

66738634

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



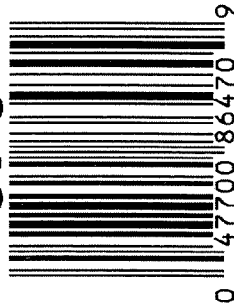
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6738634

UPC



BM FORM

GUN SERIAL #

G 6738634

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-17-08	RP
430	ASSEMBLE TO STOCK		6-17-08	SP
440	PROOF		6-17-08	SD
460	CHECK HEADSPACE		6-17-08	SD
470	DIS-ASSEMBLE ACTION	MAGNA - FLUX JUN 20 2008 OPERATOR <u>unms</u>	6-17-08	RP
472	SERIALIZE BOLT HANDLE		6-17-08	RP
475	DRILL AND TAP SIGHT HOLES		6-18-08	TRW
480	MAGNAFLUX BBL ACTION		6/20/08	unms
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/18/08	RT
520	GOFF BLAST BBL / REC		6/20	RT
542	APPLY COATINGS (BARREL ACTION)		6-27	un
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7/7	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7/7	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7/7	SP
	D) OIL FIRING PIN ASSEMBLY		7/8/08	RP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

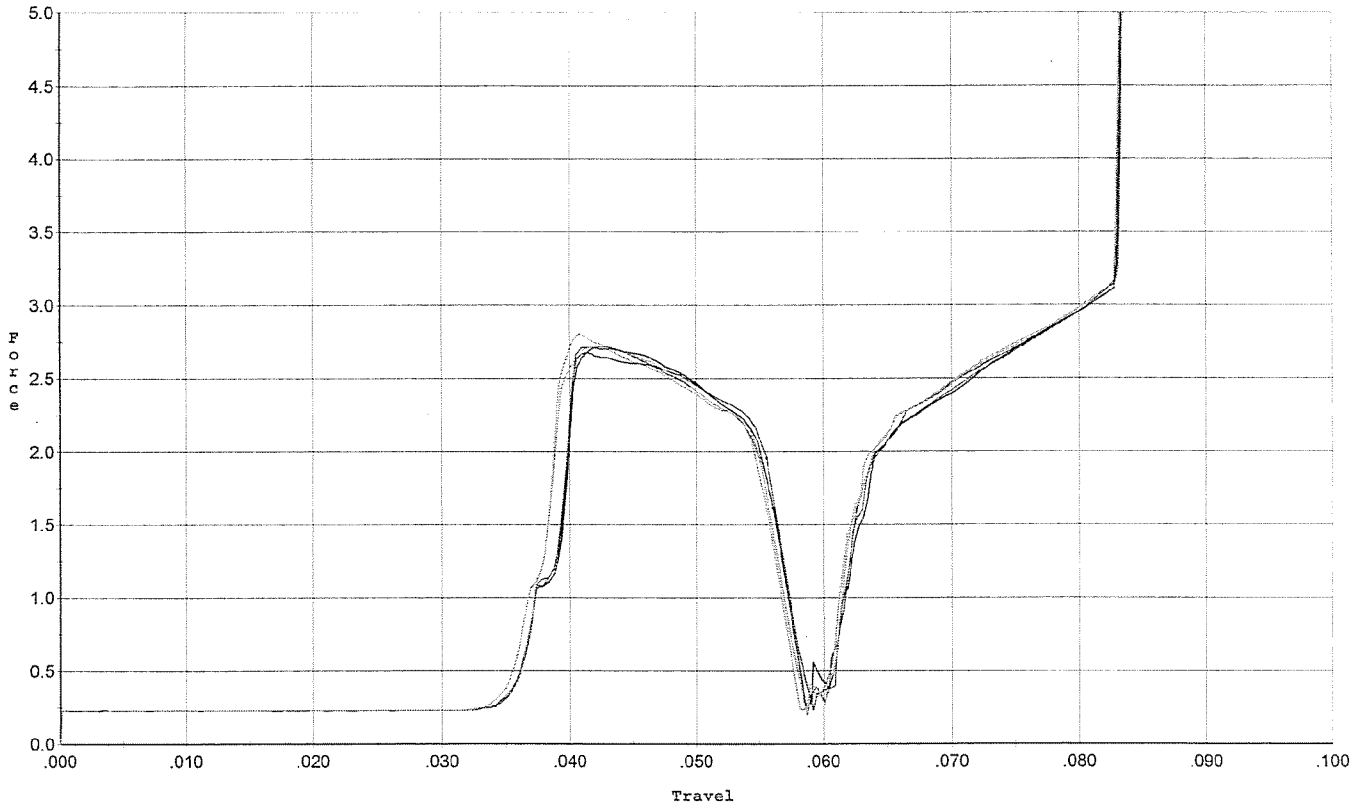
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>6</u> <u>5.5</u>	8-20	TL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.5</u> <u>4.5</u> <u>4.5</u>	8-20	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.023</u>	8-20	TL
	J) ASSEMBLE STOCK		7/8/08	S.P.D.
	K) ASSEMBLE SWIVEL STUDS		9-3-08	RSN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-9-08	TRW
	MALFUNCTION <i>OH BAC</i>	CORRECTION	8-8-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/9/08	MBD
670	FINAL INSPECTION A) HEADSPACE		9-3-08	RSN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>241</u> <u>224</u> <u>2.09</u> <u>239</u> <u>220</u>	8-4-08	RSN
	C) FUNCTION		9-3-08	RSN
690	PACK		9-3-08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/7/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



