

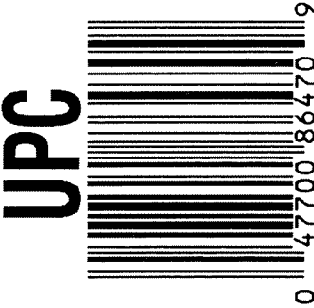
G6738622

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6738622



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 673 8622

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-17-08	RP
430	ASSEMBLE TO STOCK		6-17-08	RP
440	PROOF		6-17-08	SD
460	CHECK HEADSPACE		6-17-08	SD
470	DIS-ASSEMBLE ACTION		6-17-08	RP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	6-17-08	RP
475	DRILL AND TAP SIGHT HOLES	JUN 18 2008	6-18-08	TRW
480	MAGNAFLUX BBL ACTION	OPERATOR <i>inns</i>	6/20/08	<i>inns</i>
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/18/08	RT
520	GOFF BLAST BBL / REC		6/20	BT
542	APPLY COATINGS (BARREL ACTION)		6-27	CR
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7/1	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7/1	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7/1	SP
	D) OIL FIRING PIN ASSEMBLY		7/8/08	RP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

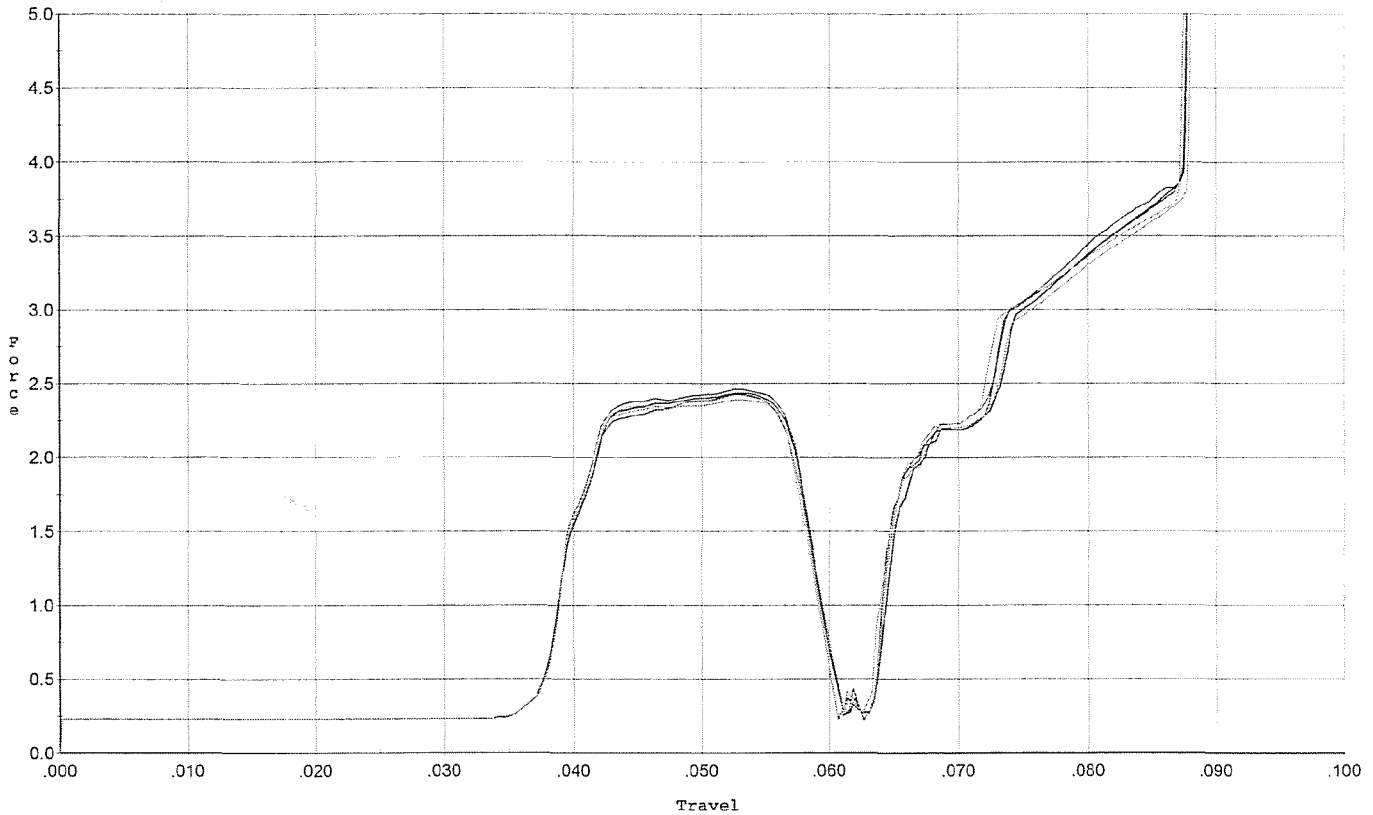
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7</u> <u>7</u> <u>7</u>	7-22	TC
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>4</u>	7-22	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	7-22	TC
	J) ASSEMBLE STOCK		7/8/08	SPD
	K) ASSEMBLE SWIVEL STUDS		7-28-08	RT
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		/	
	M) IRON SIGHT ALIGNMENT		/	
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		/	
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-9-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/4/08	MED
670	FINAL INSPECTION A) HEADSPACE		7-28-08	RT
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.63</u> <u>2.63</u> <u>2.54</u> <u>2.60</u> <u>2.59</u>	7-11-08	SD
	C) FUNCTION		7-28-08	RT
690	PACK		7/27/08	Fry

