

G6738609

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase

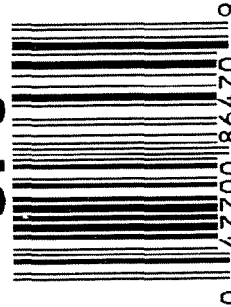


owner registration sticker

ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6738609**UPC**

BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 673 8609

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-19-08	J.P.D.
430	ASSEMBLE TO STOCK		6-19-08	SP
440	PROOF		6-19-08	SD
460	CHECK HEADSPACE		6-19-08	SD
470	DIS-ASSEMBLE ACTION	MAGNA-FLUX	6-19-08	J.P.D.
472	SERIALIZE BOLT HANDLE		6-22-08	J.P.D.
475	DRILL AND TAP SIGHT HOLES	WMS	6-23-08	SD
480	MAGNAFLUX BBL ACTION		6-24-08	WMS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-24-08	RT
520	GOFF BLAST BBL / REC		6-25	BZ
542	APPLY COATINGS (BARREL ACTION)		6-28	U
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-9	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-9	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-9	SP
	D) OIL FIRING PIN ASSEMBLY		7/10/08	J.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

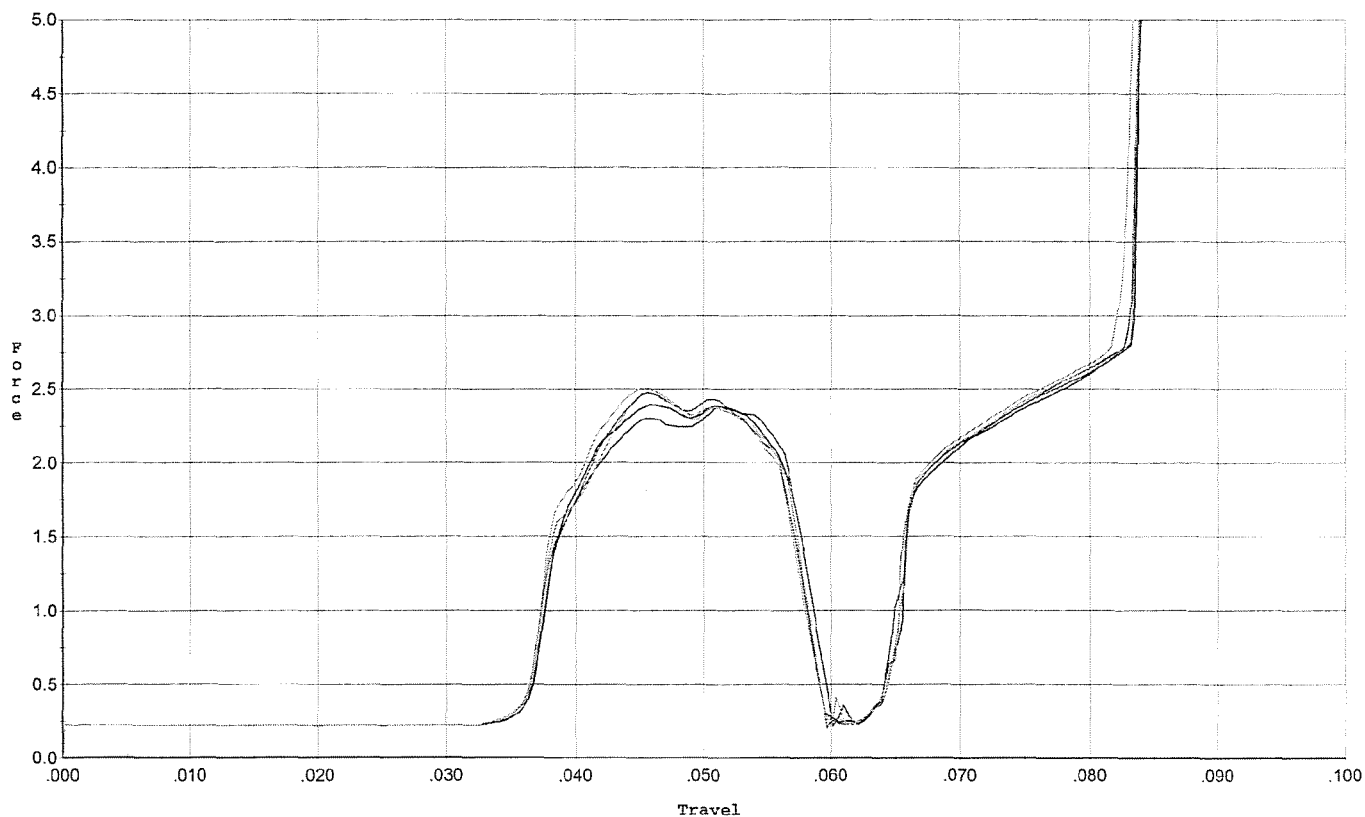
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8</u> <u>8</u> <u>7</u>	7-22	TC
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6</u> <u>6</u> <u>5.5</u>	7-22	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	7-22	TC
	J) ASSEMBLE STOCK		7/10/08	SPD
	K) ASSEMBLE SWIVEL STUDS		7-28-08	RT
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		/	
	M) IRON SIGHT ALIGNMENT		/	
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		/	
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-11-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/10/08	MED
670	FINAL INSPECTION A) HEADSPACE		7-28-08	RT
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.57</u> <u>2.30</u> <u>2.21</u> <u>2.15</u> <u>2.22</u>	7-11-08	SD
	C) FUNCTION		7-28-08	RT
690	PACK		7/29/08	Fay