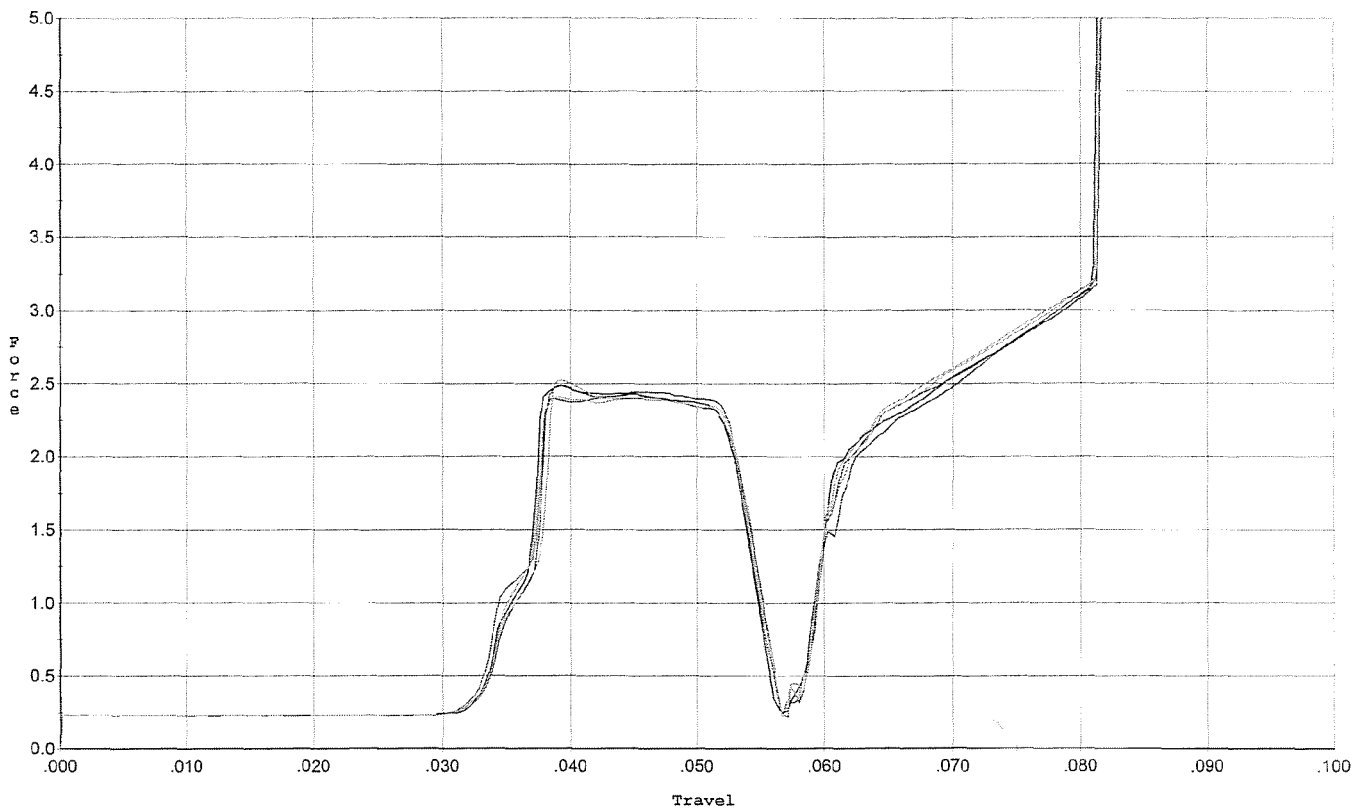
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.676	0.056	0.036	0.034	0.052		Set Trigger
2	2.718	0.056	0.036	0.034	0.053		Set Trigger
3	2.715	0.055	0.036	0.035	0.051		Set Trigger
4	2.807	0.055	0.035	0.034	0.053		Set Trigger
5	2.712	0.056	0.036	0.035	0.052		Set Trigger

