

G673 8626

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

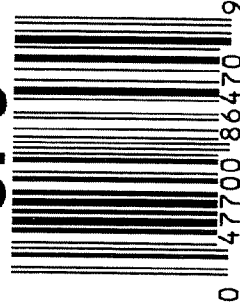
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6738626

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6738626

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6/11/08	L.P.D.
430	ASSEMBLE TO STOCK		6/11/08	SP
440	PROOF		6-11-08	SD
460	CHECK HEADSPACE		6-11-08	SD
470	DIS-ASSEMBLE ACTION		6/11/08	L.P.D.
472	SERIALIZE BOLT HANDLE		6-16-08	L.P.D.
475	DRILL AND TAP SIGHT HOLES		6-17-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR <u>unms</u>	6/20/08	unms
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/18/08	RT
520	GOFF BLAST BBL / REC		6/20	RT
542	APPLY COATINGS (BARREL ACTION)		6/25/08	can
545	(BOLT)			
560	RE-ASSEMBLE ACTION		6/26/08	RP
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6/26/08	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6/26/08	RP
	D) OIL FIRING PIN ASSEMBLY		6/27/08	L.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

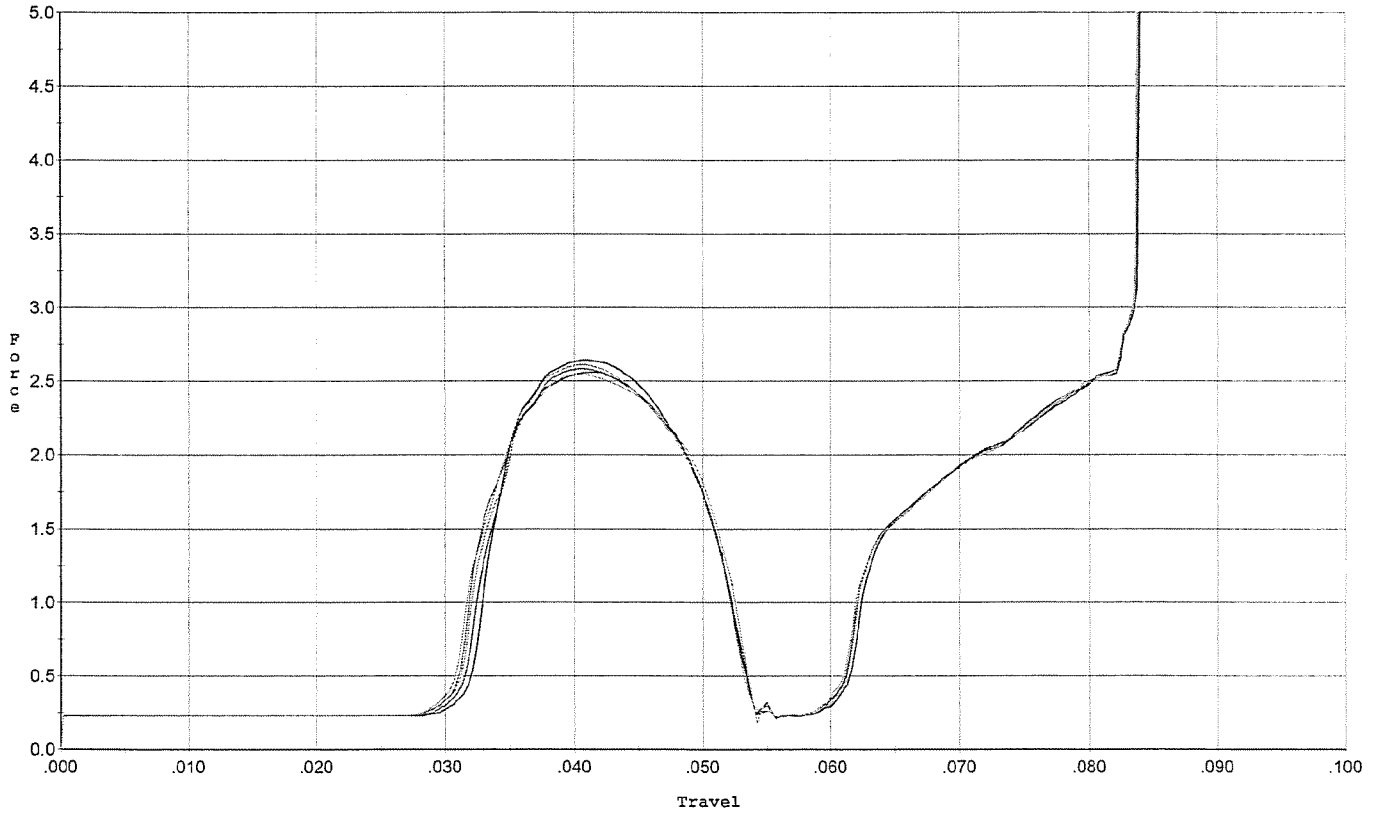
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.5</u> <u>6</u> <u>5.5</u>	7/7/08	Fm
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>4</u> <u>4</u>	7/7/08	Fm
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.022</u> <u>.022</u>	7/7/08	Fm
	J) ASSEMBLE STOCK		6/27/08	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		7-26-08	KTR
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	6-30-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		6/30/08	MED
670	FINAL INSPECTION A) HEADSPACE		7/6/08	Fm
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.21</u> <u>2.30</u> <u>2.19</u> <u>2.32</u> <u>2.27</u>	7/1/08	RP
	C) FUNCTION		7-26-08	KTR
690	PACK		7/28/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 5/13/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



