C6527156

MODEL 700™ M24

Model SWS™

Action

Barrel Length

Capacity

Order No. 5716

*Includes 1 in chamber.

Remington

Smead®

09/16/08 15:28:21

Arms Services Repair & Estimate System

File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help

Repair Inquiry

Repair Number: RE00151235
Verify Repair

Serial: C6522156 Model M24 SWS Center Fire
Caliber: 7.62 NATO

Repairman:
Status: Closed 9/16/2008 2:28:54 PM

Address Information

Customer: (Received From)	Return To: (Received From)
Name: ISD ARMSROOM	ISD ARMSROOM
Address 1: 8TH _DESERT STORM	8TH _DESERT STORM
Address 2: BLDG 5210 BAY DOOR #30 PO Box:	BLDG 5210 BAY DOOR #30 PO Box:
City: FORT CAMPBELL	FORT CAMPBELL
State: KY Zip Code: 42223 Country: US	State: KY Zip Code: 42223 Country: US

FFL:

Contact / Condition | Problems | Estimate | History / Status | Shipping / Billing

Contact Information

Phone: NN
Fax:
Email:
Comments:

Received Condition

Fair
Condition Notes:
CSR Notes:

Accessories Received

Code	Desc	Qty
A007	With Stud	3
A017	Scope Base	1
D000	FRT SGT BASE	1

Repair Search | Refresh | Close

nagletj | 9/16/2008 | 3:28 PM | CAPS | NUM | INS | SCRL

start | 8 M... | 2 I... | 3 M... | Ar... | Par... | Eas... | Sto... | 3:28 PM

Serial Number: C6522156
Model M24 SWS
RE00151235

M-24 INSPECTION CHECKLIST
CONTRACT # DAAE-20-02-C-0149

P/N NUMBER 151235
SERIAL NUMBER C16522156
LOG-IN DATE 9-16-08

OPERATION #	OPERATION NAME		DATE	INITIAL
500	DIS-ASSEMBLE GUN		9-18-08	RTC
505	RE-BARREL		9-22-08	RTC
560	ASSEMBLE		9-22-08	RTC
600	PROOF	MAGNA - FLUX SEP 30 2008	9-22-08	S.P.D.
605	CHECK HEADSPACE		9-22-08	S.P.D.
610	DIS-ASSEMBLE GUN		9-22-08	S.P.D.
612	MAGNAFLUX	OPERATOR AB	9/30/08	KB
510	DRILL AND TAP		9-23-08	JS
615	ROLLMARK CALIBER		9/30/08	RT
618	ROTO-BLAST			
620	APPLY COATINGS		10-1	—
625	FINAL ASSEMBLY		10-7-08	RTC
640	FUNCTION TEST AND	PASS FAIL	10-9-08	TC
650	TARGET	PASS FAIL	10-9-08	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION	10-9-08	L.D.
670	FINAL INSPECTION A) HEADSPACE	PASS FAIL	10-22-08	L.D.
	B) TRIGGER PULL +/- 5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.67 2.56 2.57 2.62 2.57	10/16/08	FM
631	F) SAFETY ON FORCE 2 LBS MIN 5 LBS MAX	4.0 4.5 4.5	10-22-08	L.D.
	G) SAFETY OFF FORCE 2 LBS MIN	4.0 4.0 4.5	10-22-08	L.D.
	I) FIRING PIN INDENT .020	.025 .025 .025	10-22-08	L.D.
690	PACK		10/31/08	FM

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFOMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6522156.__0
FILE DATE AND TIME: 10/09/2008 15:38

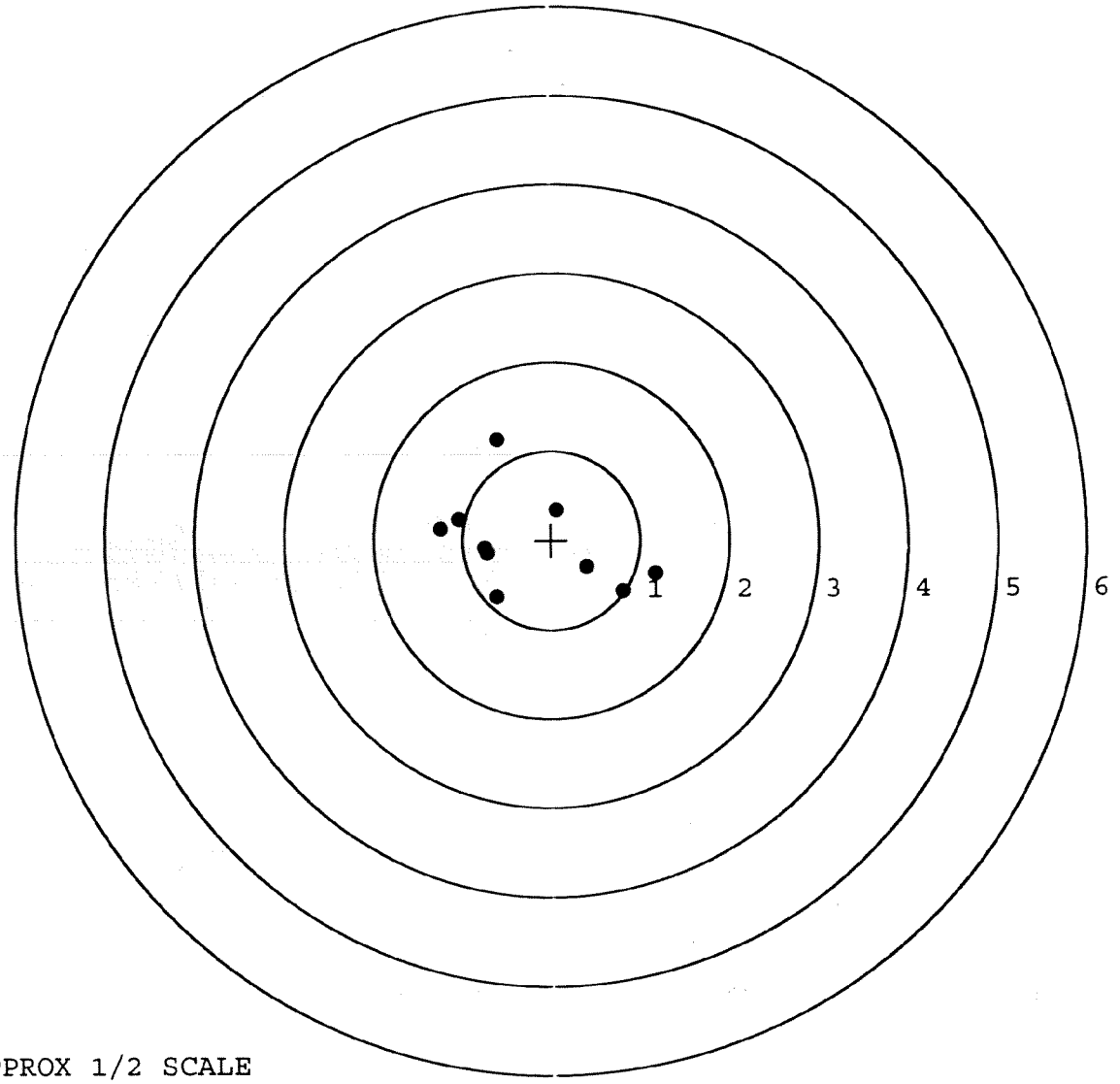
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.150
The Average Y Centroid of the Five Target Set:	-0.024
The Average Point of Impact of the Five Target Set:	0.152
The Average Mean Radius of the Five Target Set:	0.692
The Distance from POA to Centroid Target #1:	0.256
The Distance from Centroid Target #2 to Centroid Target #1:	0.164
The Distance from Centroid Target #3 to Centroid Target #1:	0.257
The Distance from Centroid Target #4 to Centroid Target #1:	0.142
The Distance from Centroid Target #5 to Centroid Target #1:	0.171

