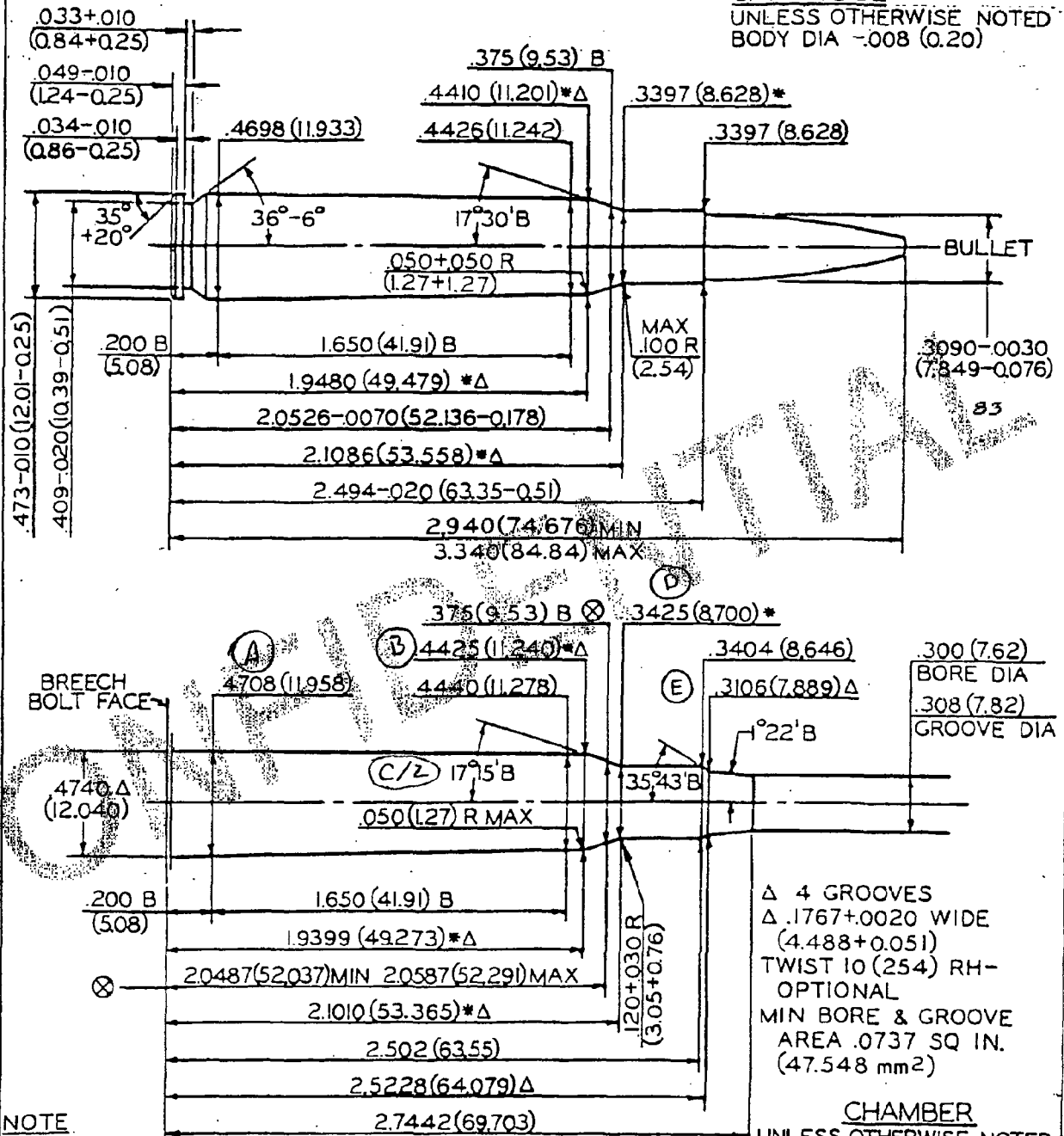


CARTRIDGE

UNLESS OTHERWISE NOTED
BODY DIA $\pm .008$ (0.20)

NOTE

B = BASIC

(XX.XX) = MILLIMETERS

 $\otimes$ = HEADSPACE DIMENSION

* DIMENSIONS ARE TO INTERSECTION OF LINES

 Δ = REFERENCE DIMENSION

ALL CALCULATIONS APPLY AT MAXIMUM MATERIAL CONDITION (MMC)

REV. DATE	APPROVED DATE	REVISION DESCRIPTION	CAL 30-06 SPRG
			DRAWN <u>L. A. R.</u> APPROVED
			S A A M I

CHAMBER

UNLESS OTHERWISE NOTED
ALL DIA $\pm .002$ (0.05)
LENGTH TOL $\pm .015$ (0.38)

Δ 4 GROOVES
 Δ .1767 $\pm$.0020 WIDE
 (4.488 $\pm$ 0.051)
 TWIST 10 (254) RH-
 OPTIONAL
 MIN BORE & GROOVE
 AREA .0737 SQ IN.
 (47.548 mm²)