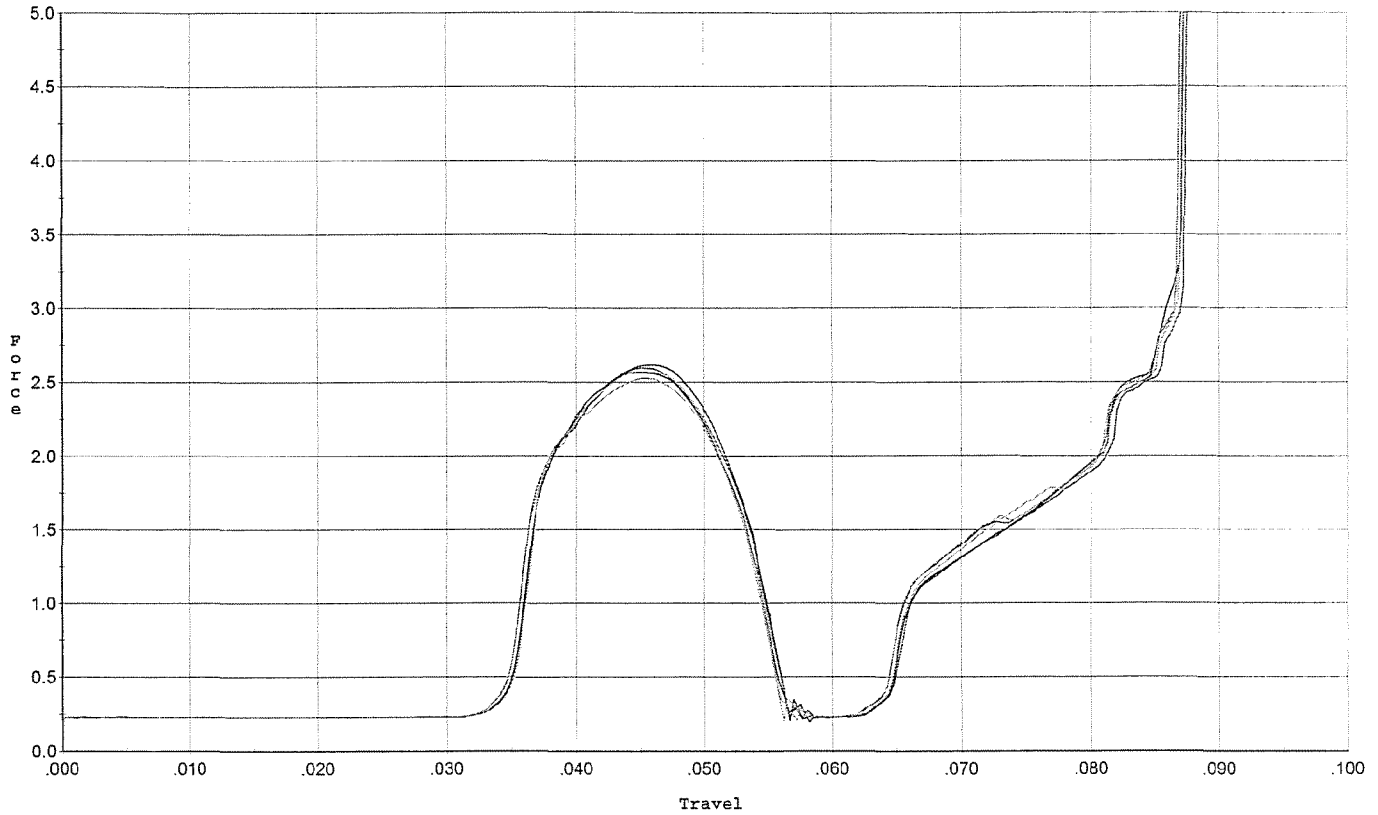
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.557	0.051	0.031	0.036	0.049		Set Trigger
2	2.642	0.051	0.032	0.036	0.050		Set Trigger
3	2.583	0.051	0.031	0.037	0.050		Set Trigger
4	2.547	0.052	0.031	0.036	0.051		Set Trigger
5	2.611	0.052	0.031	0.036	0.051		Set Trigger