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/7/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



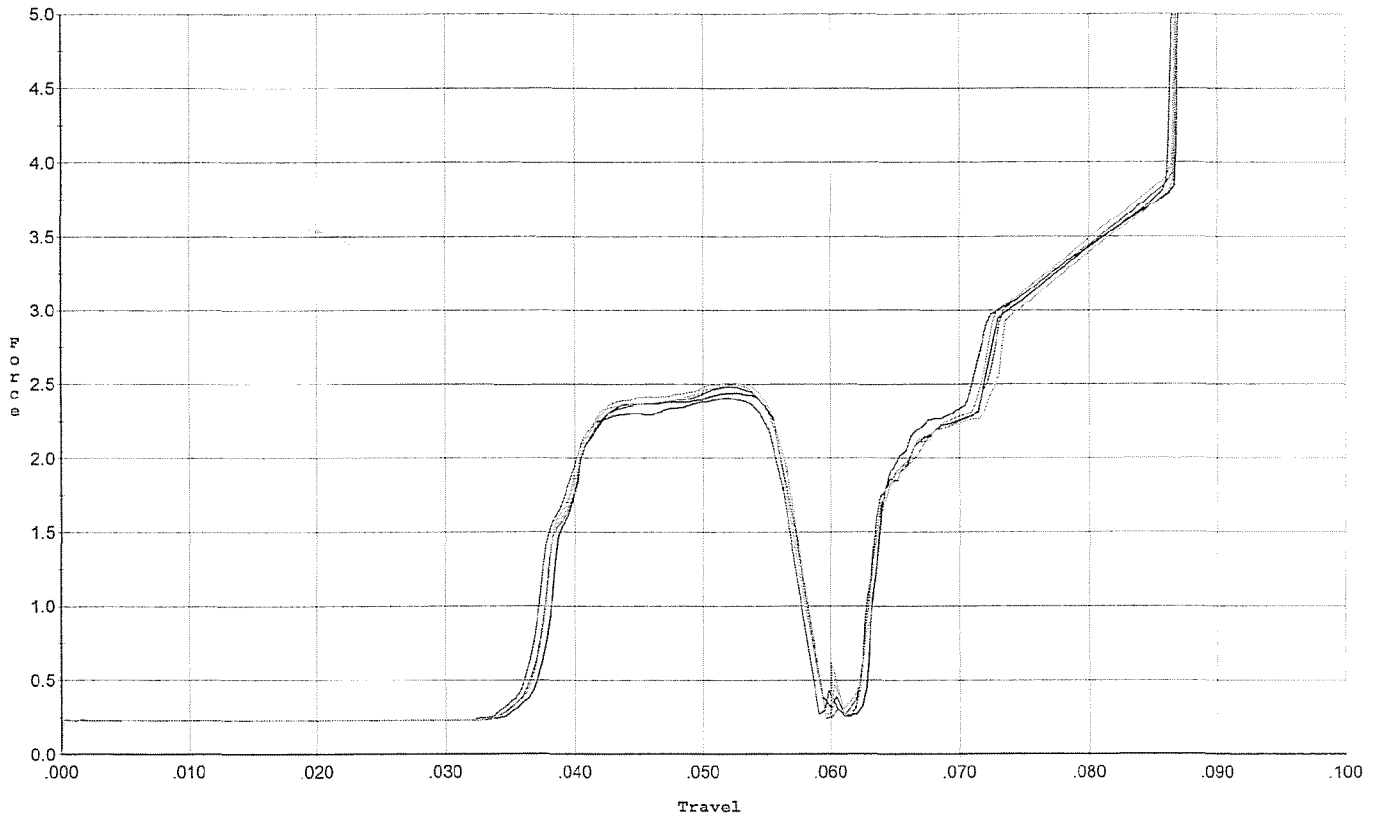
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.426	0.058	0.037	0.036	0.052		Set Trigger
2	2.436	0.057	0.037	0.036	0.052		Set Trigger
3	2.464	0.057	0.038	0.036	0.053		Set Trigger
4	2.392	0.058	0.038	0.036	0.052		Set Trigger
5	2.423	0.058	0.037	0.036	0.052		Set Trigger