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/9/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



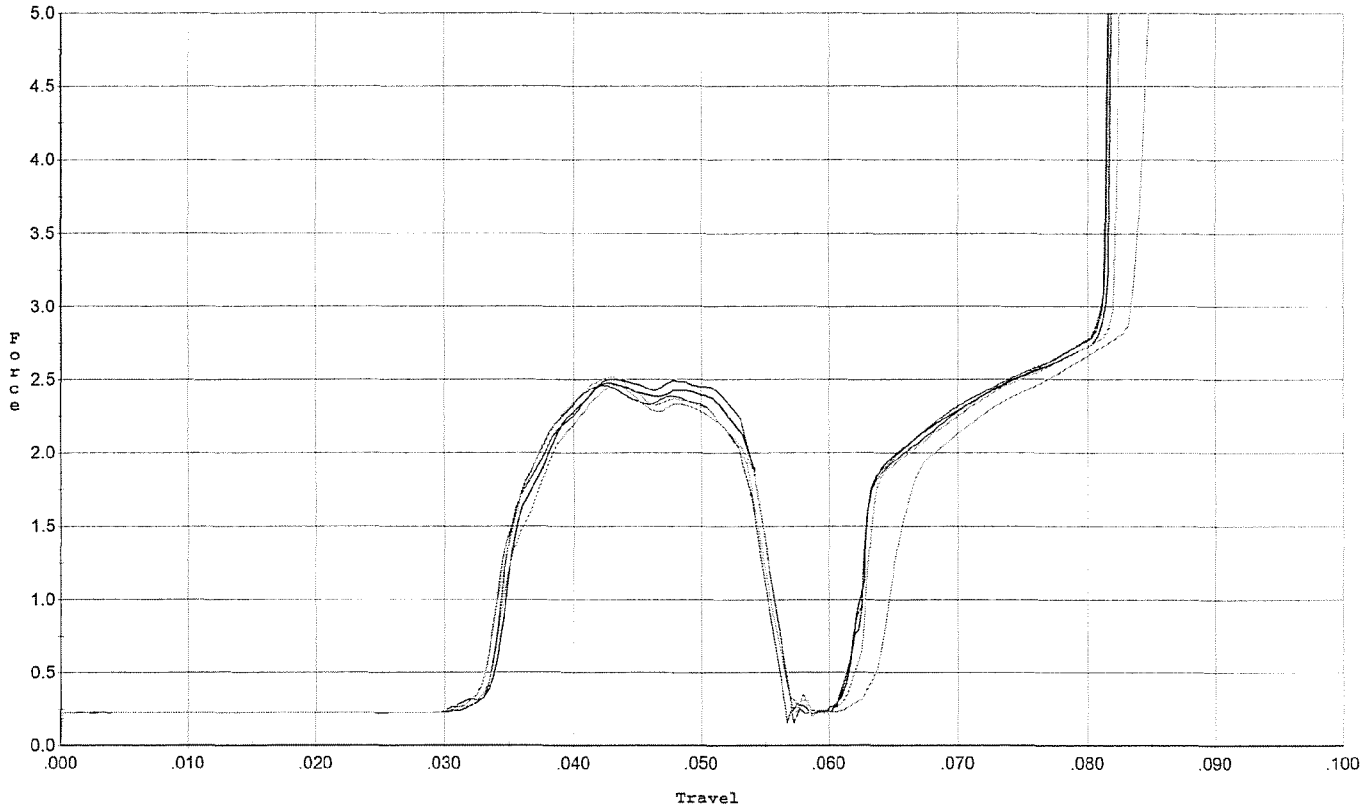
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.378	0.058	0.036	0.033	0.051		Set Trigger
2	2.395	0.057	0.036	0.034	0.051		Set Trigger
3	2.474	0.057	0.036	0.034	0.052		Set Trigger
4	2.482	0.057	0.036	0.034	0.051		Set Trigger
5	2.510	0.056	0.036	0.034	0.051		Set Trigger