Avg 2.72

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/7/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



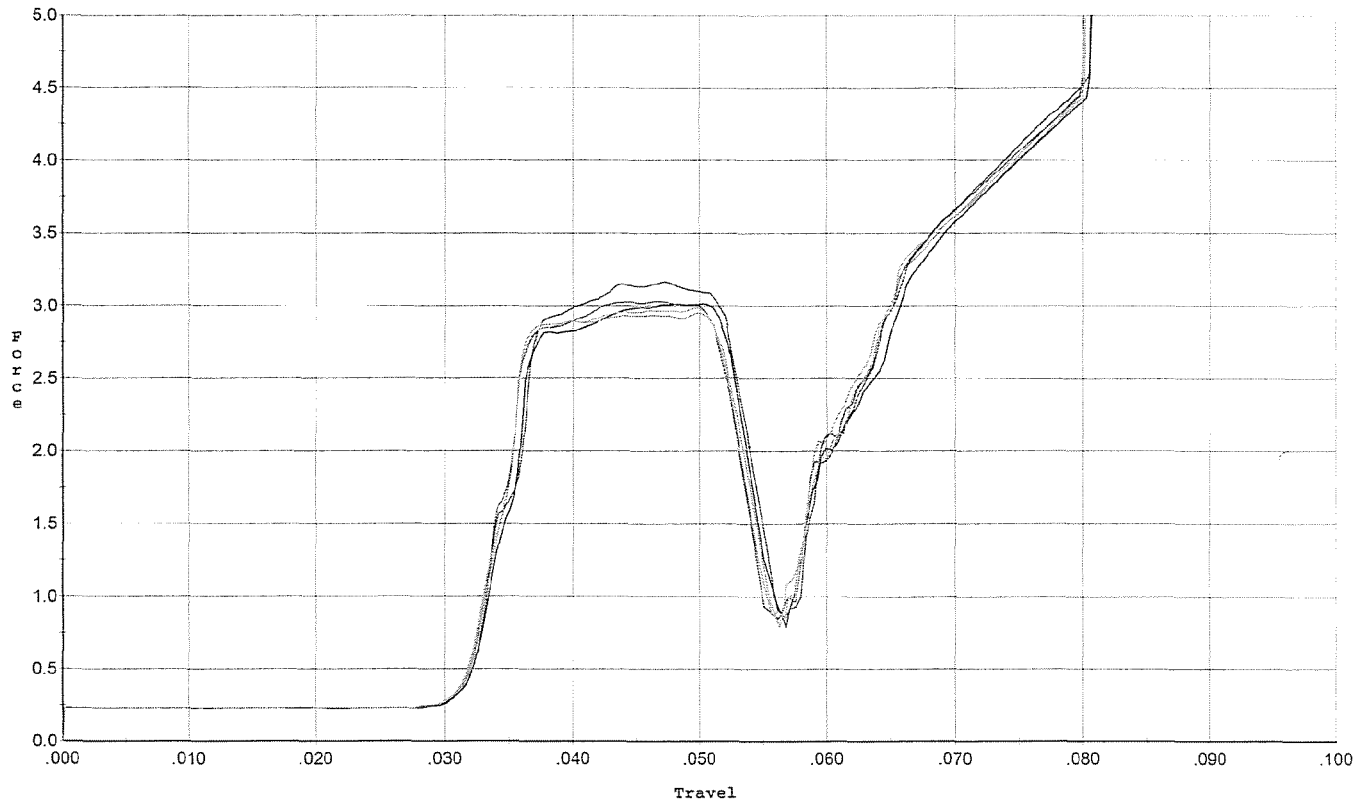
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.491	0.054	0.033	0.034	0.051		Set Trigger
2	2.484	0.053	0.033	0.034	0.050		Set Trigger
3	2.428	0.053	0.033	0.034	0.050		Set Trigger
4	2.406	0.053	0.033	0.034	0.049		Set Trigger
5	2.525	0.054	0.033	0.034	0.050		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/7/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