Avg 2.42

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/7/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



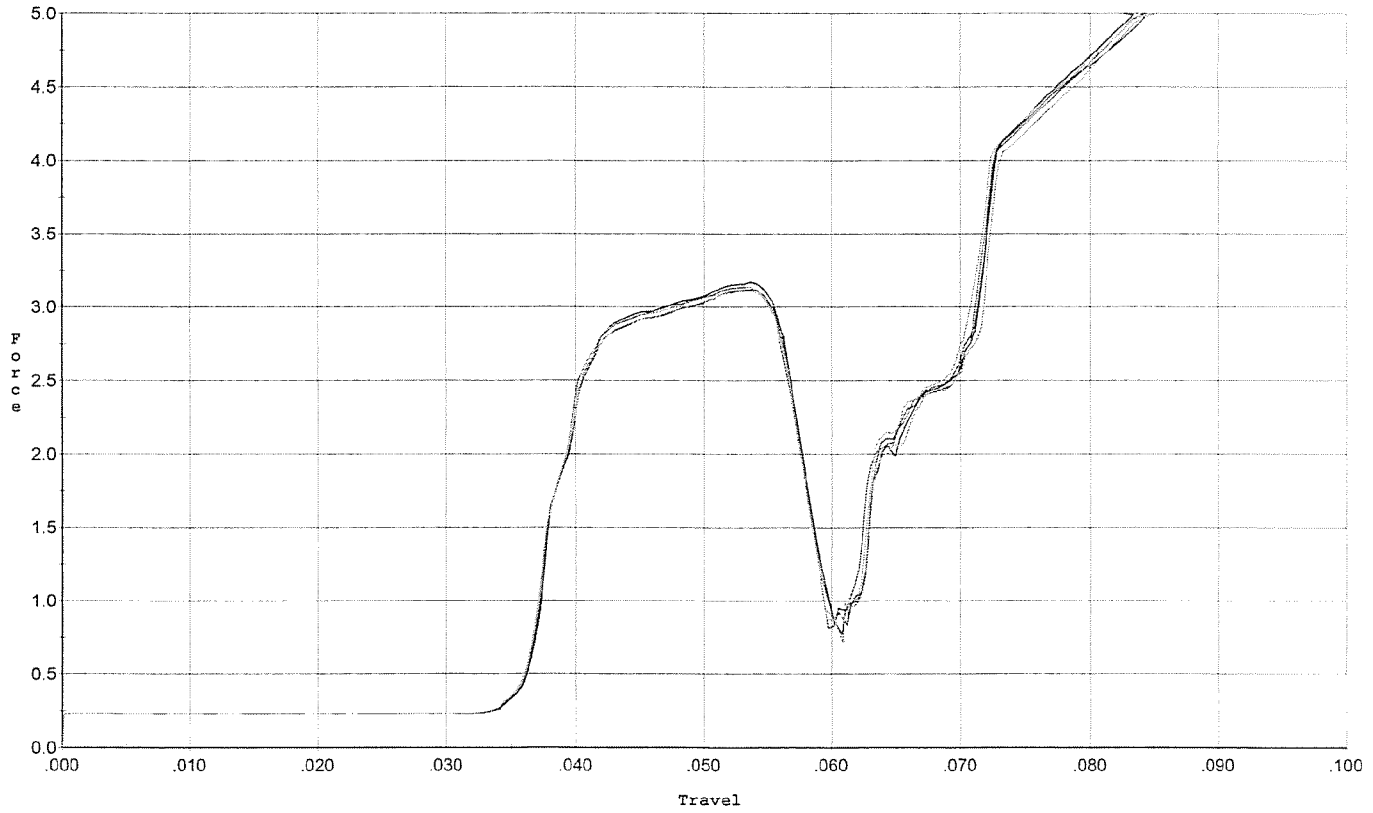
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.407	0.056	0.036	0.036	0.051		Set Trigger
2	2.438	0.057	0.037	0.036	0.051		Set Trigger
3	2.477	0.057	0.036	0.036	0.053		Set Trigger
4	2.504	0.057	0.037	0.036	0.053		Set Trigger
5	2.493	0.056	0.037	0.036	0.051		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/7/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