SERIAL NUMBER: C6522156.__0
TARGET NUMBER: 1
FILE DATE: 10/09/2008
FILE TIME: 15:38

X CENTROID:	-0.255
Y CENTROID:	-0.030
POA TO CENTROID:	0.256
HORZ SPREAD:	2.411
VERT SPREAD:	1.764
GROUP SPREAD:	2.464
MIN RADIUS:	0.482
MAX RADIUS:	1.465
MEAN RADIUS:	0.857
# IN 1 IN DIAMETER:	3
# IN 2 IN DIAMETER:	6
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	-0.603	1.130
2:	-0.619	-0.634
3:	1.168	-0.380
4:	0.802	-0.577
5:	0.398	-0.306
6:	0.061	0.334
7:	-1.243	0.127
8:	-1.036	0.239
9:	-0.725	-0.145
10:	-0.749	-0.092

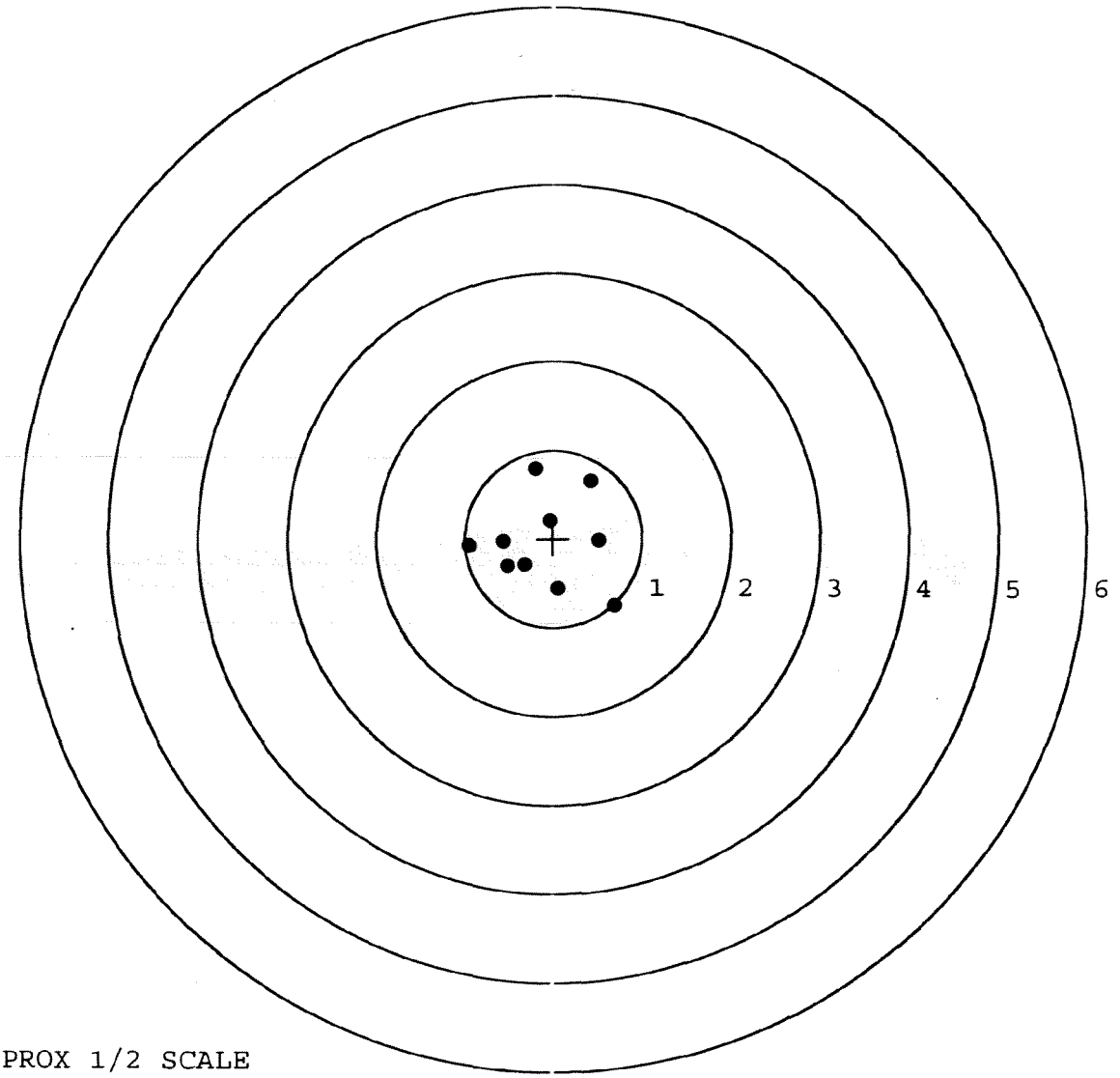


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6522156.__0
TARGET NUMBER: 2
FILE DATE: 10/09/2008
FILE TIME: 15:38

X CENTROID:	-0.091
Y CENTROID:	-0.040
POA TO CENTROID:	0.099
HORZ SPREAD:	1.644
VERT SPREAD:	1.545
GROUP SPREAD:	1.786
MIN RADIUS:	0.252
MAX RADIUS:	1.058
MEAN RADIUS:	0.636
# IN 1 IN DIAMETER:	3
# IN 2 IN DIAMETER:	9
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	0.691	-0.754
2:	-0.204	0.791
3:	0.424	0.659
4:	0.514	-0.015
5:	-0.034	0.205
6:	-0.953	-0.084
7:	0.057	-0.572
8:	-0.566	-0.027
9:	-0.514	-0.312
10:	-0.321	-0.295

