

5198 5495

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

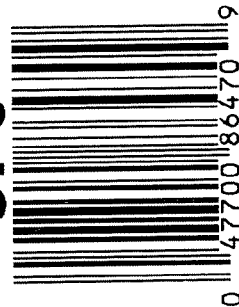


BM FORM

ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6738615**UPC**

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6738615

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6/11/08	S.P.D.
430	ASSEMBLE TO STOCK		6/11/08	JP
440	PROOF		6-11-08	SD
460	CHECK HEADSPACE		6-11-08	SD
470	DIS-ASSEMBLE ACTION		6/11/08	S.P.D.
472	SERIALIZE BOLT HANDLE		6-12-08	S.P.D.
475	DRILL AND TAP SIGHT HOLES		6/17/08	JP
480	MAGNAFLUX BBL ACTION		6/20/08	unc
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/18/08	RT
520	GOFF BLAST BBL / REC		6/20	BH
542	APPLY COATINGS (BARREL ACTION)		6-25-08	unc
545	(BOLT)			
560	RE-ASSEMBLE ACTION		6/26/08	RP
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6/26/08	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6/26/08	RP
	D) OIL FIRING PIN ASSEMBLY		6/27/08	S.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			
	2.50 LBS +/- .5 LBS			

F004 REV 5/2006

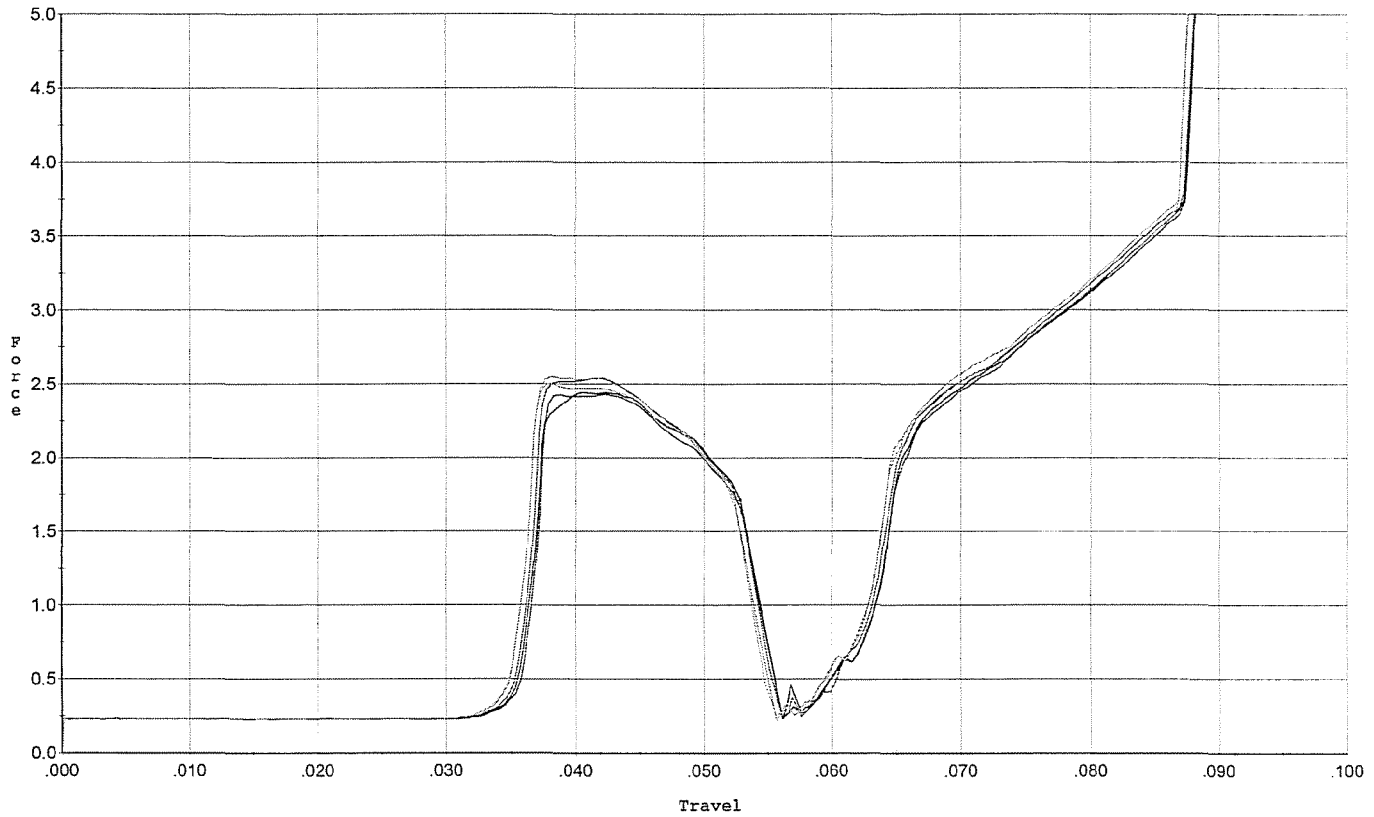
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.5</u> <u>5</u> <u>5</u>	7/8/08	Fm
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3</u> <u>3</u> <u>3.5</u>	7/8/08	Fm
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.023</u>	7/8/08	Fm
	J) ASSEMBLE STOCK		6/27/08	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		7/19/08	L.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7/19/08	L.P.D.
	M) IRON SIGHT ALIGNMENT		7/19/08	L.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7/19/08	L.P.D.
640 &	FUNCTION TEST AND	<u>PASS</u> FAIL		
650	TARGET	<u>PASS</u> FAIL	6-30-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		6/30/08	MED
670	FINAL INSPECTION A) HEADSPACE		7/19/08	Fm
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.87</u> <u>2.75</u> <u>2.83</u> <u>2.79</u> <u>2.78</u>	7/8/08	Fm
	C) FUNCTION		7/19/08	Fm
690	PACK		7/25/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/14/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