AVG 2.58

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 5/13/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



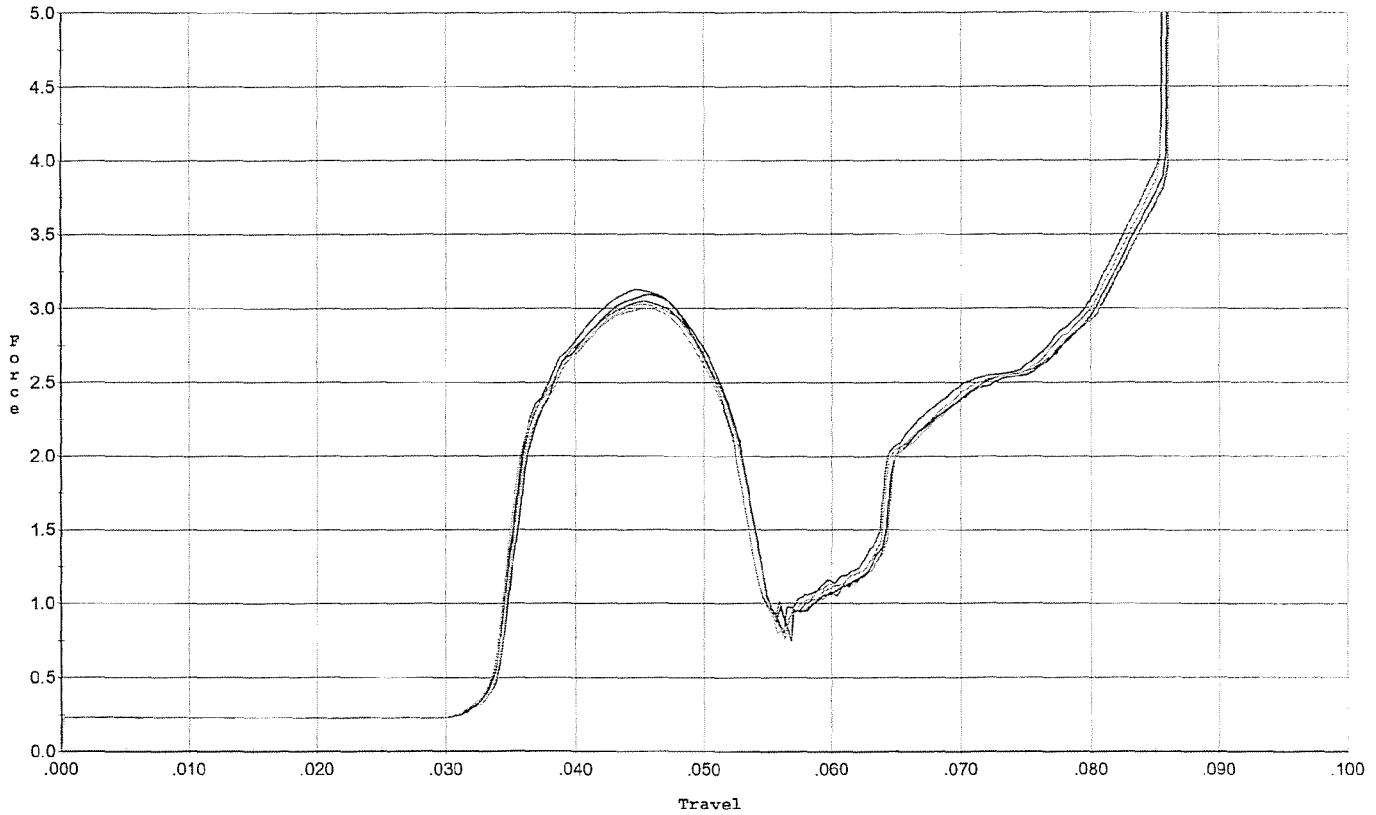
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.618	0.055	0.035	0.038	0.050		Set Trigger
2	2.565	0.054	0.035	0.038	0.048		Set Trigger
3	2.599	0.054	0.034	0.038	0.049		Set Trigger
4	2.572	0.054	0.035	0.038	0.048		Set Trigger
5	2.527	0.054	0.034	0.038	0.048		Set Trigger

