

C6522180

MODEL 700<sup>TM</sup> M24

Model S&S TM

Action \_\_\_\_\_

Barrel Length \_\_\_\_\_

Capacity \_\_\_\_\_

Order No. 5716

\*Includes 1 in chamber.



CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C 6522180

| OP. #     | OP. NAME                                                 | READINGS                                                                                                  | DATE    | INIT |
|-----------|----------------------------------------------------------|-----------------------------------------------------------------------------------------------------------|---------|------|
| 575 & 580 | Assemble Action and Stock                                | <div style="border: 1px solid black; padding: 10px; text-align: center;"> <b>QUALITY<br/>AUDIT</b> </div> | 8/1/90  | KS   |
| 600       | Proof                                                    |                                                                                                           | 8/1/90  | KS   |
| 607       | Check Headspace                                          |                                                                                                           | 8/1/90  | KS   |
| 610       | Dis-assemble Gun                                         |                                                                                                           | 8/1/90  | KS   |
| 612       | Magnaflux Barrel Action                                  |                                                                                                           | 8-7-90  | KR   |
|           | Magnaflux Bolt                                           |                                                                                                           | 8-7-90  | KR   |
| 615       | Rollmark Caliber                                         |                                                                                                           | 8-7-90  | GL   |
| 617       | Drill and Tap Sight Holes                                |                                                                                                           | 8/10/90 | LB   |
| 618       | Polish Barrel RB                                         |                                                                                                           | 8/14/90 | WB   |
| 620       | Apply Coatings (Barrel Action)                           |                                                                                                           | 8-22-90 | TH   |
|           | Apply Coating (Bolt)                                     |                                                                                                           |         |      |
| 625       | Final Assembly<br>A) Clean inside of Bolt Assembly       |                                                                                                           | 8/23/90 | KS   |
|           | B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head |                                                                                                           | 8/23/90 | KS   |
|           | C) Inspect Ejector Hole for Chamfer                      |                                                                                                           | 8/23/90 | KS   |
|           | D) Oil Firing Pin Ass'y                                  |                                                                                                           | 8/23/90 | KS   |
|           | E) Adjust Trigger Pull to Min Setting and Stake          |                                                                                                           | 8/29/90 | WB   |

| op. #        | OP. NAME                                                    | READINGS     |              |               | DATE    | INIT |         |    |
|--------------|-------------------------------------------------------------|--------------|--------------|---------------|---------|------|---------|----|
| 625<br>cont. | F) Safety On Force                                          | 5            | 5            | 5             | 8/30/90 | WB   |         |    |
|              | G) Safety Off Force                                         | 2 1/2        | 2 1/2        | 2 1/2         | 8/30/90 | WB   |         |    |
|              | H) Trigger Pull Test & Retainability                        |              |              |               | 8/29/90 | WB   |         |    |
|              | I) Firing Pin Indent                                        | .022<br>.024 | .023<br>.024 | .0225<br>.024 | 8/30/90 | WB   |         |    |
|              | J) Assemble Stock                                           |              |              |               | 9/4/90  | KS   |         |    |
|              | K) Assemble Swivel Studs                                    |              |              |               | 9/8/90  | KS   |         |    |
|              | L) Attach Front and Rear Sight Assemblies                   |              |              |               | 9/4/90  | KS   |         |    |
|              | M) Iron Sight Alignment                                     |              |              |               | 9/4/90  | KS   |         |    |
|              | N) Detach Front & Rear Sights & place in numbered container |              |              |               | 9/4/90  | KS   |         |    |
|              | O) Attach Scope to Rifle                                    |              |              |               | 9/4/90  | KS   |         |    |
|              | P) Detach & Attach Scope 20 Times                           |              |              |               | 9/4/90  | KS   |         |    |
| 640          | Gallery Target & Test                                       |              |              |               | 9/6/90  | AF   |         |    |
|              | A) Time                                                     |              |              |               | 9/6/90  | AF   |         |    |
|              | B) Malfunctions                                             |              |              |               | 9/6/90  | AF   |         |    |
|              | C) Pierced Primers                                          |              |              |               | 9/6/90  | AF   |         |    |
|              | D) Optical Clarity of Scope                                 |              |              |               | 9/6/90  | AF   |         |    |
| 645          | Inspect for Live Ammo                                       |              |              |               | 9/6/90  | AF   |         |    |
| 655          | Final Inspection                                            |              |              |               | 9/8/90  | KS   |         |    |
|              | A) Headspace                                                |              |              |               |         |      |         |    |
|              | B) Trigger Pull                                             | 261          | 289          | 284           | 288     | 284  | 9/8/90  | KS |
|              | C) Function                                                 |              |              |               |         |      | 9/8/90  | KS |
| 660          | Pack                                                        |              |              |               |         |      | 9-18-90 | KS |

