

66738636

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM, FORM

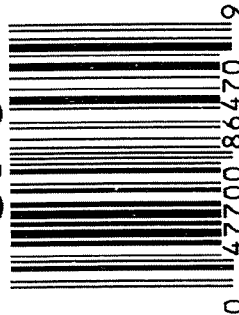
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6738636

UPC



GUN SERIAL # G 673 8636

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-19-08	J.P.D.
430	ASSEMBLE TO STOCK		6-19-08	SP
440	PROOF		6-19-08	SD
460	CHECK HEADSPACE		6-19-08	SD
470	DIS-ASSEMBLE ACTION		6-19-08	J.P.D.
472	SERIALIZE BOLT HANDLE		6-20-08	J.P.D.
475	DRILL AND TAP SIGHT HOLES	MAGNA - FLUX JUN 24 2008 OPERATOR <u>WMS</u>	6-23-08	SD
480	MAGNAFLUX BBL ACTION		6-24-08	WMS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-24-08	RT
520	GOFF BLAST BBL / REC		6-25	BZ
542	APPLY COATINGS (BARREL ACTION)		6-28	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-9	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-9	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-9	SP
	D) OIL FIRING PIN ASSEMBLY		7/10/08	J.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

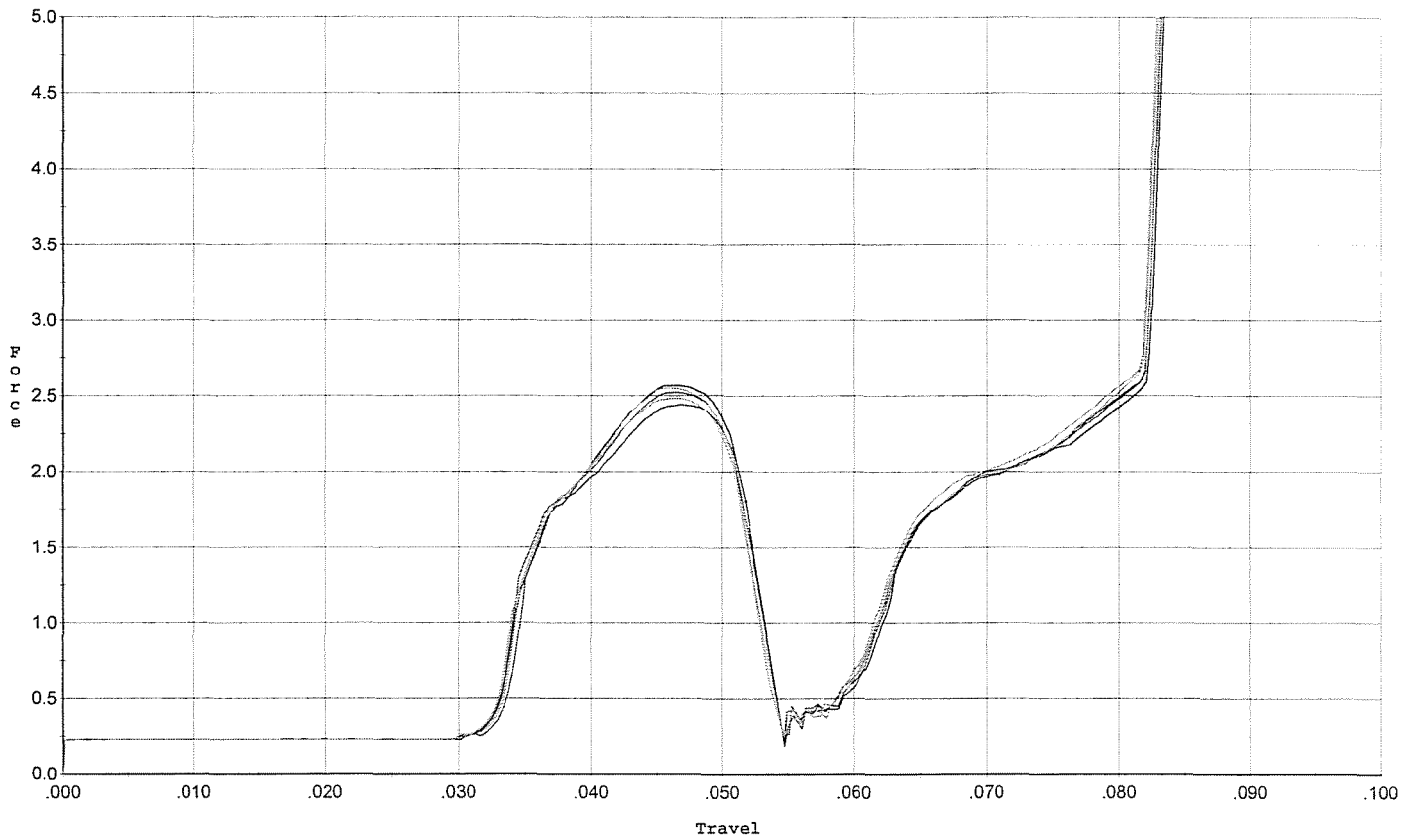
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	BARBER - M24 0001467 F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>6</u> <u>5</u>	7-23	TC
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>5</u>	7-23	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.024</u>	7-23	TC
	J) ASSEMBLE STOCK		7/10/08	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		7-30-08	RTZ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-14-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/14/08	MEH
670	FINAL INSPECTION A) HEADSPACE		7-30-08	RTZ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.83</u> <u>2.78</u> <u>2.62</u> <u>2.57</u> <u>2.35</u>	7/23/08	Fm
	C) FUNCTION		7-30-08	RTZ
690	PACK		7/31/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/9/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