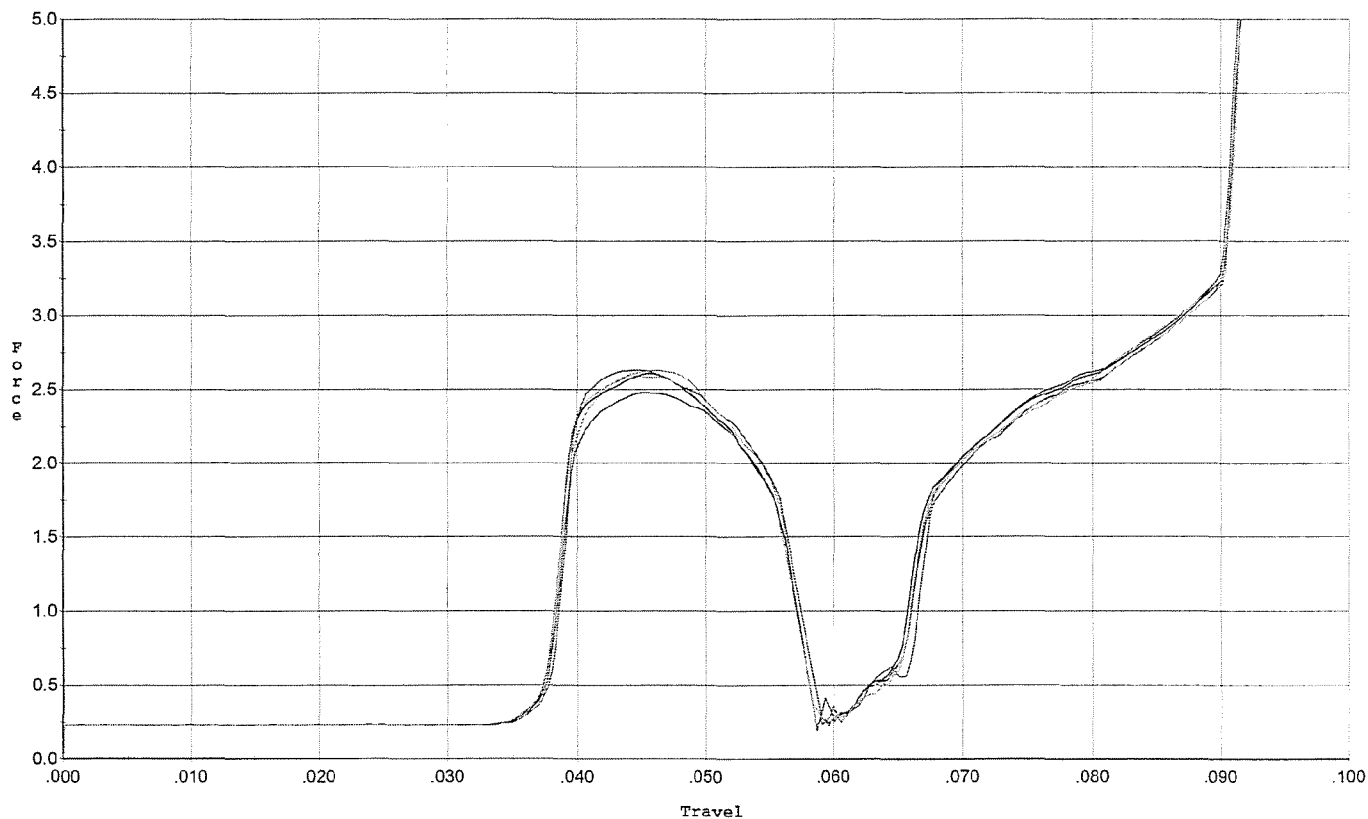
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.431	0.053	0.036	0.039	0.045		Set Trigger
2	2.442	0.053	0.035	0.039	0.046		Set Trigger
3	2.539	0.053	0.035	0.039	0.047		Set Trigger
4	2.502	0.053	0.035	0.039	0.047		Set Trigger
5	2.547	0.052	0.035	0.039	0.047		Set Trigger

