

C6522210

MODEL 700TM M24

Model **SMS**TM

Action

Barrel Length

Capacity

Order No. **5715**

*Includes 1 in chamber.

Remington

Arms Services Repair & Estimate System

File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help

Repair Inquiry

Repair Number: RE00149820

Serial: C6522210 Model M24 SWS Center Fire
Caliber: 7.62 NATO

Repairman:

Verify Repair

Status:

Closed 8/25/2008 9:51:23 AM

Address Information

Customer:

☒ Received From

Return To:

☐ Received From

Name: CAMP ROBERTS MATES

CAMP ROBERTS MATES

Address 1: EAST GARRISON BLDG 25021

EAST GARRISON BLDG 25021

Address 2: ATTN: CW4 KEISTER

PO Box:

ATTN: CW4 KEISTER

PO Box:

City: SAN MIGUEL

SAN MIGUEL

State: CA

Zip Code: 93451

Country: US

State: CA

Zip Code: 93451

Country: US

FFL:

Contact / Condition

Problems

Estimate

History / Status

Shipping / Billing

Contact Information

Phone: NN

Fax:

Email:

Comments:

Received Condition

Fair

Condition
Notes:CSR
Notes:

Accessories Received

Code	Desc	Qty

Repair Search

Refresh

Close

naglelj

8/25/2008

10:27 AM

CAPS

NUM

INS

SCRL

start

13 Micr...

Yanuk's E...

5 Micros...

Part Sear...

Arms Ser...

10:27 AM

Serial
Number:

C6522210

Model: M24 SWS



RE00149820

M-24 INSPECTION CHECKLIST
 CONTRACT #: DAAE-20-02-C-0149

R & S NUMBER 149828
 SERIAL NUMBER C6522218
 LOG-IN DATE 8-25-08

OPERATION #	OPERATION NAME		DATE	INITIAL
500	DIS-ASSEMBLE GUN			
505	RE-BARREL			
560	ASSEMBLE	<i>Clean + Evaluate</i>	9-16-08	TRW
600	PROOF			
605	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX			
610	DRILL AND TAP			
615	ROLLMARK CALIBER			
618	ROTO-BLAST			
620	APPLY COATINGS			
625	FINAL ASSEMBLY			
640	FUNCTION TEST AND	<u>PASS</u> FAIL	9-20-08	TRW
650	TARGET	<u>PASS</u> FAIL	9-20-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
670	FINAL INSPECTION		9-20-08	TRW
	A) HEADSPACE	<u>PASS</u> FAIL	9-23-08	TRW
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS <u>3.00 2.98 2.82 2.96 3.00</u>	9-23-08	TRW
680	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX <u>2 2 2</u>	9-23-08	TRW
	G) SAFETY OFF FORCE	2 LBS <u>3.5 3.5 3.5</u>	9-23-08	TRW
	I) FIRING PIN INDENT	.020 <u>.023 .023 .023</u>	9-23-08	TRW
690	PACK		9-23-08	TRW

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6522210.___1
FILE DATE AND TIME: 09/22/2008 05:57

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

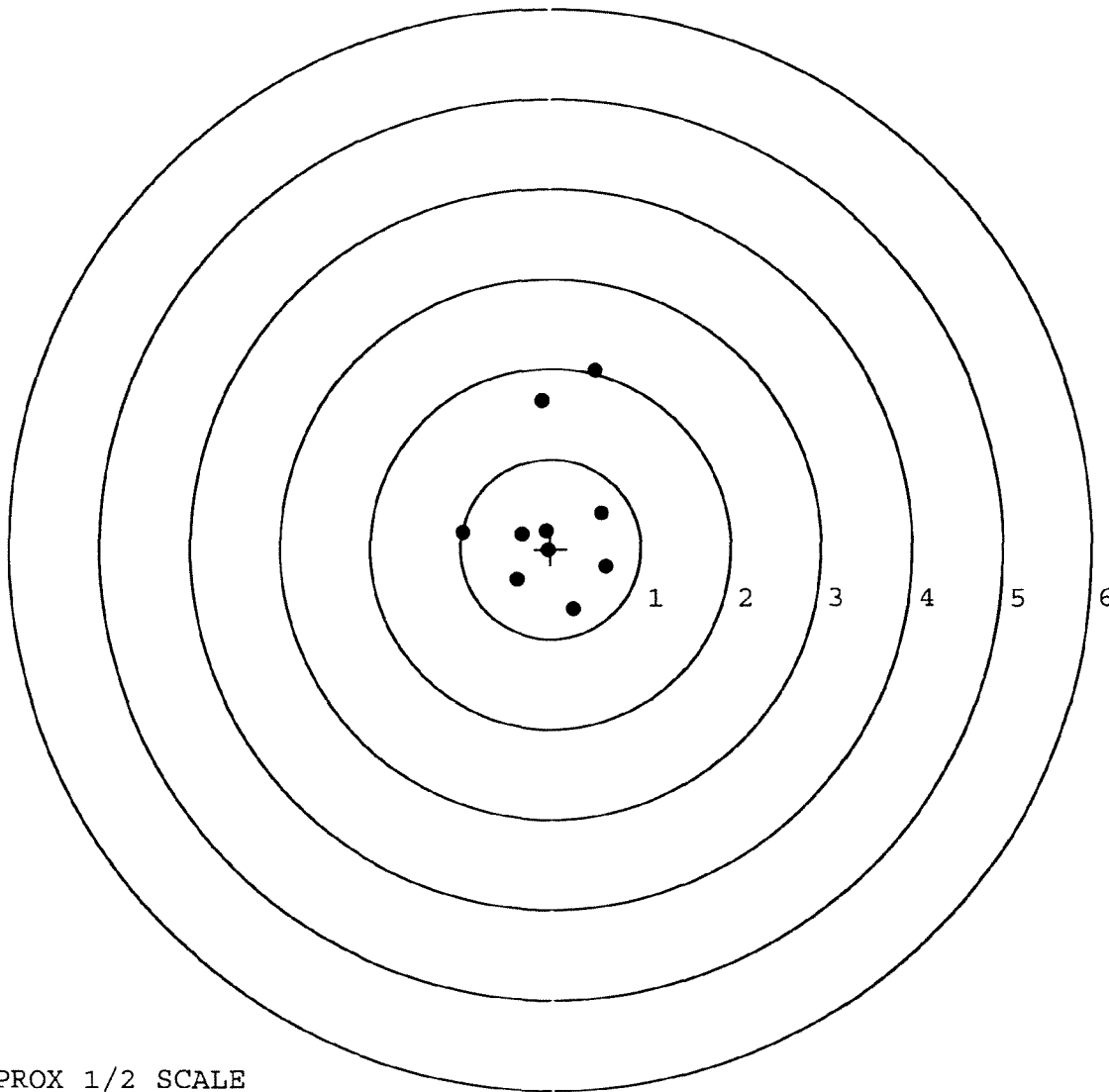
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean .6645

