

G673 8617

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



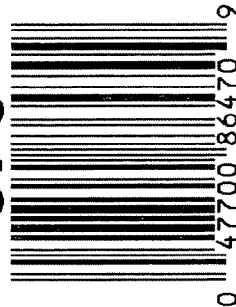
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6738617

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6738617

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-25-08	RP
430	ASSEMBLE TO STOCK		6-25-08	RP
440	PROOF		6-25-08	SA
460	CHECK HEADSPACE		6-25-08	SD
470	DIS-ASSEMBLE ACTION		6-25-08	RP
472	SERIALIZE BOLT HANDLE		7-8-08	8722
475	DRILL AND TAP SIGHT HOLES		JUL 15 2008 7-10-08	SP
480	MAGNAFLUX BBL ACTION		7/15/08	(K)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/11/08	RT
520	GOFF BLAST BBL / REC		7/18	CR
542	APPLY COATINGS (BARREL ACTION)			
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-22-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-22-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-22-08	SP
	D) OIL FIRING PIN ASSEMBLY		7-23-08	RSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

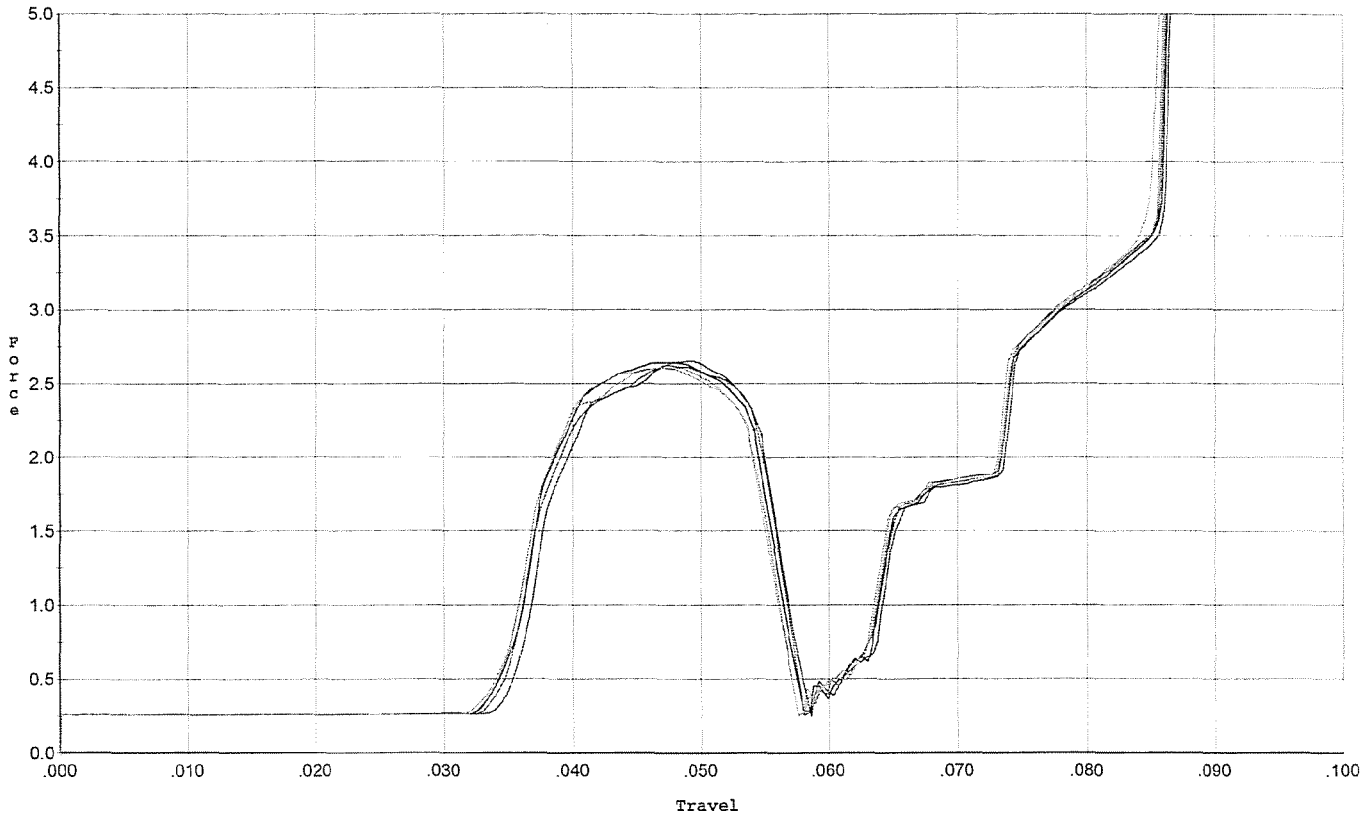
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>6</u> <u>6</u>	7-30	TC
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.5</u> <u>6.5</u> <u>6.5</u>	7-30	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	7-30	TC
	J) ASSEMBLE STOCK		7-23-08	BSN
	K) ASSEMBLE SWIVEL STUDS		8-4-08	RT
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 &	FUNCTION TEST AND	<u>PASS</u> FAIL		
650	TARGET	<u>PASS</u> FAIL	7-24-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/24/08	MED
670	FINAL INSPECTION A) HEADSPACE		8-4-08	RT
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.91</u> <u>2.85</u> <u>2.82</u> <u>2.79</u> <u>2.75</u>	7-30-08	BSN
	C) FUNCTION		8-4-08	RT
690	PACK		8/4/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/21/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