2.35

2.47

2.50

2.46

2.48

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6522180

DATE 8/29/90

TESTER WB

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# |      | COMMENTS                                                               |
|---------|------------------|--------------------------|--------------------------------|------|------------------------------------------------------------------------|
| PULL #1 | 2.40             | 2.36                     | 2.16                           | 2.61 | MIN. SETTING,<br>NO AVG. OF 5<br>READINGS ACCEPT-<br>ABLE LESS THAN 2# |
| PULL #2 | 2.42             | 2.35                     | 2.22                           | 2.89 |                                                                        |
| PULL #3 | 2.32             | 2.33                     | 2.23                           | 2.84 |                                                                        |
| PULL #4 | 2.40             | 2.30                     | 2.18                           | 2.88 |                                                                        |
| PULL #5 | 2.40             | 2.33                     | 2.18                           | 2.84 |                                                                        |
| TOTAL   | 11.94            | 11.67                    | 10.97                          |      |                                                                        |
| AVG.    | 2.39             | 2.33                     | 2.19                           |      |                                                                        |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES |  | COMMENTS |
|---------|------------------|--------------------------|--|----------|
| PULL #1 | 3.06             | 2.96                     |  |          |
| PULL #2 | 3.13             | 2.95                     |  |          |
| PULL #3 | 3.13             | 2.96                     |  |          |
| PULL #4 | 3.04             | 2.96                     |  |          |
| PULL #5 | 3.02             | 2.96                     |  |          |
| TOTAL   | 15.38            | 14.79                    |  |          |
| AVG.    | 3.08             | 2.96                     |  |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# FOR<br>TARGET & ACCURACY |
|---------|------------------|--------------------------|--------------------------------|--------------------------------------|
| PULL #1 | 4.19             | 4.17                     |                                | 4.02                                 |
| PULL #2 | 4.19             | 4.13                     |                                | 4.06                                 |
| PULL #3 | 4.17             | 4.14                     |                                | 4.07                                 |
| PULL #4 | 4.21             | 4.07                     |                                | 4.07                                 |
| PULL #5 | 4.22             | 4.07                     |                                | 4.12                                 |
| TOTAL   | 20.98            | 20.58                    |                                | 20.34                                |
| AVG.    | 4.19             | 4.116                    |                                | 4.07                                 |

CENTROIDAL DISTANCE CALCULATIONS  
FOR RIFLE # 06522180  
7 Sep 1990

CENTROIDAL DISTANCES

|      |   |         |
|------|---|---------|
| 0 TO | 1 | .28194  |
| 1 TO | 2 | .109458 |
| 1 TO | 3 | .230083 |
| 1 TO | 4 | .171234 |
| 1 TO | 5 | .263894 |

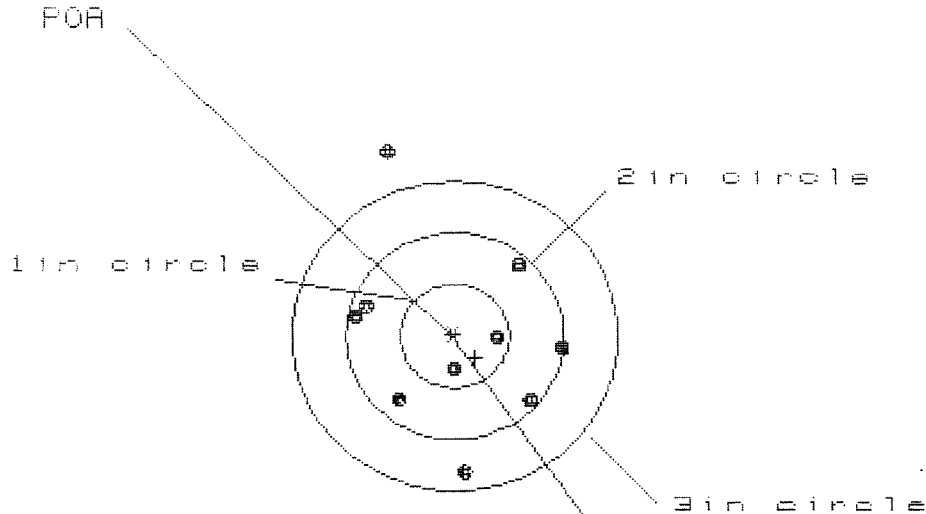
✂ <----POA

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.1006  
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0974  
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .140025  
THE AMP FOR THIS RIFLE IS: 1.019