Avg 2.44

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/9/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



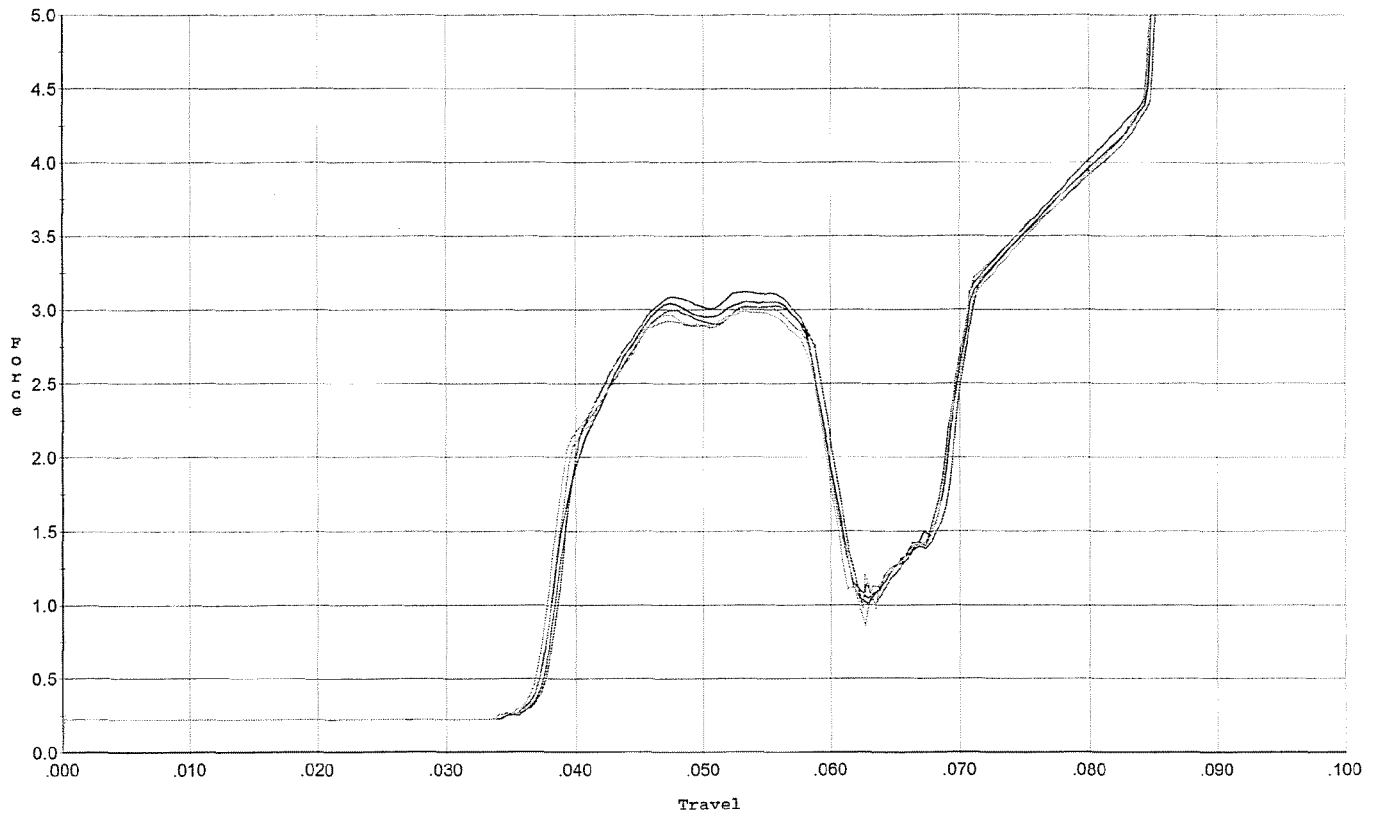
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.500	0.054	0.033	0.034	0.053		Set Trigger
2	2.477	0.054	0.034	0.034	0.052		Set Trigger
3	2.461	0.054	0.033	0.033	0.052		Set Trigger
4	2.515	0.054	0.033	0.034	0.052		Set Trigger
5	2.462	0.054	0.033	0.035	0.051		Set Trigger

