C652174

MODEL 700 TH M24

Model 5MS TH

Action

Barrel Length

Capacity

Order No. 5716

*Includes 1 in chamber.

Remington

Smead®

Arms Services Repair & Estimate System

File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help

Repair Inquiry

Repair Number: RE00151213
Verify Repair

Serial: C6522174 Model M24 SWS Center Fire
Caliber: 7.62 NATO

Repairman:
Status: Closed 9/16/2008 2:26:51 PM

Address Information

Customer: (Received From)	Return To: (Received From)
Name: JSD ARMSROOM	JSD ARMSROOM
Address 1: 8TH _DESERT STORM	8TH _DESERT STORM
Address 2: BLDG 5210 BAY DOOR #30 PO Box:	BLDG 5210 BAY DOOR #30 PO Box:
City: FORT CAMPBELL	FORT CAMPBELL
State: KY Zip Code: 42223 Country: US	State: KY Zip Code: 42223 Country: US

FFL:

Contact / Condition | Problems | Estimate | History / Status | Shipping / Billing

Contact Information

Phone: NN
Fax:
Email:
Comments:

Received Condition

Fair
Condition Notes:
CSR Notes:

Accessories Received

Code	Desc	Qty
A007	With Stud	3
A017	Scope Base	1
A057	Frt and Rear Sgt Base	1

Repair Search | Refresh | Close

nagletj | 9/16/2008 | 3:25 PM | CAPS | NUM | INS | SCRL

Start | 8 M... | 2 I... | 3 M... | Ar... | Par... | Eas... | Sto... | 4:25 PM

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-02-C-0110

151213

C10522174

9-16-08

OPERATION #	OPERATION NAME				DATE	INITIAL
500	DIS-ASSEMBLE GUN				9-18-08	RTZ
550	RE-BARREL				9-23-08	RTZ
560	ASSEMBLE				9-23-08	RTZ
600	PROOF	MAGNA - FLUX			9-22-08	SPD
605	CHECK HEADSPACE				9-22-08	SPD
610	DIS-ASSEMBLE GUN				9-22-08	SPD
612	MAGNAFLUX	OPERATOR			9/30/08	KB
510	DRILL AND TAP				9-23-08	SP
615	ROLLMARK CALIBER				9/30/08	RT
618	ROTO-BLAST					
620	APPLY COATINGS				10/	
625	FINAL ASSEMBLY				10-7-08	RTZ
640	FUNCTION TEST AND	PASS	FAIL		10-9-08	
650	TARGET	PASS	FAIL		10-9-08	
	MALFUNCTION	CORRECTION				
	MALFUNCTION	CORRECTION		N/A		
	MALFUNCTION	CORRECTION				
	MALFUNCTION	CORRECTION			10-9-08	TC
670	FINAL INSPECTION A) HEADSPACE	PASS	FAIL		10-23-08	
	B) TRIGGER PULL 4 - 5 LBS MIN 3.50 LBS MAX 4.0 LBS	2.84	2.90	2.82 2.85 2.75	10-13-08	TC
	C) SAFETY ON FORCE 3 LBS MIN 2 LBS MAX	5.0	4.0	4.0	10-23-08	
	D) SAFETY OFF FORCE 2 LBS MAX	4.0	3.0	3.0	10-23-08	
	E) FIRING PIN INDENT .020 MAX	.021	.021	.021	10-23-08	
690	PACK				10/31/08	FM

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFOMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6522174.__0
FILE DATE AND TIME: 10/09/2008 15:41

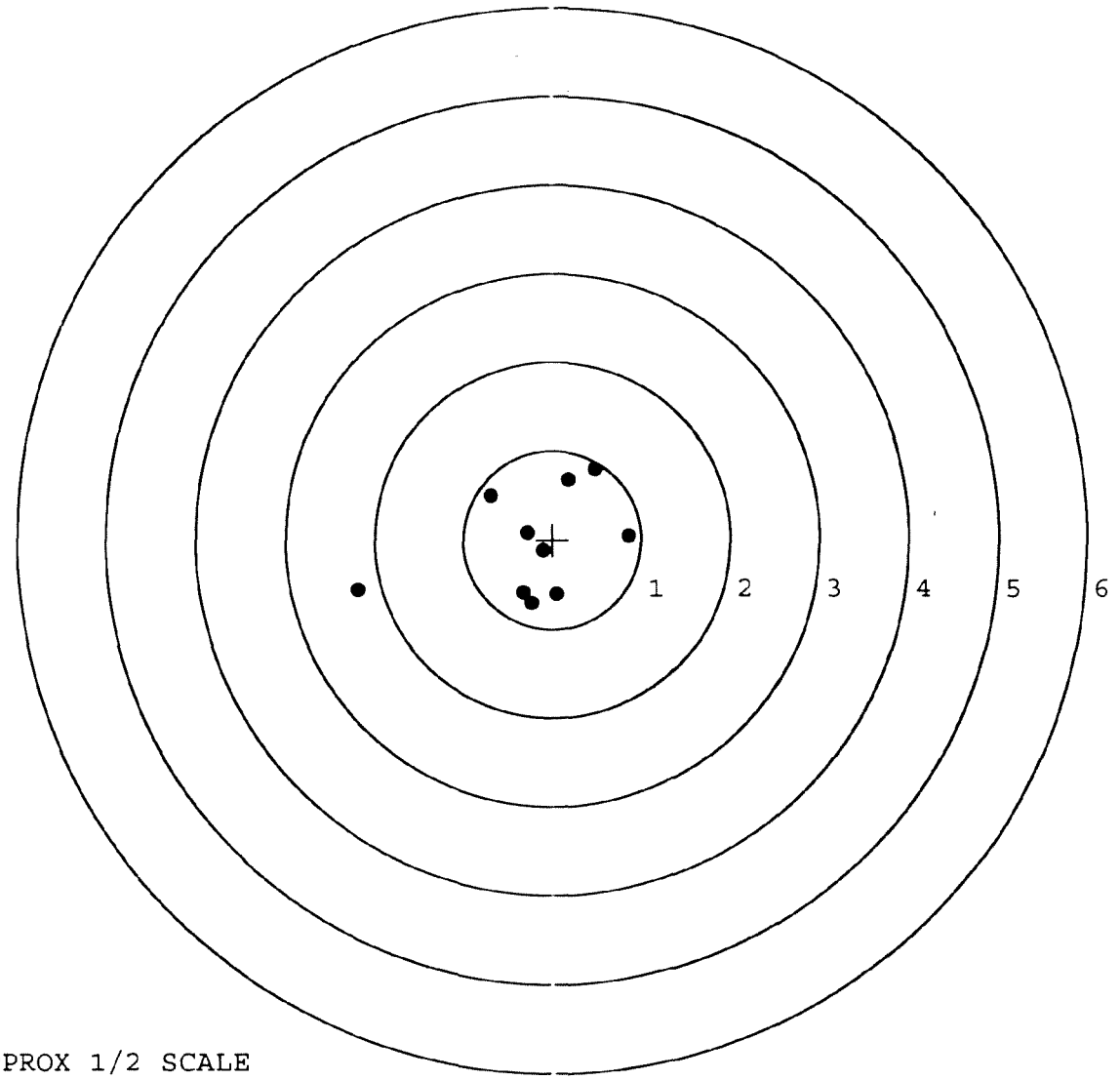
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.064
The Average Y Centroid of the Five Target Set:	0.070
The Average Point of Impact of the Five Target Set:	0.094
The Average Mean Radius of the Five Target Set:	0.752
The Distance from POA to Centroid Target #1:	0.233
The Distance from Centroid Target #2 to Centroid Target #1:	0.166
The Distance from Centroid Target #3 to Centroid Target #1:	0.298
The Distance from Centroid Target #4 to Centroid Target #1:	0.350
The Distance from Centroid Target #5 to Centroid Target #1:	0.257

SERIAL NUMBER: C6522174.__0
TARGET NUMBER: 1
FILE DATE: 10/09/2008
FILE TIME: 15:41

X CENTROID:	-0.227
Y CENTROID:	-0.054
POA TO CENTROID:	0.233
HORZ SPREAD:	3.044
VERT SPREAD:	1.509
GROUP SPREAD:	3.104
MIN RADIUS:	0.135
MAX RADIUS:	2.026
MEAN RADIUS:	0.791
# IN 1 IN DIAMETER:	2
# IN 2 IN DIAMETER:	7
# in 3 IN DIAMETER:	9

POINT#	X	Y
1:	-2.187	-0.566
2:	-0.694	0.495
3:	0.181	0.677
4:	0.485	0.793
5:	-0.330	-0.599
6:	-0.236	-0.716
7:	0.052	-0.620
8:	0.857	0.040
9:	-0.111	-0.123
10:	-0.284	0.081