SERIAL NUMBER: C6522210.___1
 TARGET NUMBER: 1
 FILE DATE: 09/22/2008
 FILE TIME: 05:57

X CENTROID: 0.007
 Y CENTROID: 0.333
 POA TO CENTROID: 0.333
 HORZ SPREAD: 1.597
 VERT SPREAD: 2.649
 GROUP SPREAD: 2.660
 MIN RADIUS: 0.142
 MAX RADIUS: 1.712
 MEAN RADIUS: 0.808
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 7
 # in 3 IN DIAMETER: 9

POINT#	X	Y
1:	0.251	-0.675
2:	0.620	-0.201
3:	0.563	0.398
4:	-0.049	0.202
5:	-0.031	-0.019
6:	-0.379	-0.349
7:	-0.326	0.172
8:	-0.977	0.182
9:	-0.095	1.645
10:	0.494	1.974



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6522210. 1

TARGET NUMBER: 2

FILE DATE: 09/22/2008

FILE TIME: 05:57

X CENTROID: -0.067

Y CENTROID: 0.026

POA TO CENTROID: 0.072

HORZ SPREAD: 1.310

VERT SPREAD: 1.502

GROUP SPREAD: 1.632

MIN RADIUS: 0.097

MAX RADIUS: 1.045

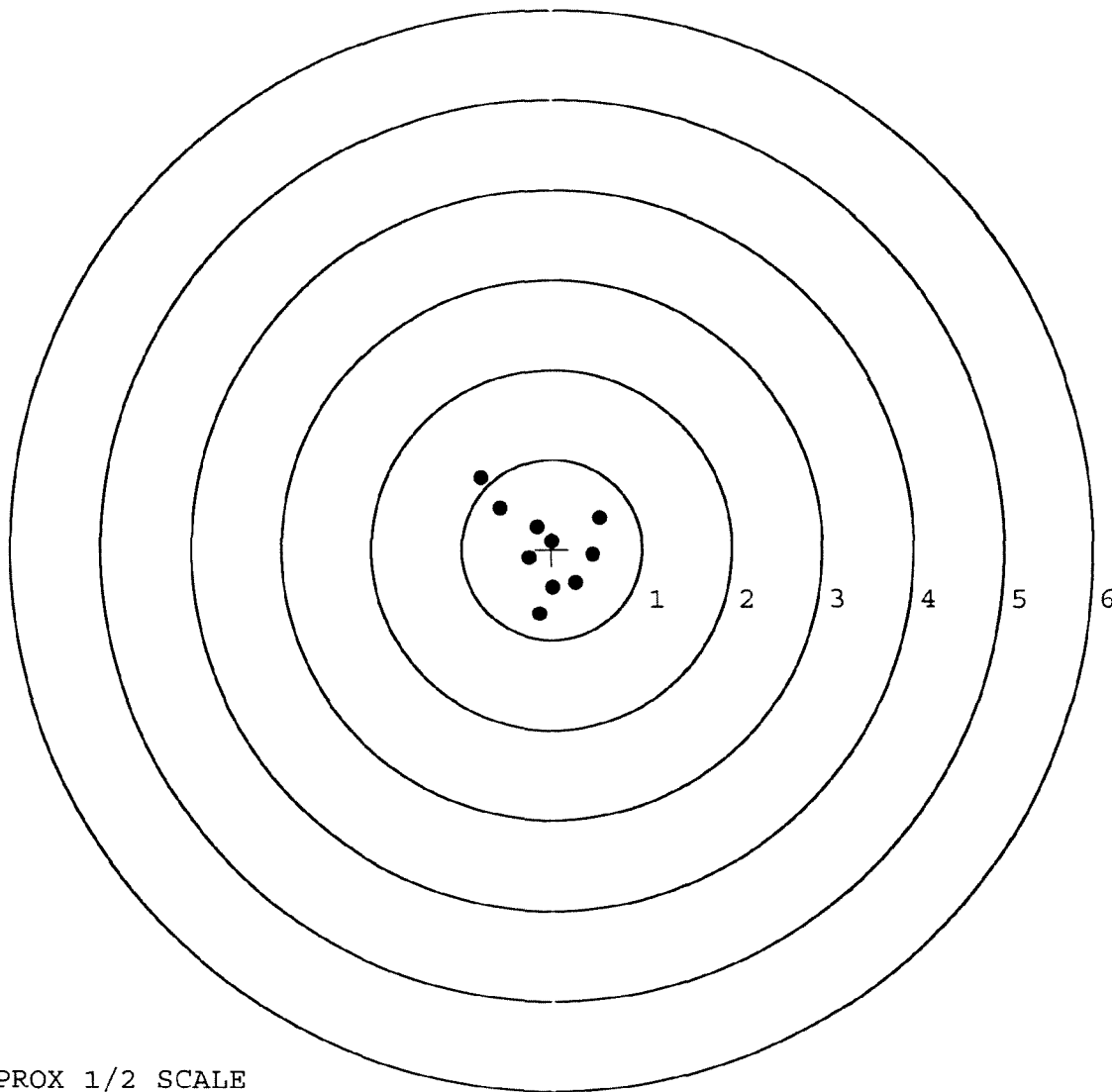
MEAN RADIUS: 0.521

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.783	0.787
2:	-0.575	0.459
3:	0.527	0.347
4:	-0.168	0.253
5:	0.006	0.089
6:	-0.259	-0.098
7:	0.455	-0.066
8:	0.266	-0.379
9:	-0.145	-0.715
10:	0.008	-0.421



TARGET APPROX 1/2 SCALE

Arms Service Repair System

File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help

Repair Inquiry

Repair Number: **RE00123771** Serial: C6522210 Model M24 SWS Center Fire Repairman: _____
 Caliber: 308 Status: Closed 1/17/2007 8:22:59 AM

Verify Repair

Address Information

Customer: _____ Received From: _____ Return To: _____ Received From: _____
 Name: **CO A(-) 5TH BN 19TH SFG(A)** **CO A(-) 5TH BN 19TH SFG(A)**
 Address 1: **ATTN: SSG DONAT (SUPPLY)** **ATTN: SSG DONAT (SUPPLY)**
 Address 2: **4203 SARATOGA AVE SUITE** PO Box: _____ **4203 SARATOGA AVE SUITE** PO Box: _____
 City: **JFTB LOS ALAMITOS** **JFTB LOS ALAMITOS**
 State: **CA** Zip Code: **90720** Country: **US** State: **CA** Zip Code: **90720** Country: **US**

FFL: _____

Contact / Condition	Problems	Estimate	History / Status	Shipping / Billing												
Contact Information Phone: NA Fax: _____ Email: _____ Comments: _____	Received Condition Fair Condition Notes: _____ CSR Notes: _____	Accessories Received <table border="1"> <thead> <tr> <th>Code</th> <th>Desc</th> <th>Qty</th> </tr> </thead> <tbody> <tr> <td>A007</td> <td>With Stud</td> <td>3</td> </tr> <tr> <td>A010</td> <td>Hard Case</td> <td>1</td> </tr> <tr> <td>A017</td> <td>Scope Base</td> <td>3</td> </tr> </tbody> </table>	Code	Desc	Qty	A007	With Stud	3	A010	Hard Case	1	A017	Scope Base	3		
Code	Desc	Qty														
A007	With Stud	3														
A010	Hard Case	1														
A017	Scope Base	3														