Avg 2.49

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 5/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



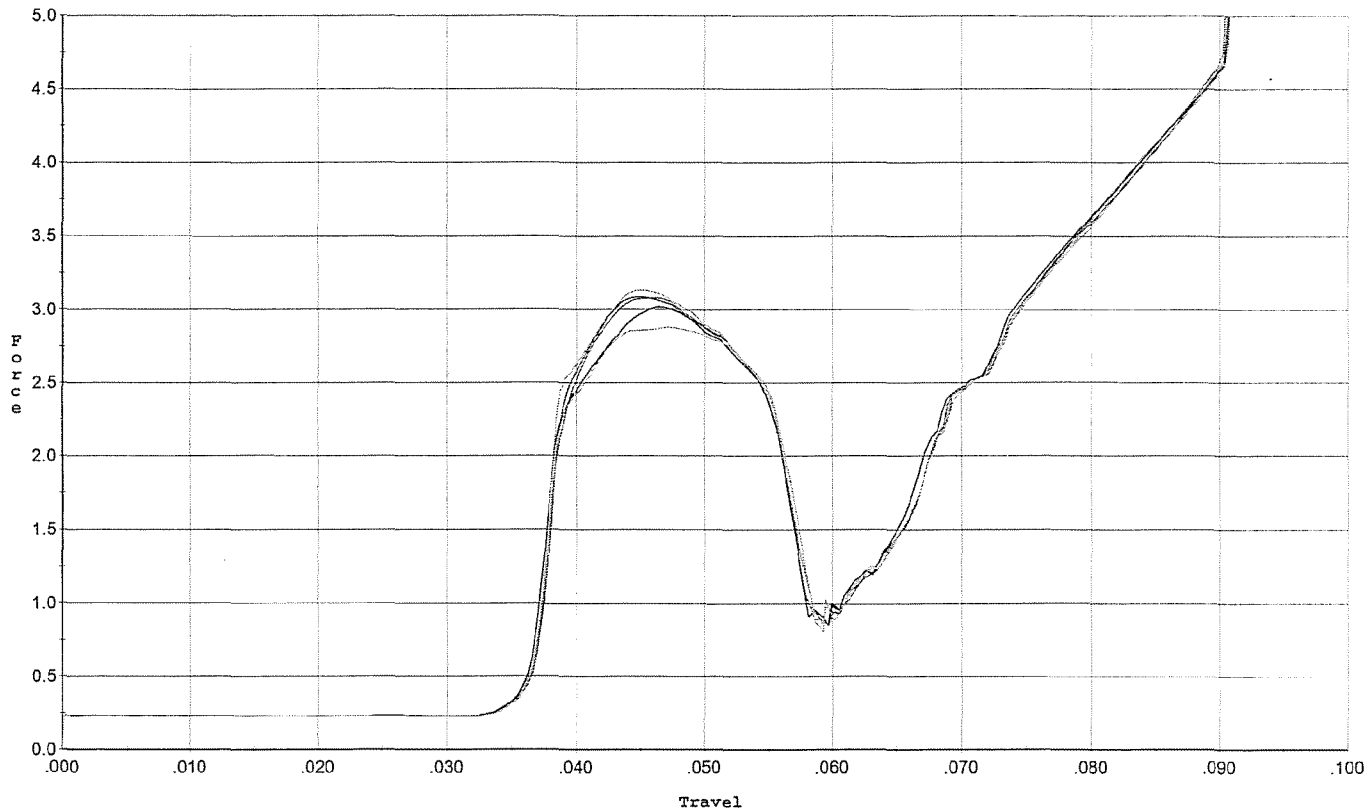
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.478	0.056	0.037	0.040	0.049		Set Trigger
2	2.609	0.056	0.037	0.040	0.051		Set Trigger
3	2.631	0.056	0.037	0.040	0.050		Set Trigger
4	2.593	0.057	0.037	0.040	0.051		Set Trigger
5	2.628	0.056	0.037	0.040	0.051		Set Trigger