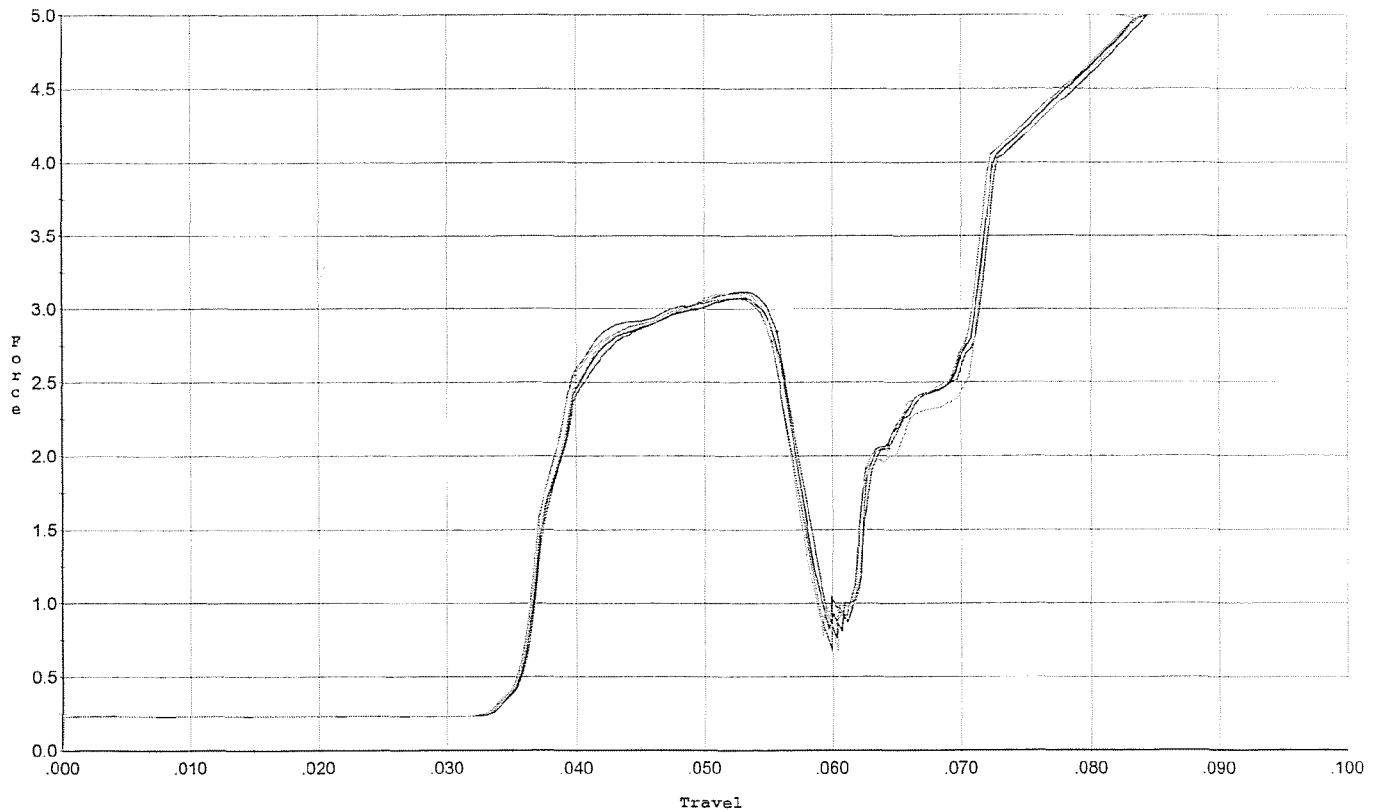
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.120	0.056	0.036	0.035	0.064		Set Trigger
2	3.171	0.056	0.036	0.035	0.064		Set Trigger
3	3.135	0.057	0.036	0.035	0.065		Set Trigger
4	3.110	0.057	0.036	0.035	0.064		Set Trigger
5	3.133	0.057	0.036	0.035	0.065		Set Trigger

