

66738648

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

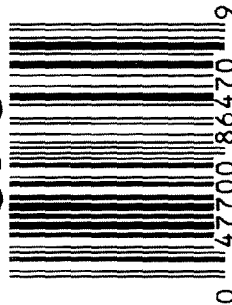
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6738648

UPC



BARBER - M24 0001797 INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6738648

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-17-08	RP
430	ASSEMBLE TO STOCK		6-17-08	JP
440	PROOF		6-17-08	SD
460	CHECK HEADSPACE		6-17-08	SD
470	DIS-ASSEMBLE ACTION		6-17-08	RP
472	SERIALIZE BOLT HANDLE		6-17-08	RP
475	DRILL AND TAP SIGHT HOLES		6-18-08	TRW
480	MAGNAFLUX BBL ACTION		6-20-08	cmh
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/18/08	RT
520	GOFF BLAST BBL / REC		6/20	BA
542	APPLY COATINGS (BARREL ACTION)		6-27	cm
545	(BOLT)			
560	RE-ASSEMBLE ACTION		6/27/08	RP
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6/27/08	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6/27/08	RP
	D) OIL FIRING PIN ASSEMBLY		7-8-08	PSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

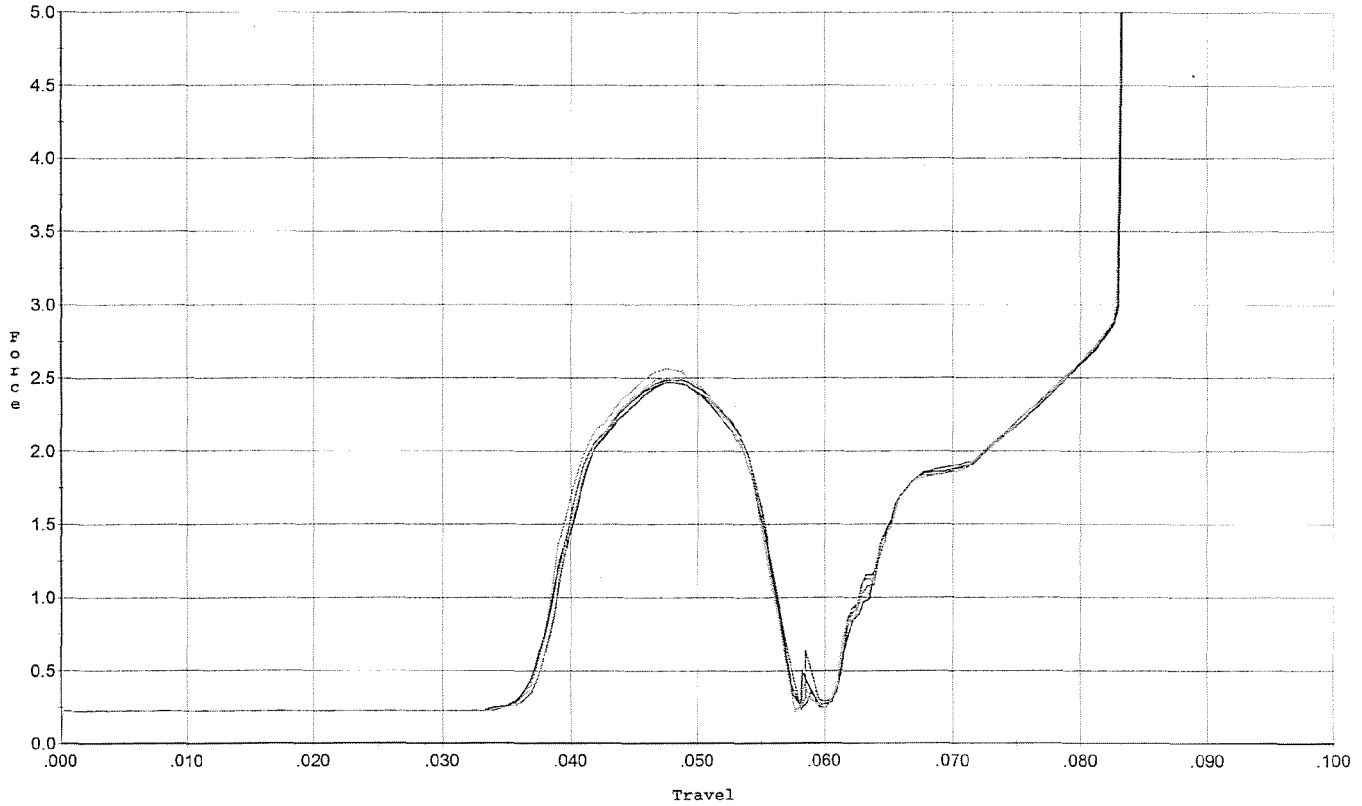
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>6</u> <u>6</u>	7-22	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>4</u>	7-22	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	7-22	TL
	J) ASSEMBLE STOCK		7-8-08	PSN
	K) ASSEMBLE SWIVEL STUDS		7-28-08	PR
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-8-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/8/08	MED
670	FINAL INSPECTION A) HEADSPACE		7-28-08	PTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.60</u> <u>2.71</u> <u>2.74</u> <u>2.61</u> <u>2.62</u>	7-11-08	SD
	C) FUNCTION		7-28-08	PR
690	PACK		7/28/08	FMJ