7 Sep 1998

FILE:/PATTERNING/CENTERFIRE\_PATT/C65221B0

## CENTERFIRE PATTERNS # 1



# OF SHOTS - 10

# IN CIR

1in = 2

2in = 7

3in = 9

HS = 1.963

VS = 3.061

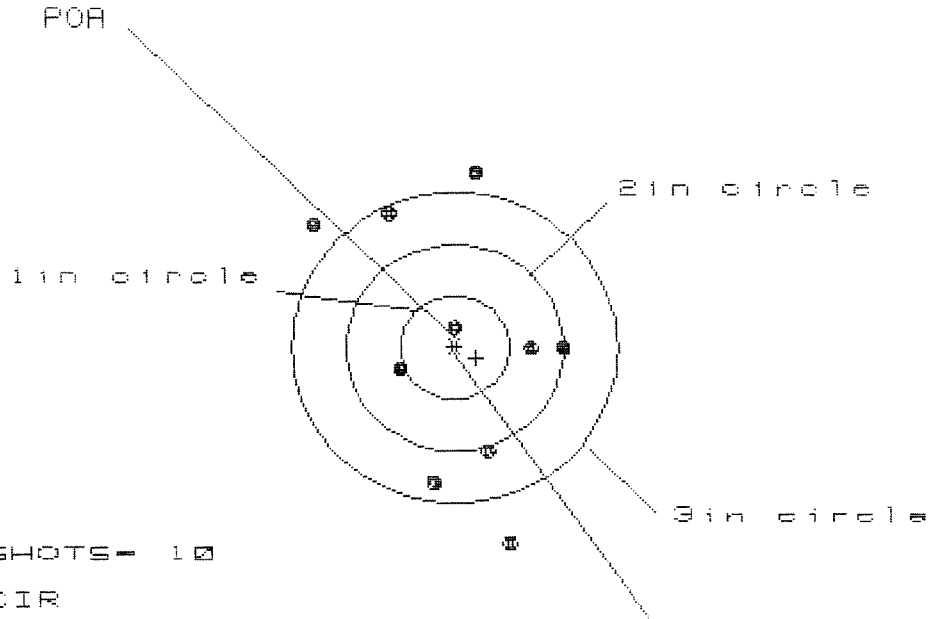
GS = 3.142

| PATTERN #                     | 1      | 2      | 3      |
|-------------------------------|--------|--------|--------|
| SHOTS (BEST OF)               | 10     | 9      | 8      |
| MAXIMUM X                     | 1.011  | .947   | .954   |
| MINIMUM X                     | -.952  | -1.016 | -1.009 |
| MAXIMUM Y                     | 1.781  | .907   | .771   |
| MINIMUM Y                     | -1.280 | -1.082 | -.567  |
| CENTROID X                    | -.187  | -.123  | -.130  |
| CENTROID Y                    | .211   | .013   | .149   |
| POA TO CENTROID in.           | .282   | .123   | .198   |
| MIN RADIUS                    | .277   | .110   | .225   |
| MEAN RADIUS                   | .933   | .791   | .758   |
| MAX RADIUS                    | 1.874  | 1.085  | 1.038  |
| HORIZONTAL SPREAD             | 1.963  | 1.963  | 1.963  |
| VERTICAL SPREAD               | 3.061  | 1.989  | 1.338  |
| EXTREME SPREAD                | 3.142  | 2.053  | 1.989  |
| NUMBER IN ONE INCH CIRCLE =   | 2      |        |        |
| NUMBER IN TWO INCH CIRCLE =   | 7      |        |        |
| NUMBER IN THREE INCH CIRCLE = | 9      |        |        |

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## CENTERFIRE PATTERNS # 2



# OF SHOTS- 10

# IN CIR

1 in = 1

2 in = 4

3 in = 7

CENTROID #

HS= 2.275

VS= 3.615

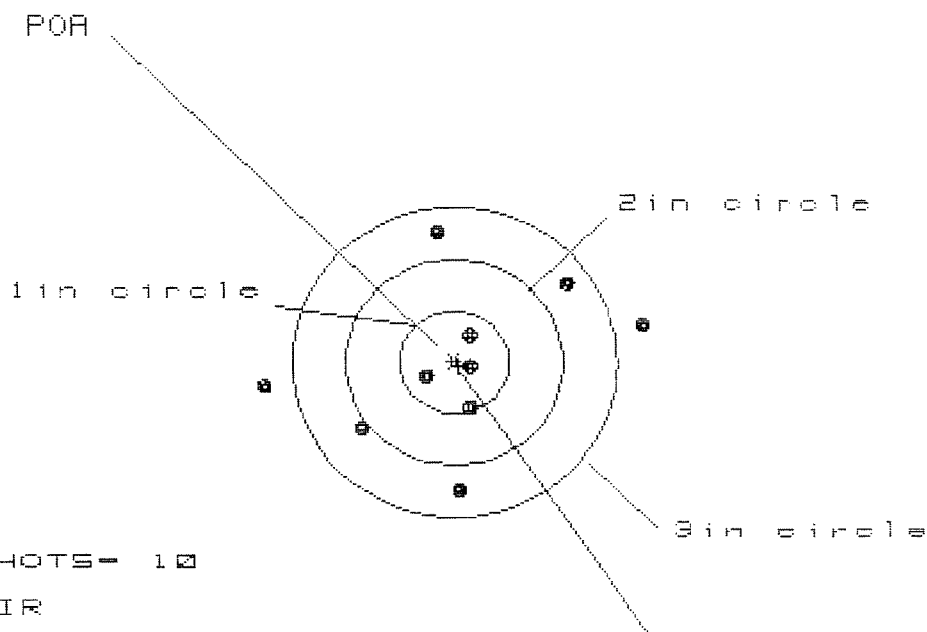
GS= 3.623

| PATTERN #                     | : | 2                    |
|-------------------------------|---|----------------------|
| SHOTS (BEST OF)               | : | 10 9 8               |
| MAXIMUM X                     | : | .984 1.038 .883      |
| MINIMUM X                     | : | -1.291 -1.237 -.733  |
| MAXIMUM Y                     | : | 1.744 1.537 1.664    |
| MINIMUM Y                     | : | -1.871 -1.526 -1.399 |
| CENTROID X                    | : | -.197 -.251 -.096    |
| CENTROID Y                    | : | .102 .310 .183       |
| POA TO CENTROID in.           | : | .222 .399 .206       |
| MIN RADIUS                    | : | .149 .067 .142       |
| MEAN RADIUS                   | : | 1.171 1.084 .995     |
| MAX RADIUS                    | : | 1.932 1.605 1.670    |
| HORIZONTAL SPREAD             | : | 2.275 2.275 1.616    |
| VERTICAL SPREAD               | : | 3.615 3.063 3.063    |
| EXTREME SPREAD                | : | 3.623 3.095 3.095    |
| NUMBER IN ONE INCH CIRCLE =   | : | 1                    |
| NUMBER IN TWO INCH CIRCLE =   | : | 4                    |
| NUMBER IN THREE INCH CIRCLE = | : | 7                    |

