

- Components and visual O.K. on all returned shells
- All product shipped to K-Mart
- All shells (returned) were Rotary Cam
- Slug lodged in barrel will cause barrel burst ("Bird Cage") - no gun damage
- Probable causes
  - Shell reject or powder detect failure due to low pressure
  - Product run immediately after 3-day holiday
  - Powder bridging in hopper or inadequate flow during machine start-up
- Corrective Action:
  - Air interlock solenoid added to prevent machine start-up with low air pressure
  - Increased frequency of powder stop/detect checks - part of weekly Q.I.V. reports
  - Powder charger modified to improve flow characteristics

SDWildman:imr  
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