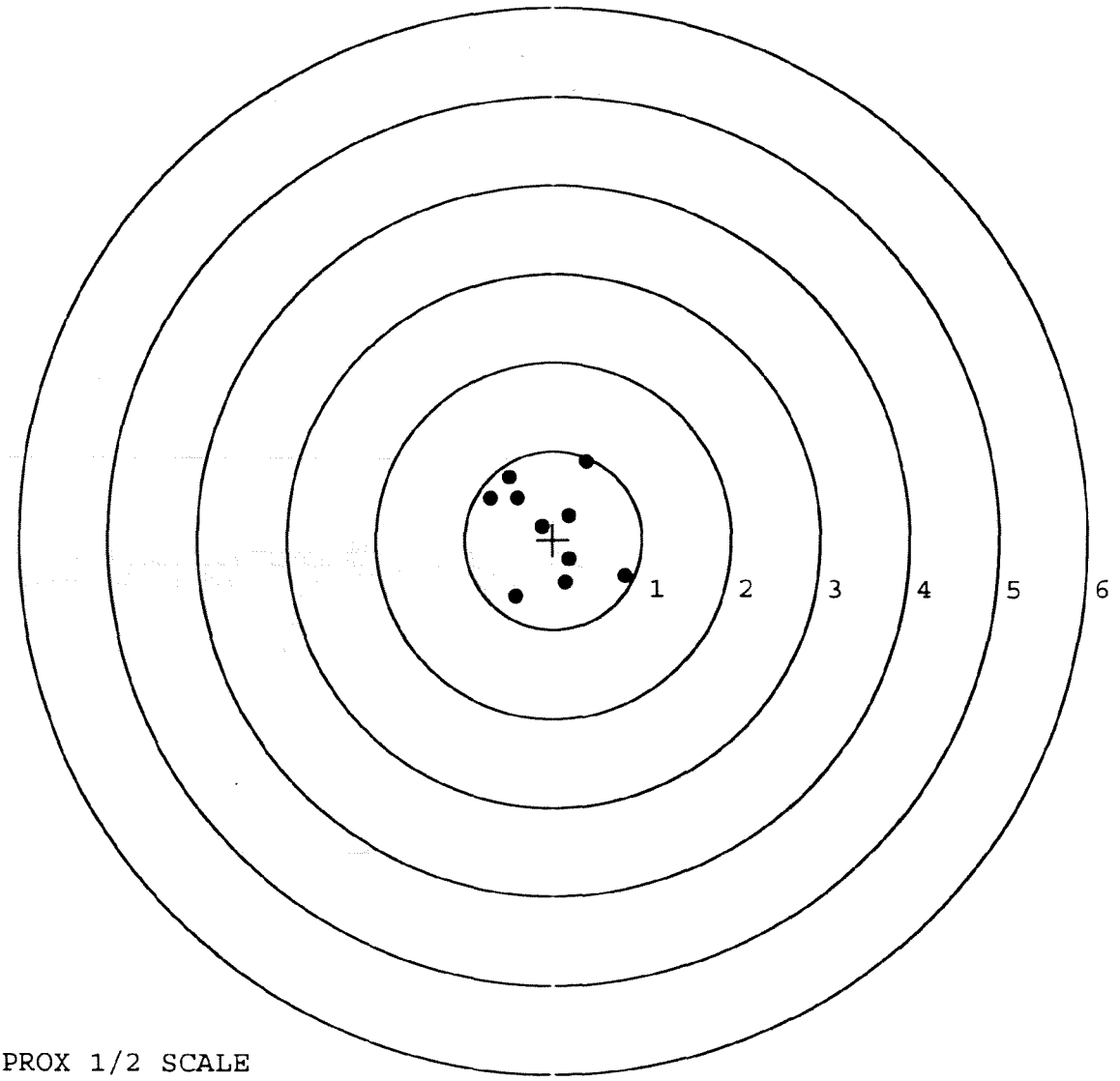


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6522156.__0
TARGET NUMBER: 3
FILE DATE: 10/09/2008
FILE TIME: 15:38

X CENTROID:	-0.047
Y CENTROID:	0.120
POA TO CENTROID:	0.129
HORZ SPREAD:	1.522
VERT SPREAD:	1.522
GROUP SPREAD:	1.759
MIN RADIUS:	0.083
MAX RADIUS:	1.010
MEAN RADIUS:	0.612
# IN 1 IN DIAMETER:	3
# IN 2 IN DIAMETER:	9
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	0.380	0.883
2:	-0.425	-0.639
3:	-0.498	0.704
4:	-0.709	0.472
5:	0.813	-0.409
6:	0.139	-0.481
7:	-0.405	0.471
8:	0.183	-0.221
9:	-0.124	0.150
10:	0.178	0.272