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## CENTERFIRE PATTERNS # 3



# OF SHOTS - 10

# IN CIR

1 in = 4

2 in = 4

3 in = 8

HS = 3.457

VS = 2.459

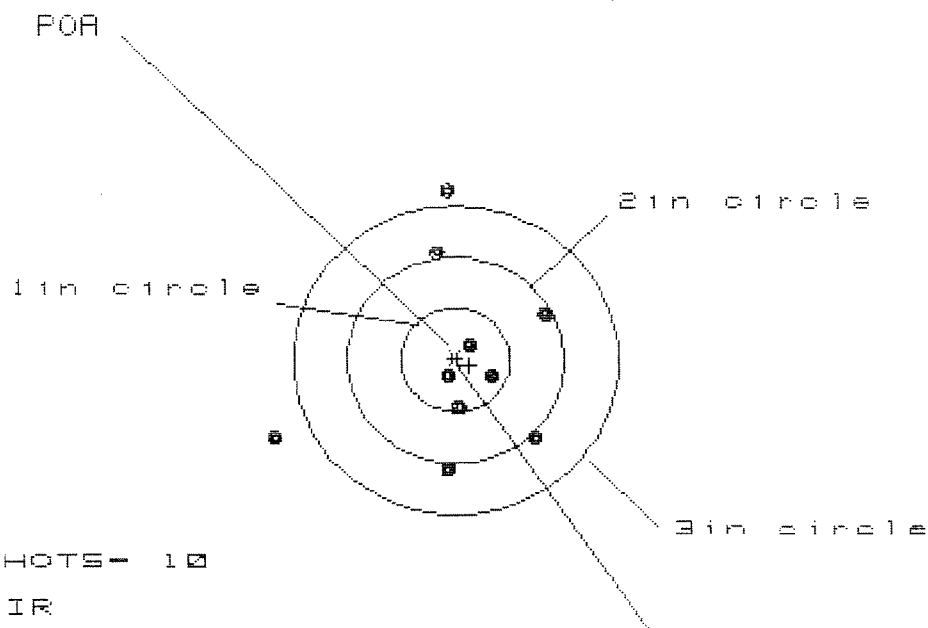
GS = 3.498

| PATTERN #                   | 3      |
|-----------------------------|--------|
| SHOTS (BEST OF)             | 10     |
| MAXIMUM X                   | 1.709  |
| MINIMUM X                   | -1.748 |
| MAXIMUM Y                   | 1.244  |
| MINIMUM Y                   | -1.216 |
| CENTROID X                  | -.040  |
| CENTROID Y                  | .034   |
| POA TO CENTROID in.         | .053   |
| MIN RADIUS                  | .135   |
| MEAN RADIUS                 | .955   |
| MAX RADIUS                  | 1.760  |
| HORIZONTAL SPREAD           | 3.457  |
| VERTICAL SPREAD             | 2.459  |
| EXTREME SPREAD              | 3.498  |
| NUMBER IN ONE INCH CIRCLE   | 4      |
| NUMBER IN TWO INCH CIRCLE   | 4      |
| NUMBER IN THREE INCH CIRCLE | 8      |