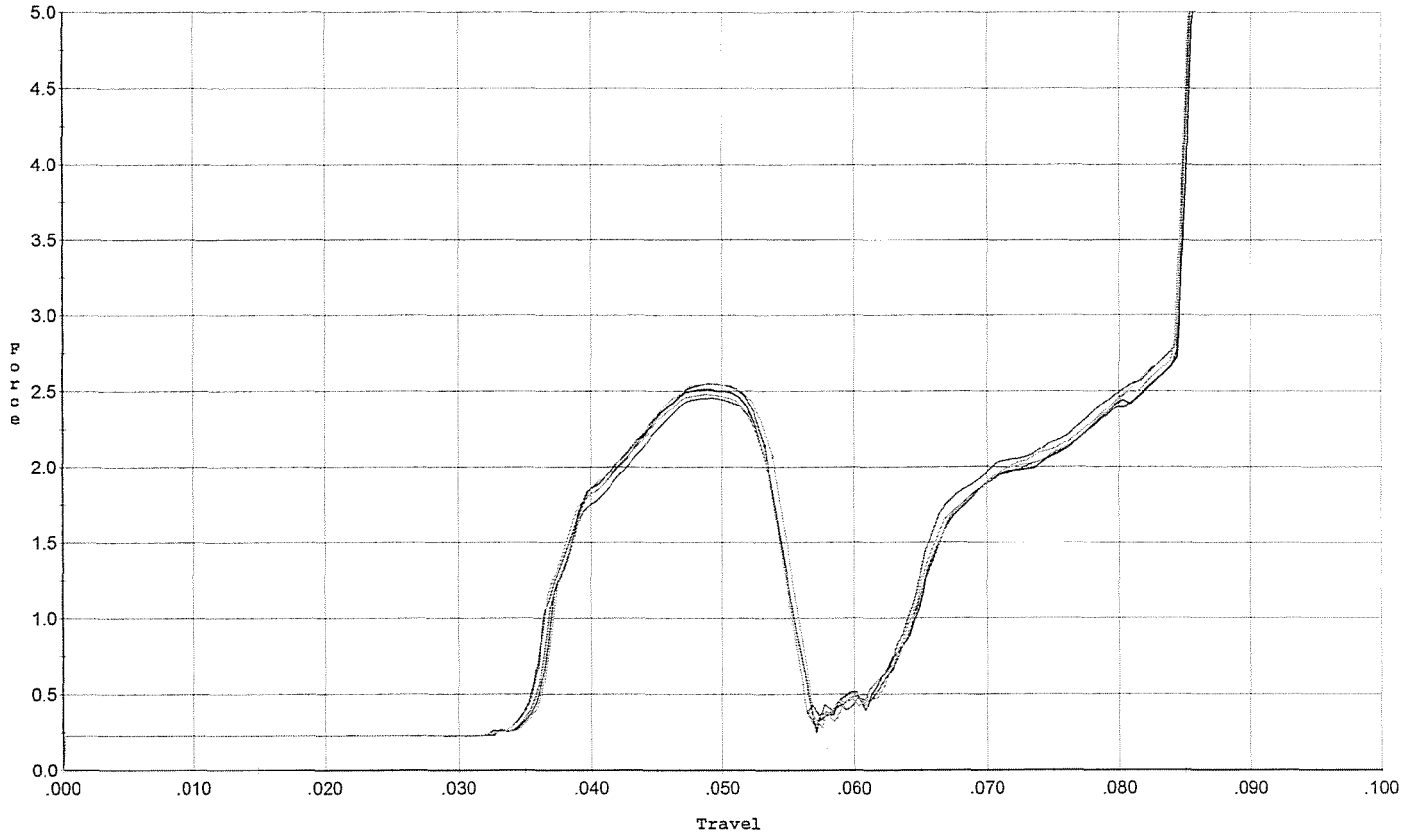
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.443	0.052	0.033	0.036	0.045		Set Trigger
2	2.567	0.052	0.033	0.036	0.047		Set Trigger
3	2.522	0.051	0.033	0.036	0.045		Set Trigger
4	2.482	0.051	0.033	0.036	0.045		Set Trigger
5	2.550	0.051	0.033	0.036	0.045		Set Trigger