Avg 2.48

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/9/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



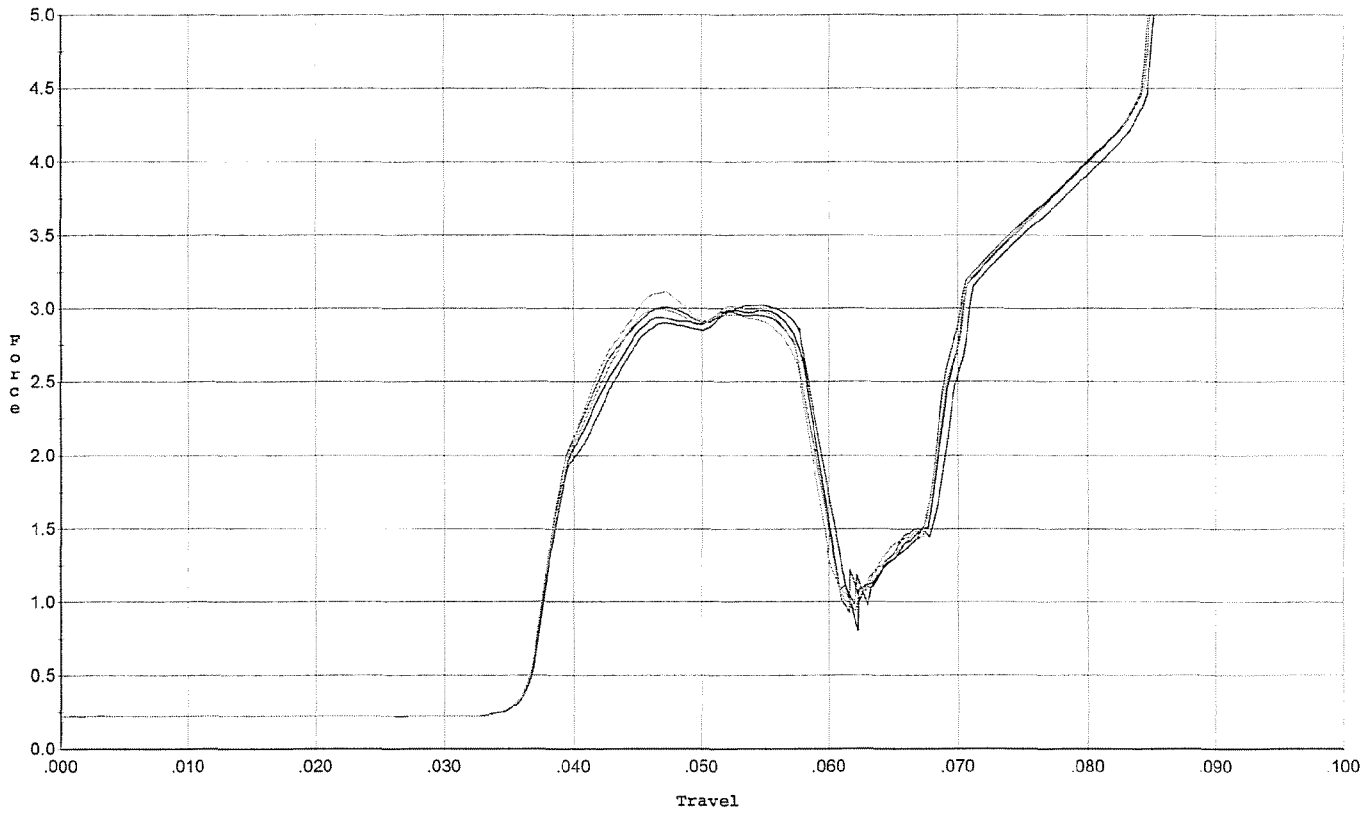
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.121	0.058	0.037	0.032	0.066		Set Trigger
2	3.055	0.058	0.037	0.032	0.066		Set Trigger
3	3.023	0.059	0.037	0.032	0.066		Set Trigger
4	2.987	0.059	0.036	0.032	0.066		Set Trigger
5	3.026	0.058	0.037	0.032	0.065		Set Trigger