AVG 2.57

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 5/13/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



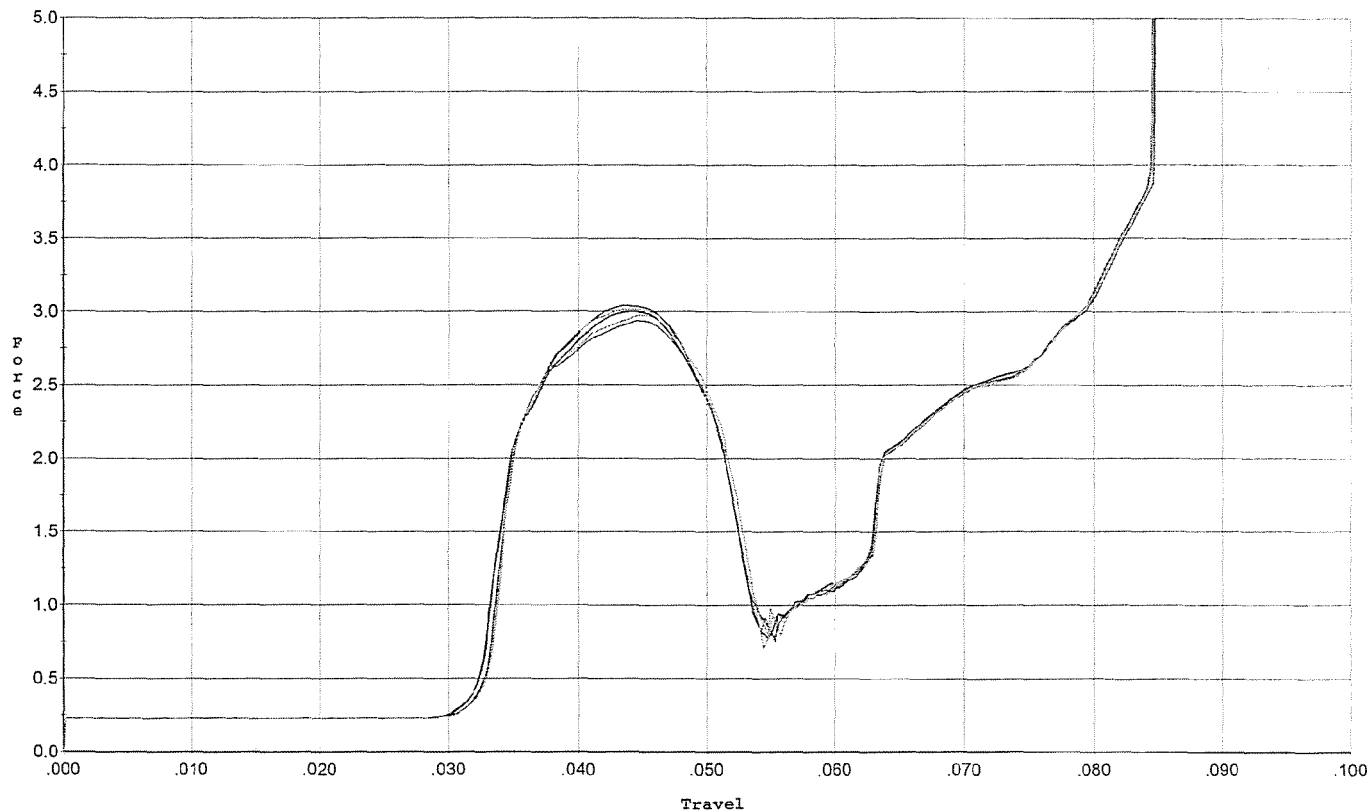
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.128	0.052	0.033	0.036	0.057		Set Trigger
2	3.093	0.053	0.034	0.036	0.057		Set Trigger
3	3.047	0.053	0.033	0.036	0.057		Set Trigger
4	3.026	0.053	0.034	0.036	0.057		Set Trigger
5	3.001	0.052	0.033	0.036	0.056		Set Trigger