Avg 2.51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/9/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



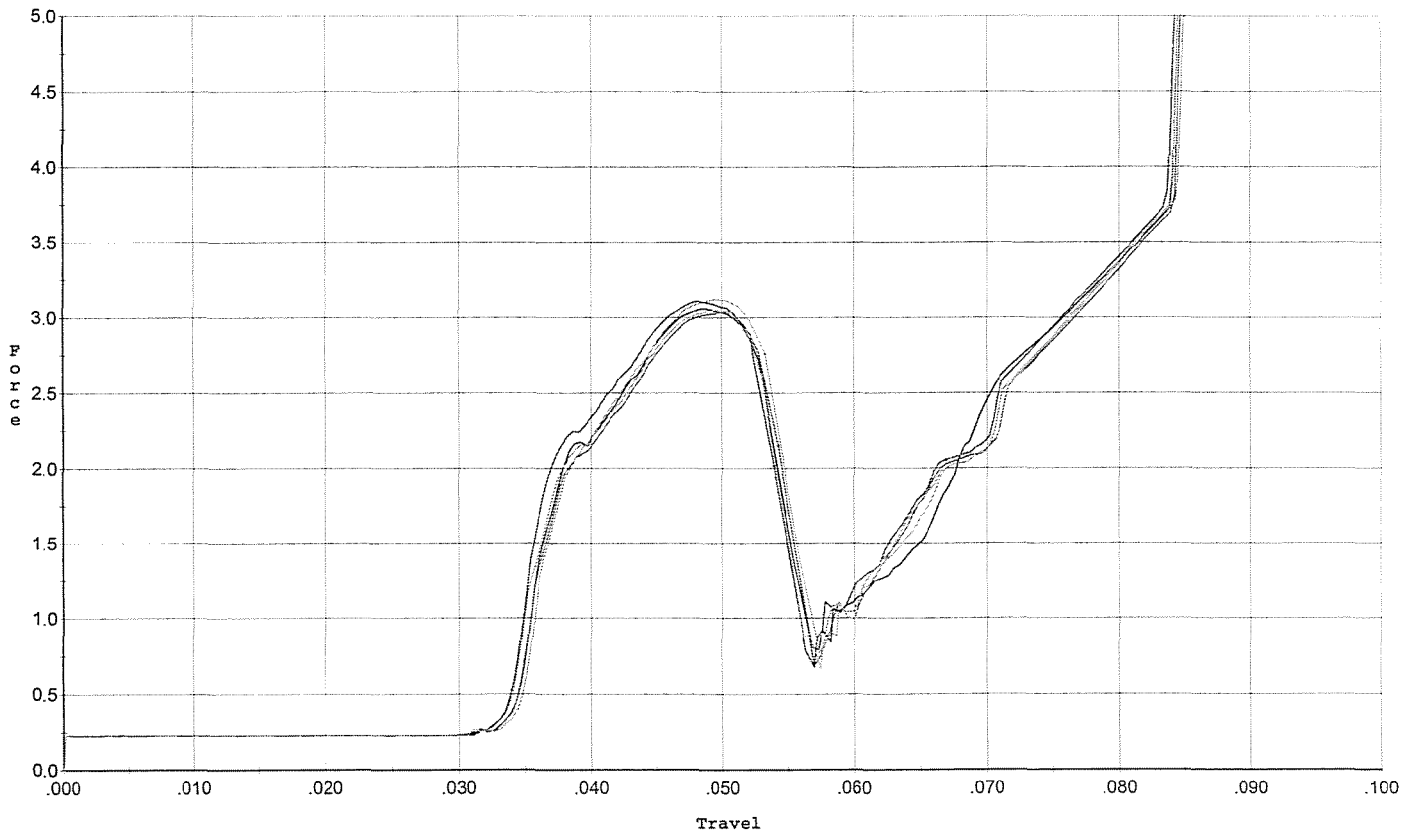
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.547	0.053	0.035	0.037	0.046		Set Trigger
2	2.513	0.053	0.036	0.037	0.045		Set Trigger
3	2.456	0.053	0.035	0.037	0.045		Set Trigger
4	2.479	0.053	0.035	0.037	0.046		Set Trigger
5	2.547	0.054	0.036	0.037	0.047		Set Trigger