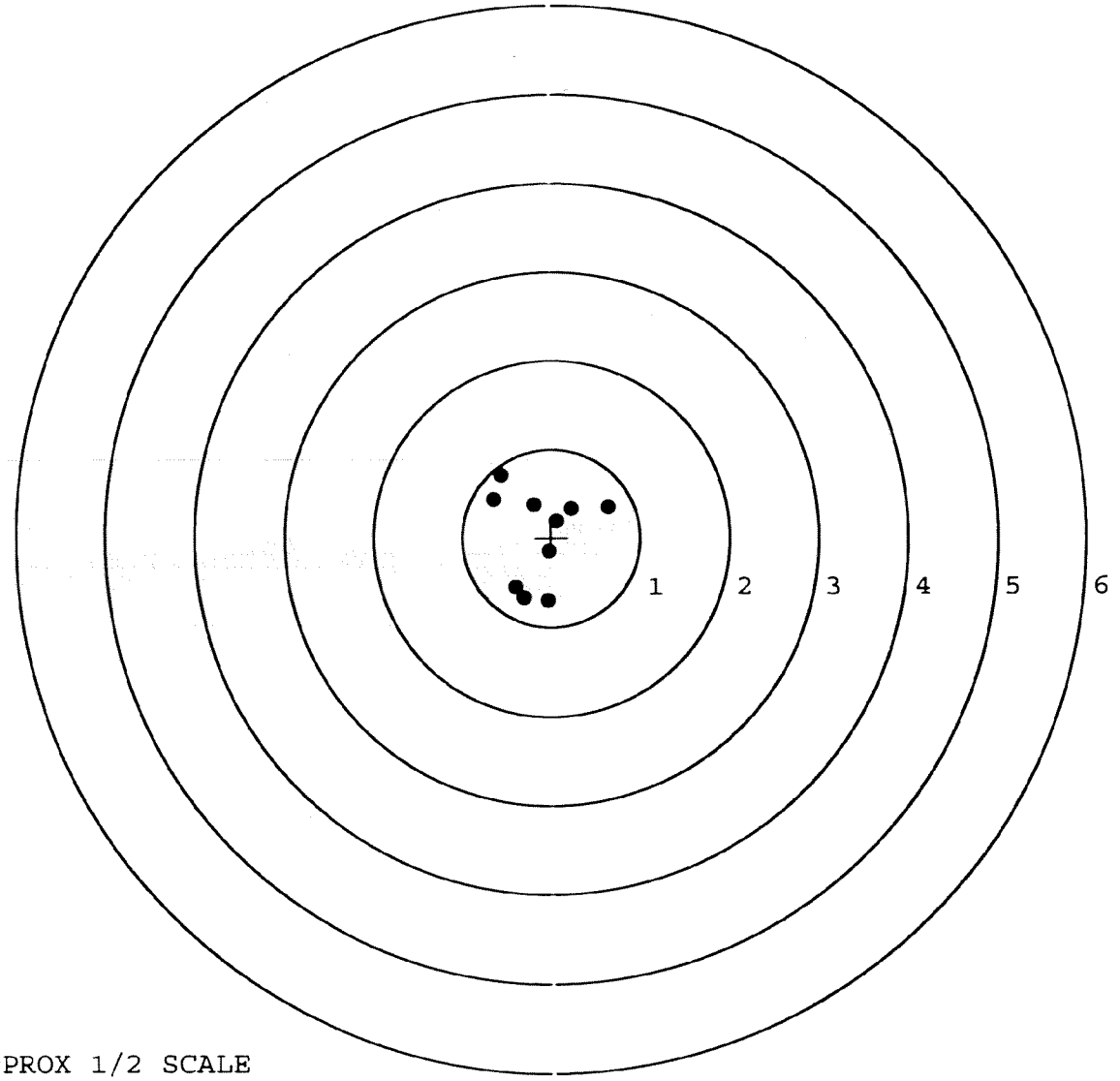


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6522156.__0
TARGET NUMBER: 4
FILE DATE: 10/09/2008
FILE TIME: 15:38

X CENTROID:	-0.126
Y CENTROID:	0.029
POA TO CENTROID:	0.130
HORZ SPREAD:	1.297
VERT SPREAD:	1.416
GROUP SPREAD:	1.399
MIN RADIUS:	0.208
MAX RADIUS:	0.835
MEAN RADIUS:	0.570
# IN 1 IN DIAMETER:	4
# IN 2 IN DIAMETER:	10
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	-0.565	0.709
2:	-0.651	0.437
3:	0.646	0.346
4:	-0.406	-0.556
5:	-0.310	-0.675
6:	-0.040	-0.707
7:	-0.031	-0.156
8:	-0.195	0.378
9:	0.228	0.328
10:	0.061	0.190

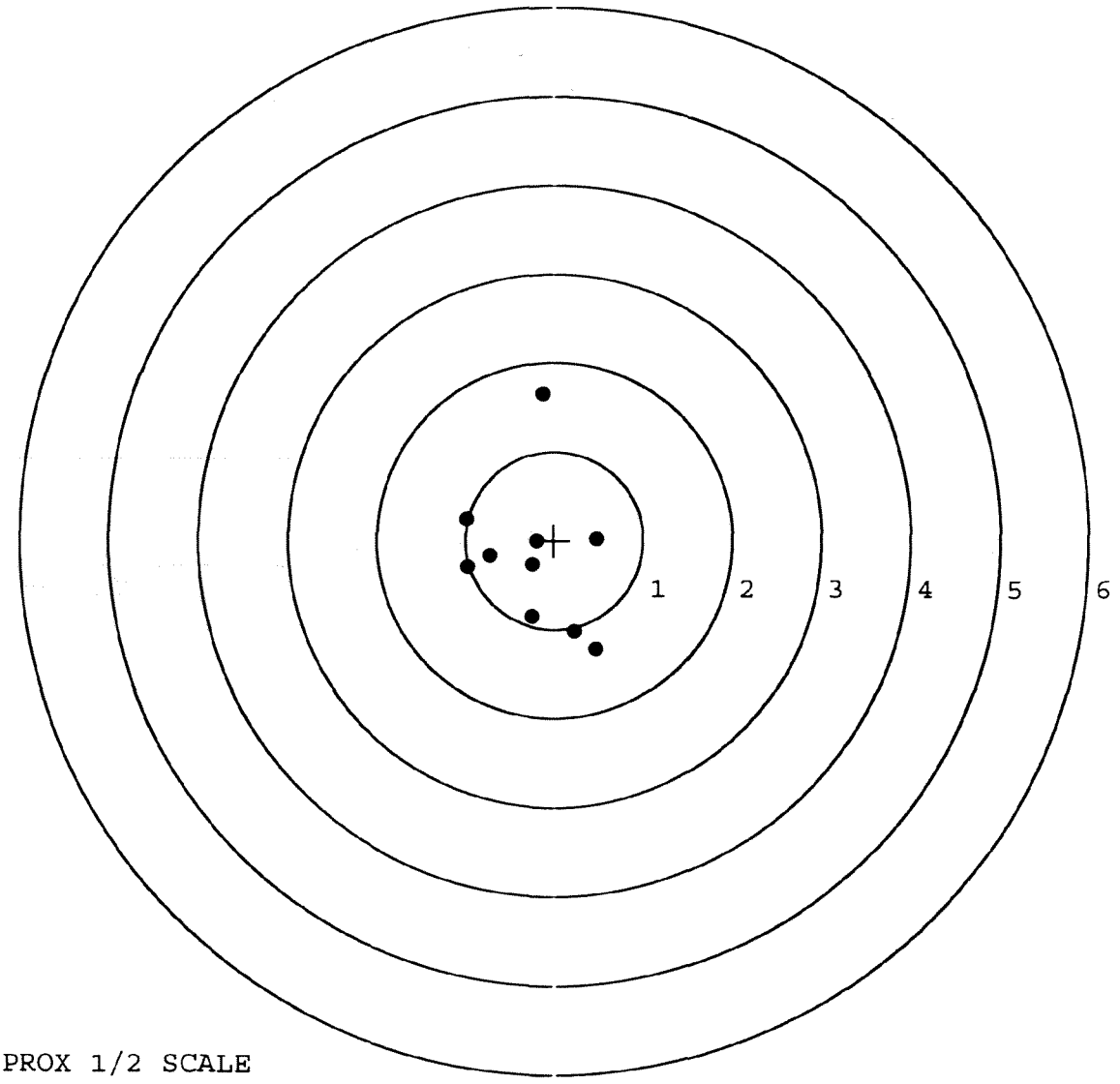


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6522156.__0
TARGET NUMBER: 5
FILE DATE: 10/09/2008
FILE TIME: 15:38