Repair Search Refresh Close

nagletj 1/17/2007 10:09 AM CAPS NUM INS SCRL

start 4 Mic... Arms S... Part S... 8 Int... RAC01... SAP Lo... 10:09 AM

Serial Number: **C6522210**
 Model: **M24 SWS**

RE00123771

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6522210.__0
FILE DATE AND TIME: 01/30/2007 13:37

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.020
The Average Y Centroid of the Five Target Set:	0.048
The Average Point of Impact of the Five Target Set:	0.052
The Average Mean Radius of the Five Target Set:	0.701
The Distance from POA to Centroid Target #1:	0.408
The Distance from Centroid Target #2 to Centroid Target #1:	0.417
The Distance from Centroid Target #3 to Centroid Target #1:	0.501
The Distance from Centroid Target #4 to Centroid Target #1:	0.418
The Distance from Centroid Target #5 to Centroid Target #1:	0.486

SERIAL NUMBER: C6522210. 0

TARGET NUMBER: 1

FILE DATE: 01/30/2007

FILE TIME: 13:37

X CENTROID: -0.277

Y CENTROID: 0.299

POA TO CENTROID: 0.408

HORZ SPREAD: 1.800

VERT SPREAD: 2.468

GROUP SPREAD: 2.931

MIN RADIUS: 0.113

MAX RADIUS: 1.964

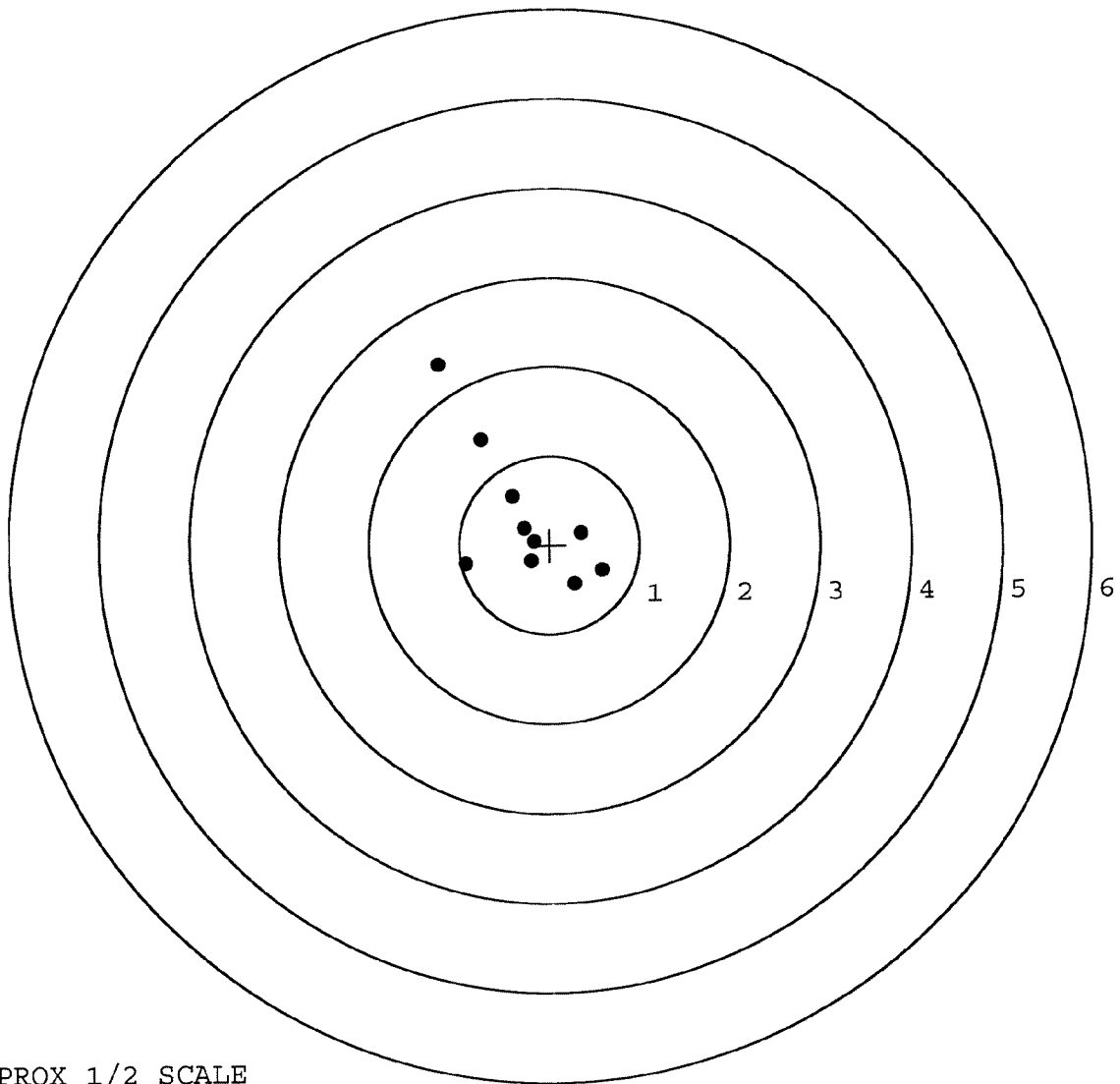
MEAN RADIUS: 0.758

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 9

POINT#	X	Y
1:	0.276	-0.444
2:	0.583	-0.289
3:	0.351	0.138
4:	-0.207	-0.185
5:	-0.177	0.042
6:	-0.282	0.187
7:	-0.412	0.549
8:	-0.932	-0.212
9:	-0.752	1.184
10:	-1.217	2.024