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/7/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



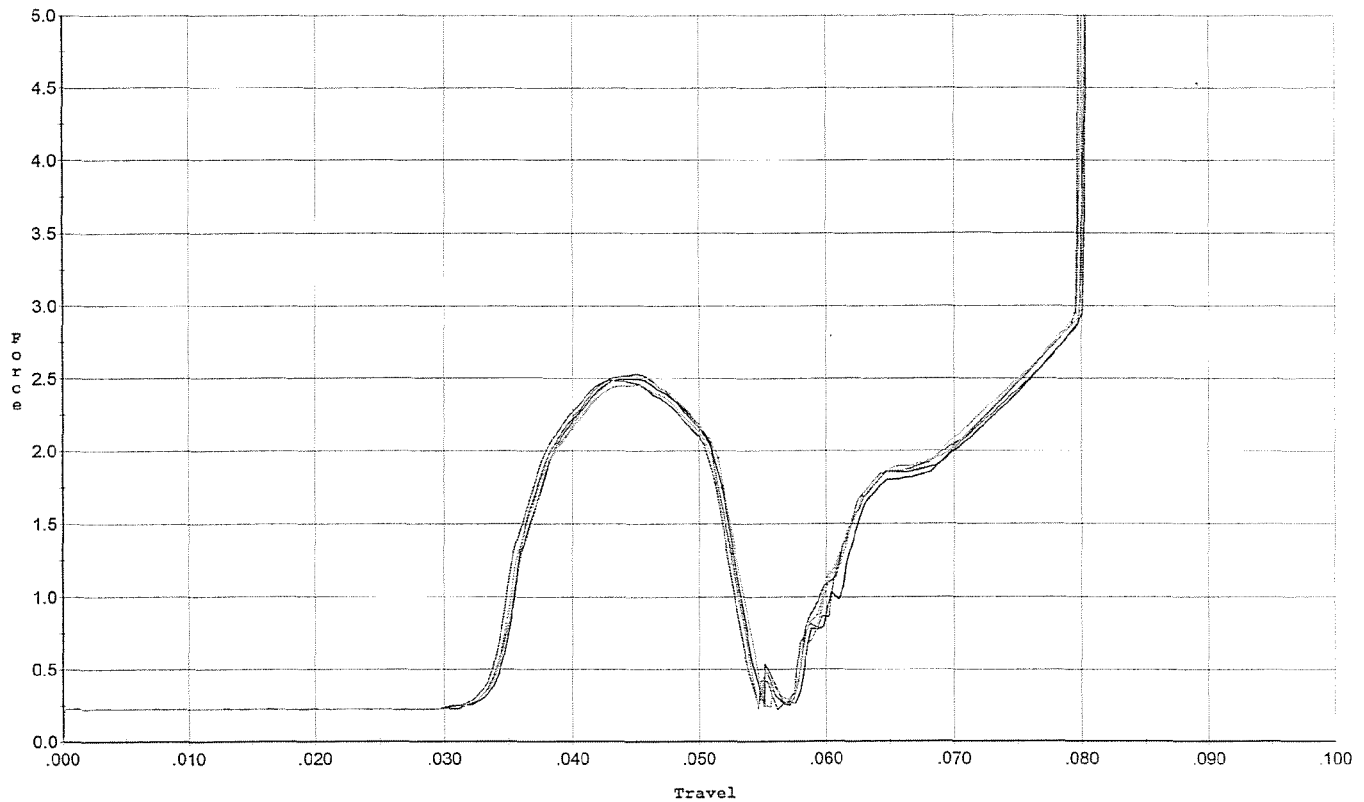
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.487	0.055	0.037	0.035	0.046		Set Trigger
2	2.472	0.055	0.037	0.035	0.045		Set Trigger
3	2.489	0.055	0.037	0.035	0.045		Set Trigger
4	2.499	0.056	0.037	0.035	0.045		Set Trigger
5	2.566	0.056	0.037	0.035	0.047		Set Trigger