Avg 3.13

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/7/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



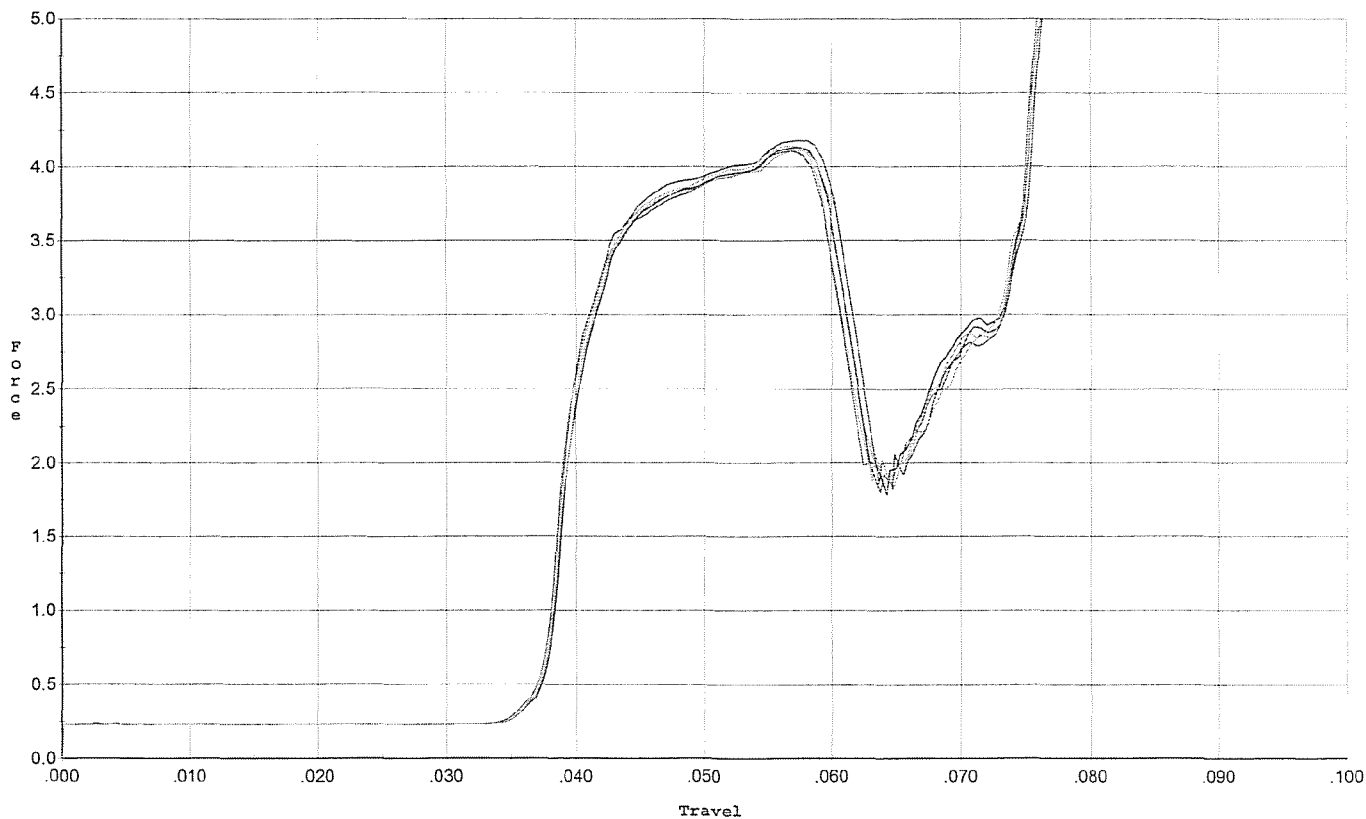
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.116	0.056	0.036	0.035	0.063		Set Trigger
2	3.072	0.056	0.036	0.035	0.063		Set Trigger
3	3.069	0.055	0.035	0.035	0.063		Set Trigger
4	3.105	0.056	0.035	0.035	0.064		Set Trigger
5	3.104	0.055	0.035	0.035	0.063		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/7/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