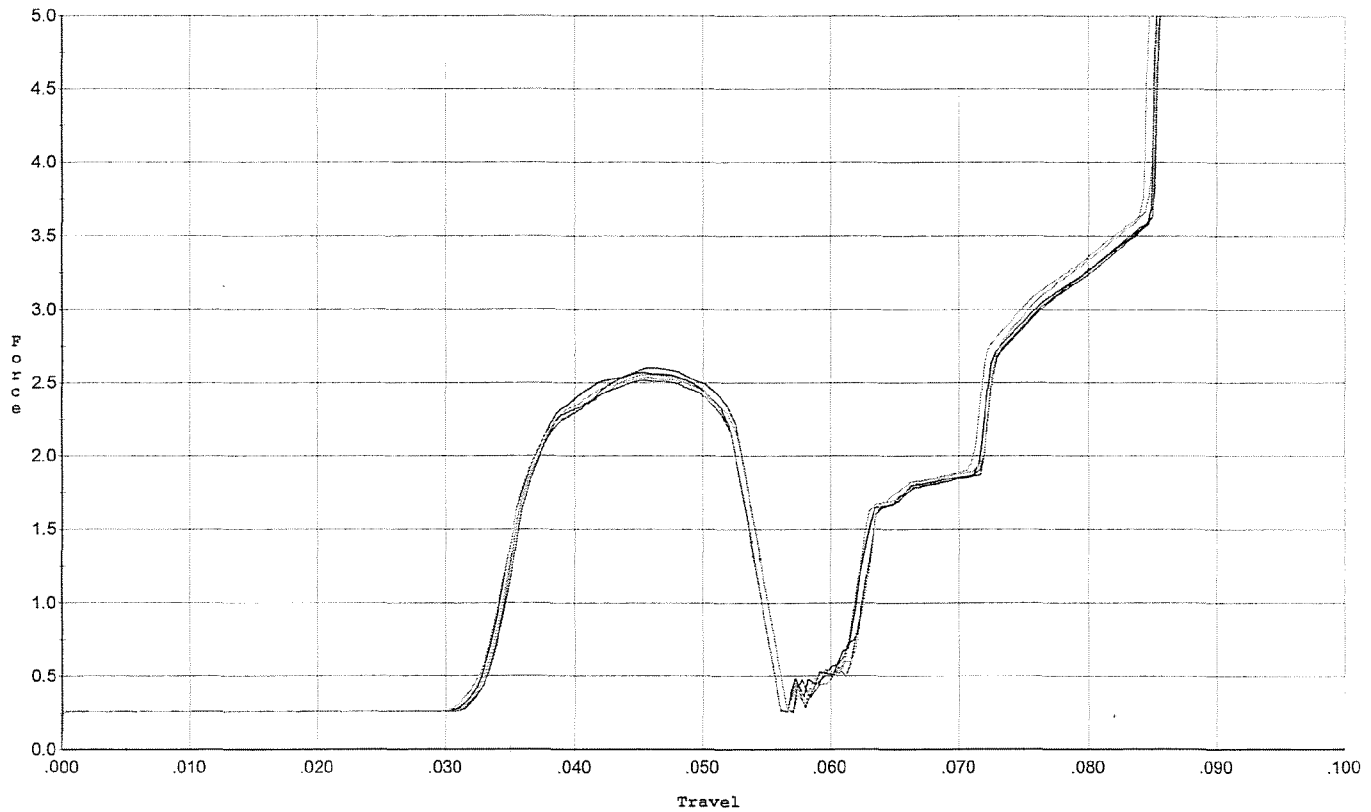
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.650	0.055	0.035	0.037	0.053		Set Trigger
2	2.642	0.054	0.034	0.037	0.054		Set Trigger
3	2.623	0.055	0.034	0.036	0.054		Set Trigger
4	2.606	0.054	0.034	0.036	0.053		Set Trigger
5	2.607	0.055	0.034	0.036	0.054		Set Trigger