X CENTROID:	-0.232
Y CENTROID:	-0.200
POA TO CENTROID:	0.306
HORZ SPREAD:	1.477
VERT SPREAD:	2.879
GROUP SPREAD:	2.940
MIN RADIUS:	0.078
MAX RADIUS:	1.849
MEAN RADIUS:	0.786
# IN 1 IN DIAMETER:	3
# IN 2 IN DIAMETER:	8
# in 3 IN DIAMETER:	9

POINT#	X	Y
1:	-0.126	1.646
2:	-0.993	0.239
3:	-0.974	-0.304
4:	-0.725	-0.180
5:	0.471	-1.233
6:	0.229	-1.031
7:	-0.250	-0.865
8:	0.484	0.018
9:	-0.195	-0.010
10:	-0.241	-0.277



TARGET APPROX 1/2 SCALE

MOD. _____ GA. _____ GUN CAL. _____ # _____

# TEST	DATE	MALFUNCTION/DEFECT	ASSEM. #
	1st 9/10/90	CG572156 hole in stock	KS
	2nd	Repaired	KS 9/10/90
	3rd		
	4th		

FUNCTION RD 6654 Rev 1

TEST	INIT.	ACTION TO CORRECT	ASSEM. #
PROOF			
TEST			
TGT			
PROOF			
TEST			
TGT			
		ENGINEER	
PROOF			
TEST			
TGT			
		ENGINEER	
PROOF			
TEST			
TGT			

RECEIVING REPORT

COMMENTS

ORDER R 99-09163

INITIAL	CUSTOMER ORDER NO.
SWS	385

DATE RECEIVED	DATE OPENED	DATE CODE	SERIAL NUMBER	NEW SERIAL NUMBER	MODEL AND GRADE
04/07/99	04/08/99	WK 8-90	C6522156		700 7.62 M24

ACCESSORIES W/STUDS SCOPE BASE

FROM:

US ARMY
ATTN: JAMES C STARNS JR
GSC 5TH SFG (A)
FORT CAMPBELL KY 42223

SHIP TO:

US ARMY
ATTN: JAMES C STARNS JR
GSC 5TH SFG (A)
FORT CAMPBELL KY 42223

CUST NO:208414 C.O.D

ACCOUNT NUMBER	ACCOUNT NUMBER N/C	WRITE	PROM. DATE	ESTIMATED	VIA
		☐			DOOR

GUN CONDITION
- ☐ NEW
- ☐ LIGHTLY WORN
- ☐ WORN
- ☐ VERY WORN
- ☐ UNREPAIRABLE
- ☐ MARRED

REPAIR CHARGE	
EXCISE	
TAX	
INSURANCE	
UPS	
PARCEL POST	
TOTAL	

CUSTOMER CONCERN	AMMO	FUNCTION	FINISH	ACCURACY	FIT	INSPECT
CYCLE	A1	B1				
TRIGGER GROUP		B2			E1	F1
BOLT ASSY.		B3			E2	F2
BARREL ASSY.		B4		D1	E3	F3
REC. ASSY.		B5		D2	E4	F4
WOOD			C1	D3	E5	F5
METAL			C2			

MAIN FAULT

PARTS

Barrel 96003
Extractor 91816

COMMENTS

REPAIRMAN	PROOF	CLEAN	TEST	TARGET	PATTERN
RW	✓	✓	✓	✓	
GALLERY TESTER	**DATE**	**DATE**	**DATE**	**DATE**	**DATE**
RW		6-18-99	6-16-99	6-16-99	

OFFICE COPY

RD6925 REV. 7/97

Receipt Of Firearm(s) Delivered to the Plant for Repair File # 00385
Firearm Checked For Live Ammunition [ ]

Delivery Date 4/7/99

Customer Name (Print) US Army James C Starns JR
Address GSC 5th SFG Ft. Campbell State KY Zip 42223
Phone Number (502)- 798-2882/7932

Firearm Description Model 700 (m24) Cal./ Ga. 7.62
Serial Number C6522156
Stock/ Fore-end Condition circle the description
(Excellent; Good ; Fair; Poor; Fancy; Plain, Synthetic, Wood)
Comments on Stock/ Fore-end condition _____
Metal Condition circle the description
(Excellent; Good ; Fair; Poor; Fancy; Plain Stainless Steel)
Comments on Metal condition _____
Barrel Type (VT. Rib; Plain; Deer, Stainless Steel) Barrel length _____
List additional accessories IE Scope, Sling, Gun case and description;

Customer request: Recond! firing

Return Process Return to Clark St. Ent.[ ] Return via UPS [X]

By signing this receipt the person delivering the firearm understands to be the only person to receive the firearm upon completion of repairs.

Signature _____ Date 4/7/99
person delivering firearm.

Signature _____ Date 4/7/99
security officer

Signature Greg Sorgenia Date 4/7/99
arms service / CSR

Customer Pick Up Verification

I certify, I am the same person whom delivered the above described firearm to the Remington Ilion plant for repair and may lawfully possess a firearm in New York State

Signature _____ Date ____/____/____
person receiving firearm must be the same whom delivered

Signature _____ Date ____/____/____
security officer or other witness returning the firearm

Reciept Of Firearm. Doc
Rev. 12/16/98

ARM SERVICE COPY

Remington Test Lab, Ilion, N.Y.