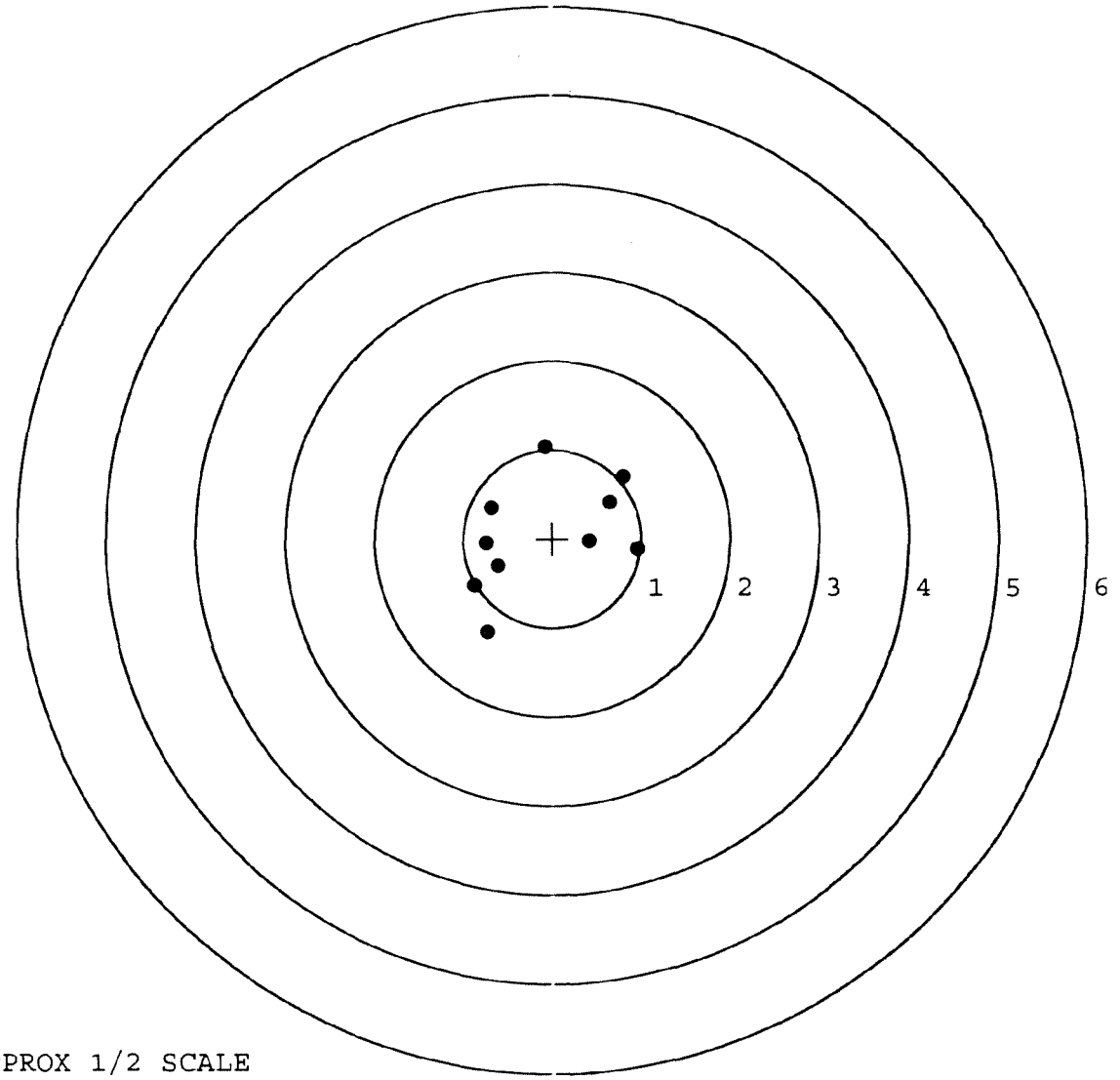


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6522174.__0
TARGET NUMBER: 2
FILE DATE: 10/09/2008
FILE TIME: 15:41

X CENTROID:	-0.090
Y CENTROID:	0.041
POA TO CENTROID:	0.099
HORZ SPREAD:	1.840
VERT SPREAD:	2.080
GROUP SPREAD:	2.329
MIN RADIUS:	0.512
MAX RADIUS:	1.267
MEAN RADIUS:	0.870
# IN 1 IN DIAMETER:	0
# IN 2 IN DIAMETER:	7
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	-0.075	1.033
2:	-0.739	-1.047
3:	-0.689	0.347
4:	-0.875	-0.525
5:	-0.743	-0.049
6:	-0.613	-0.304
7:	0.965	-0.122
8:	0.417	-0.033
9:	0.805	0.696
10:	0.648	0.411

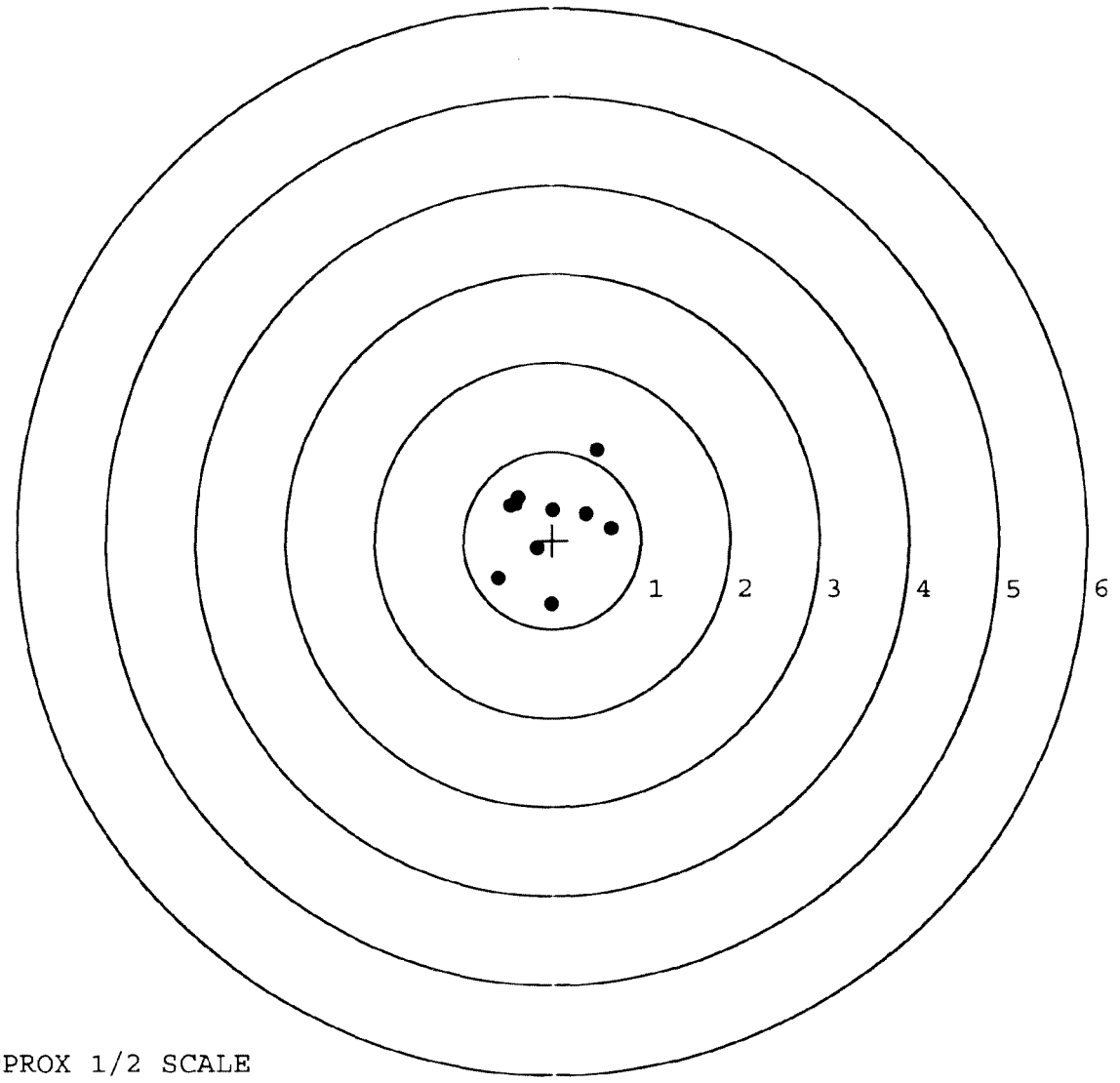


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6522174.__0
TARGET NUMBER: 3
FILE DATE: 10/09/2008
FILE TIME: 15:41

X CENTROID:	-0.051
Y CENTROID:	0.186
POA TO CENTROID:	0.193
HORZ SPREAD:	1.267
VERT SPREAD:	1.739
GROUP SPREAD:	1.828
MIN RADIUS:	0.168
MAX RADIUS:	1.003
MEAN RADIUS:	0.572
# IN 1 IN DIAMETER:	6
# IN 2 IN DIAMETER:	9
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	0.510	1.018
2:	-0.010	-0.721
3:	-0.607	-0.429
4:	-0.177	-0.087
5:	0.660	0.138
6:	0.381	0.306
7:	0.009	0.343
8:	-0.383	0.482
9:	-0.473	0.395
10:	-0.417	0.416