Avg 2.50

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/9/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



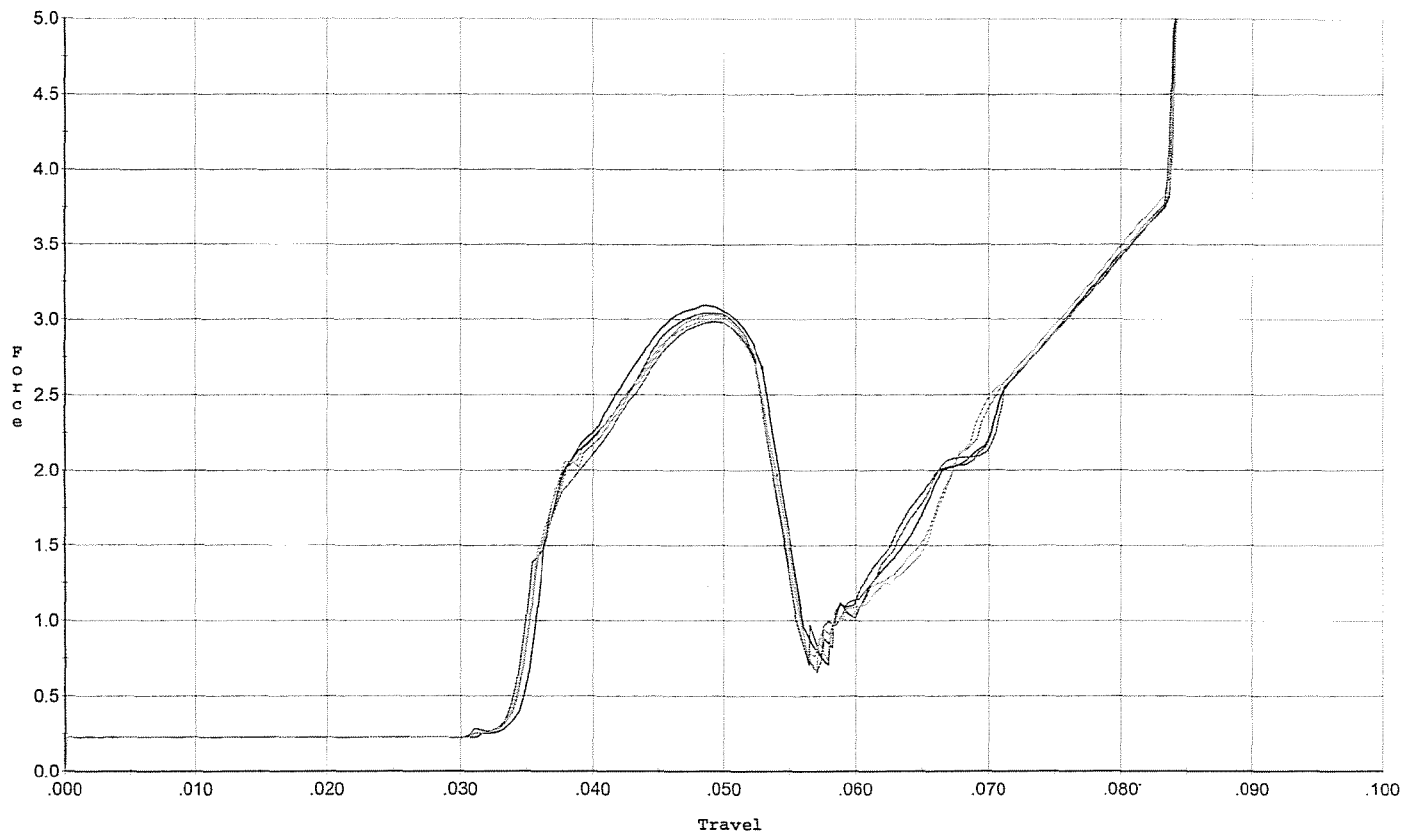
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.107	0.054	0.034	0.035	0.058		Set Trigger
2	3.057	0.053	0.034	0.036	0.055		Set Trigger
3	3.040	0.054	0.034	0.035	0.056		Set Trigger
4	3.055	0.053	0.034	0.036	0.056		Set Trigger
5	3.120	0.053	0.034	0.036	0.056		Set Trigger