Avg 2.50

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/7/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



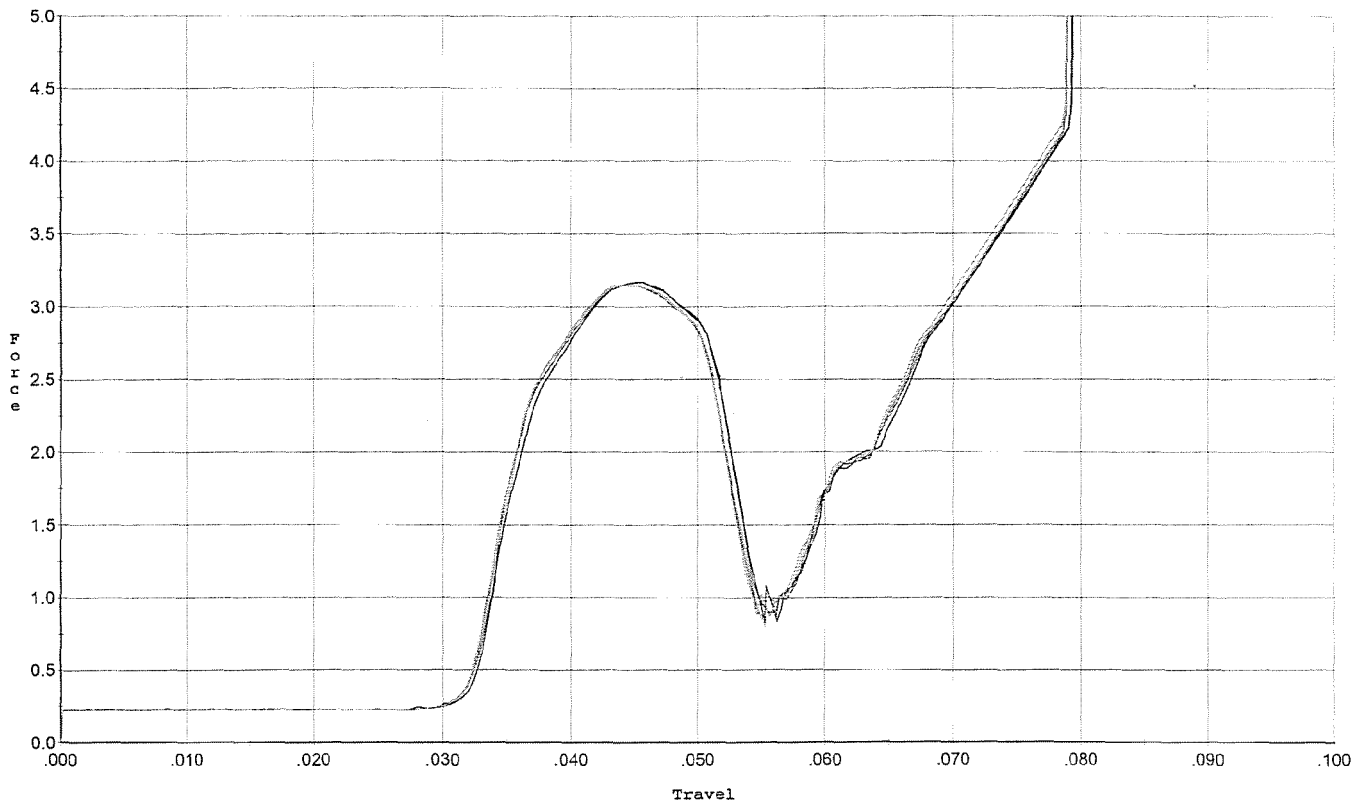
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.524	0.053	0.034	0.034	0.046		Set Trigger
2	2.495	0.052	0.034	0.035	0.045		Set Trigger
3	2.488	0.051	0.033	0.034	0.045		Set Trigger
4	2.455	0.053	0.034	0.034	0.045		Set Trigger
5	2.509	0.052	0.034	0.035	0.045		Set Trigger