AVG 2.58

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 5/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



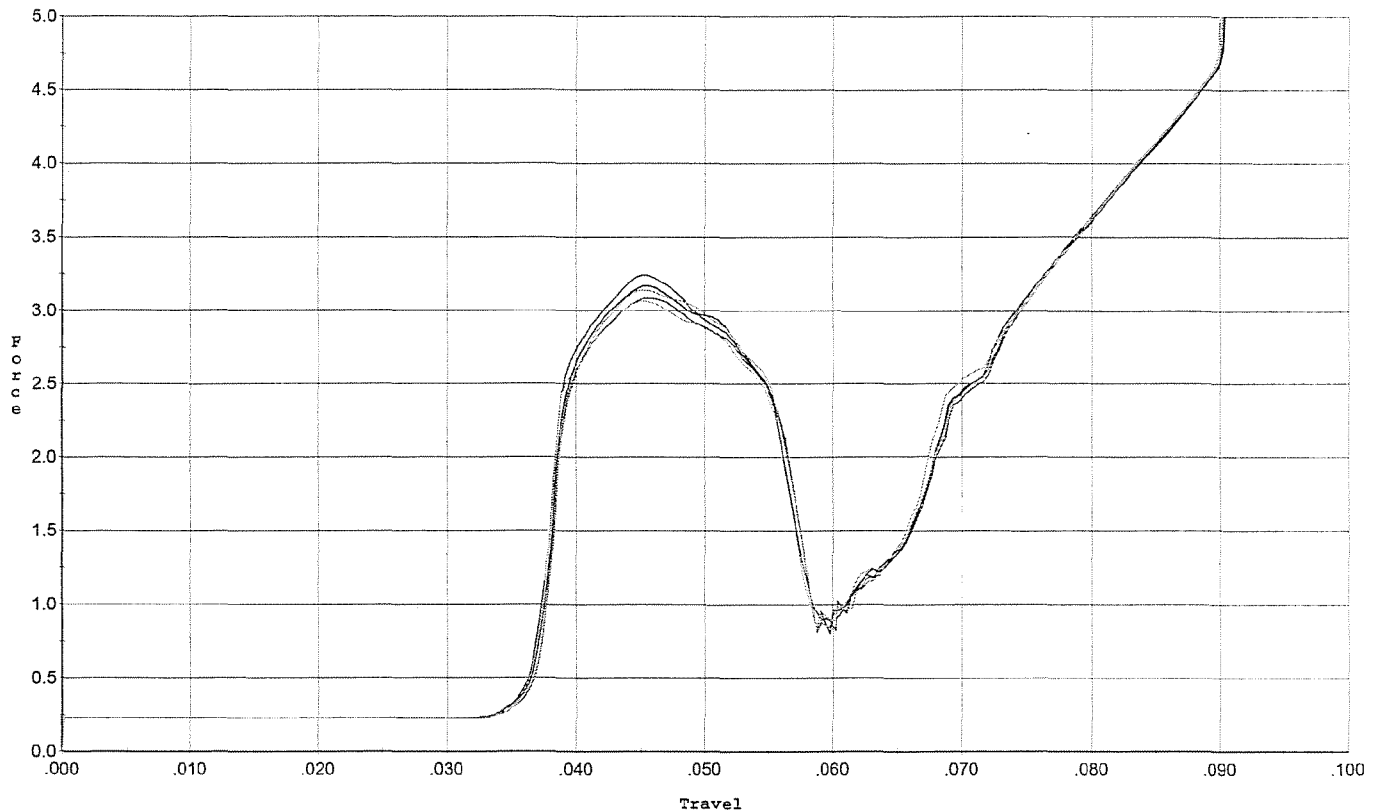
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.083	0.055	0.036	0.038	0.059		Set Trigger
2	3.022	0.056	0.036	0.038	0.059		Set Trigger
3	3.079	0.056	0.036	0.038	0.060		Set Trigger
4	2.880	0.057	0.036	0.038	0.059		Set Trigger
5	3.134	0.055	0.036	0.038	0.060		Set Trigger