Avg 3.04

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/9/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



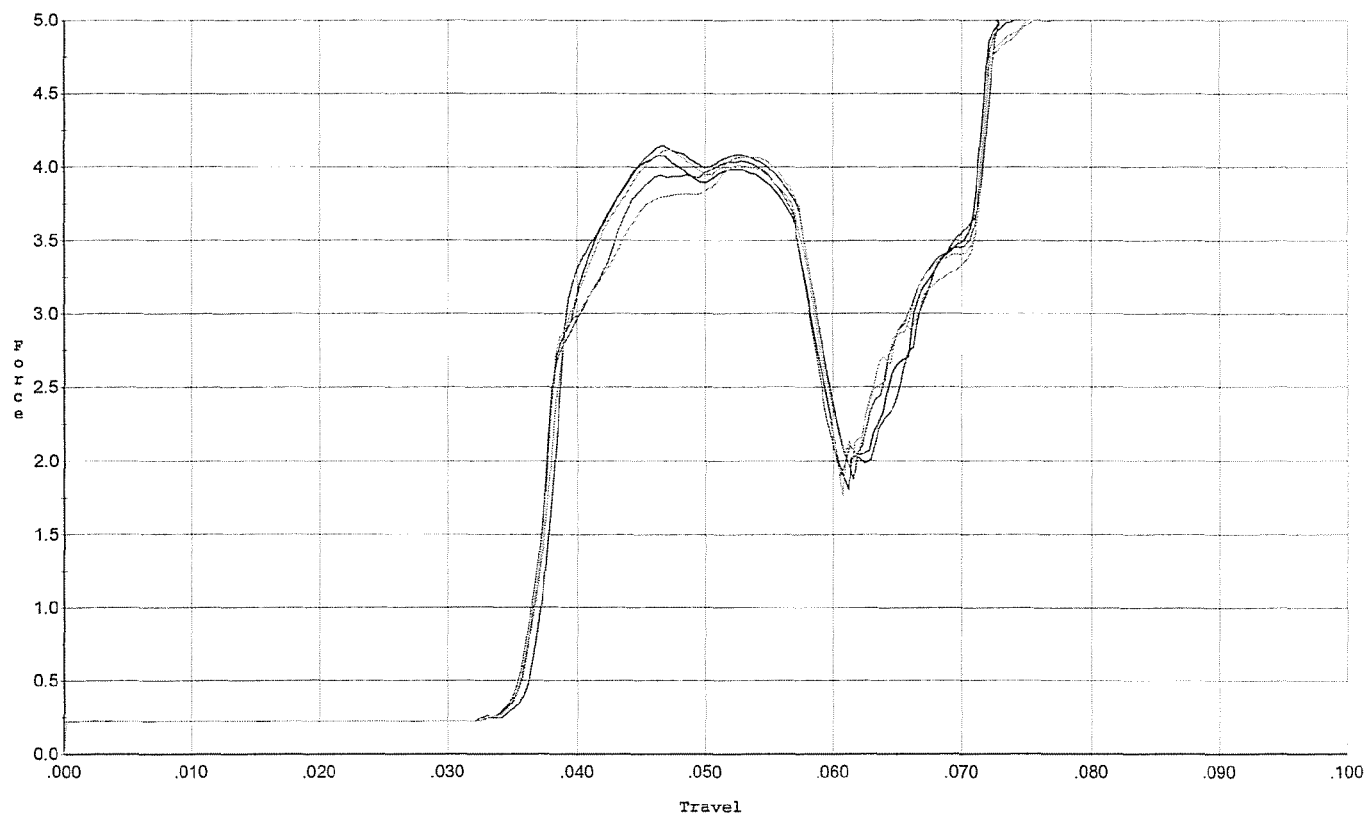
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.023	0.058	0.036	0.033	0.064		Set Trigger
2	2.988	0.058	0.036	0.033	0.065		Set Trigger
3	3.008	0.059	0.036	0.032	0.066		Set Trigger
4	3.113	0.059	0.036	0.032	0.067		Set Trigger
5	2.996	0.058	0.036	0.033	0.064		Set Trigger