Avg 3.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/9/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



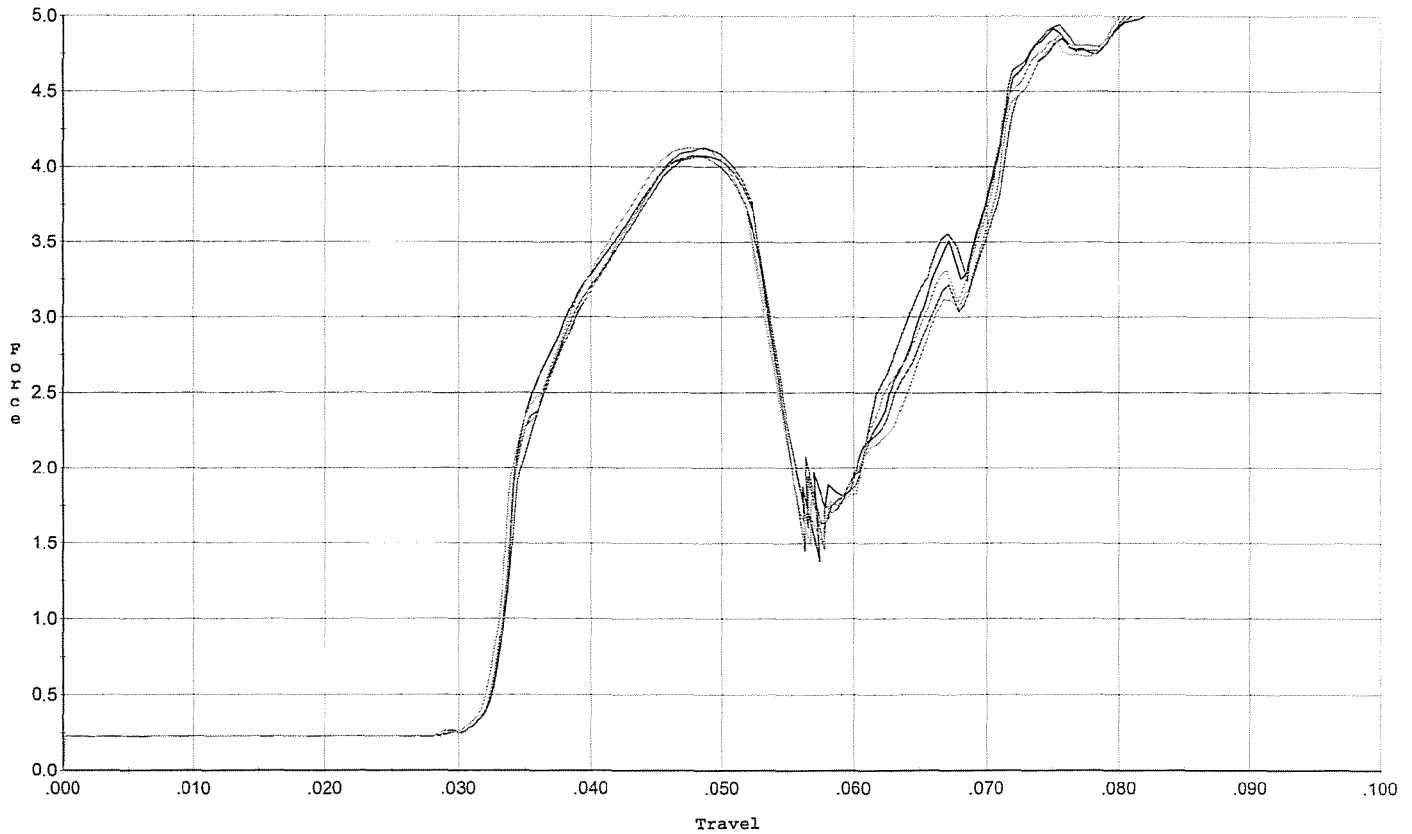
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.042	0.052	0.034	0.035	0.054		Set Trigger
2	3.092	0.053	0.034	0.036	0.056		Set Trigger
3	2.981	0.054	0.034	0.035	0.055		Set Trigger
4	2.989	0.052	0.034	0.036	0.054		Set Trigger
5	3.029	0.054	0.034	0.035	0.056		Set Trigger