Avg 3.04

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 5/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



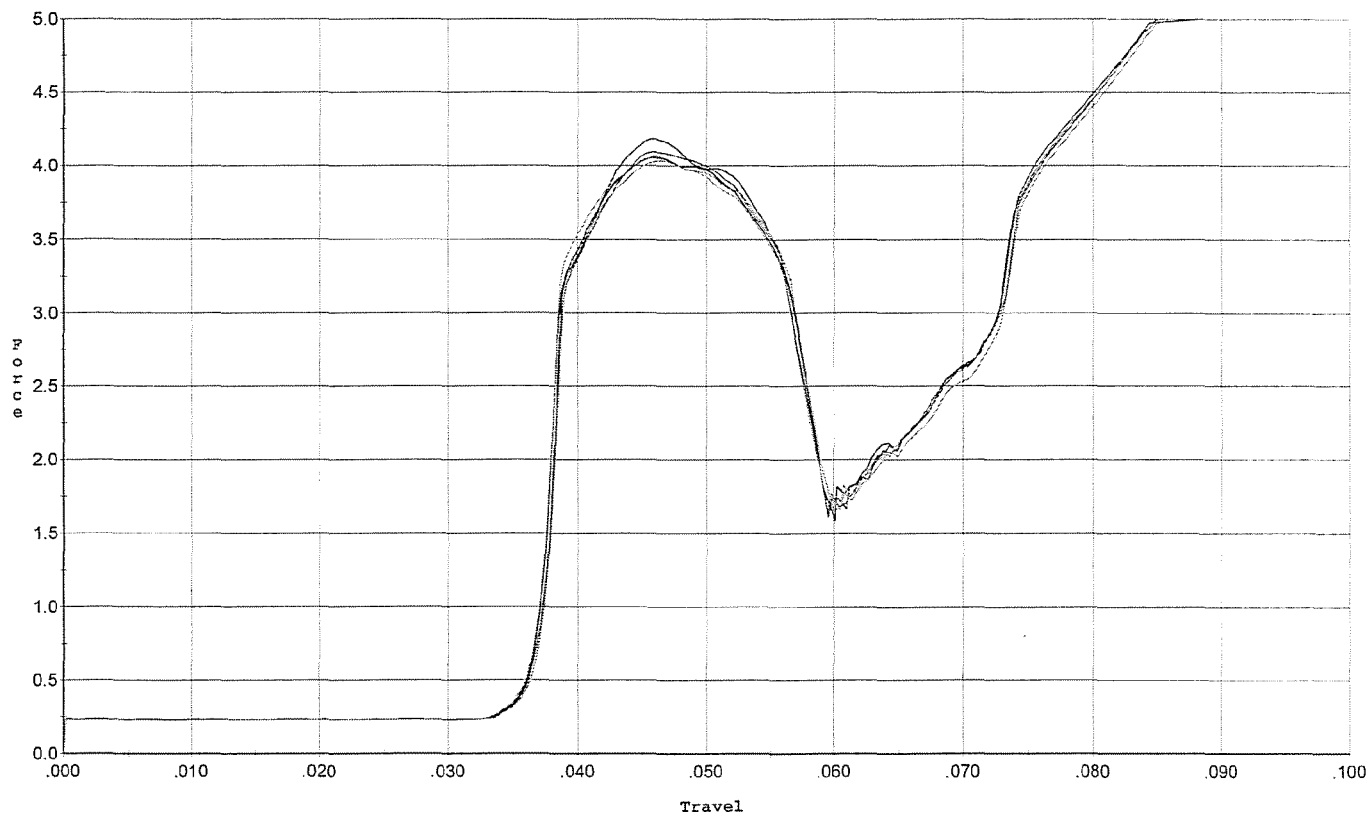
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.241	0.055	0.036	0.038	0.061		Set Trigger
2	3.171	0.056	0.036	0.038	0.062		Set Trigger
3	3.085	0.056	0.036	0.038	0.061		Set Trigger
4	3.064	0.056	0.036	0.038	0.060		Set Trigger
5	3.141	0.056	0.036	0.038	0.061		Set Trigger