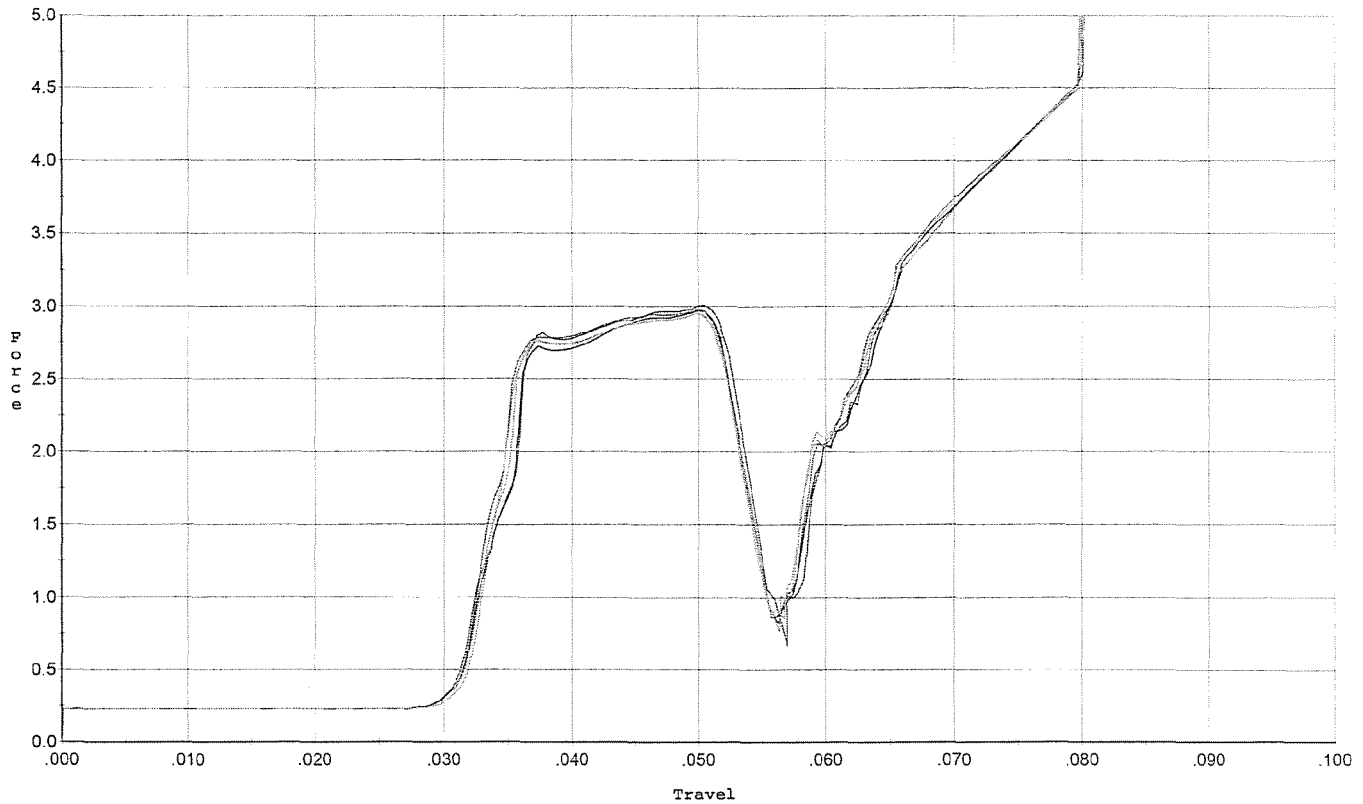
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.166	0.054	0.032	0.033	0.066		Set Trigger
2	3.016	0.052	0.032	0.033	0.061		Set Trigger
3	3.029	0.052	0.032	0.032	0.062		Set Trigger
4	2.985	0.052	0.031	0.032	0.061		Set Trigger
5	2.951	0.053	0.032	0.032	0.063		Set Trigger

