

SHOTSHELL ASSEMBLY MECHANIZATION

	<u>GOAL COMPLETION</u>
FEASIBILITY DEMONSTRATION	
• LACHAUSSEE ROTARY	8/80
• MODIFIED M&P	11/80
• DIAL MACHINE	6/81
ECONOMICS	9/30
PLAN RECOMMENDATION	12/80

CHART XXIIIPRIMER ASSEMBLY MECHANIZATIONCOMPONENTS

- INTEGRAL ANVIL BATTERY CUP
- PRIMER CUP
- NET PRIMER MIX

PROCESS

- PRIMER CUP -- IN-LINE CHARGE, INSPECT, DRY
- FINAL ASSEMBLY -- IN-LINE WITH AUTO. INSPECT

EQUIPMENT

- PRIMER CUP -- AUTOMATED PLATE/CONVEYOR
- FINAL ASSEMBLY -- LACHAUSSEE ROTARY

CHART XXIVPRIMER ASSEMBLY MECHANIZATION

	<u>GOAL COMPLETION</u>
REVIEW OF ALTERNATIVES	3/81
ECONOMICS	6/81
FEASIBILITY DEMONSTRATION	9/81
PLAN RECOMMENDATION	12/81

CHART XXVCENTER FIRE PROGRESSIVE SHELL DRAW

	<u>GOAL COMPLETION</u>
HARDWARE	12/80
FEASIBILITY DEMONSTRATION (2 CALIBERS)	3/81
DATA BASE (ADDITIONAL CALIBERS)	9/81

CHART XXVI