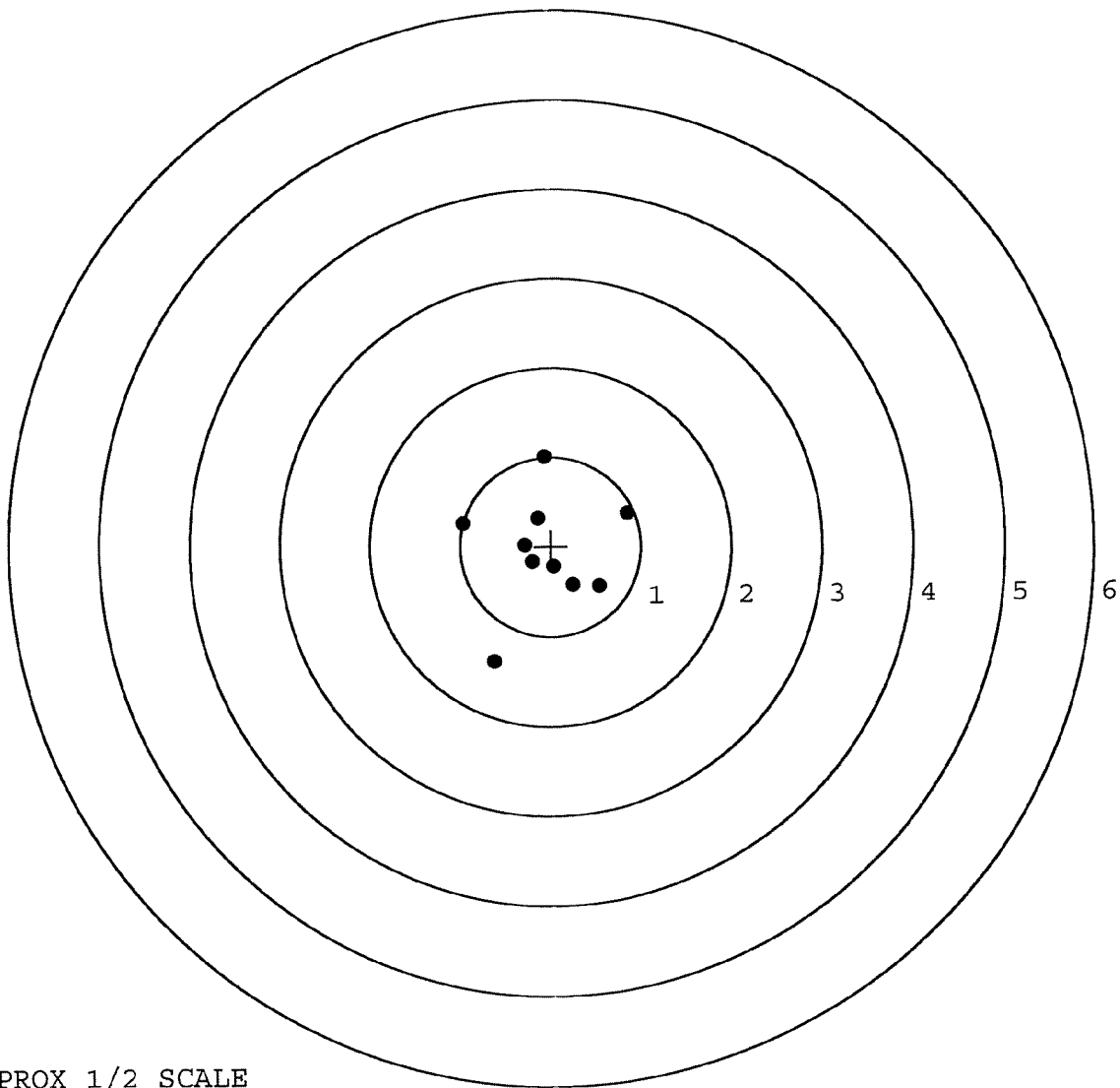


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6522210. __0
 TARGET NUMBER: 2
 FILE DATE: 01/30/2007
 FILE TIME: 13:37

X CENTROID: -0.066
 Y CENTROID: -0.060
 POA TO CENTROID: 0.090
 HORZ SPREAD: 1.822
 VERT SPREAD: 2.279
 GROUP SPREAD: 2.349
 MIN RADIUS: 0.188
 MAX RADIUS: 1.345
 MEAN RADIUS: 0.659
 # IN 1 IN DIAMETER: 5
 # IN 2 IN DIAMETER: 7
 # in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.637	-1.278
2:	0.536	-0.448
3:	0.242	-0.440
4:	0.031	-0.228
5:	-0.212	-0.179
6:	-0.293	0.018
7:	-0.145	0.319
8:	-0.969	0.266
9:	0.853	0.367
10:	-0.069	1.001

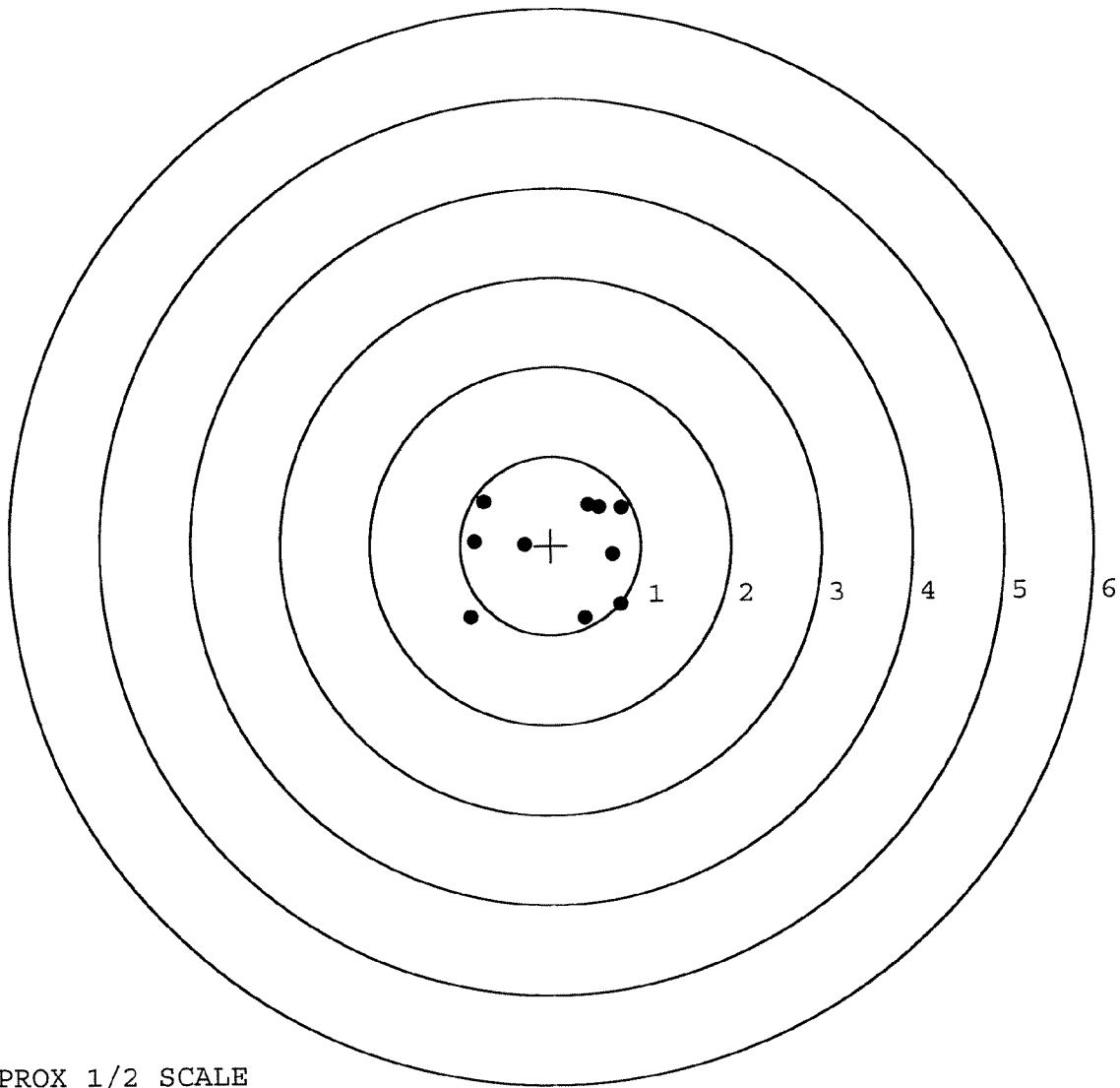


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6522210. 0
 TARGET NUMBER: 3
 FILE DATE: 01/30/2007
 FILE TIME: 13:37