Avg 3.02

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 7/9/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



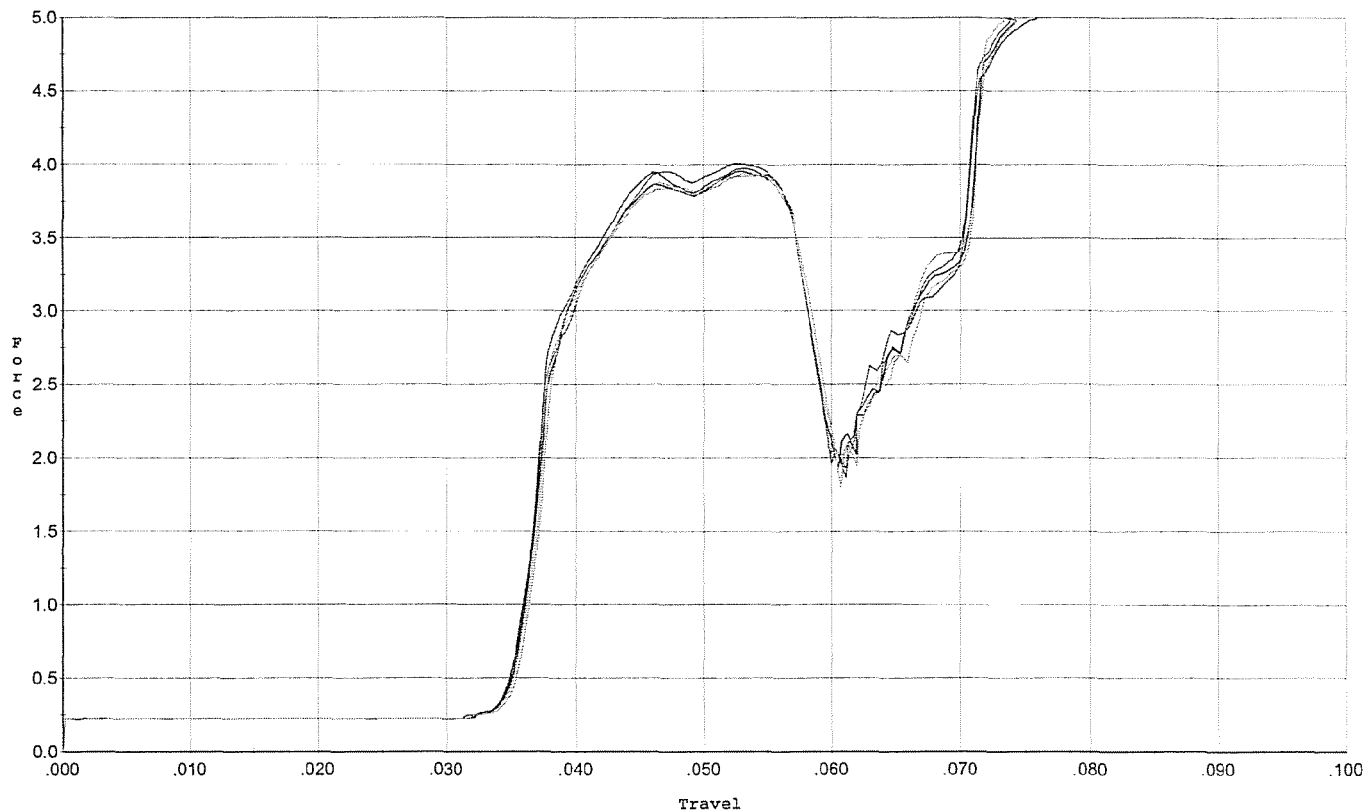
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.146	0.057	0.036	0.032	0.087		Set Trigger
2	4.079	0.057	0.035	0.032	0.085		Set Trigger
3	4.042	0.057	0.035	0.032	0.084		Set Trigger
4	4.012	0.058	0.035	0.032	0.085		Set Trigger
5	4.122	0.057	0.035	0.032	0.087		Set Trigger