AVG 3.14

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 5/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



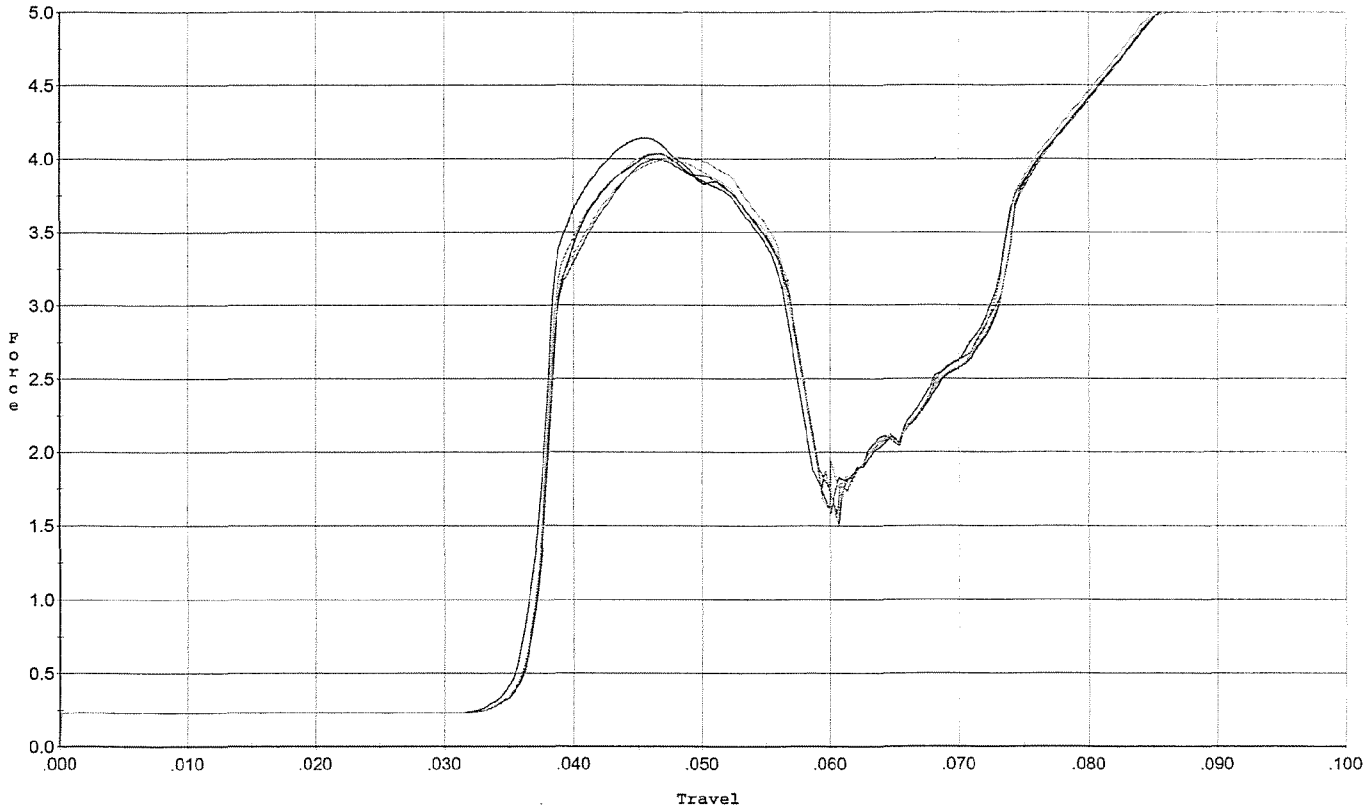
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.180	0.057	0.036	0.037	0.083		Set Trigger
2	4.058	0.056	0.036	0.037	0.080		Set Trigger
3	4.094	0.057	0.036	0.037	0.081		Set Trigger
4	4.053	0.056	0.035	0.037	0.080		Set Trigger
5	4.031	0.057	0.036	0.037	0.081		Set Trigger