AVG 2.62

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/21/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



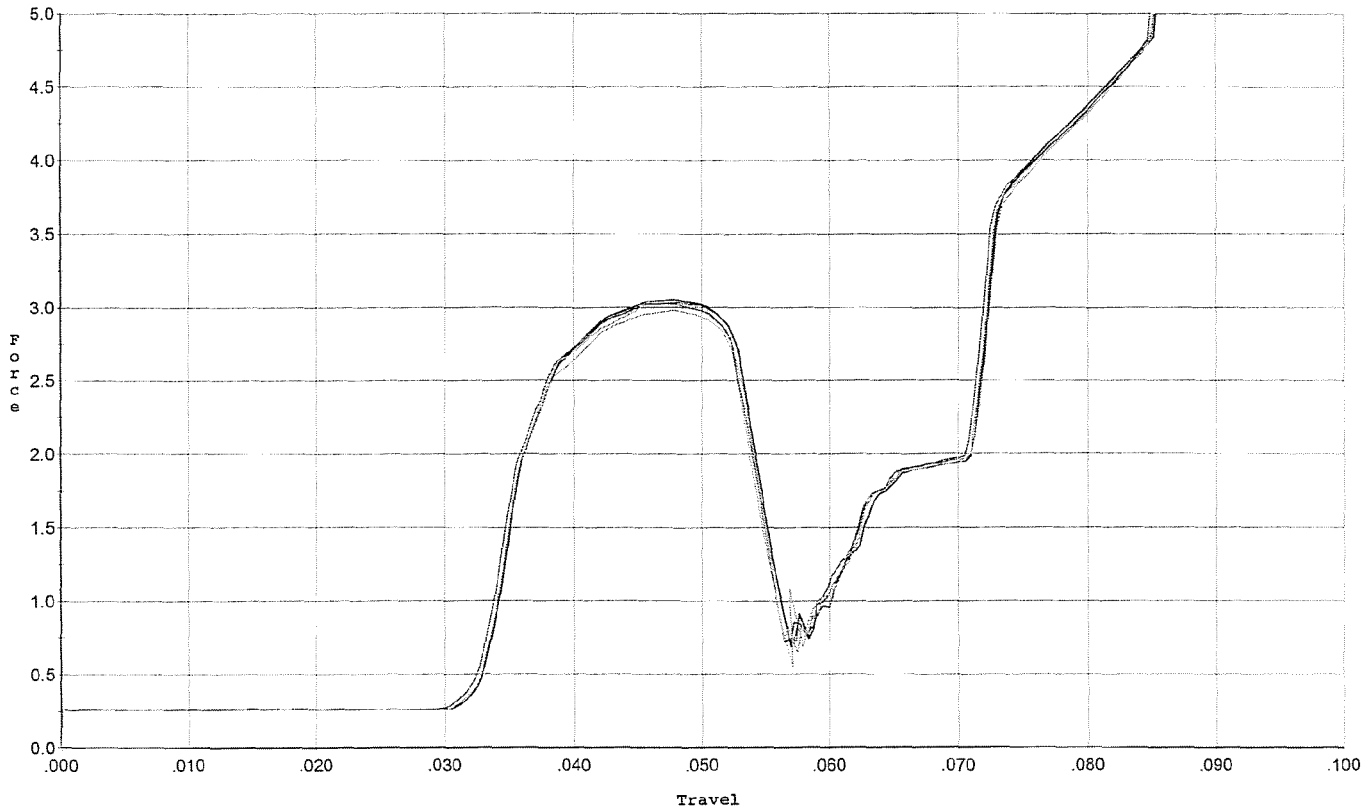
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.600	0.055	0.033	0.036	0.054		Set Trigger
2	2.572	0.054	0.033	0.036	0.054		Set Trigger
3	2.517	0.054	0.033	0.037	0.053		Set Trigger
4	2.538	0.055	0.033	0.036	0.054		Set Trigger
5	2.557	0.054	0.032	0.036	0.054		Set Trigger