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## CENTERFIRE PATTERNS # 4



# OF SHOTS- 10

# IN CIR

1in = 4

2in = 5

3in = 8

HS= 2.522

VS= 2.624

GS= 2.788

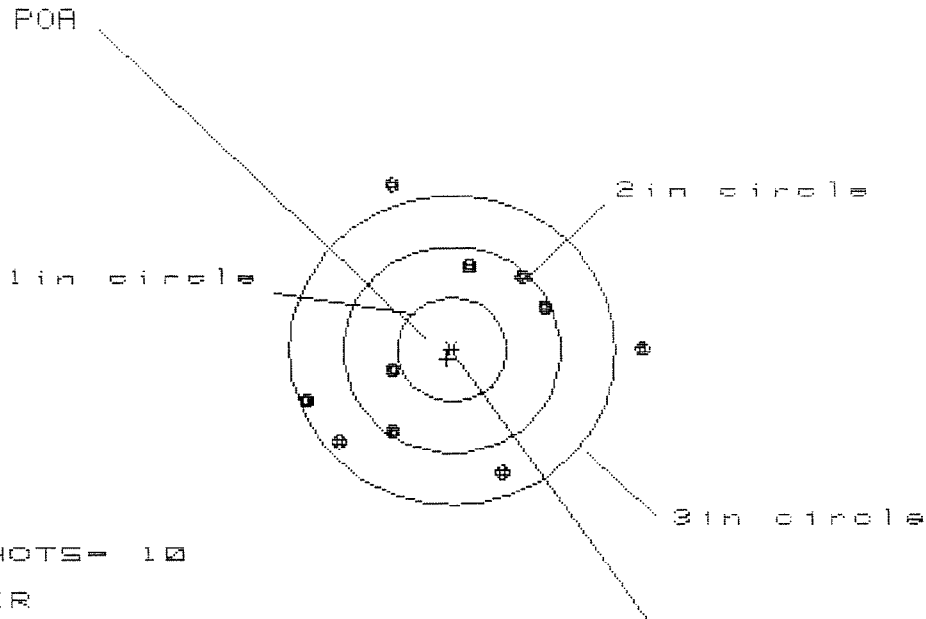
CENTROID #

| PATTERN #                     | 4      |        |       |
|-------------------------------|--------|--------|-------|
| SHOTS (BEST OF)               | 10     | 9      | 8     |
| MAXIMUM X                     | .868   | .685   | .654  |
| MINIMUM X                     | -1.654 | -.339  | -.370 |
| MAXIMUM Y                     | 1.599  | 1.521  | 1.146 |
| MINIMUM Y                     | -1.025 | -1.103 | -.912 |
| CENTROID X                    | -.126  | .057   | .088  |
| CENTROID Y                    | .051   | .129   | -.061 |
| POA TO CENTROID in.           | .136   | .141   | .107  |
| MIN RADIUS                    | .195   | .096   | .071  |
| MEAN RADIUS                   | .871   | .751   | .620  |
| MAX RADIUS                    | 1.796  | 1.541  | 1.205 |
| HORIZONTAL SPREAD             | 2.522  | 1.024  | 1.024 |
| VERTICAL SPREAD               | 2.624  | 2.624  | 2.059 |
| EXTREME SPREAD                | 2.788  | 2.624  | 2.060 |
| NUMBER IN ONE INCH CIRCLE =   |        | 4      |       |
| NUMBER IN TWO INCH CIRCLE =   |        | 5      |       |
| NUMBER IN THREE INCH CIRCLE = |        | 8      |       |

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## CENTERFIRE PATTERNS # 5



# OF SHOTS= 10

# IN CIR

1in = 0

2in = 5

3in = 8

HS= 3.057

VS= 2.766

GS= 3.095

CENTROID #

| PATTERN #                   | : | 5      |        |        |
|-----------------------------|---|--------|--------|--------|
| SHOTS (BEST OF)             | : | 10     | 9      | 8      |
| MAXIMUM X                   | : | 1.707  | 1.014  | .975   |
| MINIMUM X                   | : | -1.350 | -1.160 | -1.199 |
| MAXIMUM Y                   | : | 1.574  | 1.576  | 1.012  |
| MINIMUM Y                   | : | -1.192 | -1.190 | -.993  |
| CENTROID X                  | : | .047   | -.143  | -.104  |
| CENTROID Y                  | : | .089   | .087   | -.110  |
| POA TO CENTROID in.         | : | .101   | .167   | .152   |
| MIN RADIUS                  | : | .587   | .415   | .395   |
| MEAN RADIUS                 | : | 1.164  | 1.086  | 1.001  |
| MAX RADIUS                  | : | 1.707  | 1.606  | 1.227  |
| HORIZONTAL SPREAD           | : | 3.057  | 2.174  | 2.174  |
| VERTICAL SPREAD             | : | 2.766  | 2.766  | 2.005  |
| EXTREME SPREAD              | : | 3.095  | 2.940  | 2.352  |
| NUMBER IN ONE INCH CIRCLE   | = |        | 0      |        |
| NUMBER IN TWO INCH CIRCLE   | = |        | 5      |        |
| NUMBER IN THREE INCH CIRCLE | = |        | 8      |        |

## INTERCHANGEABILITY

CENTROIDAL DISTANCE CALCULATIONS  
FOR RIFLE # C6522180  
17 Sep 1990

## CENTROIDAL DISTANCES

|      |   |          |
|------|---|----------|
| 0 TO | 1 | .128004  |
| 1 TO | 2 | .212758  |
| 1 TO | 3 | .0680074 |
| 1 TO | 4 | .32131   |
| 1 TO | 5 | .148809  |