Avg 2.49

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 7/7/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



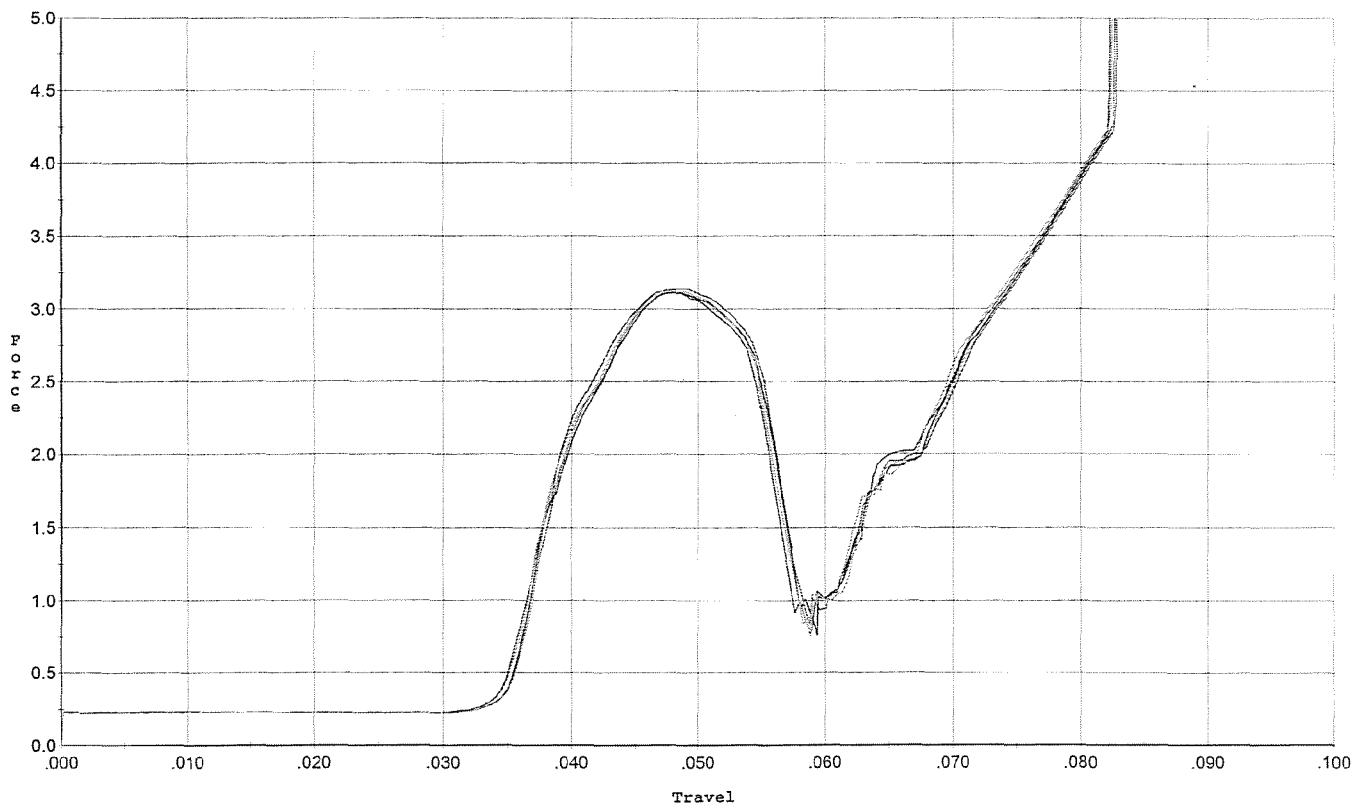
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.166	0.052	0.032	0.033	0.059		Set Trigger
2	3.166	0.052	0.032	0.033	0.058		Set Trigger
3	3.146	0.051	0.032	0.033	0.057		Set Trigger
4	3.144	0.051	0.032	0.033	0.057		Set Trigger
5	3.150	0.051	0.032	0.033	0.057		Set Trigger