Avg 4.08

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/14/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



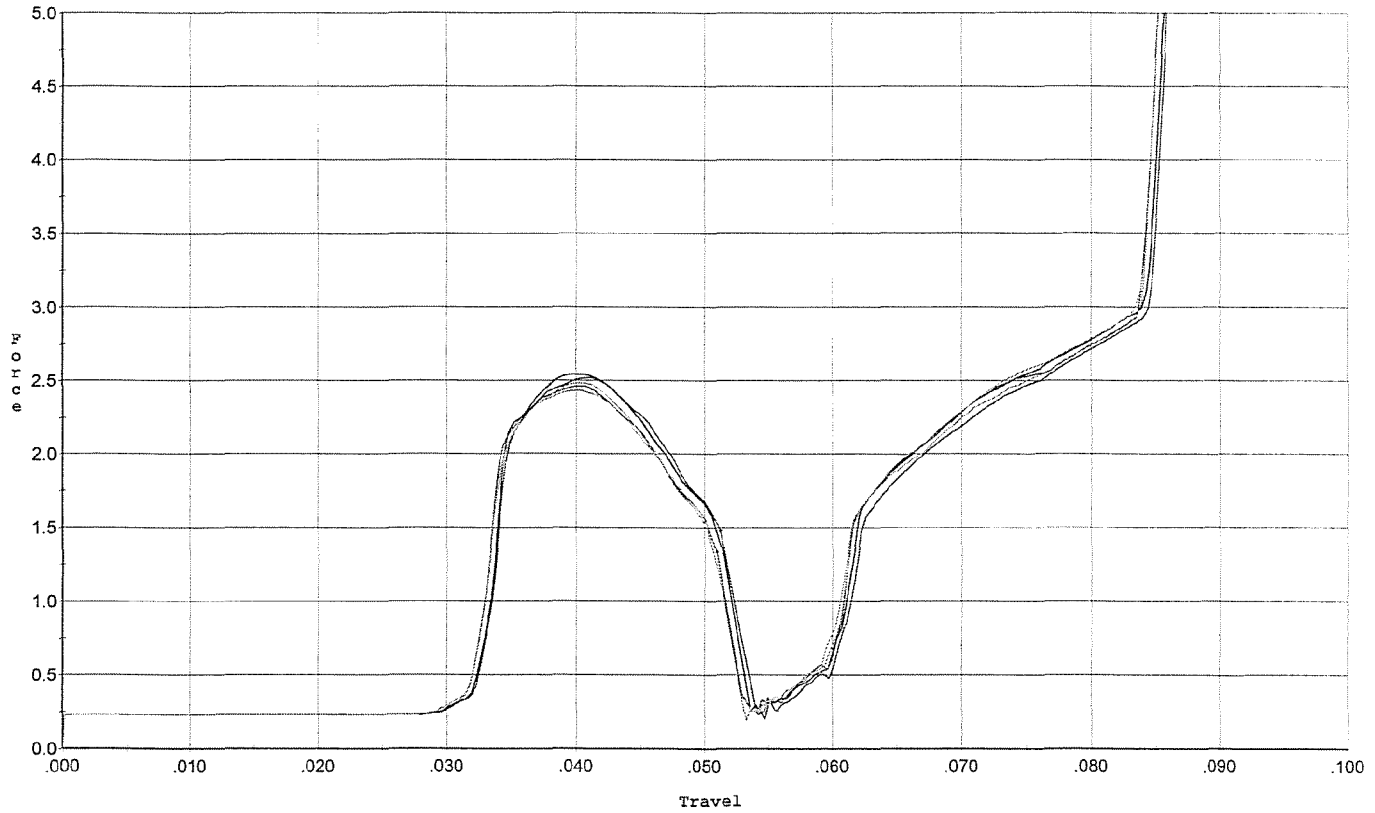
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.139	0.056	0.035	0.037	0.082		Set Trigger
2	4.033	0.057	0.036	0.037	0.081		Set Trigger
3	3.998	0.057	0.036	0.037	0.080		Set Trigger
4	3.992	0.057	0.036	0.037	0.082		Set Trigger
5	4.036	0.057	0.035	0.037	0.082		Set Trigger

Avg 4.04

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 5/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