Arg 2.55

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 7/21/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



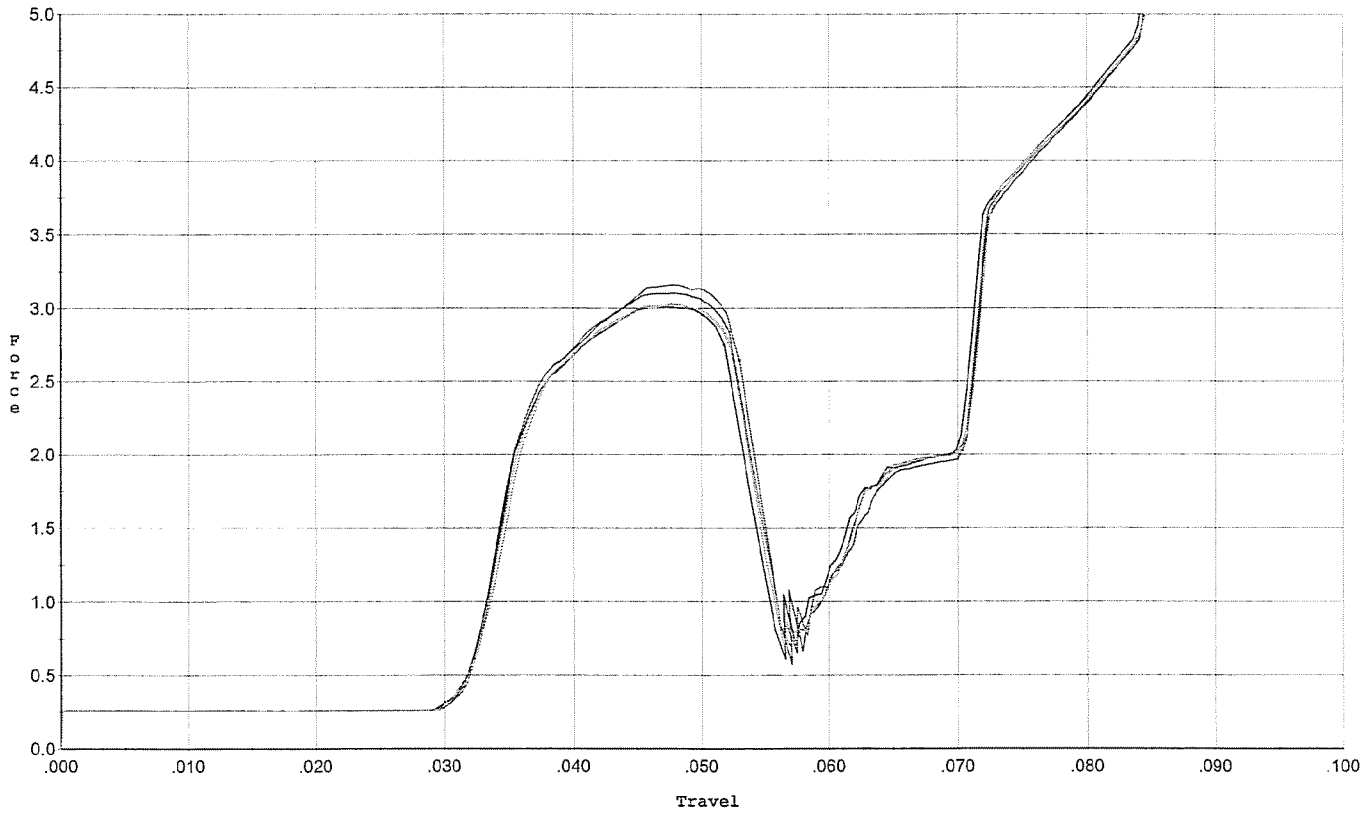
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.034	0.053	0.033	0.035	0.061		Set Trigger
2	3.053	0.053	0.033	0.035	0.062		Set Trigger
3	3.029	0.054	0.032	0.035	0.063		Set Trigger
4	2.977	0.052	0.033	0.036	0.059		Set Trigger
5	3.048	0.053	0.033	0.035	0.062		Set Trigger