Avg 3.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/7/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



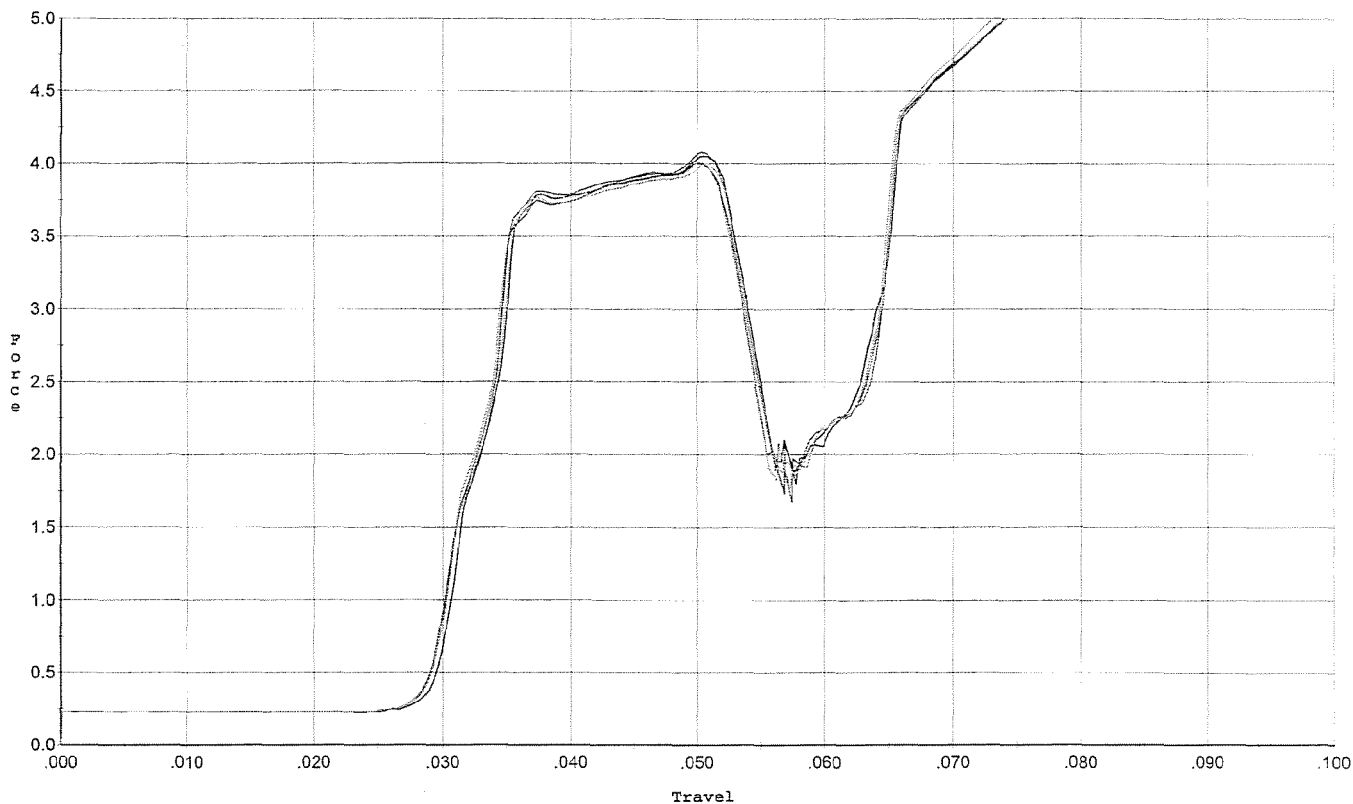
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.008	0.052	0.031	0.032	0.062		Set Trigger
2	2.973	0.052	0.031	0.032	0.060		Set Trigger
3	2.984	0.052	0.031	0.032	0.062		Set Trigger
4	2.954	0.052	0.032	0.032	0.060		Set Trigger
5	2.958	0.052	0.031	0.032	0.061		Set Trigger