Avg 4.08

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/9/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



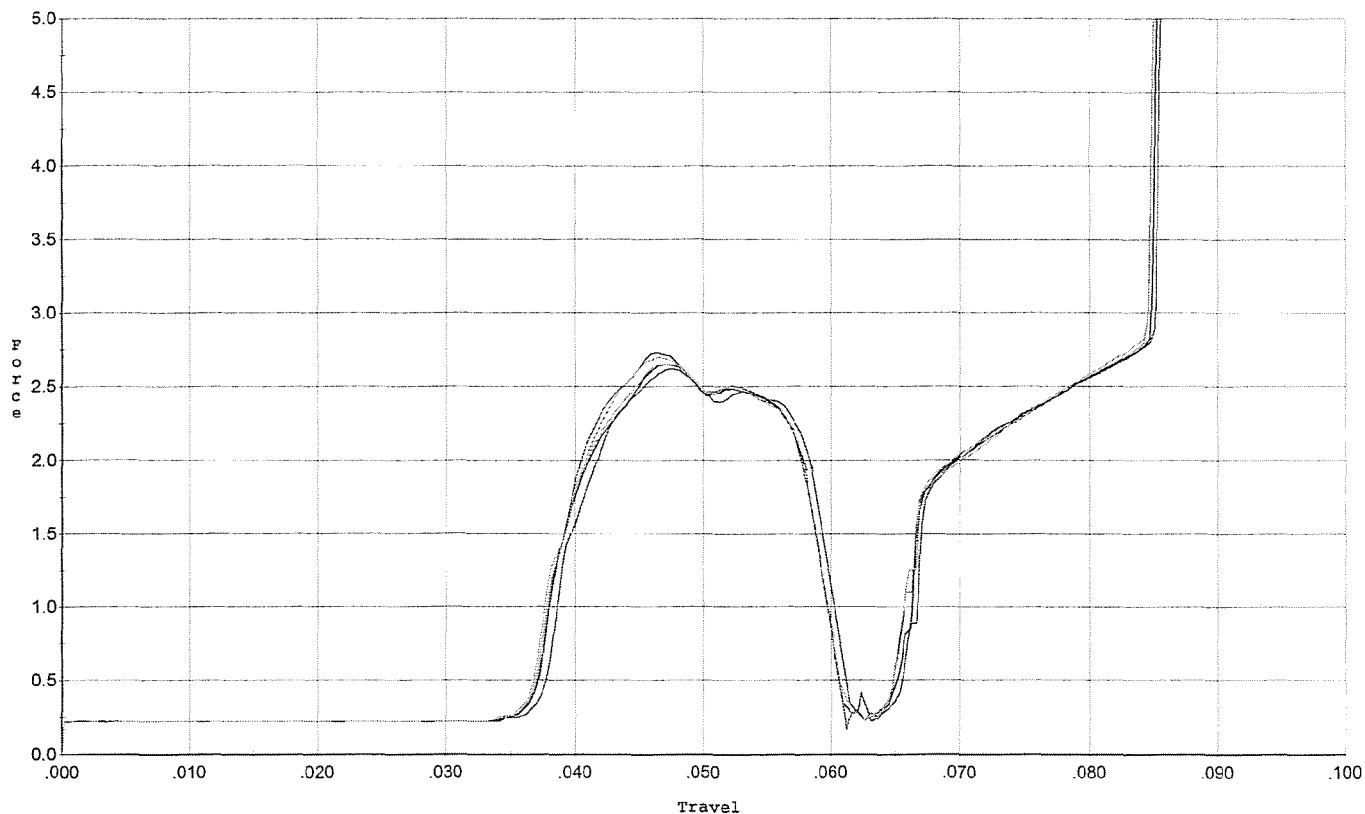
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.970	0.057	0.034	0.032	0.086		Set Trigger
2	3.954	0.057	0.035	0.032	0.084		Set Trigger
3	4.009	0.057	0.034	0.032	0.085		Set Trigger
4	3.938	0.058	0.035	0.031	0.086		Set Trigger
5	3.929	0.057	0.035	0.032	0.084		Set Trigger

Avg 3.96

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/9/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