AVG 3.05

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 5/13/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



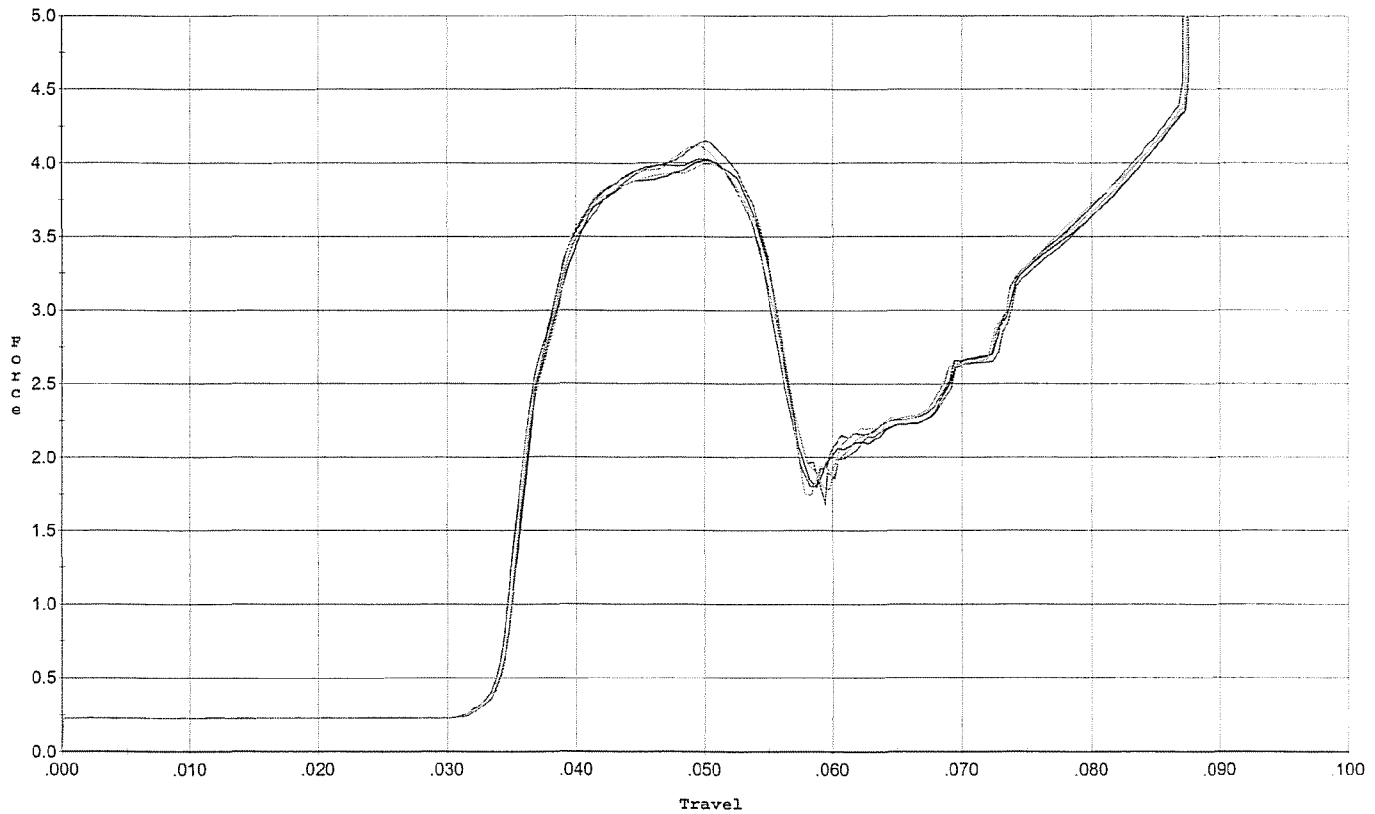
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.040	0.051	0.032	0.036	0.056		Set Trigger
2	2.998	0.051	0.032	0.036	0.056		Set Trigger
3	2.937	0.051	0.032	0.036	0.055		Set Trigger
4	2.976	0.052	0.032	0.036	0.056		Set Trigger
5	3.016	0.051	0.033	0.036	0.055		Set Trigger