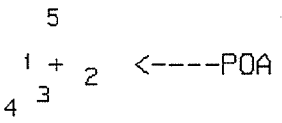
Centroidal distance calculations for Rifle # c6522156
18 Jun 1999

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.0798
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.05
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0941703

THE AMR FOR THIS RIFLE IS: 1.131

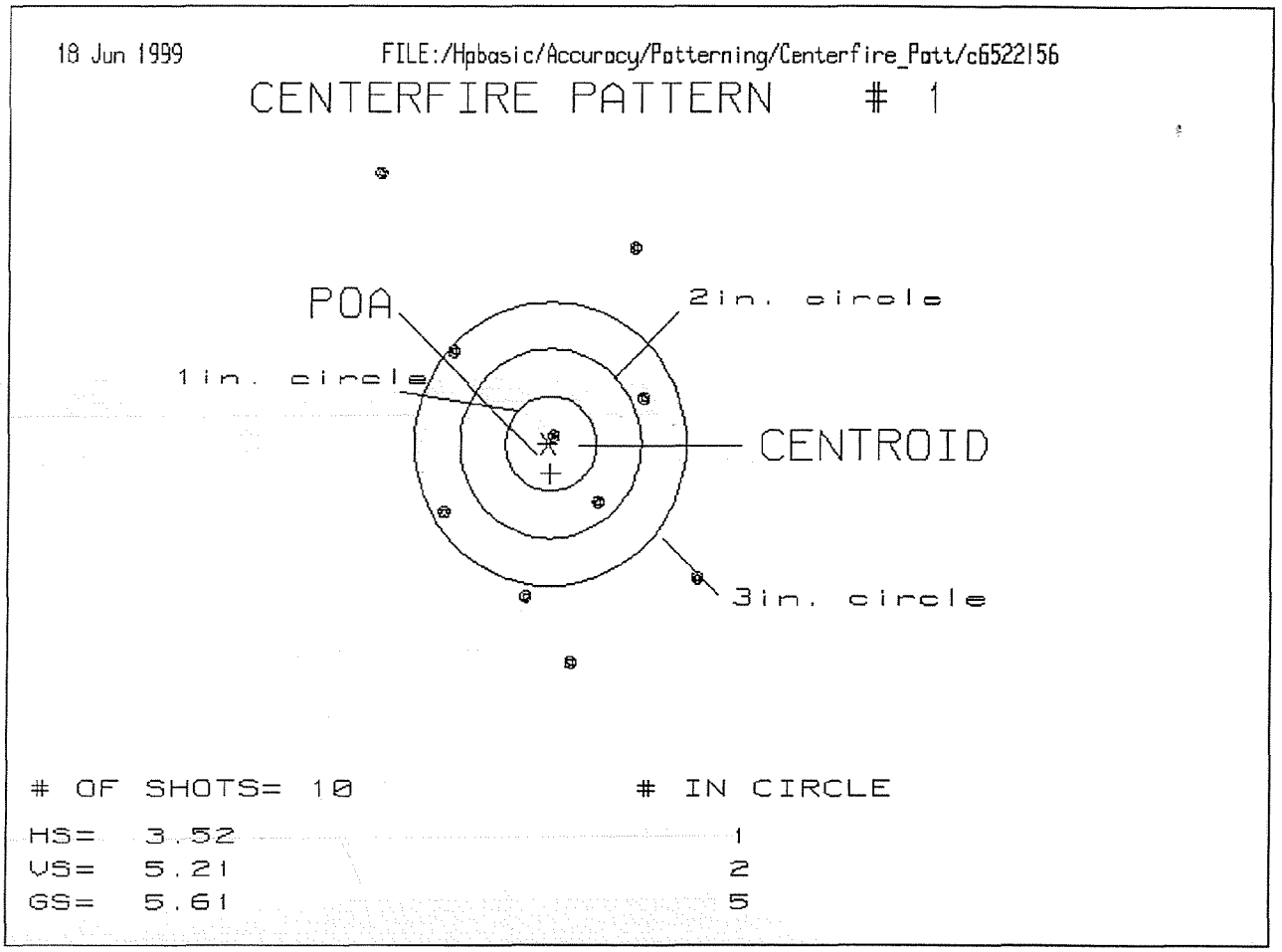
CENTROIDAL DISTANCES

0	TO	1	.197821
1	TO	2	.445315
1	TO	3	.245308
1	TO	4	.332519
1	TO	5	.343837



REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: □ 1 □	
POA TO CENTROID:	.319
MIN RADIUS :	.106
MEAN RADIUS :	1.671
MAX RADIUS :	3.472
CENTROID X :	-.029
CENTROID Y :	.318

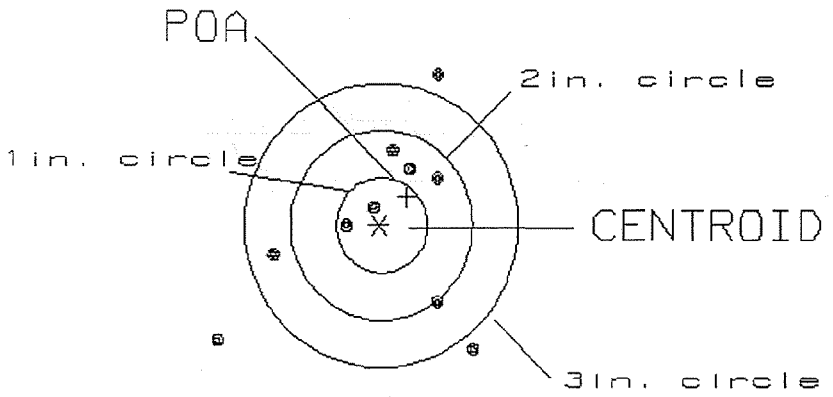


REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: □ 2 □	
POA TO CENTROID:	.428
MIN RADIUS :	.163
MEAN RADIUS :	1.070
MAX RADIUS :	2.200
CENTROID X :	-.312
CENTROID Y :	-.294