Avg 3.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/9/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



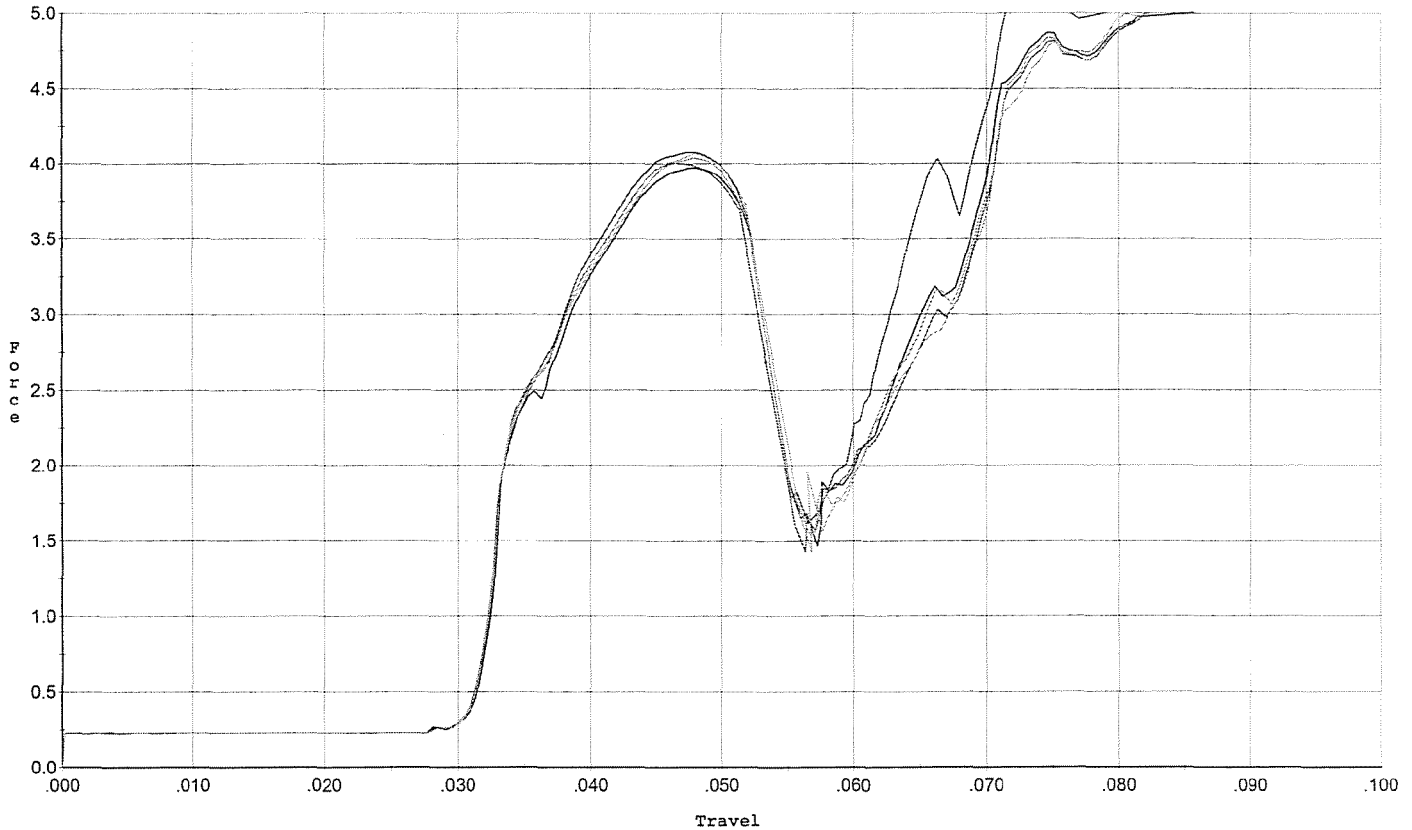
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.072	0.052	0.032	0.034	0.075		Set Trigger
2	4.074	0.053	0.032	0.034	0.077		Set Trigger
3	4.124	0.052	0.032	0.034	0.076		Set Trigger
4	4.126	0.052	0.032	0.033	0.075		Set Trigger
5	4.066	0.053	0.032	0.034	0.076		Set Trigger