X CENTROID: 0.080
 Y CENTROID: -0.051
 POA TO CENTROID: 0.095
 HORZ SPREAD: 1.676
 VERT SPREAD: 1.316
 GROUP SPREAD: 2.076
 MIN RADIUS: 0.377
 MAX RADIUS: 1.230
 MEAN RADIUS: 0.799
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 9
 # in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.380	-0.817
2:	0.771	-0.662
3:	0.682	-0.104
4:	0.783	0.422
5:	0.414	0.454
6:	-0.739	0.499
7:	-0.844	0.053
8:	-0.290	0.017
9:	-0.893	-0.803
10:	0.539	0.427

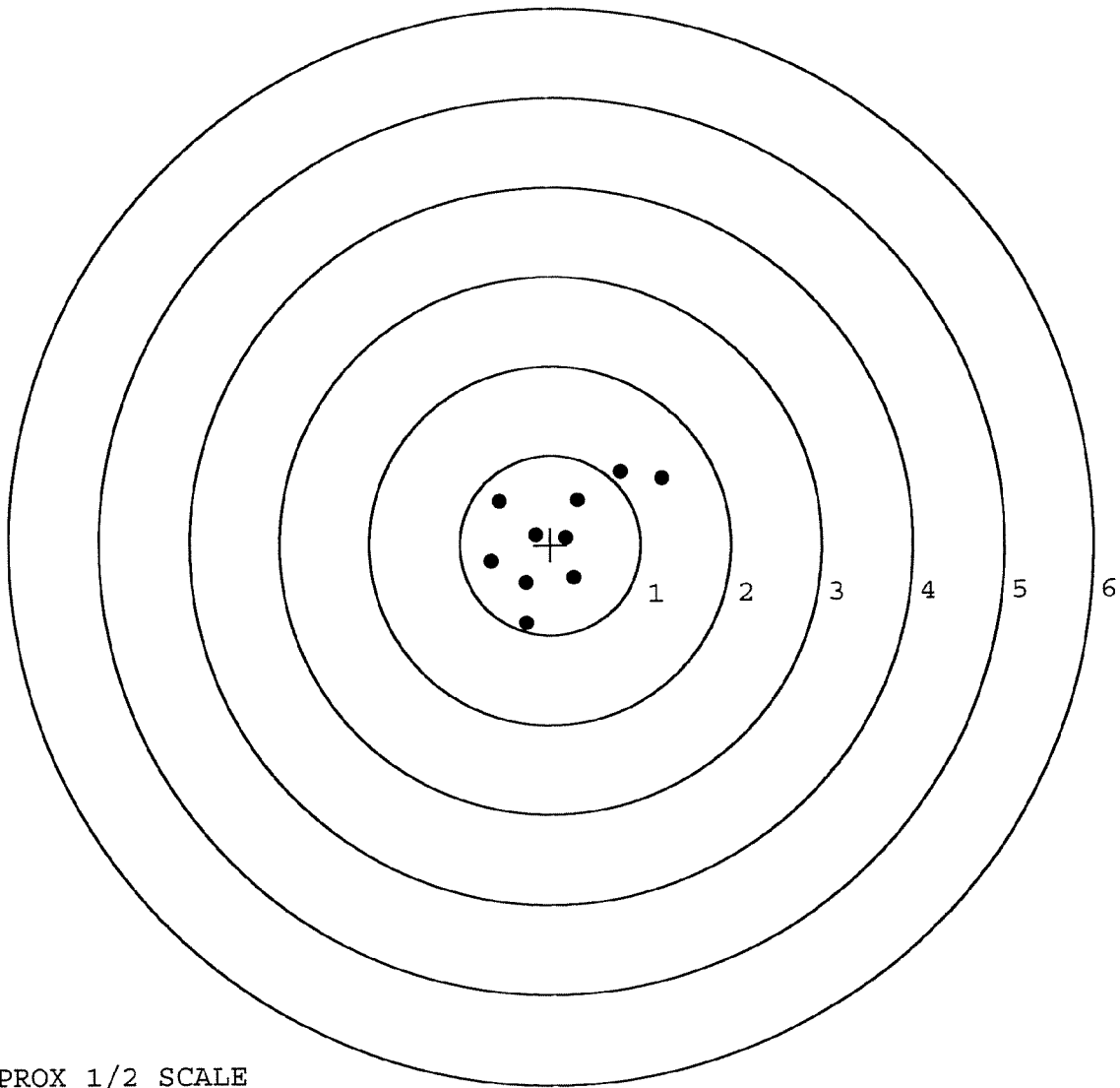


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6522210. __0
 TARGET NUMBER: 4
 FILE DATE: 01/30/2007
 FILE TIME: 13:37

X CENTROID: 0.084
 Y CENTROID: 0.087
 POA TO CENTROID: 0.121
 HORZ SPREAD: 1.900
 VERT SPREAD: 1.678
 GROUP SPREAD: 2.207
 MIN RADIUS: 0.086
 MAX RADIUS: 1.330
 MEAN RADIUS: 0.681
 # IN 1 IN DIAMETER: 4
 # IN 2 IN DIAMETER: 7
 # in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.274	-0.867
2:	-0.654	-0.182
3:	-0.562	0.489
4:	0.303	0.495
5:	0.786	0.811
6:	1.246	0.733
7:	0.169	0.076
8:	0.259	-0.371
9:	-0.276	-0.421
10:	-0.161	0.110

