

## LIMITED DISTRIBUTION

PRODUCT SAFETY SUBCOMMITTEE MEETING  
JANUARY 2, 1979

PRESENT:

SUBCOMMITTEE

E. F. BARRETT, CHAIRMAN  
J. G. WILLIAMS  
E. HOOTON, JR.  
R. A. PARTNOY

OTHER

R. B. SPERLING, ACTING SECRETARY

SAFE GUN HANDLING

It was reported to the Committee that in 1975, due to what we learned from a quality audit on the Mohawk 600, Remington instituted new inspection procedures for all center fire bolt action rifles which were designed to catch a gun capable of being "tricked" into firing when the safety lever is released from the "safe" position. "Tricked" in this context means, safety lever placed in between "safe" and "fire" positions, trigger is then pulled, and the safety lever is subsequently moved to the "fire" position and the gun discharges. The inspection procedures involve the following:

- (1) A visual check for adequate clearance between the sear and the connector.
- (2) Measurement of this clearance by use of a .005 shim.
- (3) Attempting to trick the gun--three times in assembly, three times in gallery and three times at final inspection.