Avg 3.02

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/21/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



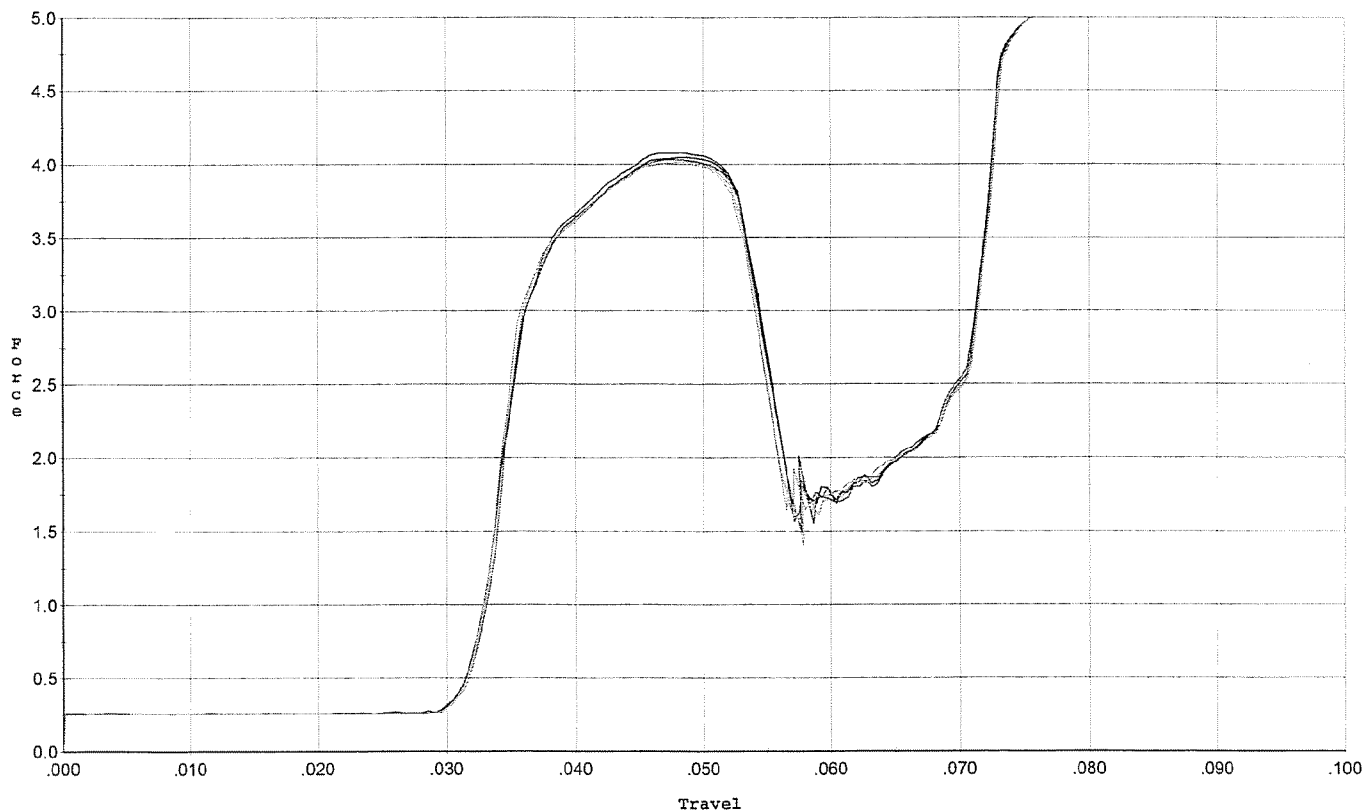
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.103	0.052	0.031	0.035	0.062		Set Trigger
2	3.010	0.052	0.032	0.035	0.060		Set Trigger
3	3.159	0.053	0.032	0.035	0.064		Set Trigger
4	3.008	0.052	0.032	0.035	0.061		Set Trigger
5	3.026	0.052	0.031	0.035	0.061		Set Trigger

