TMD EXTRUDE FINISH CHAMBER BORE CHOSE



FIRST TURN O D



SECOND TURN O D



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CONFIDENTIAL

