

CENTER FIRE RIFLESMODEL FOUR LIMITED EDITION
(1981 Introduction)

Marketing noted that two alternatives had been considered for the Model Four Limited Edition Fore-end Tip: 1) A black steel cap with a black plastic Spacer; and 2) A rosewood Tip to match the Grip Cap. After reviewing the two alternatives, Marketing has decided on the rosewood Tip.

Research indicated that drawings of the rosewood Tip are ready for transmittal pending successful design tests. Only the Receiver artwork now remains to be approved. Two Receivers with revised artwork are now ready for Marketing review, and approval is expected by the January meeting.

Production noted that engineering estimates for this model are complete except for the Fore-end. When drawings of the rosewood Tip are available, the estimates will be completed and economics will be developed.

MODEL 700 BOLT LOCK

Research reported that five prototype Model 700 Rifles with the Bolt Lock and Fire Control Safety separated, are ready for testing. The prototype design includes blocks of both the Trigger and the Sear. Upon successful completion of tests, drawings can be transmitted to Production. Research noted that Production has estimated costs for the Bolt Lock, and indicated that drawings for estimating Fire Control costs will be released by December 20.

The Secretary reviewed the economics of adding the Bolt Lock to the Model 700 Fire Control (Exhibit 9). At Marketing's request, three cases were considered: 1) Adding the Bolt Lock with no price adjustment; 2) Adjusting the price to maintain margin and 3) Maintaining the price but deleting the sling currently included with BDL grades. Adding the Bolt Lock increases factory cost by \$3.00 per gun. Research noted that the Bolt Lock design will be reviewed for potential cost reductions before drawings are transmitted.

83