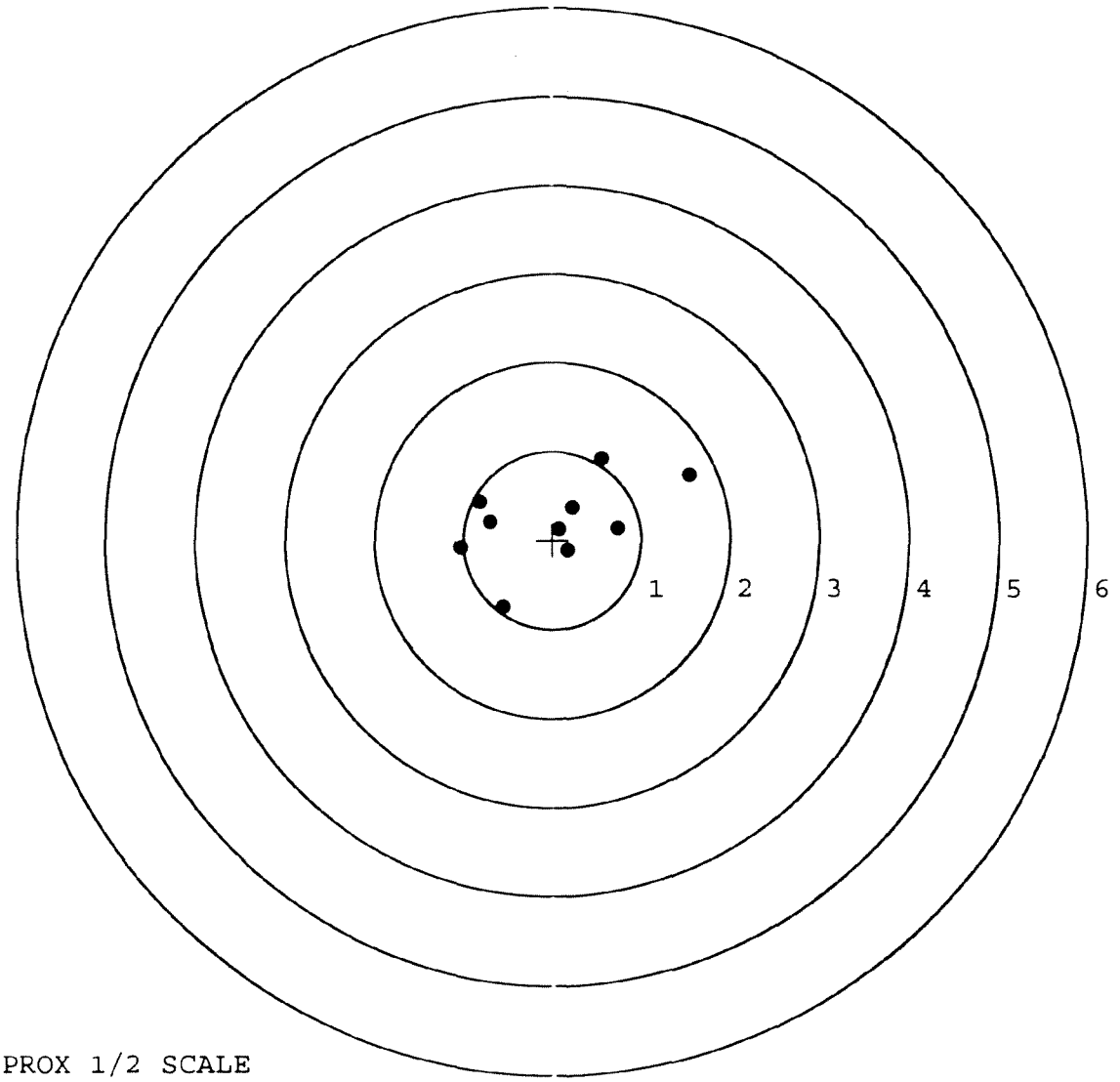


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6522174.__0
TARGET NUMBER: 4
FILE DATE: 10/09/2008
FILE TIME: 15:41

X CENTROID:	0.019
Y CENTROID:	0.195
POA TO CENTROID:	0.196
HORZ SPREAD:	2.574
VERT SPREAD:	1.675
GROUP SPREAD:	2.698
MIN RADIUS:	0.094
MAX RADIUS:	1.612
MEAN RADIUS:	0.774
# IN 1 IN DIAMETER:	3
# IN 2 IN DIAMETER:	7
# in 3 IN DIAMETER:	9

POINT#	X	Y
1:	1.541	0.729
2:	0.555	0.917
3:	-0.560	-0.758
4:	-1.033	-0.081
5:	-0.701	0.212
6:	-0.818	0.437
7:	0.734	0.131
8:	0.169	-0.125
9:	0.079	0.123
10:	0.228	0.368



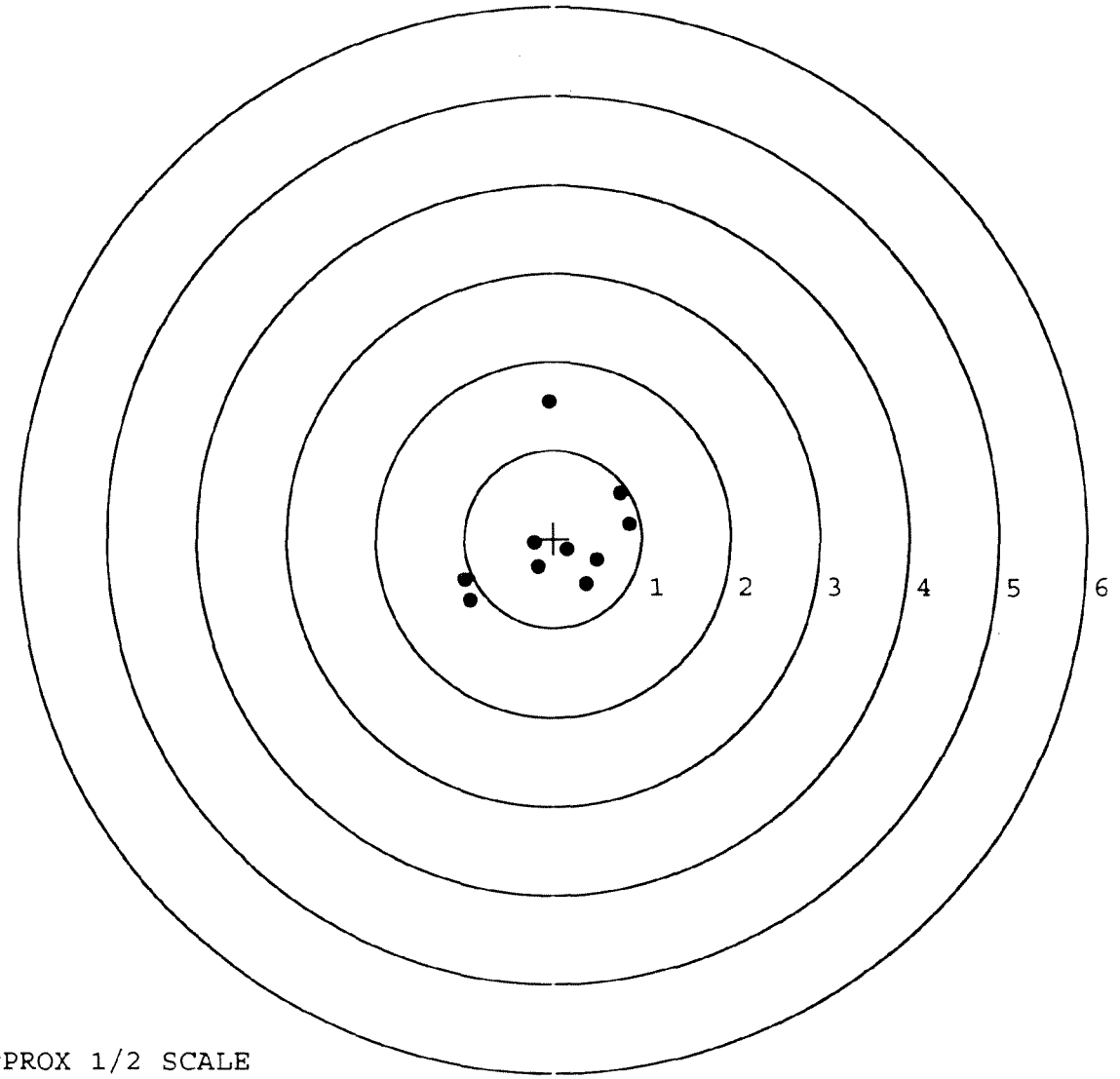
TARGET APPROX 1/2 SCALE

BARBER - M24 0003533

SERIAL NUMBER: C6522174.__0
TARGET NUMBER: 5
FILE DATE: 10/09/2008
FILE TIME: 15:41

X CENTROID:	0.028
Y CENTROID:	-0.021
POA TO CENTROID:	0.035
HORZ SPREAD:	1.850
VERT SPREAD:	2.236
GROUP SPREAD:	2.406
MIN RADIUS:	0.175
MAX RADIUS:	1.564
MEAN RADIUS:	0.751
# IN 1 IN DIAMETER:	3
# IN 2 IN DIAMETER:	7
# in 3 IN DIAMETER:	9

POINT#	X	Y
1:	-0.048	1.542
2:	0.756	0.510
3:	0.856	0.166
4:	0.494	-0.246
5:	0.375	-0.515
6:	-0.218	-0.047
7:	-0.169	-0.324
8:	0.165	-0.129
9:	-0.994	-0.468
10:	-0.936	-0.694



TARGET APPROX 1/2 SCALE

BARBER - M24 0003534

RECEIVING AND ESTIMATING REPORT

COMMENTS

ORDER R 99-09174

INITIAL	CUSTOMER ORDER NO.
SWS	389

DATE RECEIVED	DATE OPENED	DATE CODE	SERIAL NUMBER	NEW SERIAL NUMBER	MODEL AND GRADE
04/07/99	04/08/99	OK 7-90	C6522174		700 7.62 M24

ACCESSORIES: W/STUDS SCOPE BASE

FROM:

US ARMY
ATTN: JAMES C STARNS JR
GSC 5TH SFG (A)
FORT CAMPBELL KY 42223

SHIP TO:

US ARMY
ATTN: JAMES C STARNS JR
GSC 5TH SFG (A)
FORT CAMPBELL KY 42223

CUST NO:208414 C.O.D.