Arg 3.06

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 7/21/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



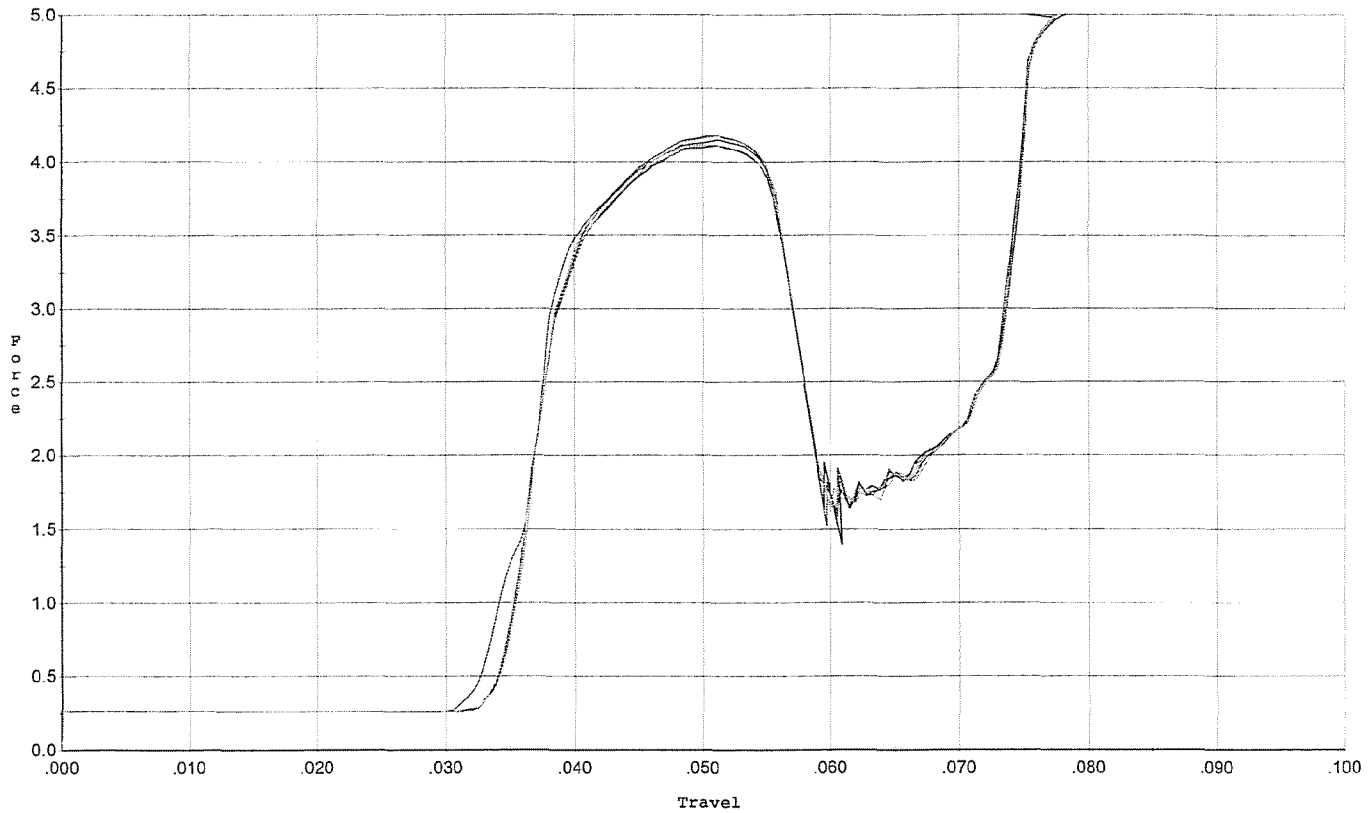
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.080	0.053	0.031	0.034	0.082		Set Trigger
2	4.047	0.054	0.031	0.033	0.085		Set Trigger
3	4.031	0.055	0.032	0.034	0.085		Set Trigger
4	4.015	0.053	0.031	0.034	0.082		Set Trigger
5	4.013	0.053	0.032	0.034	0.083		Set Trigger