Avg 2.99

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 5/13/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



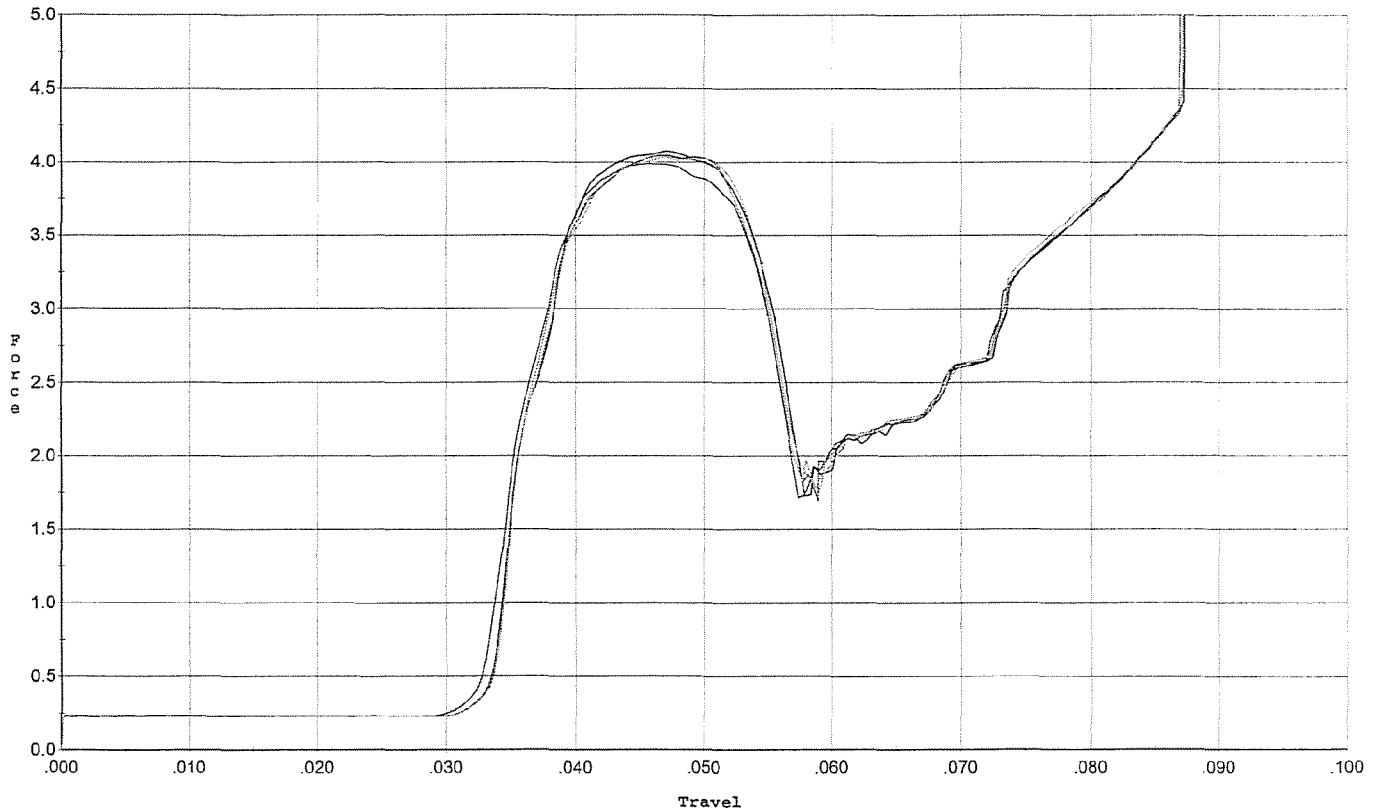
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.027	0.054	0.034	0.035	0.080		Set Trigger
2	4.017	0.055	0.034	0.035	0.080		Set Trigger
3	4.152	0.055	0.034	0.035	0.081		Set Trigger
4	3.993	0.055	0.034	0.035	0.081		Set Trigger
5	4.117	0.056	0.034	0.035	0.082		Set Trigger