Avg 4.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/9/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



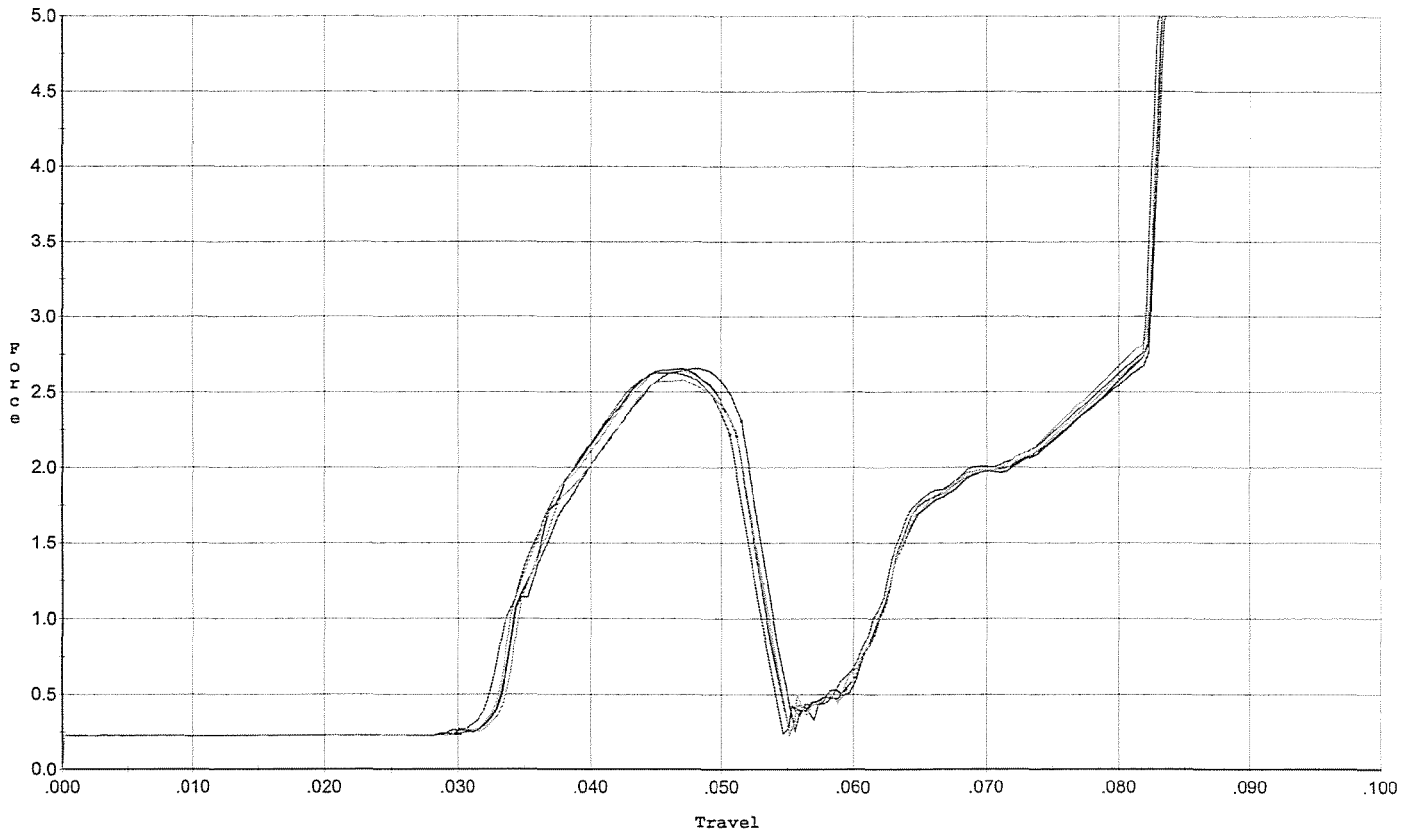
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.077	0.052	0.031	0.033	0.077		Set Trigger
2	3.974	0.052	0.031	0.033	0.075		Set Trigger
3	4.004	0.053	0.031	0.033	0.078		Set Trigger
4	4.062	0.052	0.031	0.033	0.076		Set Trigger
5	4.038	0.052	0.031	0.033	0.076		Set Trigger

Avg 4.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/9/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