Avg 3.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/7/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



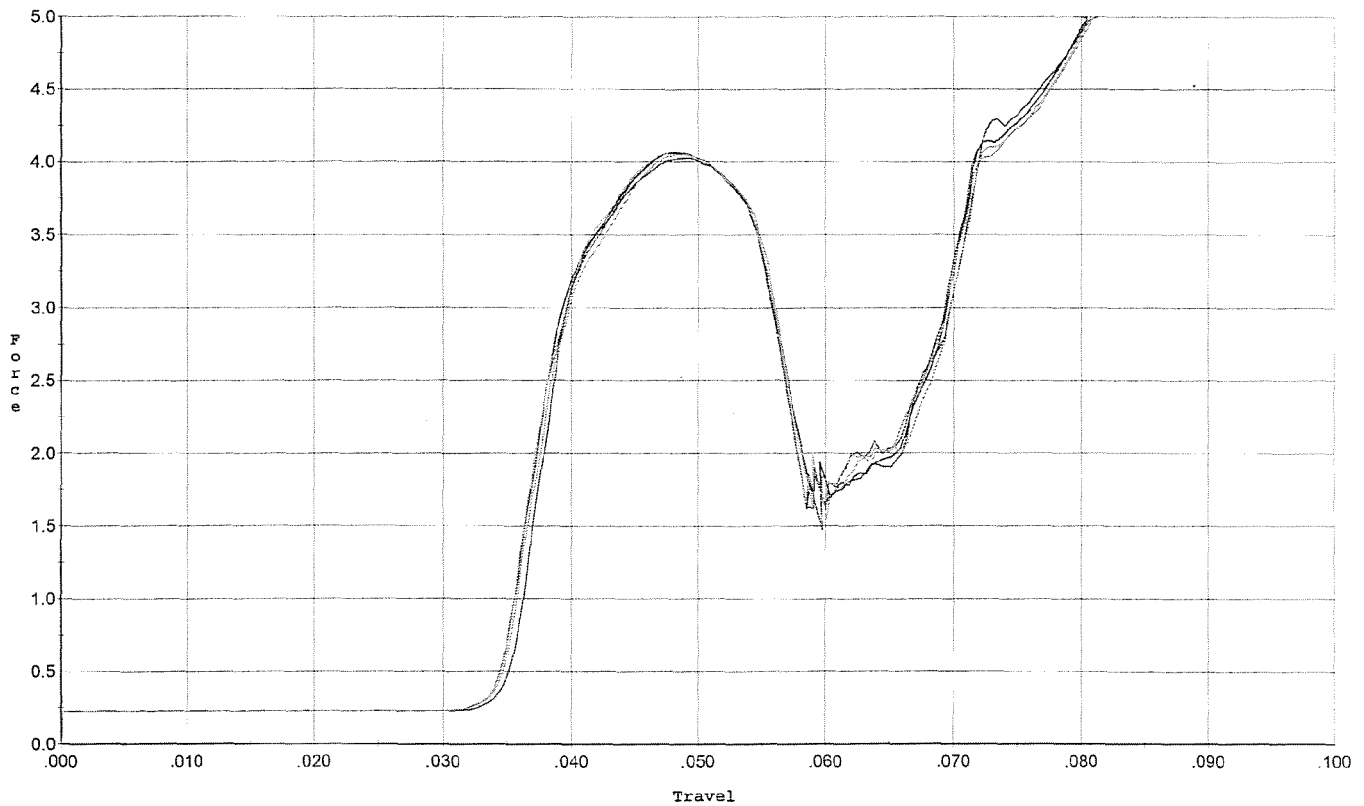
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.125	0.055	0.035	0.033	0.059		Set Trigger
2	3.110	0.056	0.035	0.033	0.059		Set Trigger
3	3.139	0.055	0.035	0.033	0.059		Set Trigger
4	3.118	0.056	0.035	0.033	0.059		Set Trigger
5	3.125	0.055	0.035	0.033	0.058		Set Trigger