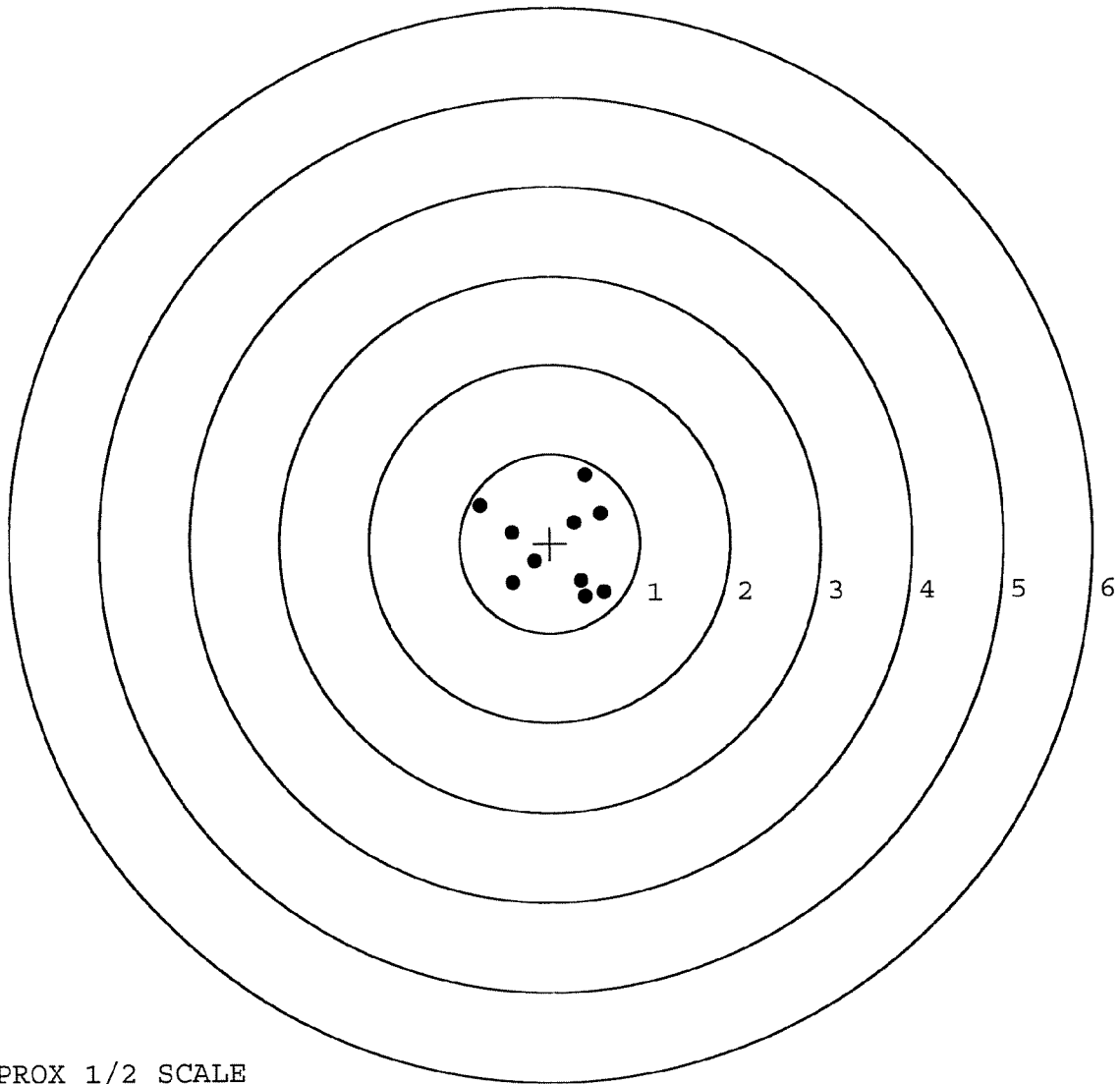


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6522210. __ 0
 TARGET NUMBER: 5
 FILE DATE: 01/30/2007
 FILE TIME: 13:37

X CENTROID: 0.077
 Y CENTROID: -0.034
 POA TO CENTROID: 0.084
 HORZ SPREAD: 1.368
 VERT SPREAD: 1.359
 GROUP SPREAD: 1.683
 MIN RADIUS: 0.304
 MAX RADIUS: 0.968
 MEAN RADIUS: 0.607
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 10
 # in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.595	-0.551
2:	0.390	-0.594
3:	0.341	-0.421
4:	0.271	0.228
5:	0.561	0.332
6:	0.397	0.765
7:	-0.773	0.429
8:	-0.421	0.122
9:	-0.176	-0.202
10:	-0.415	-0.445



TARGET APPROX 1/2 SCALE

INSPECTION CHECKLIST - REPAIRS

CONTRACT #: DAAE-20-02-C-0149

R & E NUMBER	123771		
SERIAL NUMBER	C60522210		
LOG-IN DATE	1-17-07		
OPERATION #	OPERATION NAME	DATE	INITIAL
500	DIS-ASSEMBLE GUN	1-18-07	RTZ
505	RE-BARREL	1-19-07	RTZ
420	ASSEMBLE	1-19-07	RTZ
440	PROOF		
460	CHECK HEADSPACE	1-19-07	RP
470	DIS-ASSEMBLE GUN	1-22-07	RTZ
480	MAGNAFLUX	1-23-07	ARD
510	DRILL AND TAP	1-22-07	Fm
500	ROLLMARK CALIBER	1-23-07	CW
520	GOFF BLAST BBL / REC	1-23-07	LB
530 & 540	APPLY COATINGS	1-25-07	WJ
560	FINAL ASSEMBLY	1-29-07	RTZ
640	FUNCTION TEST AND	1/29/07	non
650	TARGET	1/29/07	non
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
670	FINAL INSPECTION	1-29-07	TRW
	A) HEADSPACE	1-22-07	RTZ
	B) TRIGGER PULL	1-22-07	RTZ
	F) SAFETY ON FORCE	1-31-07	TRW
	G) SAFETY OFF FORCE	1-31-07	TRW
	I) FIRING PIN INDENT	1-31-07	TRW
690	PACK	1-31-07	DA

F006 REV 5/2006

FINAL INSPECTION CHECKLIST

BARREL ASSEMBLY

BARREL_____
RECEIVER_____
FRONT SIGHT BASE_____
REAR SIGHT BASE_____
SCREWS_____
FINISH

SCOPE ASSEMBLY

SCOPE_____
SCOPE RINGS_____
MOUNTING SCREWS_____
MOUNTING BASE_____
SCREWS_____
FINISH_____
CLARITY

STOCK ASSEMBLY

STOCK_____
SLING SWIVEL STUDS_____
BUTT PATE_____
LOCK NUTS_____
BARREL CLEARANCE_____
COLOR / FINISH

SYSTEM CASE

SCOPE CASE_____
IRON SIGHTS_____
DEPLOYMENT KIT

TRIGGER ASSEMBLY

SAFETY OPERATION_____
RE-SET TO FACTORY
SPECS

COMMENTS: _____

F006 REV 5/2006

M-24

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6522210

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock	8 2	90	RW
600	Proof	8 2	90	RW
607	Check Headspace			RW
610	Dis-assemble Gun			RW
612	Magnaflux Barrel Action		8/9/90	KR
	Magnaflux Bolt		8/7/90	KR
615	Rollmark Caliber		8/2/90	W.B.
617	Drill and Tap Sight Holes		8/10/90	W.B.
618	Polish Barrel RWB		8/14/90	W.B.
620	Apply Coatings (Barrel Action)		8/24/90	DA
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly		8/27/90	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		8/27/90	RW
	C) Inspect Ejector Hole for Chamfer		8/27/90	RW
	D) Oil Firing Pin Ass'y		8/27/90	RW
	E) Adjust Trigger Pull to Min Setting and Stake		8/31/90	RW

op. #	OP. NAME	READINGS					DATE	INIT
625 cont.	F) Safety On Force	4 1/2	4 1/2	4 1/2			8/5/90	WB
	G) Safety Off Force	3	3	3			9/5/90	WB
	H) Trigger Pull Test & Retainability						8/31/90	GH
	I) Firing Pin Indent	.0225	.0225	.0225			8/5/90	WB
	J) Assemble Stock						9/9/90	RW
	K) Assemble Swivel Studs						9/17/90	JS
	L) Attach Front and Rear Sight Assemblies						9/9/90	RW
	M) Iron Sight Alignment						9/9/90	RW
	N) Detach Front & Rear Sights & place in numbered container						9/9/90	RW
	O) Attach Scope to Rifle						9/9/90	JS
	P) Detach & Attach Scope 20 Times						9/9/90	JS
640	Gallery Target & Test						9/9/90	AF
	A) Time						9/9/90	AF
	B) Malfunctions						9/9/90	AF
	C) Pierced Primers						9/9/90	AF
	D) Optical Clarity of Scope						9/9/90	AF
645	Inspect for Live Ammo						9/9/90	AF
655	Final Inspection							
	A) Headspace						9/17/90	JS
	B) Trigger Pull	240	239	242	233	225	9/17/90	JS
	C) Function						9/17/90	JS
660	Pack						9-9-90	DH