Avg 2.97

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/7/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



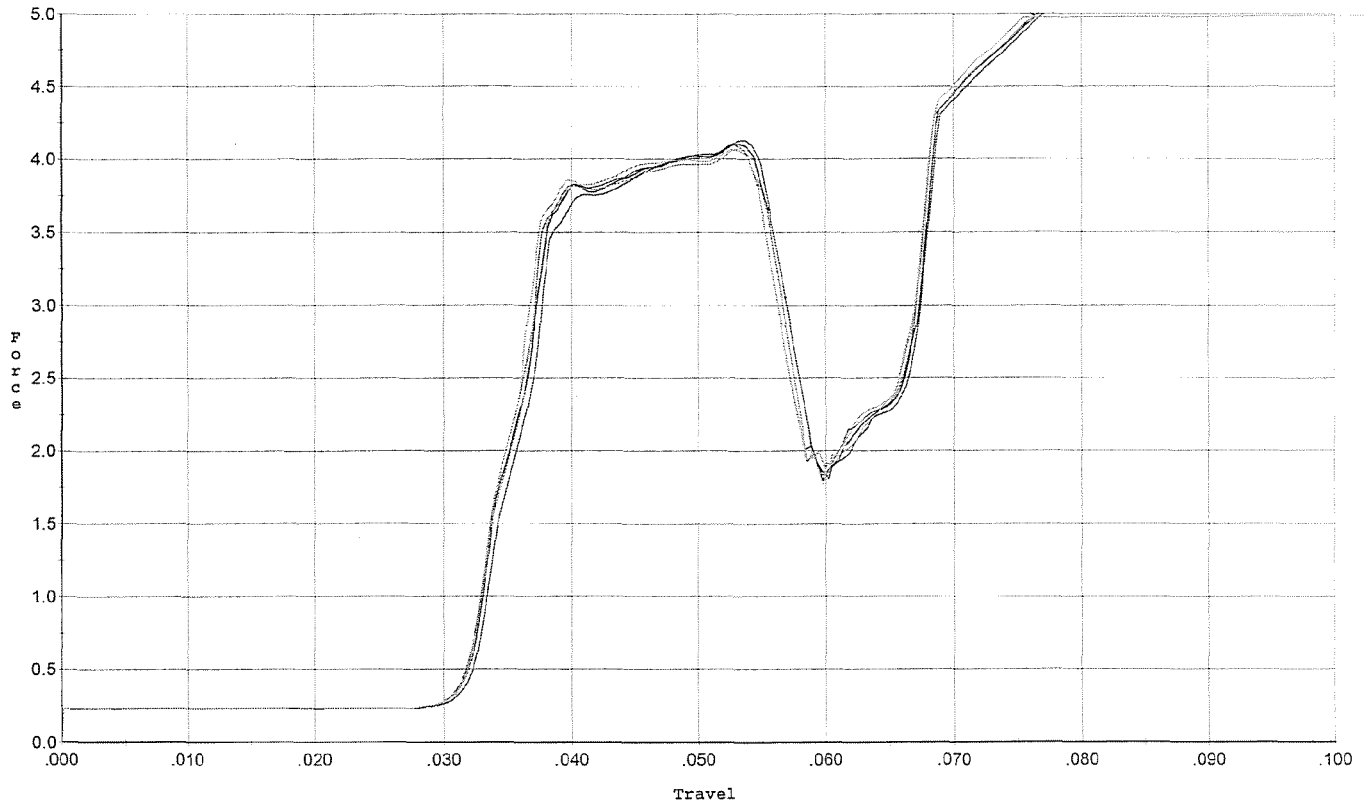
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.005	0.053	0.029	0.030	0.086		Set Trigger
2	4.053	0.054	0.029	0.030	0.088		Set Trigger
3	4.081	0.052	0.029	0.030	0.087		Set Trigger
4	3.993	0.052	0.029	0.030	0.086		Set Trigger
5	4.013	0.053	0.029	0.030	0.087		Set Trigger