AVG 4.03

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 7/21/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



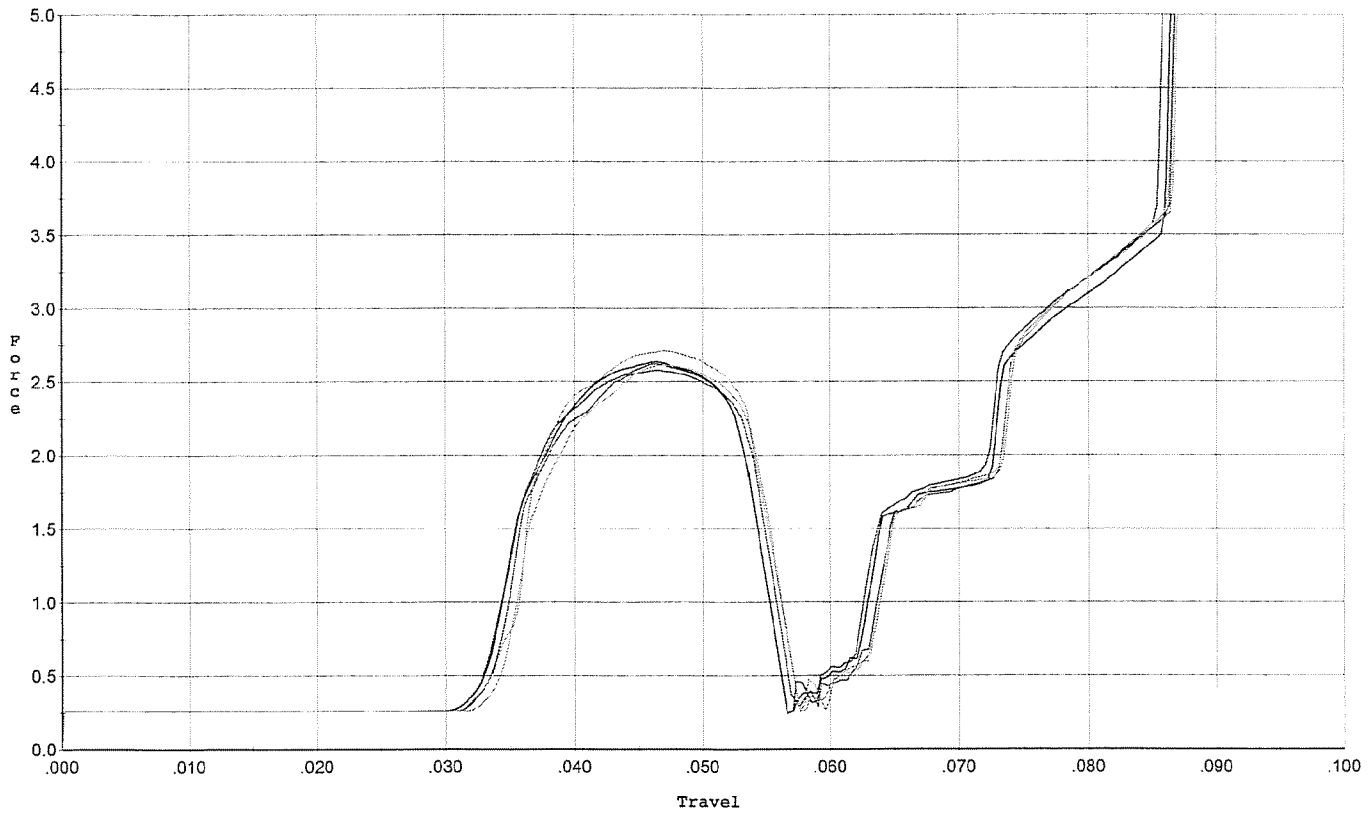
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.151	0.056	0.034	0.035	0.086		Set Trigger
2	4.109	0.056	0.034	0.034	0.086		Set Trigger
3	4.179	0.056	0.033	0.034	0.089		Set Trigger
4	4.174	0.056	0.034	0.035	0.086		Set Trigger
5	4.118	0.056	0.034	0.035	0.086		Set Trigger

Avg 4.14

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/21/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