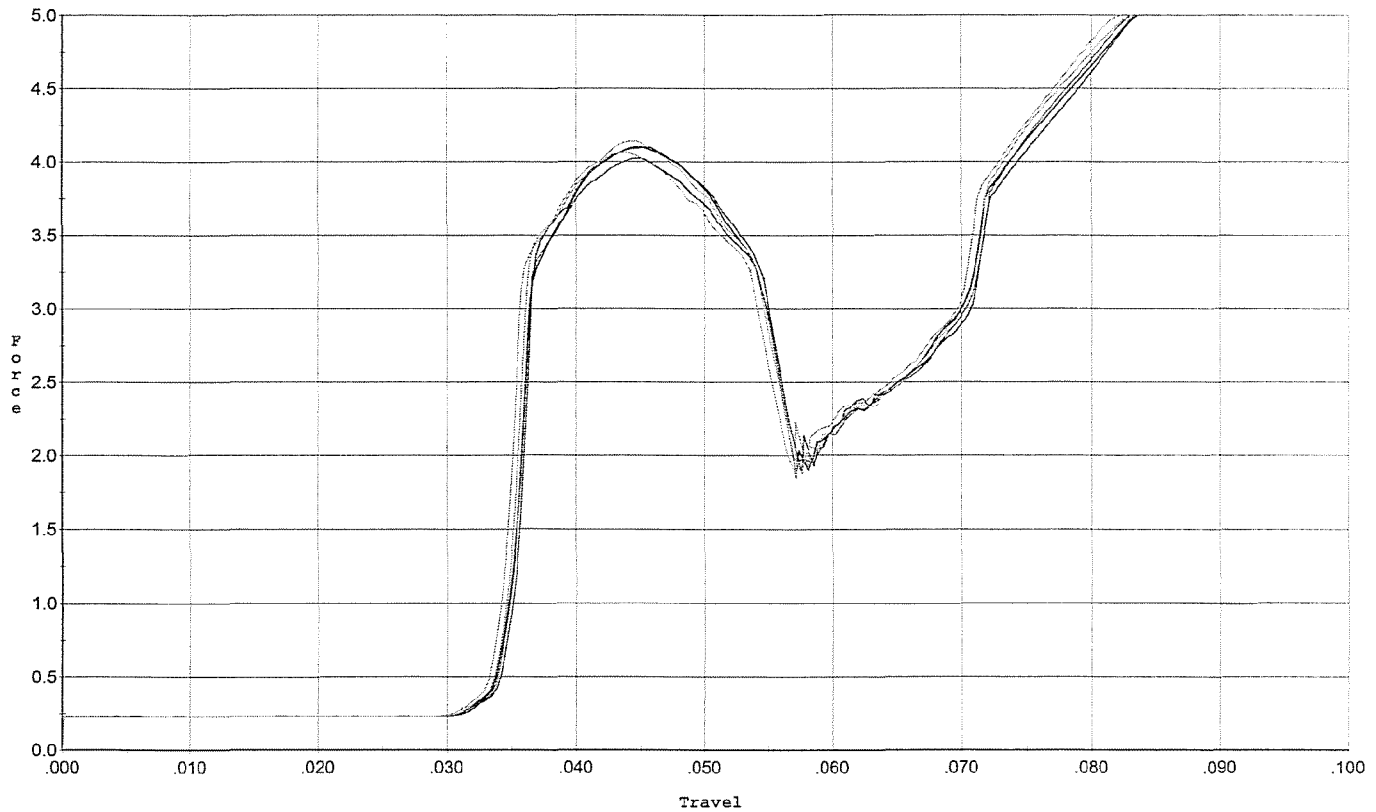
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.518	0.051	0.032	0.039	0.047		Set Trigger
2	2.542	0.051	0.032	0.038	0.047		Set Trigger
3	2.460	0.051	0.032	0.038	0.046		Set Trigger
4	2.482	0.051	0.032	0.038	0.046		Set Trigger
5	2.433	0.051	0.032	0.038	0.046		Set Trigger

Avg 2.48

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 5/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.101	0.055	0.034	0.036	0.082		Set Trigger
2	4.102	0.055	0.034	0.036	0.082		Set Trigger
3	4.026	0.055	0.034	0.036	0.081		Set Trigger
4	4.140	0.054	0.034	0.036	0.081		Set Trigger
5	4.065	0.054	0.033	0.035	0.080		Set Trigger

Avg 4.08