Avg 4.02

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/7/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



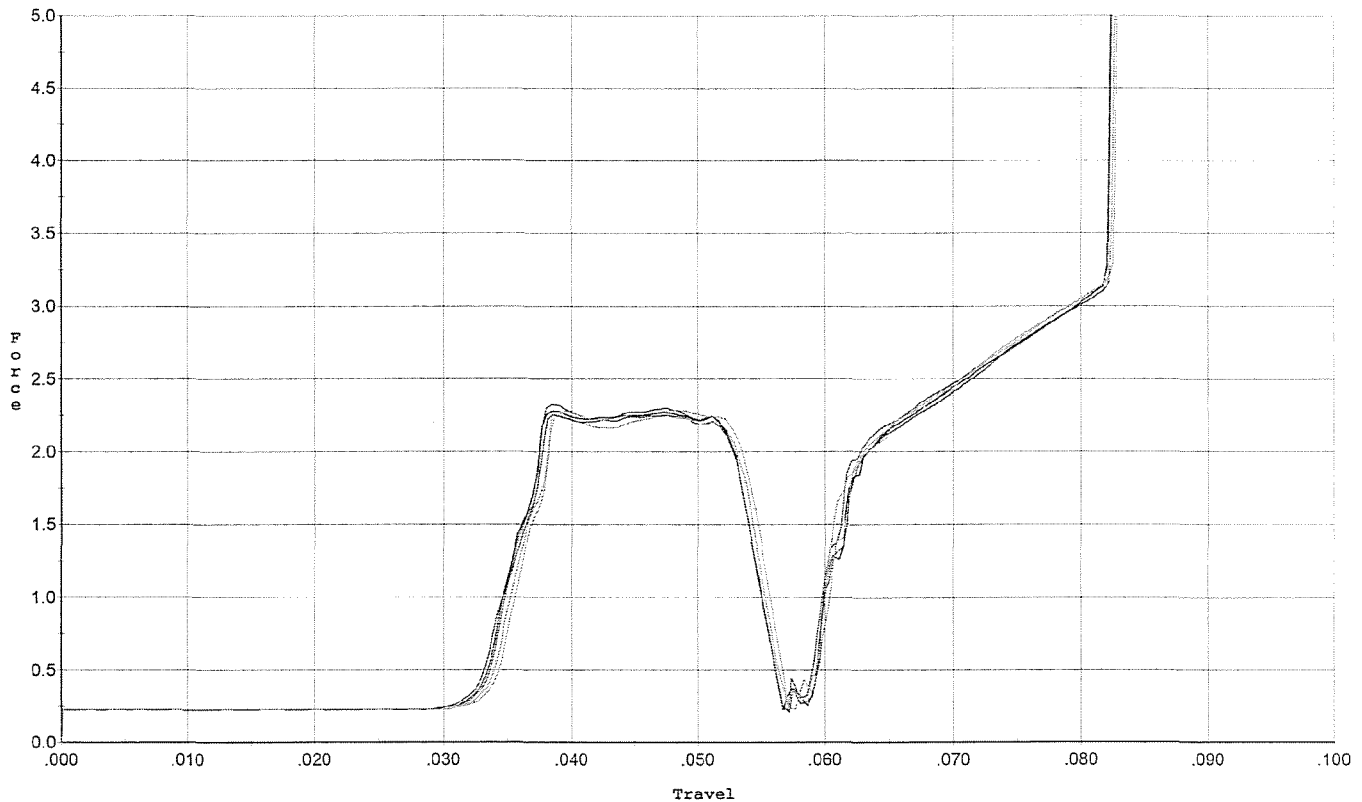
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.128	0.057	0.032	0.031	0.091		Set Trigger
2	4.105	0.055	0.032	0.031	0.090		Set Trigger
3	4.102	0.055	0.031	0.031	0.088		Set Trigger
4	4.068	0.055	0.032	0.031	0.088		Set Trigger
5	4.073	0.056	0.031	0.031	0.089		Set Trigger

Avg 4.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/7/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