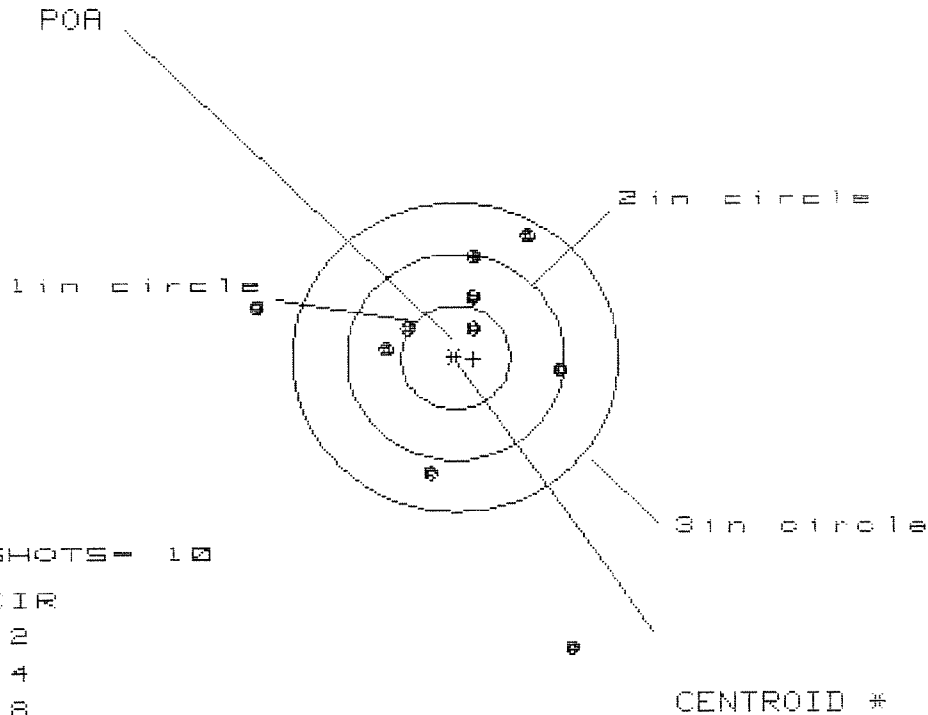
✱ <----FOR

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.0138  
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0238  
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0275115  
THE AMR FOR THIS RIFLE IS: .9736

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FILE:/PATTERNING/CENTERFIRE\_PATT/08522180.1

## CENTERFIRE PATTERNS # 1



# OF SHOTS- 10

# IN CIR

1 in = 2

2 in = 4

3 in = 8

HS = 2.863

VS = 4.054

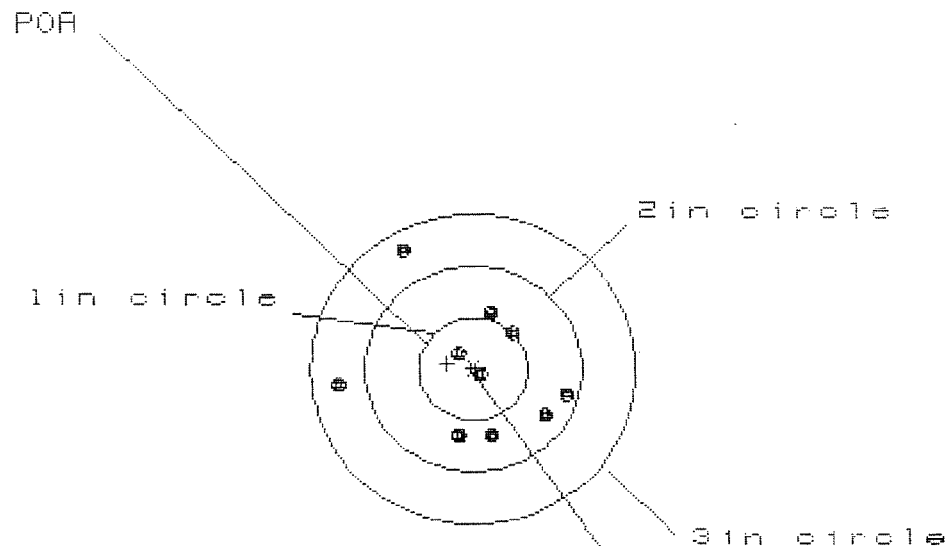
GS = 4.400

| PATTERN #                     | 1      | 2      | 3      |
|-------------------------------|--------|--------|--------|
| SHOTS (BEST OF)               | 10     | 9      | 8      |
| MAXIMUM X                     | 1.015  | 1.119  | .902   |
| MINIMUM X                     | -1.848 | -1.735 | -.739  |
| MAXIMUM Y                     | 1.218  | .903   | .926   |
| MINIMUM Y                     | -2.836 | -1.412 | -1.389 |
| CENTROID X                    | -.164  | -.277  | -.060  |
| CENTROID Y                    | .017   | .332   | .309   |
| POA TO CENTROID in.           | .165   | .433   | .314   |
| MIN RADIUS                    | .362   | .280   | .070   |
| MEAN RADIUS                   | 1.157  | .869   | .731   |
| MAX RADIUS                    | 3.012  | 1.745  | 1.439  |
| HORIZONTAL SPREAD             | 2.863  | 2.854  | 1.641  |
| VERTICAL SPREAD               | 4.054  | 2.315  | 2.315  |
| EXTREME SPREAD                | 4.400  | 2.912  | 2.496  |
| NUMBER IN ONE INCH CIRCLE =   | 2      |        |        |
| NUMBER IN TWO INCH CIRCLE =   | 4      |        |        |
| NUMBER IN THREE INCH CIRCLE = | 8      |        |        |