Avg 3.12

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/7/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



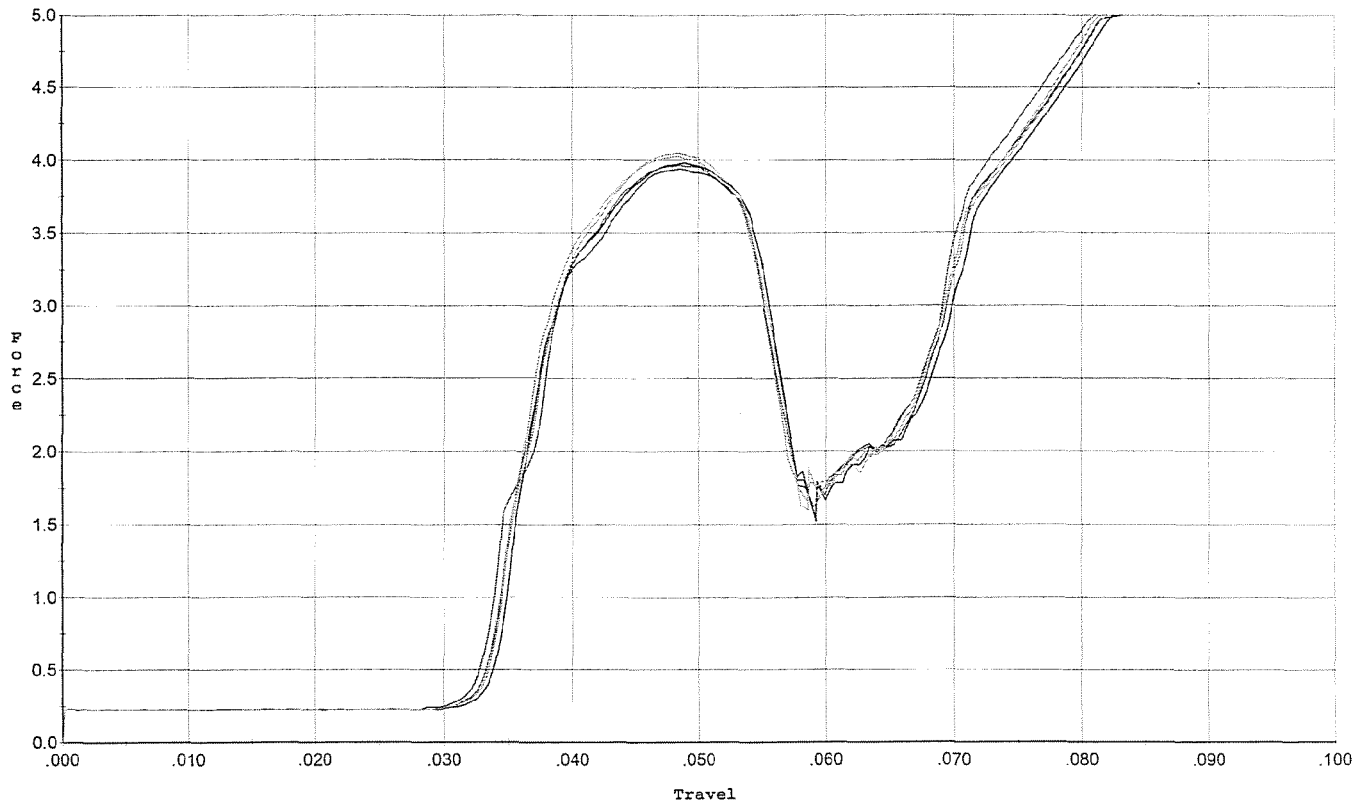
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.027	0.055	0.035	0.032	0.078		Set Trigger
2	4.064	0.056	0.034	0.032	0.080		Set Trigger
3	4.066	0.056	0.034	0.032	0.080		Set Trigger
4	4.053	0.055	0.034	0.032	0.078		Set Trigger
5	4.057	0.056	0.034	0.032	0.080		Set Trigger