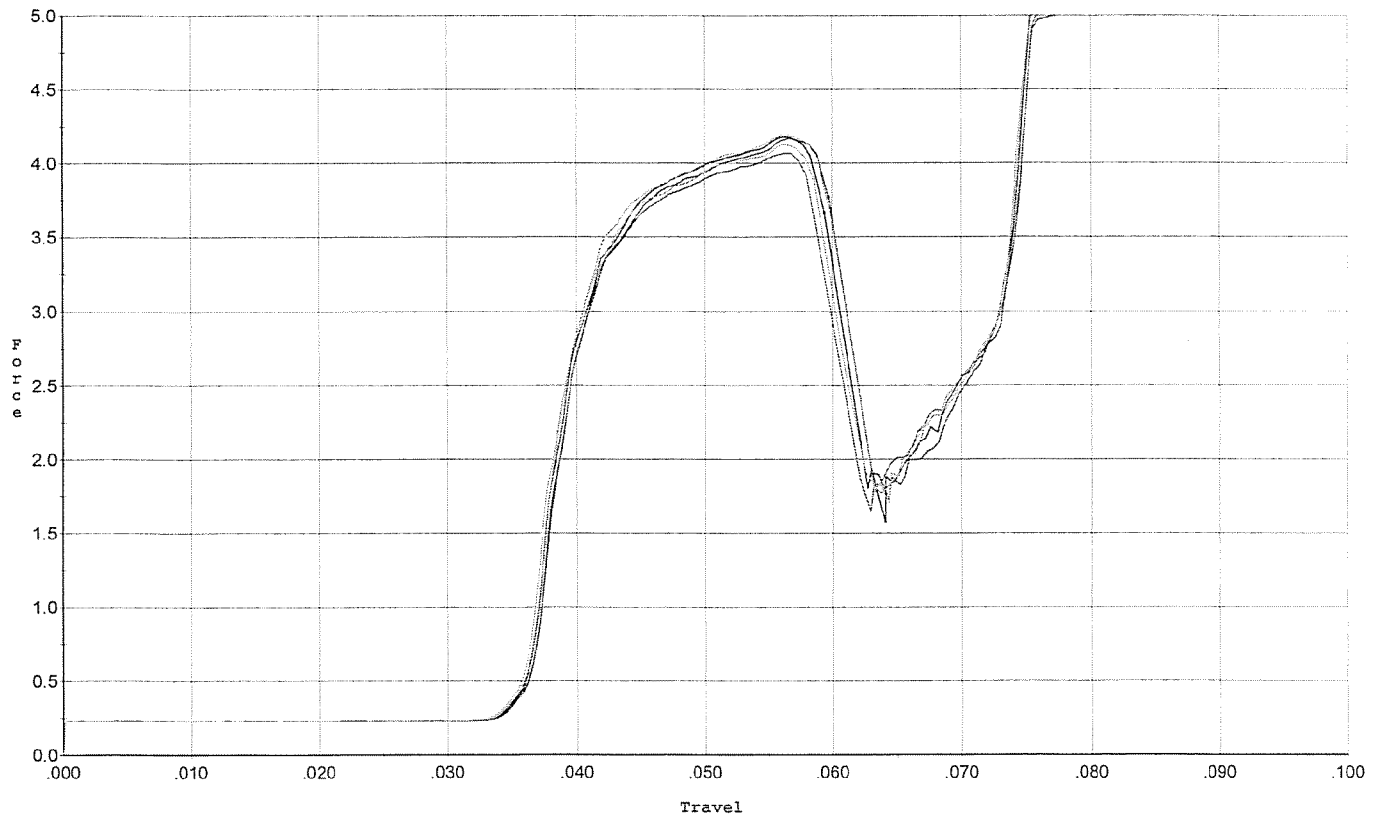
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.177	0.060	0.037	0.031	0.094		Set Trigger
2	4.131	0.060	0.037	0.031	0.090		Set Trigger
3	4.109	0.059	0.037	0.032	0.089		Set Trigger
4	4.142	0.059	0.037	0.031	0.089		Set Trigger
5	4.109	0.060	0.037	0.031	0.090		Set Trigger