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. 06522210DATE 8/31/90TESTER JH.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.31	2.52	2.40	240	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.37	2.44	2.46	239	
PULL #3	2.41	2.36	2.42	242	
PULL #4	2.45	2.34	2.35	233	
PULL #5	2.39	2.42	2.43	225	
TOTAL	11.93	12.08	12.06		
AVG.	2.388	2.416	2.412		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.44	3.38		
PULL #2	3.31	3.51		
PULL #3	3.48	3.47		
PULL #4	3.35	3.45		
PULL #5	3.45	3.50		
TOTAL	17.03	17.31		
AVG.	3.406	3.462		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.20	4.47		4.10
PULL #2	4.13	4.29		4.41
PULL #3	4.26	4.39		4.37
PULL #4	4.33	4.37		4.32
PULL #5	4.49	4.23		4.21
TOTAL	21.41	21.75		21.41
AVG.	4.282	4.35		4.282

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6522210
9 Sep 1990

CENTROIDAL DISTANCES

0 TO	1	.390079
1 TO	2	.364027
1 TO	3	.543065
1 TO	4	.0911373
1 TO	5	.360174

HA
3

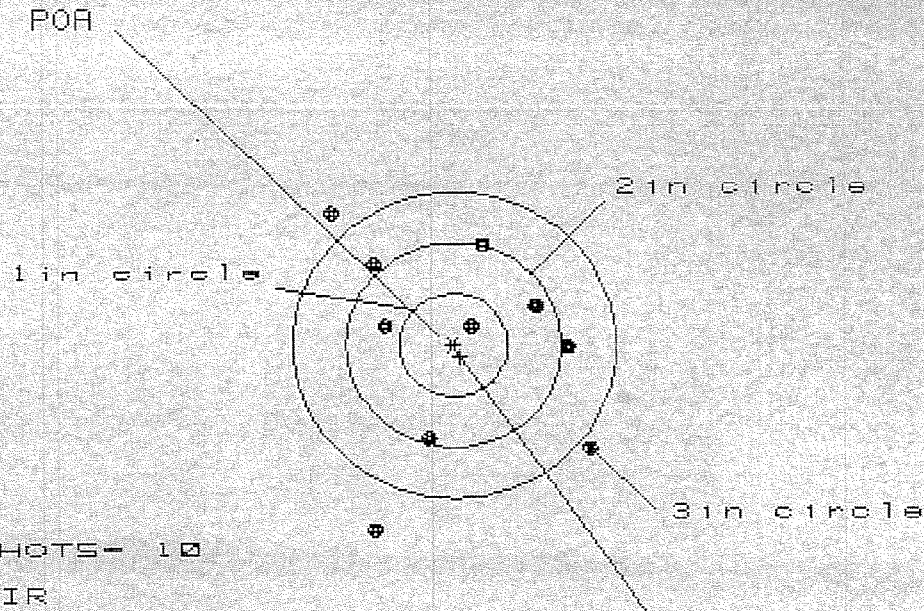
-----POA

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.1554
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0672
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .169307
THE AMR FOR THIS RIFLE IS: .9676

9 Sep 1998

FILE:/PATTERNING/CENTERFIRE_PATT/C6522210

CENTERFIRE PATTERNS # 1



OF SHOTS- 10

IN CIR

1 in = 1

2 in = 5

3 in = 7

HS= 2.373

VS= 3.096

GS= 3.335

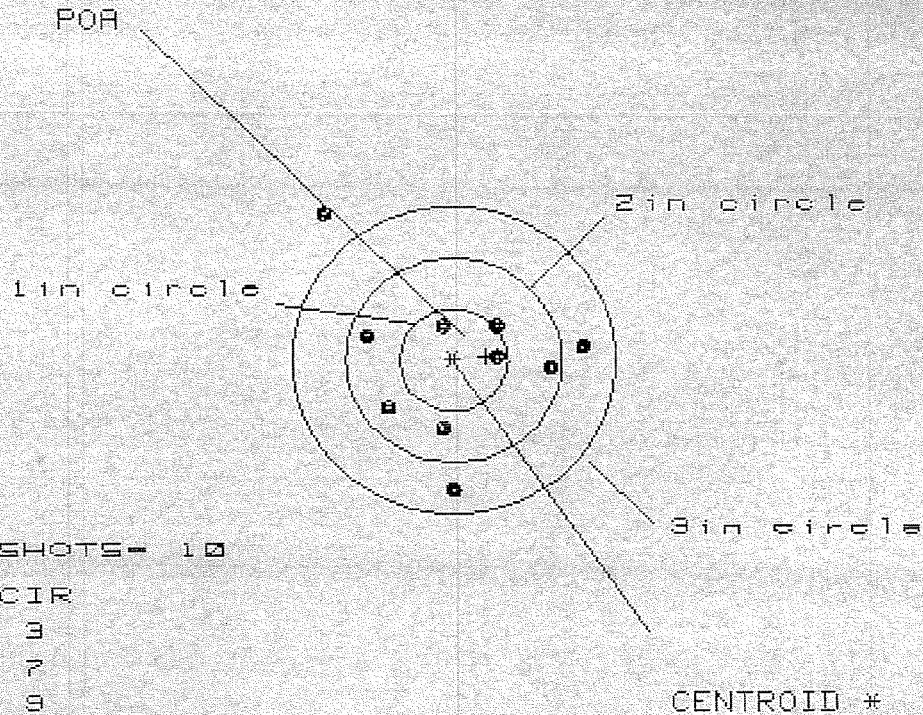
CENTROID #

PATTERN #	1	9	8
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.280	1.201	1.054
MINIMUM X	-1.093	-1.172	-.946
MAXIMUM Y	1.307	1.108	.890
MINIMUM Y	-1.789	-1.235	-1.097
CENTROID X	-.058	.021	.168
CENTROID Y	.113	.312	.174
POA TO CENTROID in.	.127	.313	.241
MIN RADIUS	.225	.089	.119
MEAN RADIUS	1.104	.972	.889
MAX RADIUS	1.926	1.723	1.521
HORIZONTAL SPREAD	2.373	2.373	2.000
VERTICAL SPREAD	3.096	2.343	1.987
EXTREME SPREAD	3.335	3.335	2.734
NUMBER IN ONE INCH CIRCLE =	1		
NUMBER IN TWO INCH CIRCLE =	5		
NUMBER IN THREE INCH CIRCLE =	7		