18 Jun 1999 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6522156

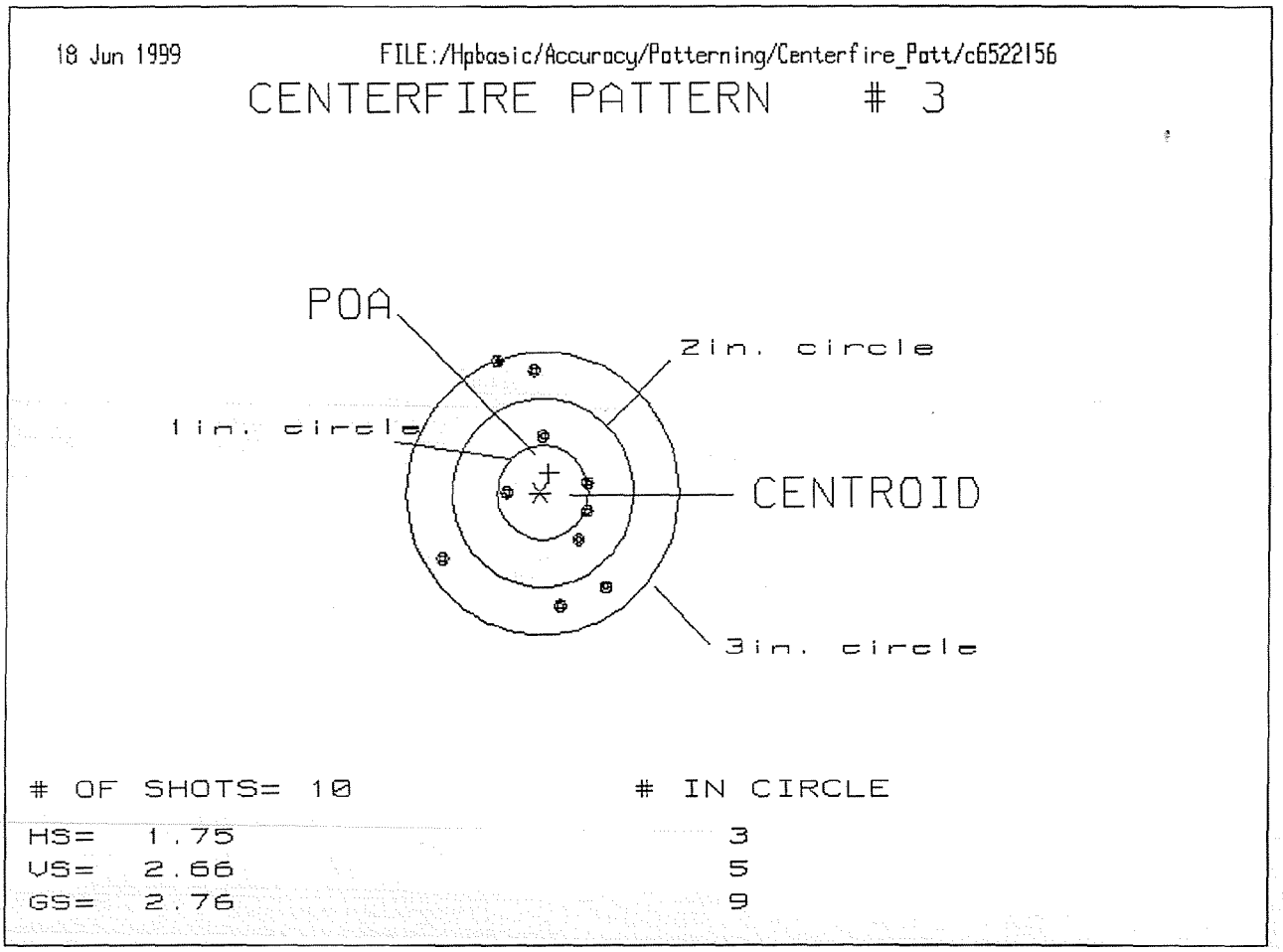
CENTERFIRE PATTERN # 2



# OF SHOTS= 10	# IN CIRCLE
HS= 2.84	2
VS= 2.93	5
GS= 3.75	7

REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #:	□ 3 □	
POA TO CENTROID:		.227
MIN RADIUS	:	.390
MEAN RADIUS	:	.908
MAX RADIUS	:	1.536
CENTROID X	:	-.097
CENTROID Y	:	-.206

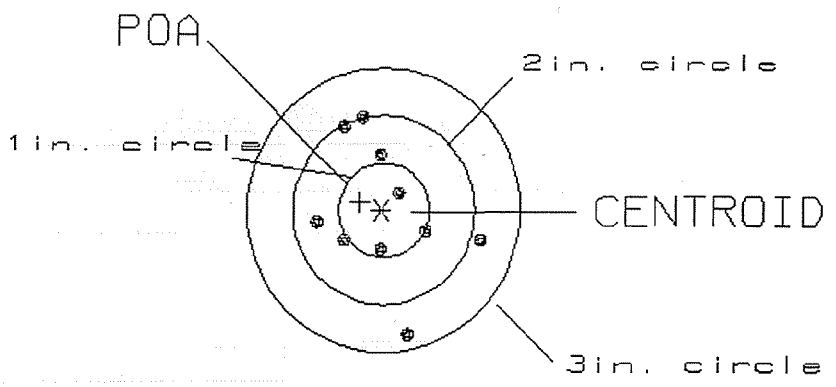


REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: □ 4 □	
POA TO CENTROID:	.251
MIN RADIUS :	.262
MEAN RADIUS :	.763
MAX RADIUS :	1.376
CENTROID X :	.236
CENTROID Y :	-.086

18 Jun 1999 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6522156

CENTERFIRE PATTERN # 4



# OF SHOTS= 10	# IN CIRCLE
HS= 1.83	2
VS= 2.34	6
GS= 2.39	10

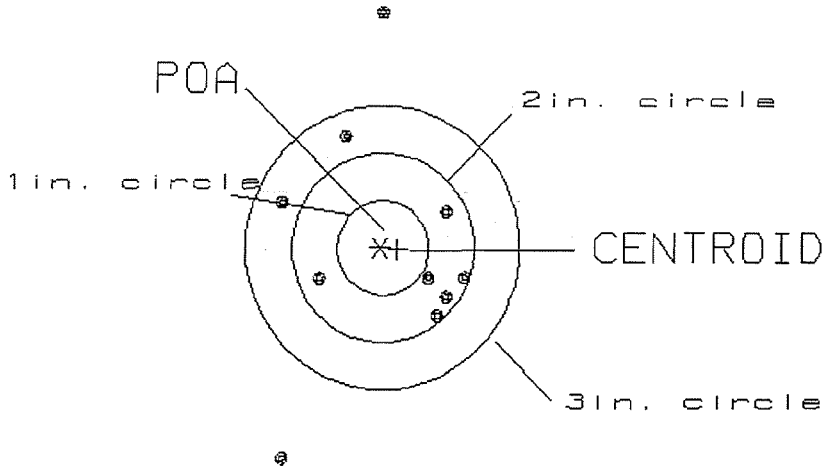
REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: □ 5 □