Avg 4.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/7/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



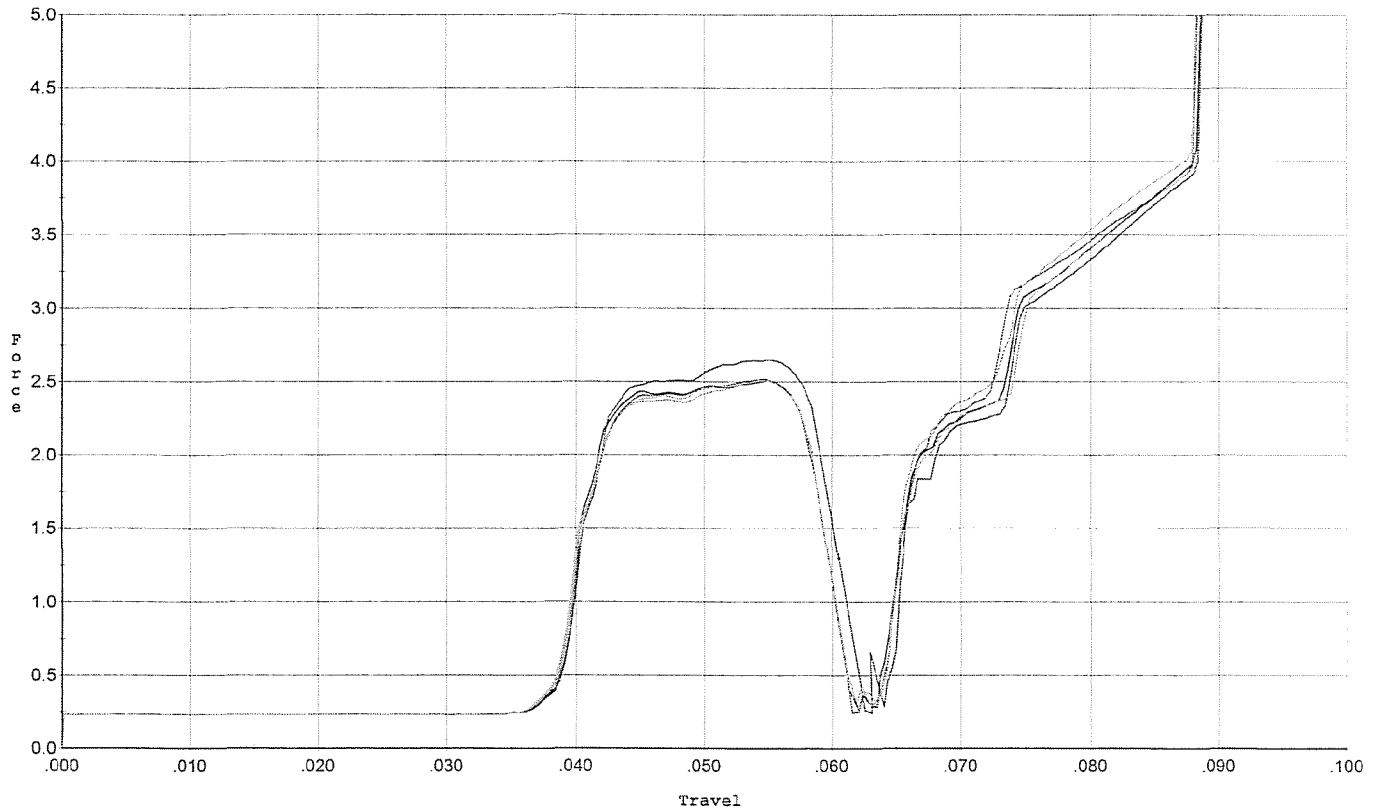
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.169	0.060	0.036	0.032	0.093		Set Trigger
2	4.179	0.059	0.036	0.032	0.092		Set Trigger
3	4.066	0.060	0.036	0.032	0.090		Set Trigger
4	4.126	0.059	0.036	0.032	0.090		Set Trigger
5	4.191	0.060	0.036	0.031	0.095		Set Trigger

Avg 4.14

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/7/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