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## CENTERFIRE PATTERNS # 2



# OF SHOTS- 10

# IN CIR

1in = 3

2in = 8

3in = 10

HS= 2.123

VS= 1.756

GS= 2.130

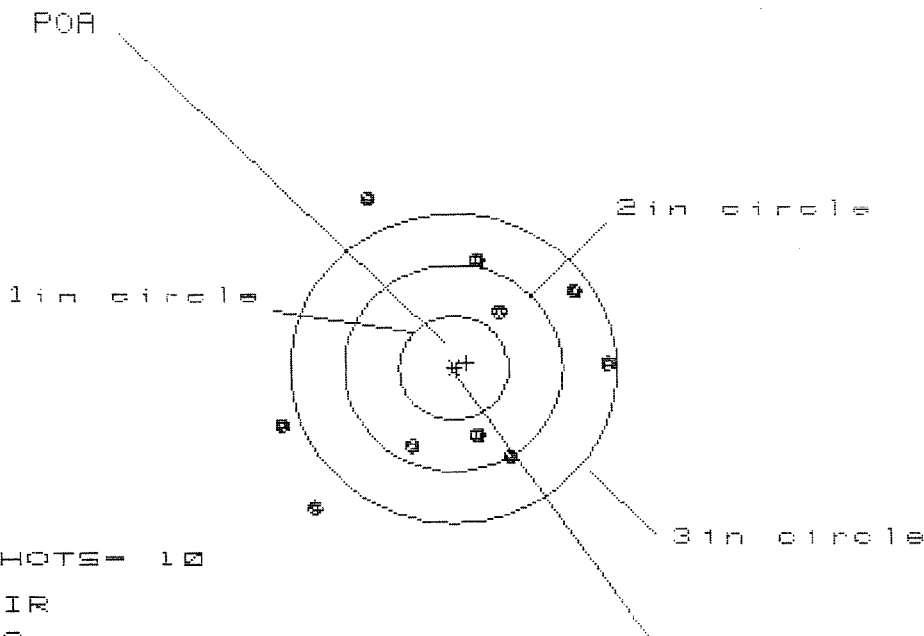
CENTROID #

| PATTERN #                   | : | 2      |        |       |
|-----------------------------|---|--------|--------|-------|
| SHOTS (BEST OF)             | : | 10     | 9      | 8     |
| MAXIMUM X                   | : | .859   | .787   | .620  |
| MINIMUM X                   | : | -1.264 | -1.336 | -.390 |
| MAXIMUM Y                   | : | 1.127  | .685   | .685  |
| MINIMUM Y                   | : | -.629  | -.503  | -.503 |
| CENTROID X                  | : | .242   | .314   | .481  |
| CENTROID Y                  | : | -.057  | -.182  | -.182 |
| POA TO CENTROID in.         | : | .249   | .363   | .514  |
| MIN RADIUS                  | : | .059   | .087   | .217  |
| MEAN RADIUS                 | : | .686   | .611   | .520  |
| MAX RADIUS                  | : | 1.300  | 1.336  | .694  |
| HORIZONTAL SPREAD           | : | 2.123  | 2.123  | 1.010 |
| VERTICAL SPREAD             | : | 1.756  | 1.188  | 1.188 |
| EXTREME SPREAD              | : | 2.130  | 2.130  | 1.189 |
| NUMBER IN ONE INCH CIRCLE   | = |        | 3      |       |
| NUMBER IN TWO INCH CIRCLE   | = |        | 8      |       |
| NUMBER IN THREE INCH CIRCLE | = |        | 10     |       |

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FILE:/PATTERNING/CENTERFIRE\_PATT/CS522180.1