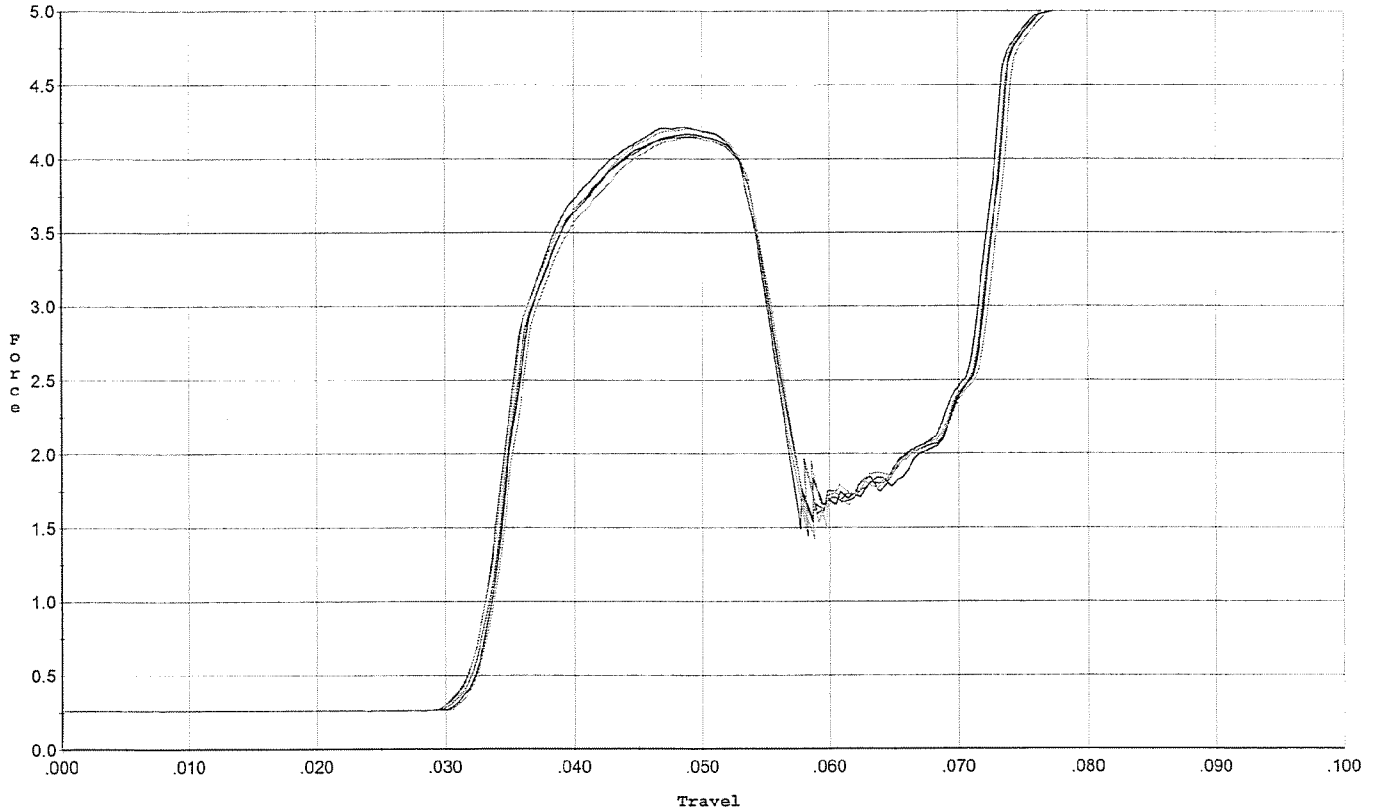
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.622	0.054	0.033	0.036	0.054		Set Trigger
2	2.634	0.054	0.033	0.037	0.054		Set Trigger
3	2.577	0.054	0.033	0.037	0.054		Set Trigger
4	2.611	0.055	0.034	0.037	0.055		Set Trigger
5	2.710	0.055	0.033	0.037	0.057		Set Trigger

Avg 2.63

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/21/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.216	0.054	0.032	0.034	0.088		Set Trigger
2	4.168	0.054	0.032	0.034	0.085		Set Trigger
3	4.153	0.054	0.032	0.034	0.085		Set Trigger
4	4.202	0.054	0.032	0.034	0.086		Set Trigger
5	4.144	0.056	0.032	0.034	0.087		Set Trigger

Avg 4.17