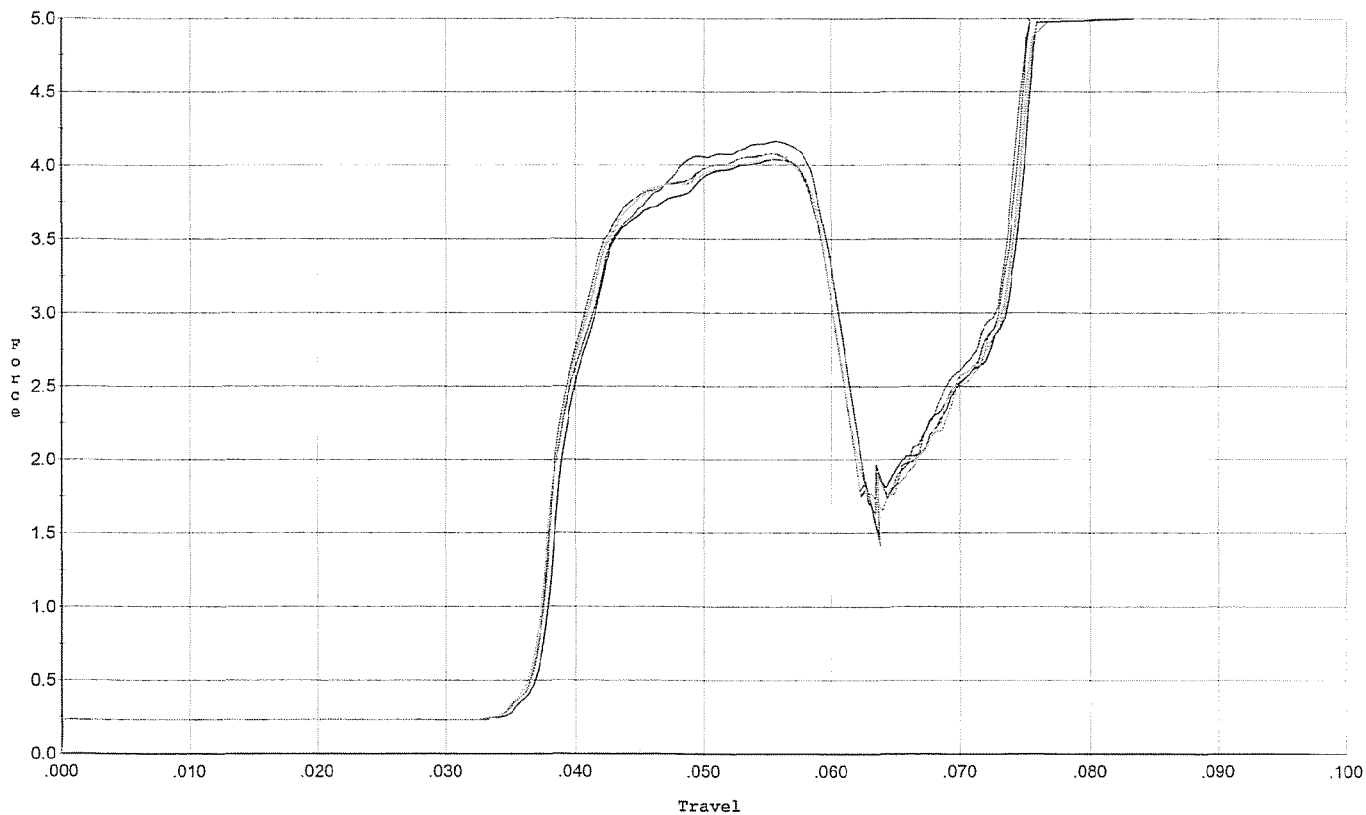
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.650	0.061	0.039	0.036	0.058		Set Trigger
2	2.504	0.058	0.039	0.036	0.054		Set Trigger
3	2.519	0.059	0.038	0.036	0.054		Set Trigger
4	2.507	0.058	0.038	0.036	0.054		Set Trigger
5	2.513	0.058	0.038	0.036	0.054		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 7/7/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.165	0.060	0.036	0.030	0.092		Set Trigger
2	4.042	0.059	0.037	0.032	0.087		Set Trigger
3	4.081	0.059	0.037	0.032	0.090		Set Trigger
4	4.081	0.059	0.037	0.033	0.089		Set Trigger
5	4.044	0.059	0.036	0.033	0.089		Set Trigger

Avg 4.08