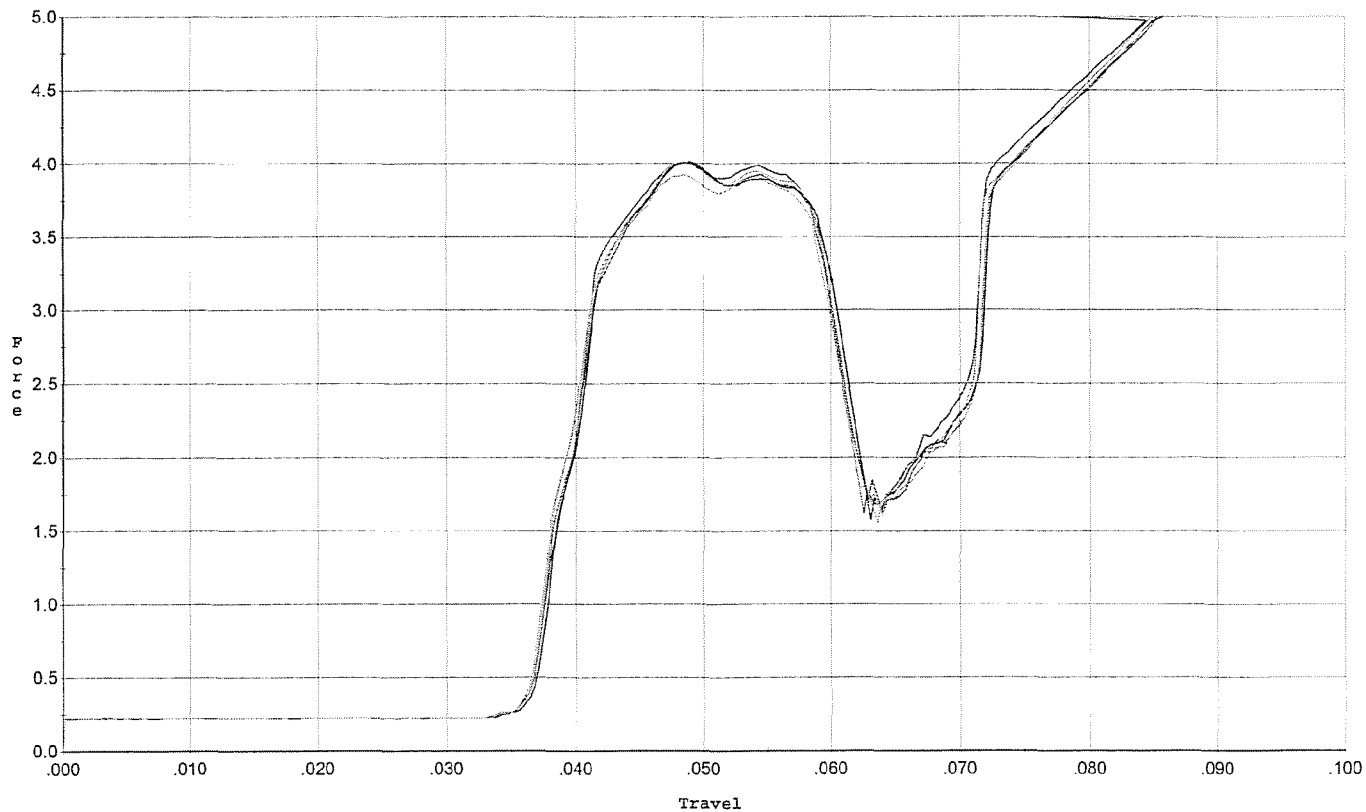
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.620	0.059	0.037	0.033	0.055		Set Trigger
2	2.651	0.058	0.037	0.034	0.056		Set Trigger
3	2.731	0.058	0.037	0.033	0.057		Set Trigger
4	2.698	0.058	0.036	0.033	0.057		Set Trigger
5	2.650	0.058	0.037	0.033	0.056		Set Trigger

Avg 2.67

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/9/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.008	0.059	0.036	0.030	0.087		Set Trigger
2	4.013	0.060	0.037	0.030	0.088		Set Trigger
3	4.007	0.059	0.036	0.030	0.086		Set Trigger
4	4.012	0.059	0.036	0.030	0.087		Set Trigger
5	3.924	0.060	0.036	0.030	0.087		Set Trigger

Avg 3.99