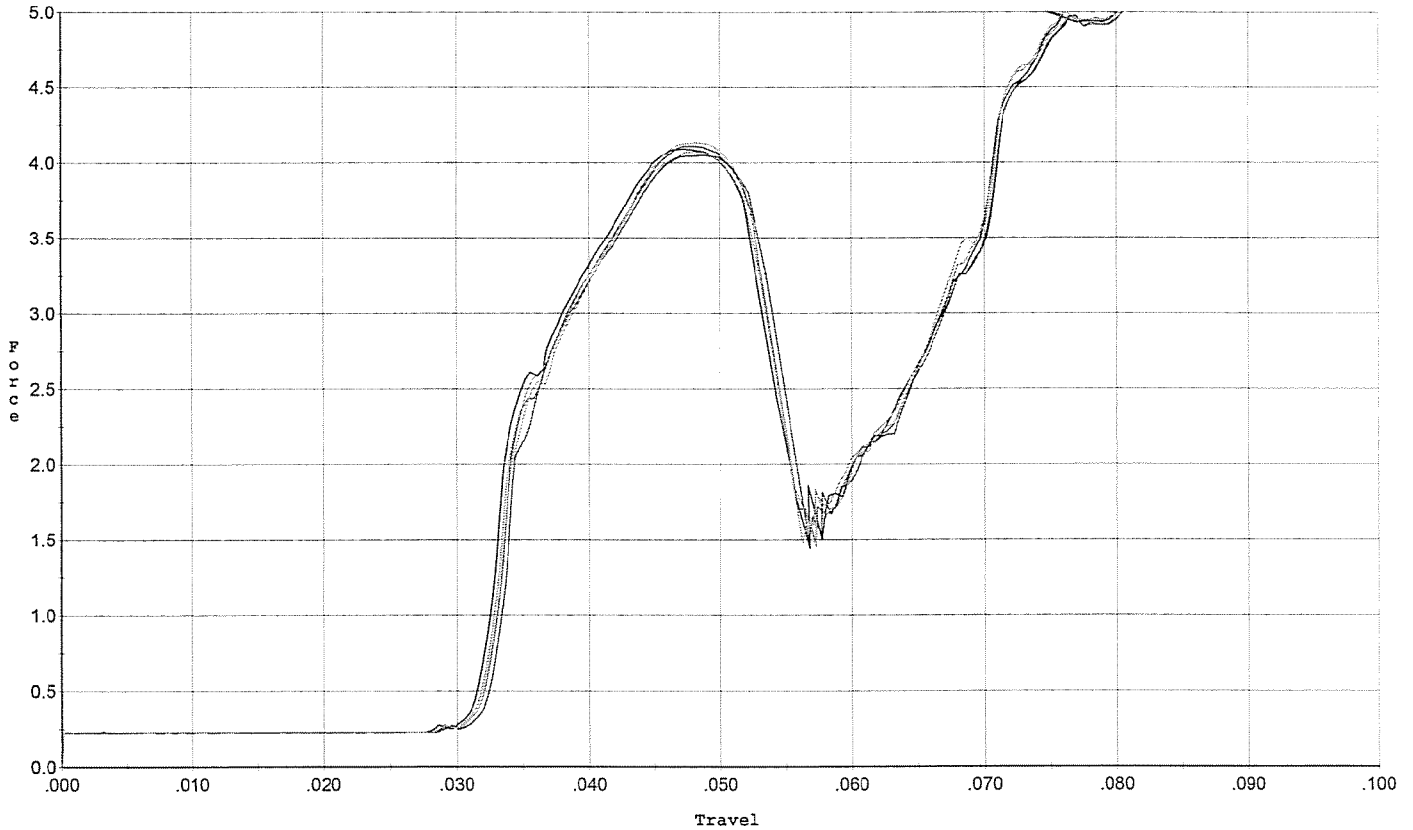
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.657	0.051	0.033	0.036	0.047		Set Trigger
2	2.657	0.051	0.033	0.036	0.047		Set Trigger
3	2.626	0.051	0.032	0.036	0.047		Set Trigger
4	2.645	0.051	0.033	0.036	0.047		Set Trigger
5	2.577	0.053	0.033	0.036	0.048		Set Trigger

Avg 2.63

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/9/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.050	0.054	0.032	0.033	0.078		Set Trigger
2	4.087	0.052	0.031	0.033	0.076		Set Trigger
3	4.106	0.052	0.032	0.033	0.077		Set Trigger
4	4.128	0.052	0.032	0.033	0.076		Set Trigger
5	4.068	0.053	0.031	0.033	0.078		Set Trigger

Avg 4.08