ACCOUNT NUMBER	ACCOUNT NUMBER N/C	WRITE ☐	PROM. DATE	ESTIMATED	VIA
					DOOR

GUN CONDITION
- ☐ NEW
- ☐ LIGHTLY WORN
- ☐ WORN
- ☐ VERY WORN
- ☐ UNREPAIRABLE
- ☐ MARRED

REPAIR CHARGE	
EXCISE	
TAX	
INSURANCE	
UPS	
PARCEL POST	
TOTAL	

CUSTOMER CONCERN	AMMO	FUNCTION	FINISH	ACCURACY	FIT	INSPECT
CYCLE	A1	B1				
TRIGGER GROUP		B2			E1	F1
BOLT ASSY.		B3			E2	F2
BARREL ASSY.		B4		D1	E3	F3
REC. ASSY.		B5		D2	E4	F4
WOOD			C1	D3	E5	F5
METAL			C2			

MAIN FAULT

PARTS

Barrel 96003
Extractor 91816

COMMENTS

REPAIRMAN	PROOF	CLEAN	TEST	TARGET	PATTERN
RW	✓	✓	✓	✓	

GALLERY TESTER	DATE	DATE	DATE	DATE	DATE
RW		6-1-99	6-14-99	6-14-99	

OFFICE COPY

RD6925 REV. 7/97

Receipt Of Firearm(s) Delivered to the Plant for Repair File # 00389
Firearm Checked For Live Ammunition [ ]

Delivery Date 4/7/99

Customer Name (Print) US ARMY, JAMES C. STARNES JR.
Address 6SC 5TH SFG State FT Campbell Zip 42223
Phone Number (502)- 798-2882 / 2932 KY

Firearm Description Model 700 (M24) Cal./ Ga. 762
Serial Number C6522194
Stock/ Fore-end Condition circle the description
(Excellent; Good ; Fair; Poor; Fancy; Plain; Synthetic; Wood)
Comments on Stock/ Fore-end condition _____
Metal Condition circle the description
(Excellent; Good; Fair; Poor; Fancy; Plain Stainless Steel)
Comments on Metal condition _____
Barrel Type (VT. Rib; Plain; Deer; Stainless Steel) Barrel length _____
List additional accessories IE Scope, Sling, Gun case and description;

Customer request: RE CONDITIONING

Return Process Return to Clark St. Ent [ ] Return via UPS [X]

By signing this receipt the person delivering the firearm understands to be the only person to receive the firearm upon completion of repairs.

Signature _____ Date 4/7/99
person delivering firearm

Signature _____ Date 4/7/99
security officer

Signature _____ Date 4/7/99
arms service / CSR

Customer Pick Up Verification

I certify, I am the same person whom delivered the above described firearm to the Remington Ilion plant for repair and may lawfully possess a firearm in New York State

Signature _____ Date ____/____/____
person receiving firearm must be the same whom delivered

Signature _____ Date ____/____/____
security officer or other witness returning the firearm

Reciept Of Firearm. Doc
Rev. 12/16/98

ARM SERVICE COPY

Remington Test Lab, Ilion, N.Y.

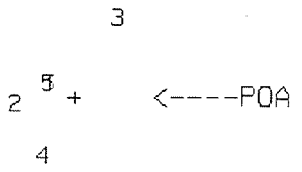
Centroidal distance calculations for Rifle # c6522174
21 Jun 1999

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.1448
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0562
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .155324

THE AMR FOR THIS RIFLE IS: 1.027

CENTROIDAL DISTANCES

0	TO	1	.201718
1	TO	2	.267367
1	TO	3	.637867
1	TO	4	.490976
1	TO	5	.0131529

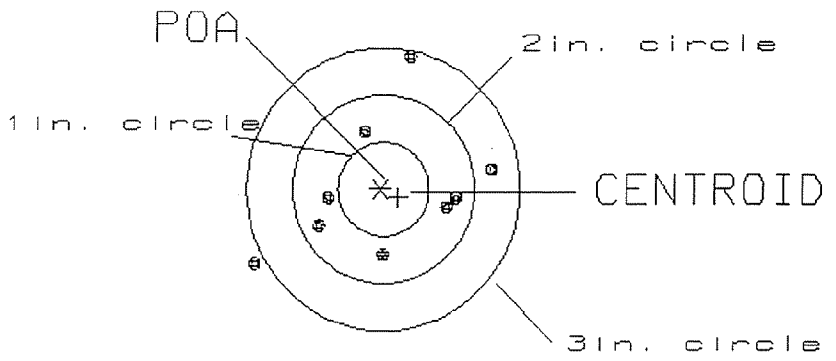


REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #:	1
POA TO CENTROID:	.212
MIN RADIUS :	.610
MEAN RADIUS :	.939
MAX RADIUS :	1.598
CENTROID X :	-.192
CENTROID Y :	.091

21 Jun 1999 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6522174

CENTERFIRE PATTERN # 1



# OF SHOTS= 9	# IN CIRCLE
HS= 2.64	0
VS= 2.22	6
GS= 2.80	8

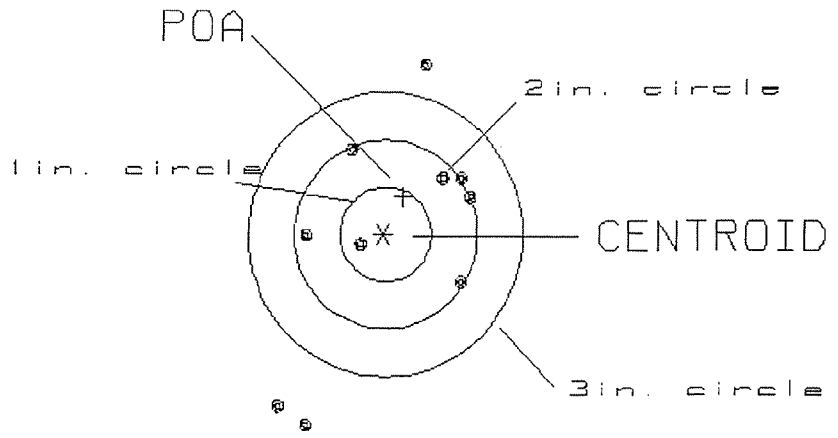
REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: □ 2 □