9 Sep 1990

FILE:/PATTERNING/CENTERFIRE_PATT/C6522210

CENTERFIRE PATTERNS # 2



OF SHOTS= 10

IN CIR

1 in = 3

2 in = 7

3 in = 9

HS= 2.469

VS= 2.668

GS= 2.923

PATTERN #	:	2	9	8
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.227	1.089	1.066
MINIMUM X	:	-1.242	-.919	-.942
MAXIMUM Y	:	1.386	.489	.348
MINIMUM Y	:	-1.282	-1.128	-.617
CENTROID X	:	-.298	-.160	-.137
CENTROID Y	:	-.034	-.188	-.047
POA TO CENTROID in.	:	.300	.247	.145
MIN RADIUS	:	.367	.327	.244
MEAN RADIUS	:	.872	.751	.678
MAX RADIUS	:	1.861	1.143	1.072
HORIZONTAL SPREAD	:	2.469	2.008	2.008
VERTICAL SPREAD	:	2.668	1.617	.965
EXTREME SPREAD	:	2.923	2.013	2.013
NUMBER IN ONE INCH CIRCLE	=		3	
NUMBER IN TWO INCH CIRCLE	=		7	
NUMBER IN THREE INCH CIRCLE	=		9	

9 Sep 1998

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CENTERFIRE PATTERNS # 3

POA

1in circle

2in circle

3in circle

OF SHOTS- 10

IN CIR

1in = 2

2in = 9

3in = 9

HS= 2.317

VS= 1.759

GS= 2.456

CENTROID #

PATTERN #	:	3	9	8
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.880	.720	.539
MINIMUM X	:	-1.437	-.835	-.745
MAXIMUM Y	:	.872	.819	.856
MINIMUM Y	:	-.887	-.940	-.903
CENTROID X	:	-.003	.157	.067
CENTROID Y	:	-.411	-.358	-.395
POA TO CENTROID in.	:	.411	.391	.400
MIN RADIUS	:	.180	.164	.195
MEAN RADIUS	:	.717	.606	.584
MAX RADIUS	:	1.513	1.006	.943
HORIZONTAL SPREAD	:	2.317	1.555	1.284
VERTICAL SPREAD	:	1.759	1.759	1.759
EXTREME SPREAD	:	2.456	1.782	1.782
NUMBER IN ONE INCH CIRCLE	=	2		
NUMBER IN TWO INCH CIRCLE	=	9		
NUMBER IN THREE INCH CIRCLE	=	9		

9 Sep 1990

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CENTERFIRE PATTERNS # 4

POA

1in circle

2in circle

3in circle

OF SHOTS= 10

IN CIR

1in = 1

2in = 6

3in = 9

HS= 1.796

VS= 2.754

GS= 2.802

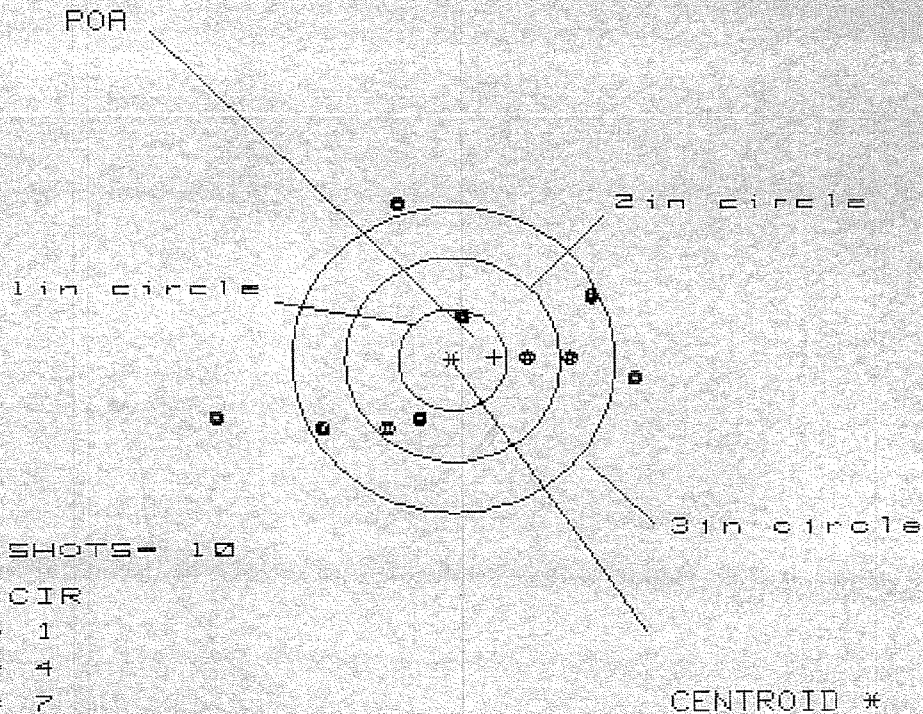
CENTROID #

PATTERN #	:	4	9	8
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.980	.967	.887
MINIMUM X	:	-.816	-.829	-.909
MAXIMUM Y	:	1.531	.971	.839
MINIMUM Y	:	-1.223	-1.053	-.866
CENTROID X	:	-.029	-.015	.065
CENTROID Y	:	.025	-.145	-.013
POA TO CENTROID in.	:	.038	.146	.067
MIN RADIUS	:	.294	.167	.315
MEAN RADIUS	:	.939	.849	.813
MAX RADIUS	:	1.535	1.371	1.221
HORIZONTAL SPREAD	:	1.796	1.796	1.796
VERTICAL SPREAD	:	2.754	2.024	1.705
EXTREME SPREAD	:	2.802	2.588	1.984
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		6	
NUMBER IN THREE INCH CIRCLE	=		9	

9 Sep 1998

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CENTERFIRE PATTERNS # 5



OF SHOTS- 10

IN CIR

1in = 1

2in = 4

3in = 7

HS= 3.828

VS= 2.206

GS= 3.850

PATTERN #

:

5

SHOTS (BEST OF)

:

10

9

8

MAXIMUM X

:

1.642

1.399

1.209

MINIMUM X

:

-2.186

-1.411

-1.236

MAXIMUM Y

:

1.489

1.424

1.394

MINIMUM Y

:

-.717

-.782

-.812

CENTROID X

:

-.389

-.146

-.321

CENTROID Y

:

-.029

.036

.066

POA TO CENTROID in.:

.390

.151

.328

MIN RADIUS

:

.441

.408

.340

MEAN RADIUS

:

1.206

1.055

1.010

MAX RADIUS

:

2.263

1.615

1.513

HORIZONTAL SPREAD

:

3.828

2.810

2.445

VERTICAL SPREAD

:

2.206

2.206

2.206

EXTREME SPREAD

:

3.850

2.862

2.811

NUMBER IN ONE INCH CIRCLE =

1

NUMBER IN TWO INCH CIRCLE =

4

NUMBER IN THREE INCH CIRCLE =

7

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