Avg 4.06

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 5/13/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



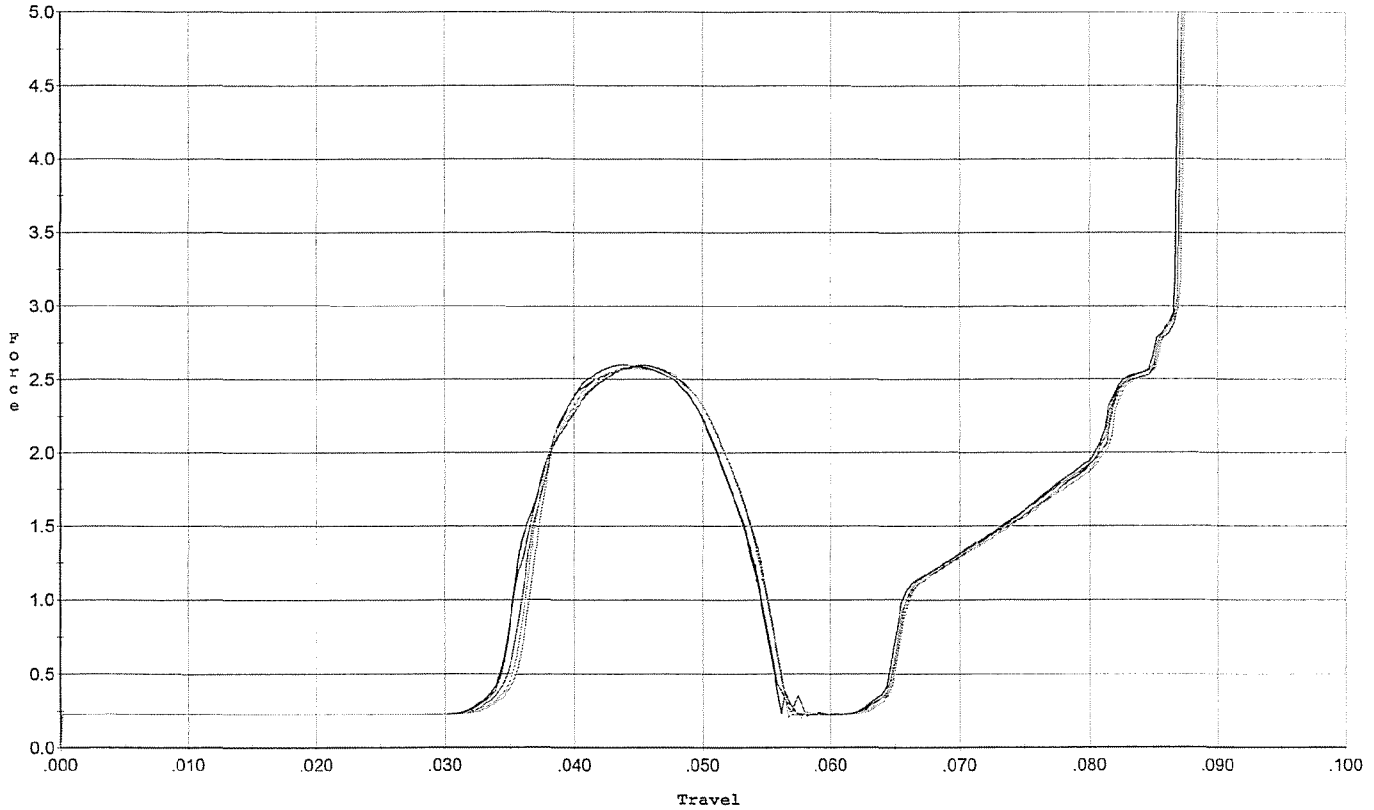
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.987	0.055	0.033	0.035	0.082		Set Trigger
2	4.072	0.056	0.033	0.035	0.084		Set Trigger
3	4.045	0.055	0.033	0.035	0.081		Set Trigger
4	4.037	0.055	0.033	0.035	0.081		Set Trigger
5	4.035	0.054	0.033	0.035	0.081		Set Trigger

Avg 4.03

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 5/13/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs, for final test