POA TO CENTROID:		.455
MIN RADIUS	:	.285
MEAN RADIUS	:	1.215
MAX RADIUS	:	2.193
CENTROID X	:	-.223
CENTROID Y	:	-.396

21 Jun 1999 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6522174

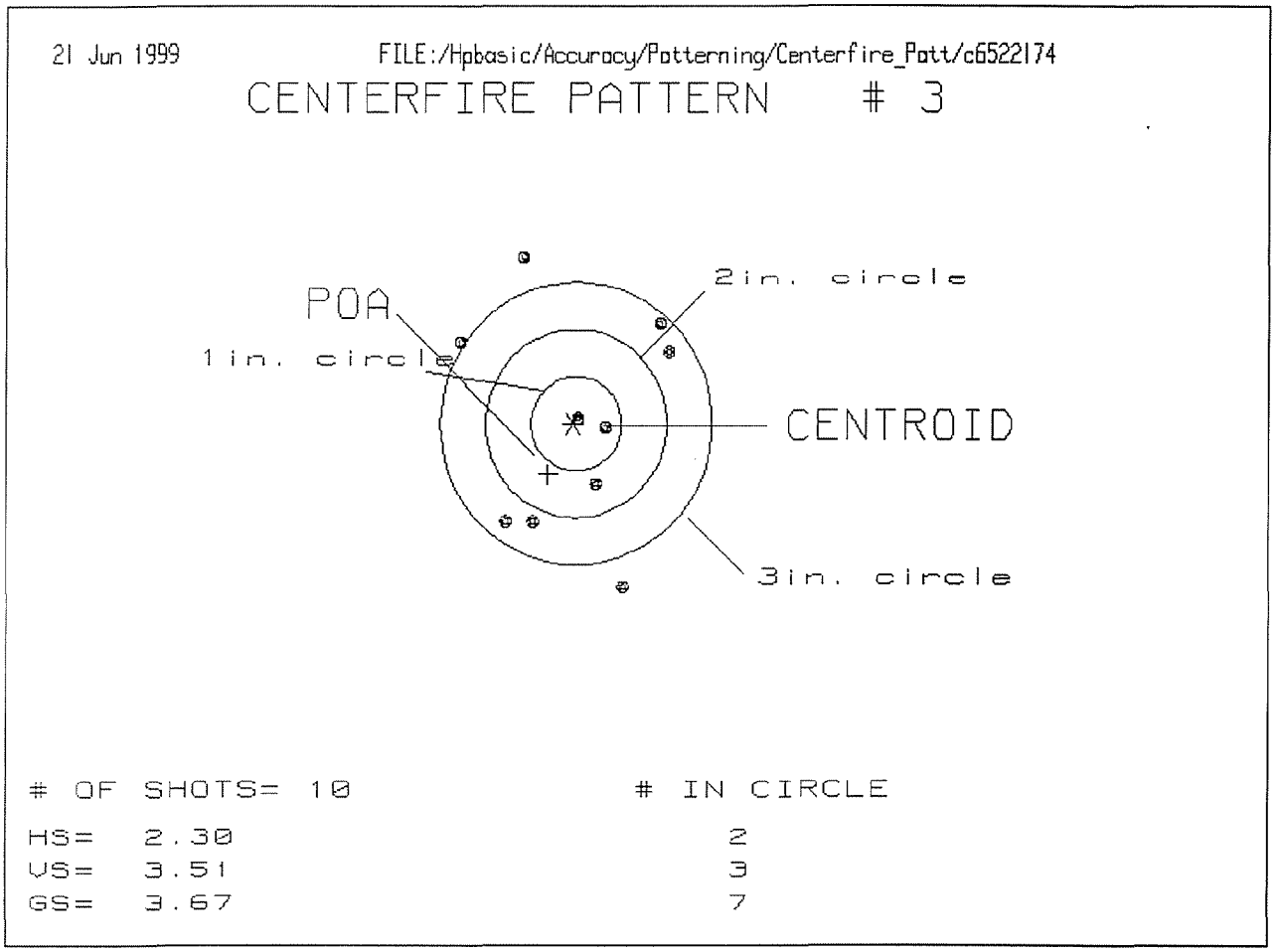
CENTERFIRE PATTERN # 2



# OF SHOTS= 10	# IN CIRCLE
HS= 2.07	1
VS= 3.81	6
GS= 4.02	7

REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

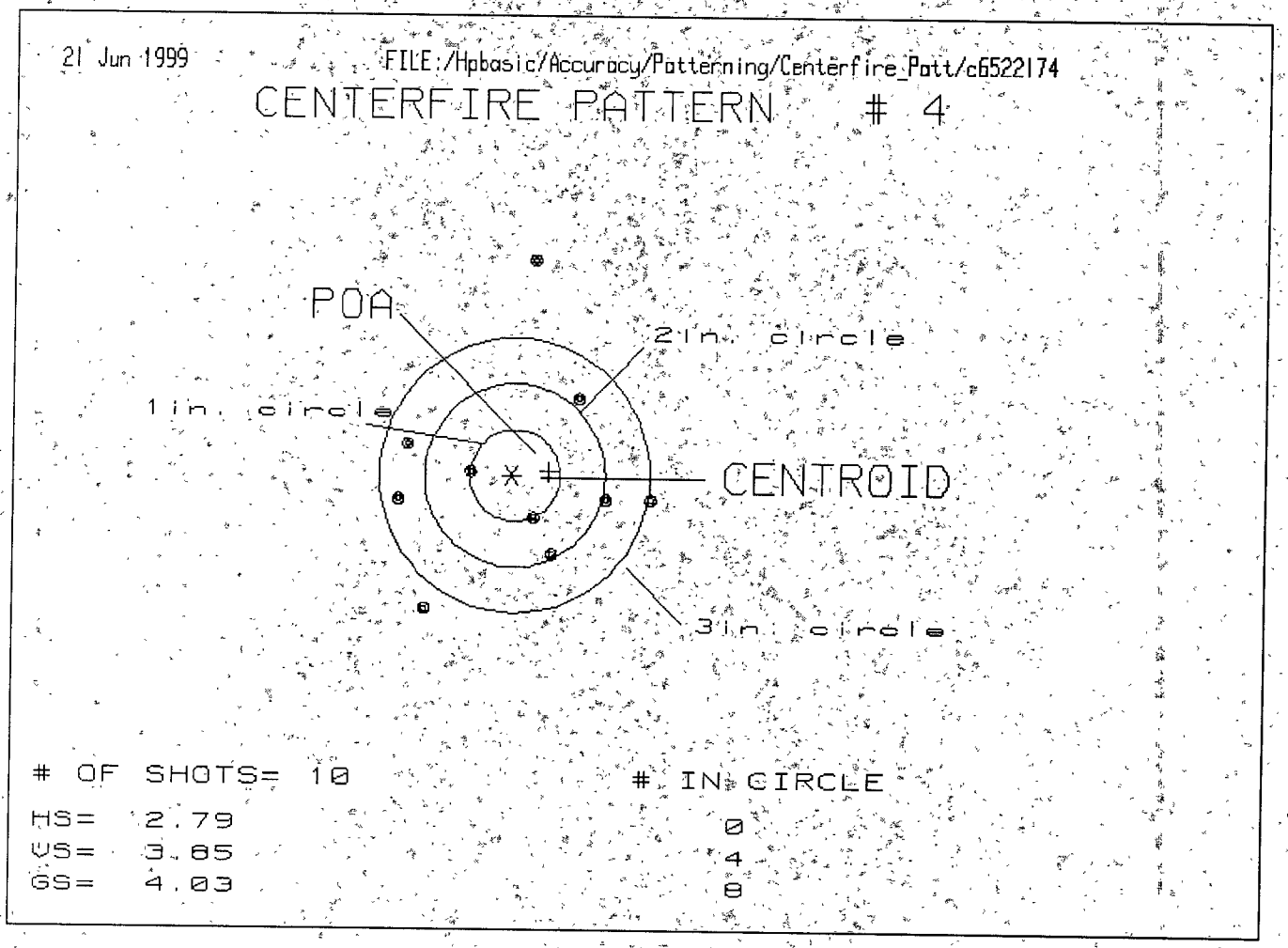
PATTERN #:	3
POA TO CENTROID:	.605
MIN RADIUS :	.072
MEAN RADIUS :	1.158
MAX RADIUS :	1.852
CENTROID X :	.278
CENTROID Y :	.538



REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: □ 4 □

POA TO CENTROID:	.410
MIN RADIUS :	.532
MEAN RADIUS :	1.235
MAX RADIUS :	2.368
CENTROID X :	-.408
CENTROID Y :	-.045



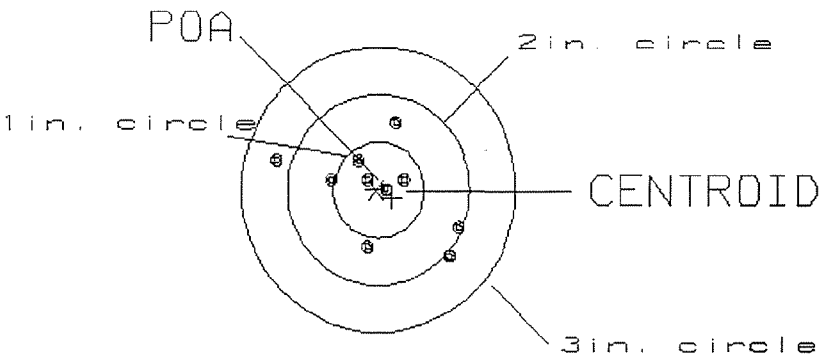
REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 5

POA TO CENTROID:	.202
MIN RADIUS :	.031
MEAN RADIUS :	.589
MAX RADIUS :	1.194
CENTROID X :	-.179
CENTROID Y :	.093

21 Jun 1999 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6522174

CENTERFIRE PATTERN # 5



# OF SHOTS= 10	# IN CIRCLE
HS= 2.00	5
VS= 1.34	8
GS= 2.15	10

M-24

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6522174

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock		7/10/90	KL
600	Proof		7/10/90	KL
607	Check Headspace		7/10/90	KL
610	Dis-assemble Gun		7/10/90	KL
612	Magnaflux Barrel Action		7-17-90	KR
	Magnaflux Bolt		7-17-90	KR
615	Rollmark Caliber		7-17-90	LL
617	Drill and Tap Sight Holes		7/23/90	FB
618	Polish Barrel RB		7/24/90	WL
620	Apply Coatings (Barrel Action)		8/10/90	DK
	Apply Coating (Bolt)			DK
625	Final Assembly A) Clean inside of Bolt Assembly		8/15/90	KS
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		8/15/90	KS
	C) Inspect Ejector Hole for Chamfer		8/15/90	KS
	D) Oil Firing Pin Ass'y		8/15/90	KS
	E) Adjust Trigger Pull to Min Setting and Stake		9-13-90	KS

op. #	OP. NAME	READINGS					DATE	INIT
625 cont.	F) Safety On Force	4	4	4			8/14/90	[illegible]
	G) Safety Off Force	3	3	3			8/14/90	[illegible]
	H) Trigger Pull Test & Retainability						9-13-90	[illegible]
	I) Firing Pin Indent	.0225	.022	.022			8/14/90	[illegible]
	J) Assemble Stock						8/14/90	KS
	K) Assemble Swivel Studs						9/14/90	[illegible]
	L) Attach Front and Rear Sight Assemblies						8/16/90	KS
	M) Iron Sight Alignment						8/16/90	KS
	N) Detach Front & Rear Sights & place in numbered container						8/16/90	KS
	O) Attach Scope to Rifle						8/16/90	KS
	P) Detach & Attach Scope 20 Times						8/16/90	KS
640	Gallery Target & Test						8-16-90	[illegible]
	A) Time						8-16-90	[illegible]
	B) Malfunctions						8-16-90	[illegible]
	C) Pierced Primers						8-16-90	[illegible]
	D) Optical Clearity of Scope						8-16-90	[illegible]
645	Inspect for Live Ammo						8-16-90	[illegible]
655	Final Inspection A) Headspace						9/14/90	[illegible]
	B) Trigger Pull	2.52	2.30	2.13	2.12	2.18	9-13-90	[illegible]
	C) Function						9/14/90	[illegible]
660	Pack						9-18-90	[illegible]