Avg 4.05

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/7/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



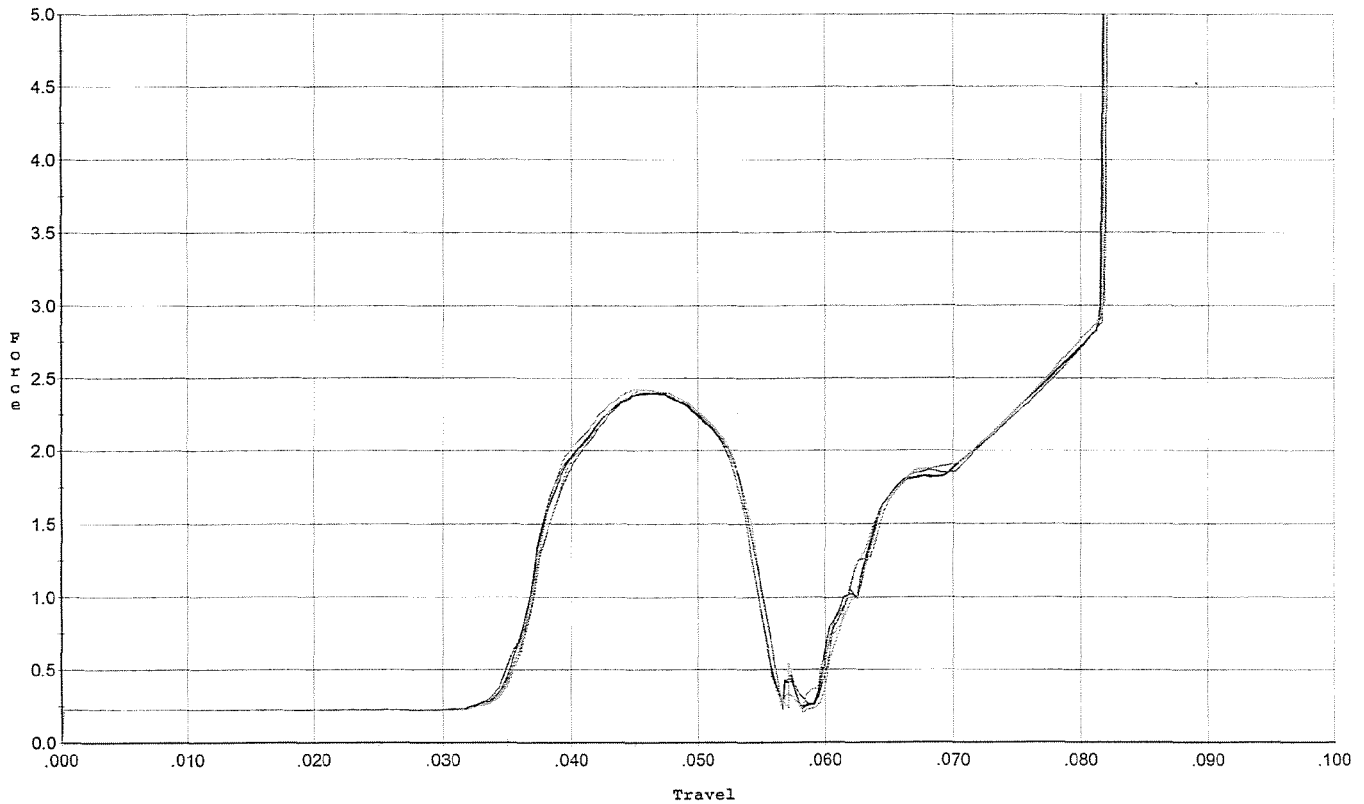
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.939	0.055	0.032	0.032	0.079		Set Trigger
2	3.978	0.055	0.033	0.032	0.079		Set Trigger
3	3.965	0.054	0.033	0.032	0.078		Set Trigger
4	4.045	0.056	0.033	0.032	0.081		Set Trigger
5	4.028	0.054	0.033	0.032	0.079		Set Trigger

Avg 3.99

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/7/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