## CENTERFIRE PATTERNS # 3



# OF SHOTS= 10

# IN CIR

1in = 0

2in = 4

3in = 7

HS= 2.959

VS= 2.984

GS= 3.114

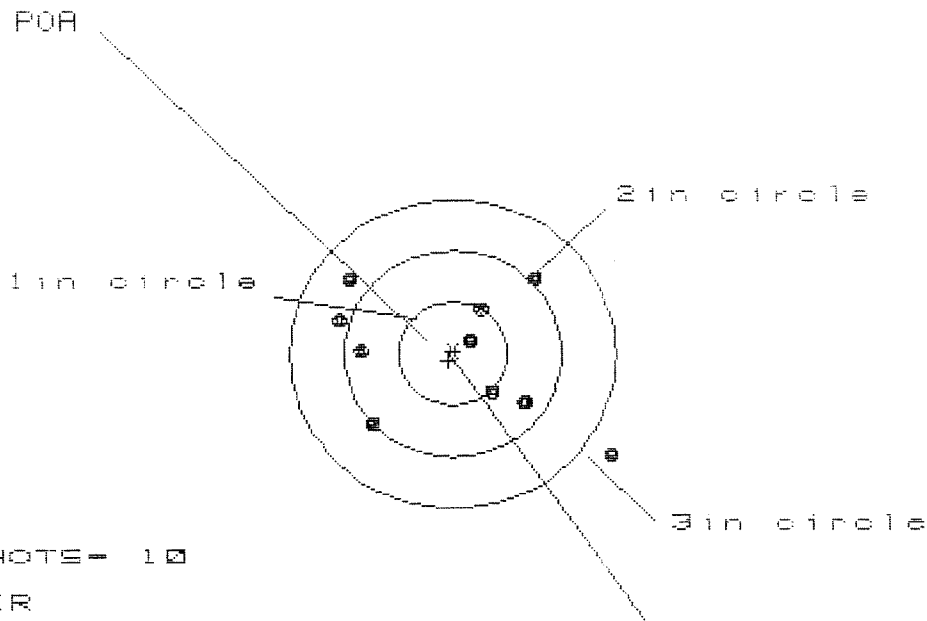
CENTROID #

| PATTERN #                     | 3      | 3      | 3      |
|-------------------------------|--------|--------|--------|
| SHOTS (BEST OF)               | 10     | 9      | 8      |
| MAXIMUM X                     | 1.424  | 1.335  | 1.168  |
| MINIMUM X                     | -1.535 | -1.624 | -1.791 |
| MAXIMUM Y                     | 1.673  | 1.255  | 1.114  |
| MINIMUM Y                     | -1.311 | -1.125 | -0.773 |
| CENTROID X                    | -0.116 | -0.027 | 0.140  |
| CENTROID Y                    | -0.048 | -0.234 | -0.093 |
| POA TO CENTROID in.           | 0.125  | 0.235  | 0.168  |
| MIN RADIUS                    | 0.640  | 0.482  | 0.572  |
| MEAN RADIUS                   | 1.226  | 1.125  | 1.027  |
| MAX RADIUS                    | 1.854  | 1.747  | 1.862  |
| HORIZONTAL SPREAD             | 2.959  | 2.959  | 2.959  |
| VERTICAL SPREAD               | 2.984  | 2.380  | 1.887  |
| EXTREME SPREAD                | 3.114  | 3.114  | 3.028  |
| NUMBER IN ONE INCH CIRCLE =   |        | 0      |        |
| NUMBER IN TWO INCH CIRCLE =   |        | 4      |        |
| NUMBER IN THREE INCH CIRCLE = |        | 7      |        |

17 Sep 1998

FILE:/PATTERNING/CENTERFIRE\_PATT/C65221B0.1

## CENTERFIRE PATTERNS # 4



# OF SHOTS= 10

# IN CIR

1in = 1

2in = 5

3in = 8

HS= 2.564

VS= 1.642

GS= 2.887

CENTROID #

| PATTERN #                   | : | 4      |       |        |
|-----------------------------|---|--------|-------|--------|
| SHOTS (BEST OF)             | : | 10     | 9     | 8      |
| MAXIMUM X                   | : | 1.488  | .909  | .818   |
| MINIMUM X                   | : | -1.076 | -.911 | -1.002 |
| MAXIMUM Y                   | : | .715   | .611  | .686   |
| MINIMUM Y                   | : | -.927  | -.737 | -.662  |
| CENTROID X                  | : | .045   | -.120 | -.029  |
| CENTROID Y                  | : | .072   | .175  | .100   |
| POA TO CENTROID in.         | : | .085   | .212  | .104   |
| MIN RADIUS                  | : | .206   | .314  | .249   |
| MEAN RADIUS                 | : | .893   | .796  | .761   |
| MAX RADIUS                  | : | 1.753  | 1.095 | 1.068  |
| HORIZONTAL SPREAD           | : | 2.564  | 1.820 | 1.820  |
| VERTICAL SPREAD             | : | 1.642  | 1.348 | 1.348  |
| EXTREME SPREAD              | : | 2.887  | 2.004 | 2.004  |
| NUMBER IN ONE INCH CIRCLE   | = |        | 1     |        |
| NUMBER IN TWO INCH CIRCLE   | = |        | 6     |        |
| NUMBER IN THREE INCH CIRCLE | = |        | 9     |        |

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## CENTERFIRE PATTERNS # 5

POA

1in circle

2in circle

3in circle

CENTROID \*

# OF SHOTS- 10

# IN CIR

1in = 2

2in = 5

3in = 9

HS= 1.833

VS= 2.859

GS= 2.988

| PATTERN #                   | : | 5      |       |        |
|-----------------------------|---|--------|-------|--------|
| SHOTS (BEST OF)             | : | 10     | 9     | 8      |
| MAXIMUM X                   | : | .849   | .857  | .735   |
| MINIMUM X                   | : | -.984  | -.976 | -.589  |
| MAXIMUM Y                   | : | 1.739  | 1.273 | 1.164  |
| MINIMUM Y                   | : | -1.120 | -.927 | -1.036 |
| CENTROID X                  | : | -.076  | -.085 | .037   |
| CENTROID Y                  | : | -.103  | -.296 | -.187  |
| POA TO CENTROID in.         | : | .128   | .308  | .191   |
| MIN RADIUS                  | : | .300   | .327  | .412   |
| MEAN RADIUS                 | : | .906   | .785  | .724   |
| MAX RADIUS                  | : | 1.741  | 1.451 | 1.298  |
| HORIZONTAL SPREAD           | : | 1.833  | 1.833 | 1.324  |
| VERTICAL SPREAD             | : | 2.859  | 2.200 | 2.200  |
| EXTREME SPREAD              | : | 2.988  | 2.720 | 2.349  |
| NUMBER IN ONE INCH CIRCLE   | = |        | 2     |        |
| NUMBER IN TWO INCH CIRCLE   | = |        | 6     |        |
| NUMBER IN THREE INCH CIRCLE | = |        | 9     |        |

**Remington®**

**MODEL 700™ H24**

MADE IN ILION, N.Y. U.S.A. Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

**DUPONT**

REG. U.S. PAT. & T.M. OFF.

VERY IMPORTANT:  
Instruction Book  
enclosed to assure  
safe use of this  
firearm.

SERIAL NO.  
**C6522180**

ORDER NO.  
**5716**

Ø1

UPC

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