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6522174

DATE 9-13-90

TESTER JH

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.41	2.48	2.36	2.52	MIN. SETTING,
PULL #2	2.47	2.33	2.40	2.30	NO AVG. OF 5
PULL #3	2.48	2.45	2.32	2.13	READINGS ACCEPT-
PULL #4	2.40	2.31	2.37	2.12	ABLE LESS THAN 2#
PULL #5	2.47	2.44	2.34	2.18	
TOTAL	12.23	12.01	11.79	11.25	
AVG.	2.446	2.402	2.358	2.25	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.28	3.36		
PULL #2	3.35	3.39		
PULL #3	3.31	3.35		
PULL #4	3.34	3.34		
PULL #5	3.28	3.38		
TOTAL	16.56	16.82		
AVG.	3.312	3.364		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.23	4.28		4.31
PULL #2	4.24	4.26		4.29
PULL #3	4.24	4.24		4.35
PULL #4	4.25	4.30		4.33
PULL #5	4.23	4.24		4.31
TOTAL	21.19	21.32		21.59
AVG.	4.238	4.264		4.318

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6522174

DATE 9-13-90

TESTER JH

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.41	2.48	2.36	2.52	MIN. SETTING,
PULL #2	2.47	2.33	2.40	2.30	NO AVG. OF 5
PULL #3	2.48	2.45	2.32	2.13	READINGS ACCEPT-
PULL #4	2.40	2.31	2.37	2.12	ABLE LESS THAN 2#
PULL #5	2.47	2.44	2.34	2.18	
TOTAL	12.23	12.01	11.79	11.25	
AVG.	2.446	2.402	2.358	2.25	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.28	3.36		
PULL #2	3.35	3.39		
PULL #3	3.31	3.35		
PULL #4	3.34	3.34		
PULL #5	3.28	3.38		
TOTAL	16.56	16.82		
AVG.	3.312	3.364		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.23	4.28		4.31
PULL #2	4.24	4.26		4.29
PULL #3	4.24	4.24		4.35
PULL #4	4.25	4.30		4.33
PULL #5	4.23	4.24		4.31
TOTAL	21.19	21.32		21.59
AVG.	4.238	4.264		4.318