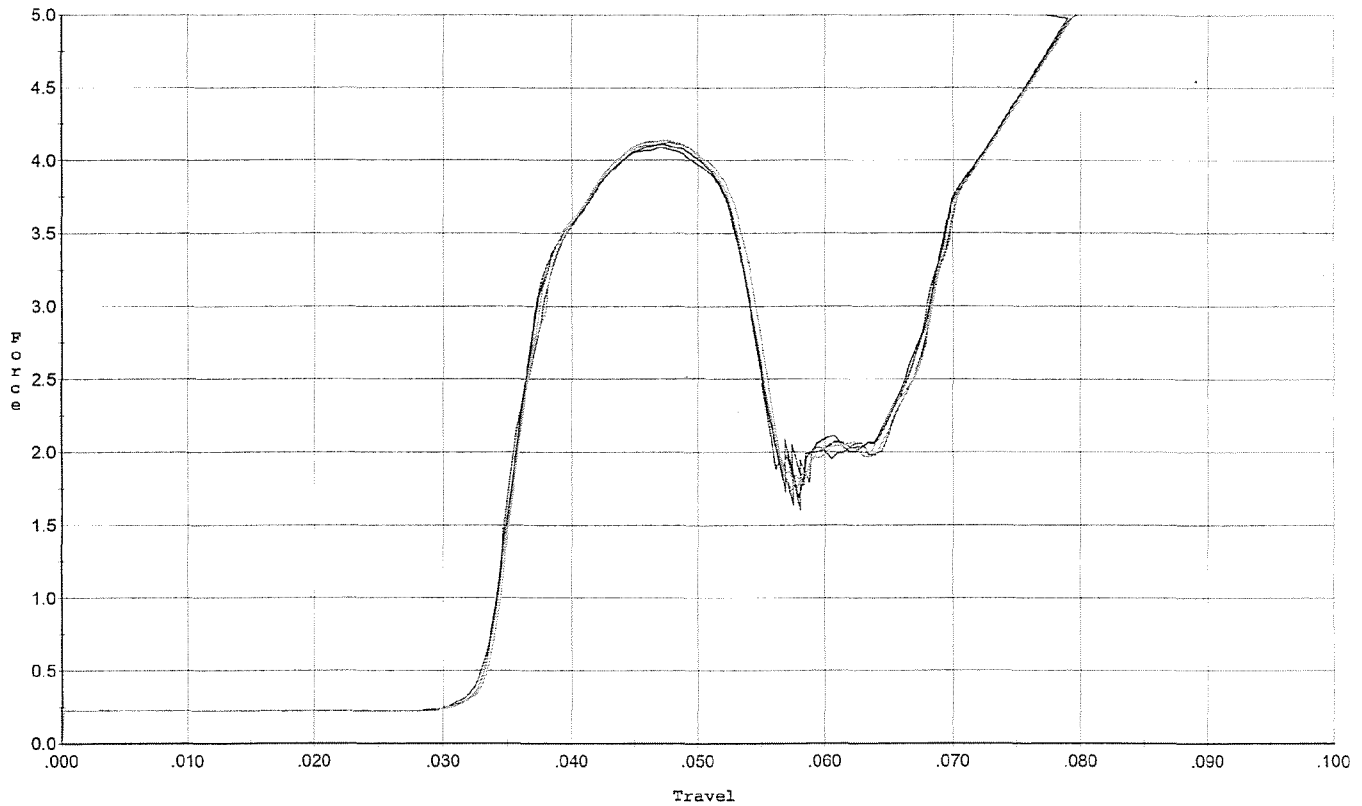
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.396	0.054	0.035	0.035	0.045		Set Trigger
2	2.393	0.054	0.035	0.035	0.045		Set Trigger
3	2.399	0.055	0.035	0.034	0.046		Set Trigger
4	2.414	0.054	0.035	0.035	0.045		Set Trigger
5	2.426	0.054	0.035	0.035	0.045		Set Trigger

Avg 2.40

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/7/08

Model: M24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.085	0.053	0.033	0.032	0.079		Set Trigger
2	4.113	0.053	0.033	0.032	0.078		Set Trigger
3	4.125	0.054	0.033	0.032	0.080		Set Trigger
4	4.139	0.054	0.033	0.032	0.080		Set Trigger
5	4.139	0.053	0.033	0.032	0.078		Set Trigger

AVG 4.12