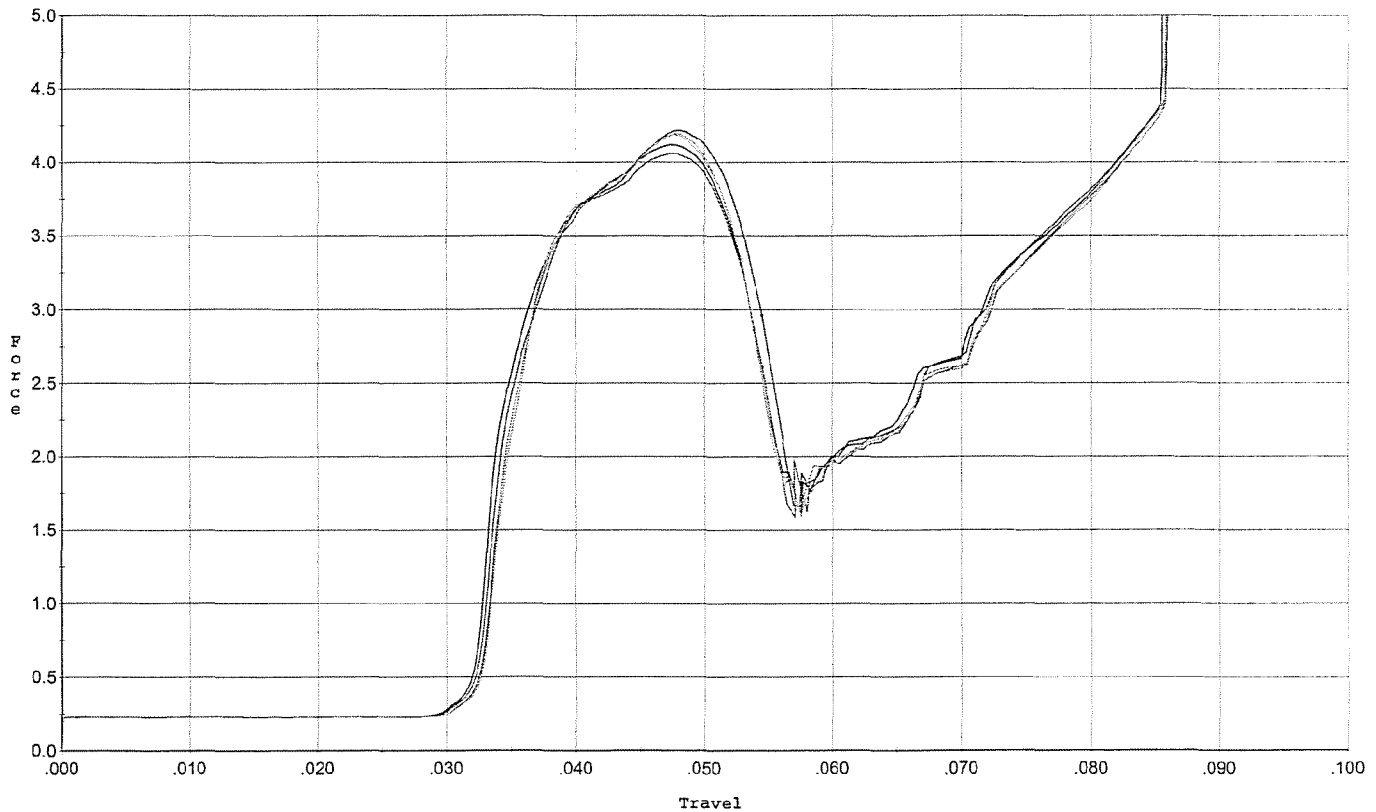
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.584	0.054	0.034	0.038	0.049		Set Trigger
2	2.588	0.054	0.034	0.038	0.050		Set Trigger
3	2.594	0.055	0.035	0.038	0.050		Set Trigger
4	2.571	0.055	0.035	0.038	0.050		Set Trigger
5	2.597	0.055	0.035	0.038	0.049		Set Trigger

AVG 2.58

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 5/13/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.216	0.054	0.032	0.034	0.084		Set Trigger
2	4.120	0.053	0.032	0.034	0.081		Set Trigger
3	4.060	0.055	0.032	0.034	0.081		Set Trigger
4	4.188	0.053	0.032	0.034	0.079		Set Trigger
5	4.193	0.053	0.032	0.035	0.079		Set Trigger

Avg 4.15