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6522174
17 Aug 1990

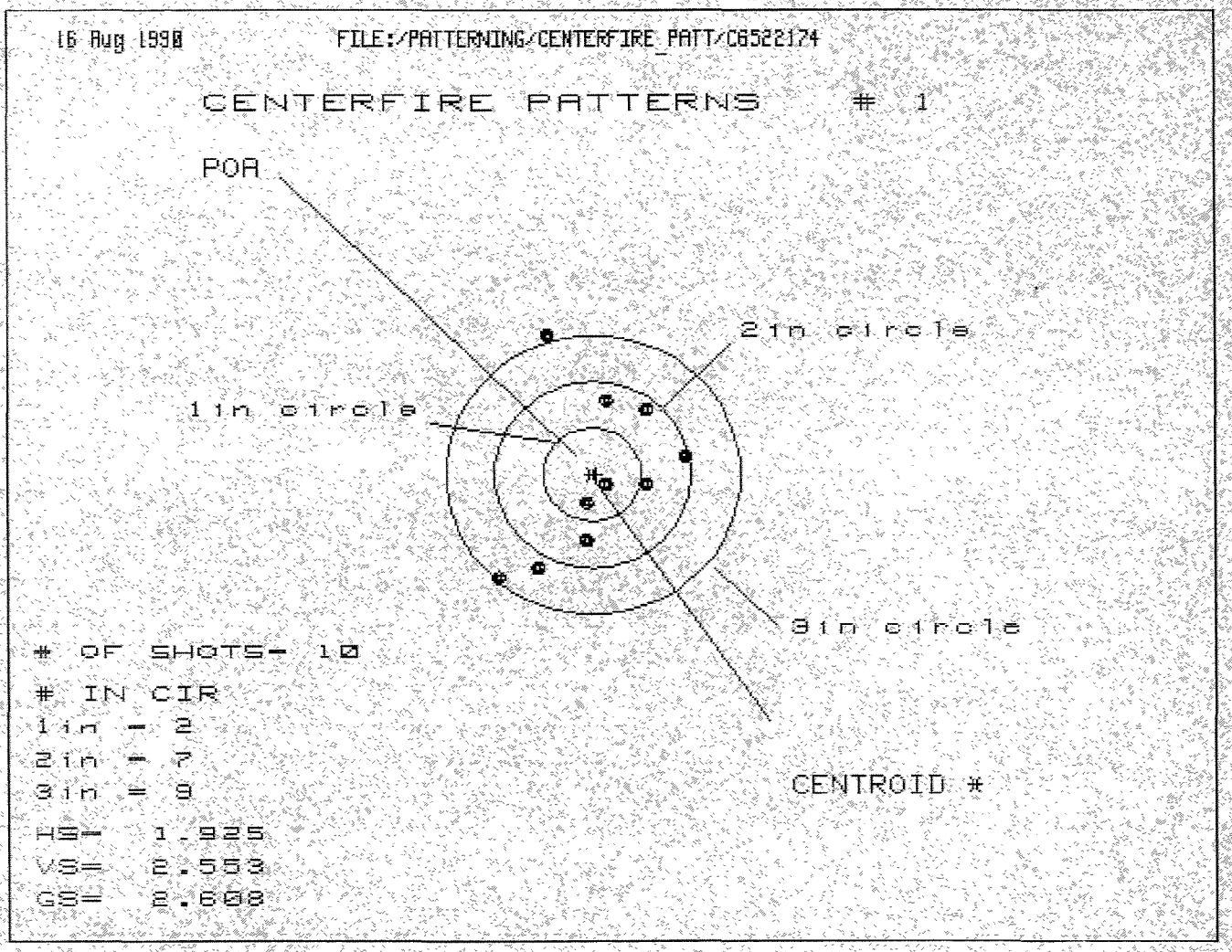
CENTROIDAL DISTANCES

0	TO	1	.037054
1	TO	2	.1772
1	TO	3	.16269
1	TO	4	.0768375
1	TO	5	.254827

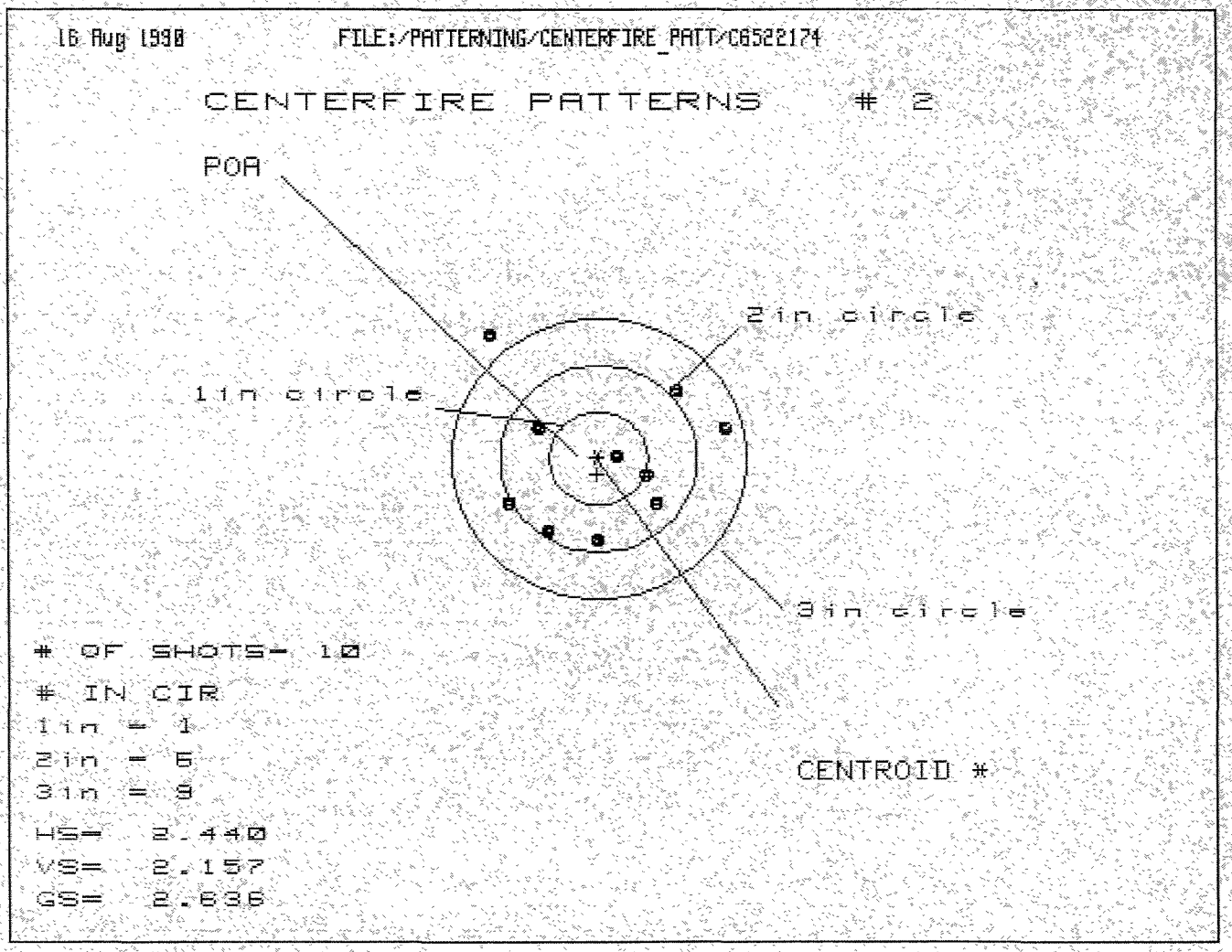
<----POA

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.044
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0104
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0452124

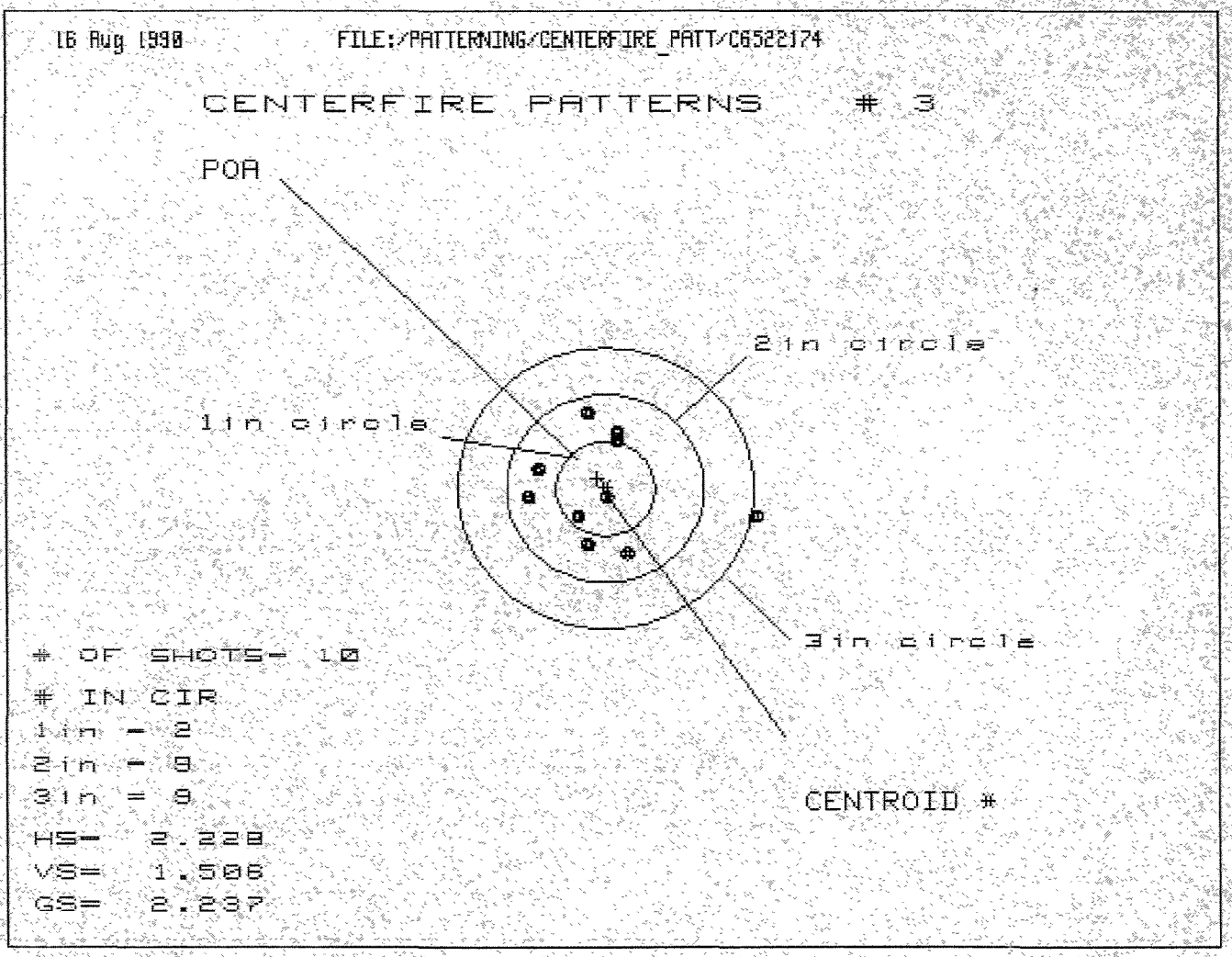
THE AMR FOR THIS RIFLE IS: .7482



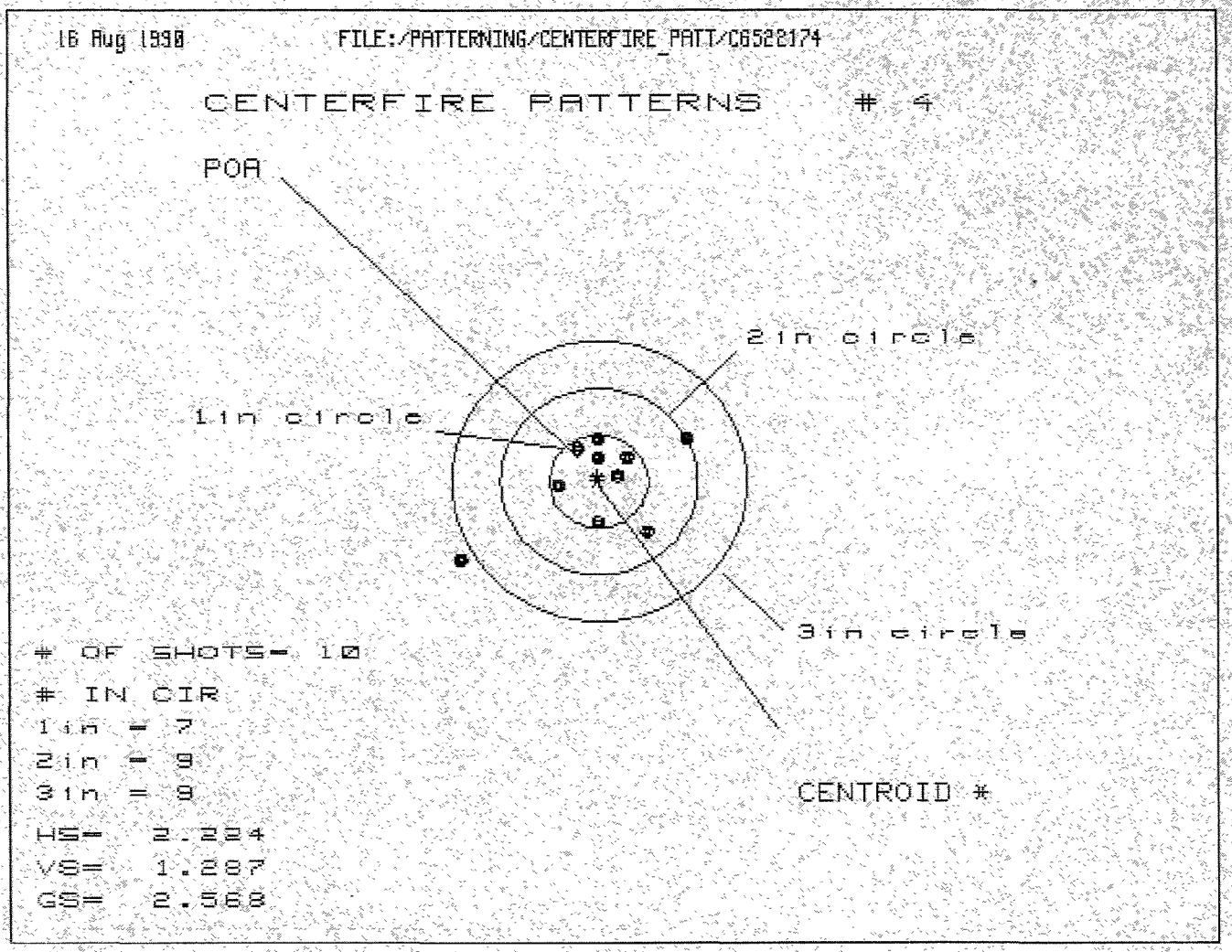
PATTERN #	:	1		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.934	.883	.753
MINIMUM X	:	-.991	-1.042	-.733
MAXIMUM Y	:	1.478	.968	.854
MINIMUM Y	:	-1.075	-.910	-.935
CENTROID X	:	-.037	.014	.144
CENTROID Y	:	.002	-.163	-.049
POA TO CENTROID in.	:	.037	.163	.152
MIN RADIUS	:	.140	.084	.093
MEAN RADIUS	:	.843	.732	.643
MAX RADIUS	:	1.547	1.383	1.188
HORIZONTAL SPREAD	:	1.925	1.925	1.486
VERTICAL SPREAD	:	2.553	1.878	1.789
EXTREME SPREAD	:	2.608	2.332	1.994
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		7	
NUMBER IN THREE INCH CIRCLE	=		9	