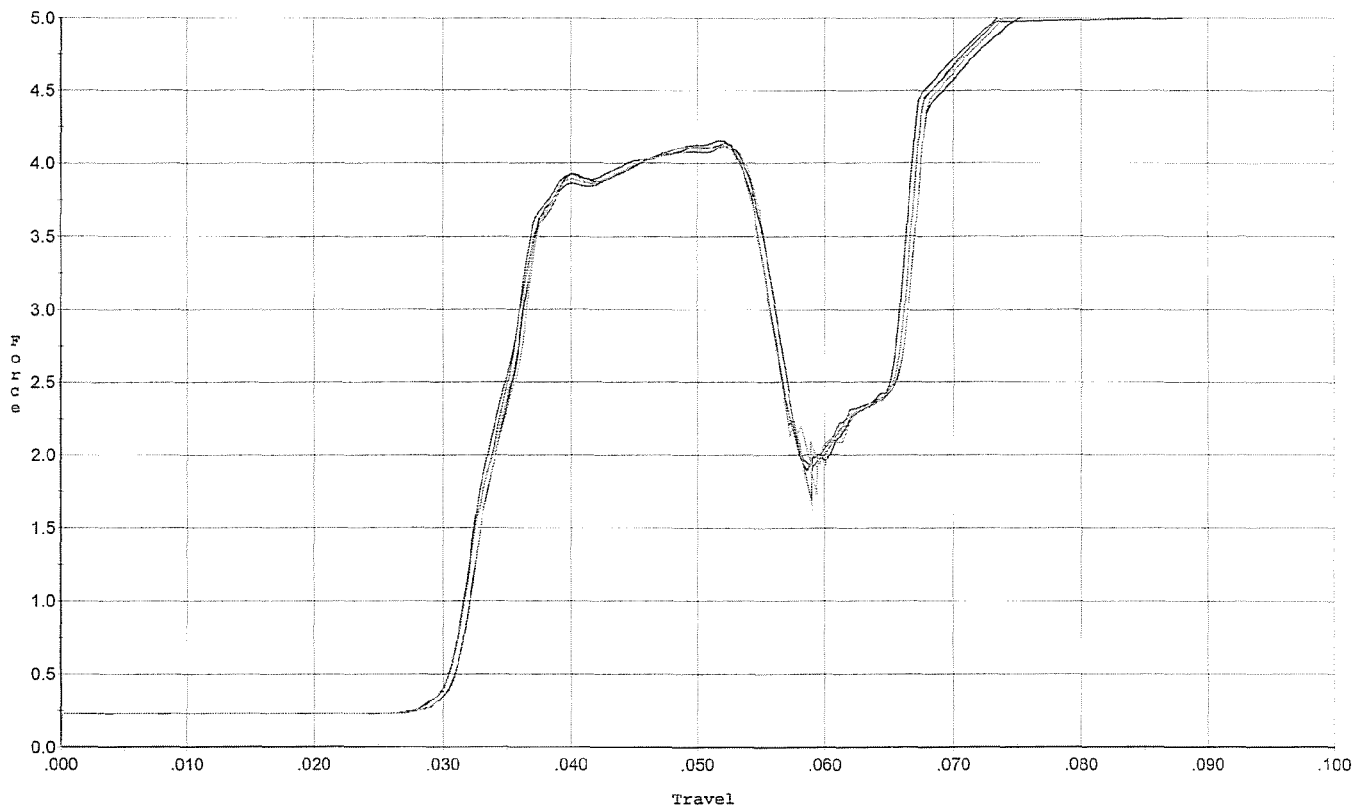
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.299	0.055	0.033	0.035	0.050		Set Trigger
2	2.282	0.053	0.033	0.035	0.048		Set Trigger
3	2.326	0.055	0.033	0.034	0.050		Set Trigger
4	2.284	0.054	0.034	0.034	0.048		Set Trigger
5	2.286	0.055	0.034	0.035	0.049		Set Trigger

Avg 2.29

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/7/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.155	0.054	0.030	0.031	0.092		Set Trigger
2	4.139	0.055	0.031	0.030	0.092		Set Trigger
3	4.119	0.054	0.030	0.031	0.090		Set Trigger
4	4.121	0.055	0.031	0.031	0.091		Set Trigger
5	4.139	0.054	0.030	0.031	0.090		Set Trigger

Arg 4.13