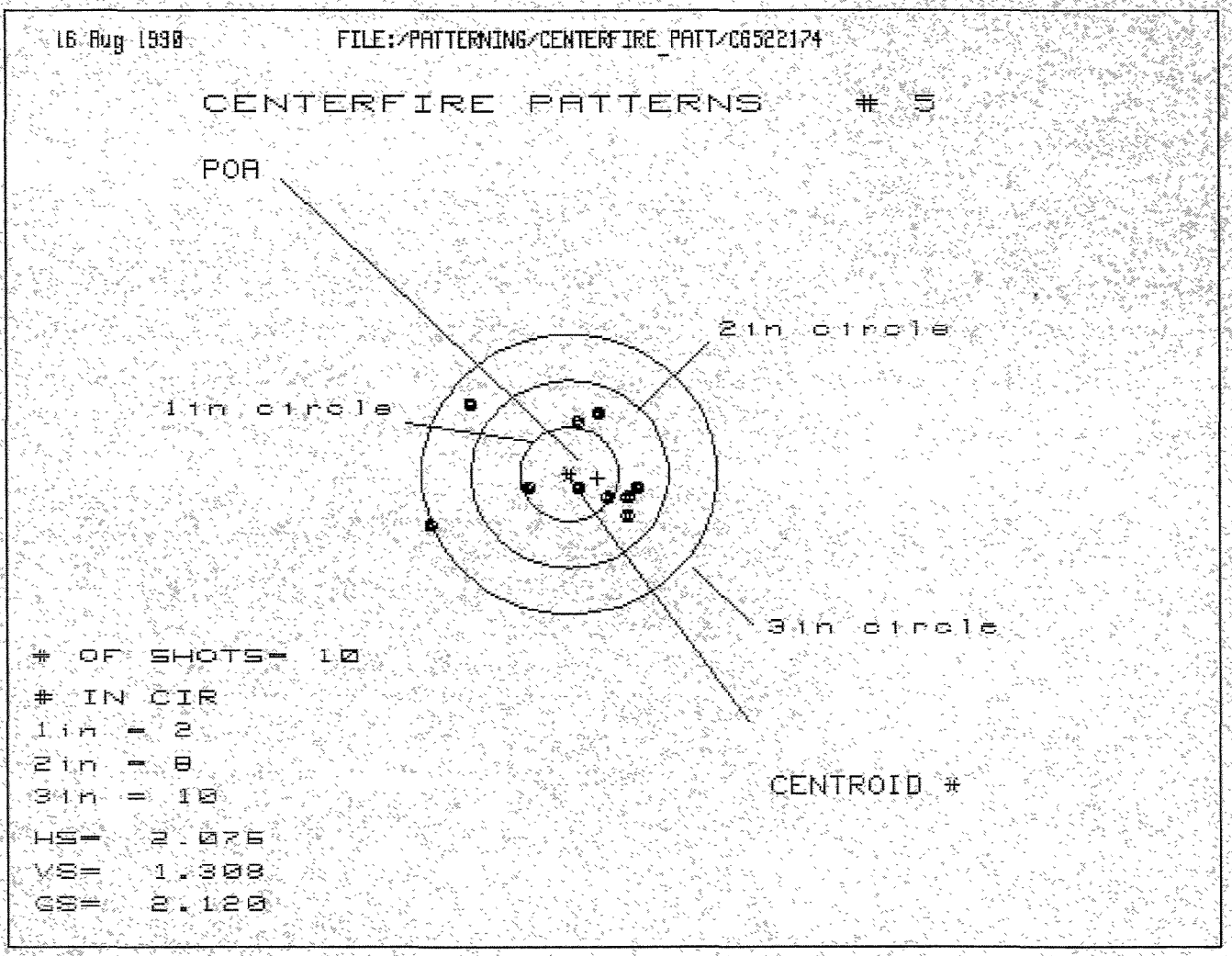
PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.285	1.157	.825
MINIMUM X	:	-1.155	-1.037	-.893
MAXIMUM Y	:	1.285	.829	.882
MINIMUM Y	:	-.872	-.729	-.676
CENTROID X	:	.013	.141	-.003
CENTROID Y	:	.172	.029	-.024
POA TO CENTROID in.	:	.173	.144	.024
MIN RADIUS	:	.166	.165	.281
MEAN RADIUS	:	.902	.777	.725
MAX RADIUS	:	1.728	1.234	1.208
HORIZONTAL SPREAD	:	2.440	2.194	1.718
VERTICAL SPREAD	:	2.157	1.558	1.558
EXTREME SPREAD	:	2.636	2.310	2.052
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		6	
NUMBER IN THREE INCH CIRCLE	=		9	



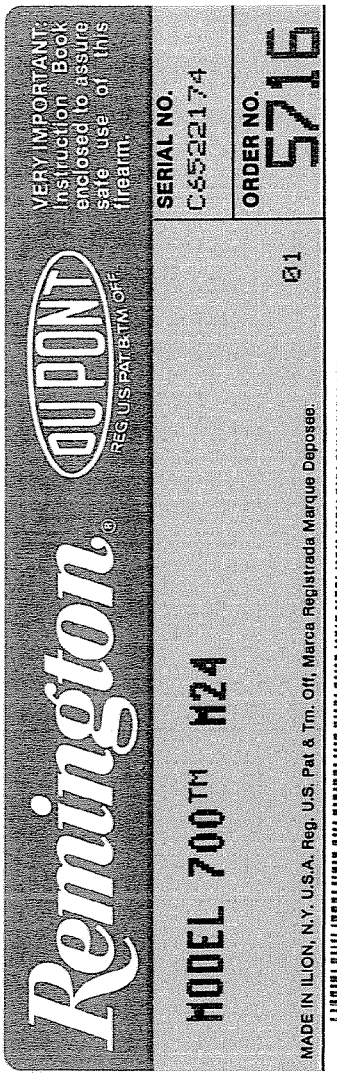
PATTERN #	:	3		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.487	.389	.383
MINIMUM X	:	-.741	-.576	-.582
MAXIMUM Y	:	.800	.769	.639
MINIMUM Y	:	-.706	-.737	-.641
CENTROID X	:	.081	-.084	-.078
CENTROID Y	:	-.110	-.079	-.175
POA TO CENTROID in.	:	.137	.115	.192
MIN RADIUS	:	.112	.233	.186
MEAN RADIUS	:	.684	.579	.539
MAX RADIUS	:	1.512	.833	.747
HORIZONTAL SPREAD	:	2.228	.965	.965
VERTICAL SPREAD	:	1.506	1.506	1.280
EXTREME SPREAD	:	2.237	1.568	1.282
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		9	
NUMBER IN THREE INCH CIRCLE	=		9	



PATTERN #	:	4		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.857	.705	.427
MINIMUM X	:	-1.367	-.519	-.430
MAXIMUM Y	:	.484	.395	.444
MINIMUM Y	:	-.803	-.624	-.575
CENTROID X	:	.011	.163	.075
CENTROID Y	:	-.058	.031	-.018
POA TO CENTROID in.	:	.059	.166	.077
MIN RADIUS	:	.242	.089	.172
MEAN RADIUS	:	.585	.442	.398
MAX RADIUS	:	1.585	.807	.716
HORIZONTAL SPREAD	:	2.224	1.224	.858
VERTICAL SPREAD	:	1.287	1.019	1.019
EXTREME SPREAD	:	2.568	1.331	1.116
NUMBER IN ONE INCH CIRCLE	=		7	
NUMBER IN TWO INCH CIRCLE	=		9	
NUMBER IN THREE INCH CIRCLE	=		9	



PATTERN #	:	5		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.695	.542	.400
MINIMUM X	:	-1.381	-1.130	-.687
MAXIMUM Y	:	.766	.706	.692
MINIMUM Y	:	-.542	-.531	-.443
CENTROID X	:	-.288	-.135	.007
CENTROID Y	:	.046	.106	.018
POA TO CENTROID in.	:	.292	.171	.019
MIN RADIUS	:	.205	.261	.271
MEAN RADIUS	:	.727	.617	.487
MAX RADIUS	:	1.483	1.333	.705
HORIZONTAL SPREAD	:	2.076	1.672	1.087
VERTICAL SPREAD	:	1.308	1.237	1.135
EXTREME SPREAD	:	2.120	2.034	1.190
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		8	
NUMBER IN THREE INCH CIRCLE	=		10	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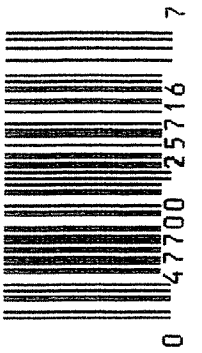
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