POA TO CENTROID:		.197
MIN RADIUS	:	.579
MEAN RADIUS	:	1.242
MAX RADIUS	:	2.529
CENTROID X	:	-.197
CENTROID Y	:	.018

18 Jun 1999 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6522156

CENTERFIRE PATTERN # 5



# OF SHOTS= 10	# IN CIRCLE
HS= 2.02	0
VS= 4.73	6
GS= 4.86	8

M-24

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6522156

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock		8/1/90	KS
600	Proof		8/1/90	KS
607	Check Headspace		8/1/90	KS
610	Dis-assemble Gun		8/1/90	KS
612	Magnaflux Barrel Action		8/6/90	KR
	Magnaflux Bolt		8/6/90	KR
615	Rollmark Caliber		8/6/90	DL
617	Drill and Tap Sight Holes		8/10/90	KS
618	Polish Barrel WKB		8/14/90	WKB
620	Apply Coatings (Barrel Action)		8-22-90	TJ
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake		9/6/90	WB

op. #	OP. NAME	READINGS	DATE	INIT
625 cont.	F) Safety On Force	5 | 5 | 5	9/6/90	WB
	G) Safety Off Force	2½ | 2½ | 2½	9/6/90	WB
	H) Trigger Pull Test & Retainability		9/6/90	WB
	I) Firing Pin Indent	.024 | .024 | .024	9/6/90	WB
	J) Assemble Stock		9/7/90	KS
	K) Assemble Swivel Studs		9/13/90	KS
	L) Attach Front and Rear Sight Assemblies		9/7/90	KS
	M) Iron Sight Alignment		9/7/90	KS
	N) Detach Front & Rear Sights & place in numbered container		9/7/90	KS
	O) Attach Scope to Rifle		9/7/90	KS
	P) Detach & Attach Scope 20 Times		9/7/90	KS
640	Gallery Target & Test		9-10-90	AC
	A) Time		9-10-90	AC
	B) Malfunctions		9-10-90	AC
	C) Pierced Primers		9-10-90	AC
	D) Optical Clearity of Scope		9-10-90	AC
645	Inspect for Live Ammo		9-10-90	AC
655	Final Inspection A) Headspace		9/13/90	KS
	B) Trigger Pull	2-38 | 2-30 | 2-24 | 2-19 | 2-17	9-12-90	
	C) Function		9/13/90	KS
660	Pack		9/18/90	

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6572156
DATE 9/6/90
TESTER WB

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.37	2.39	2.47	2.38	MIN. SETTING,
PULL #2	2.35	2.30	2.44	2.30	NO AVG. OF 5
PULL #3	2.33	2.34	2.47	2.24	READINGS ACCEPT-
PULL #4	2.34	2.40	2.44	2.19	ABLE LESS THAN 2#
PULL #5	2.36	2.31	2.44	2.17	
TOTAL	11.75	11.74	12.25	11.28	
AVG.	2.35	2.35	2.45	2.256	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.17	3.21		
PULL #2	3.20	3.33		
PULL #3	3.21	3.16		
PULL #4	3.13	3.21		
PULL #5	3.21	3.19		
TOTAL	15.92	16.10		
AVG.	3.18	3.22		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.30	4.21		4.00
PULL #2	4.28	4.23		4.20
PULL #3	4.24	4.26		4.21
PULL #4	4.20	4.24		4.21
PULL #5	4.20	4.29		4.22
TOTAL	21.22	21.23		20.84
AVG.	4.24	4.24		4.17

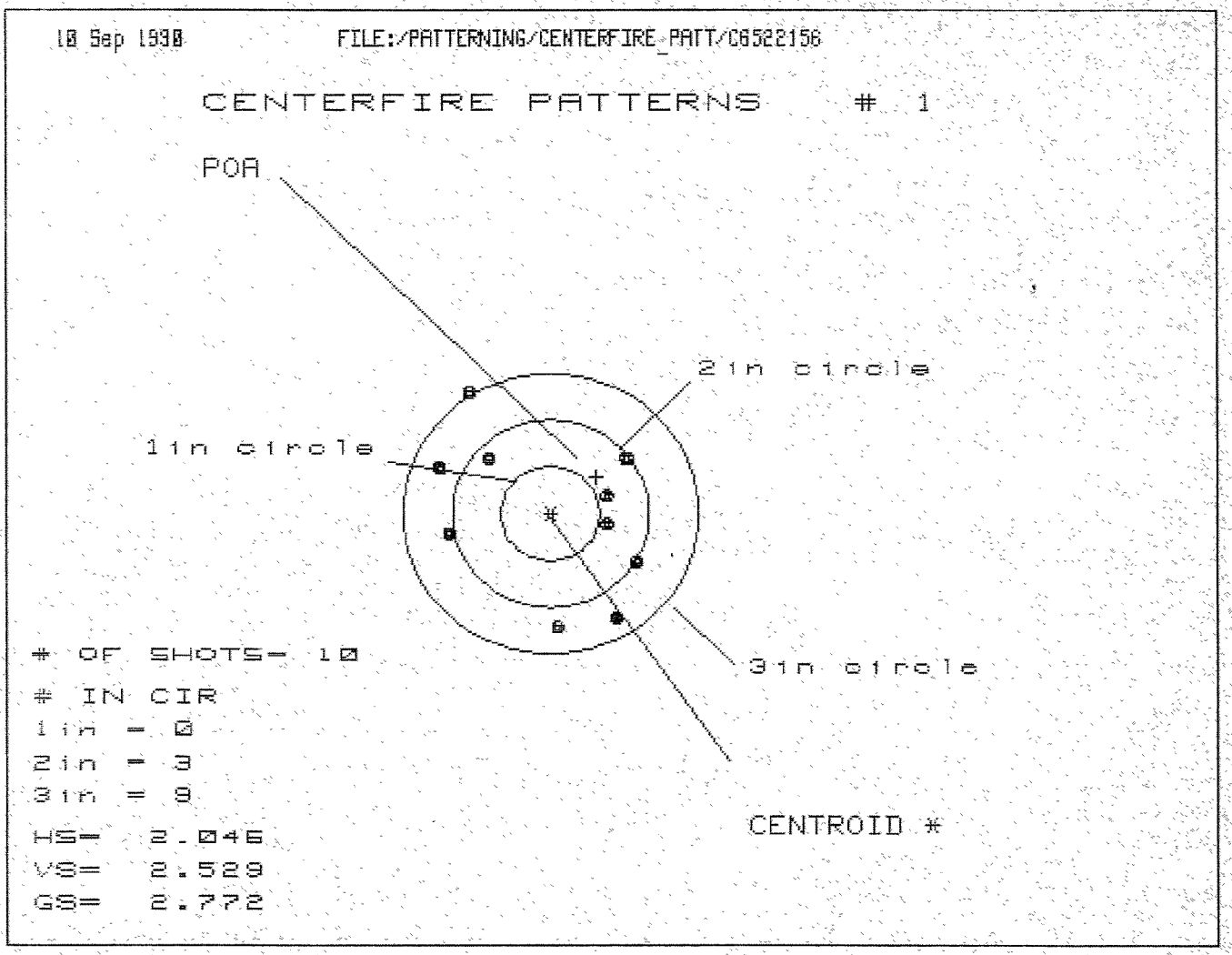
CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6522156
10 Sep 1990

CENTROIDAL DISTANCES

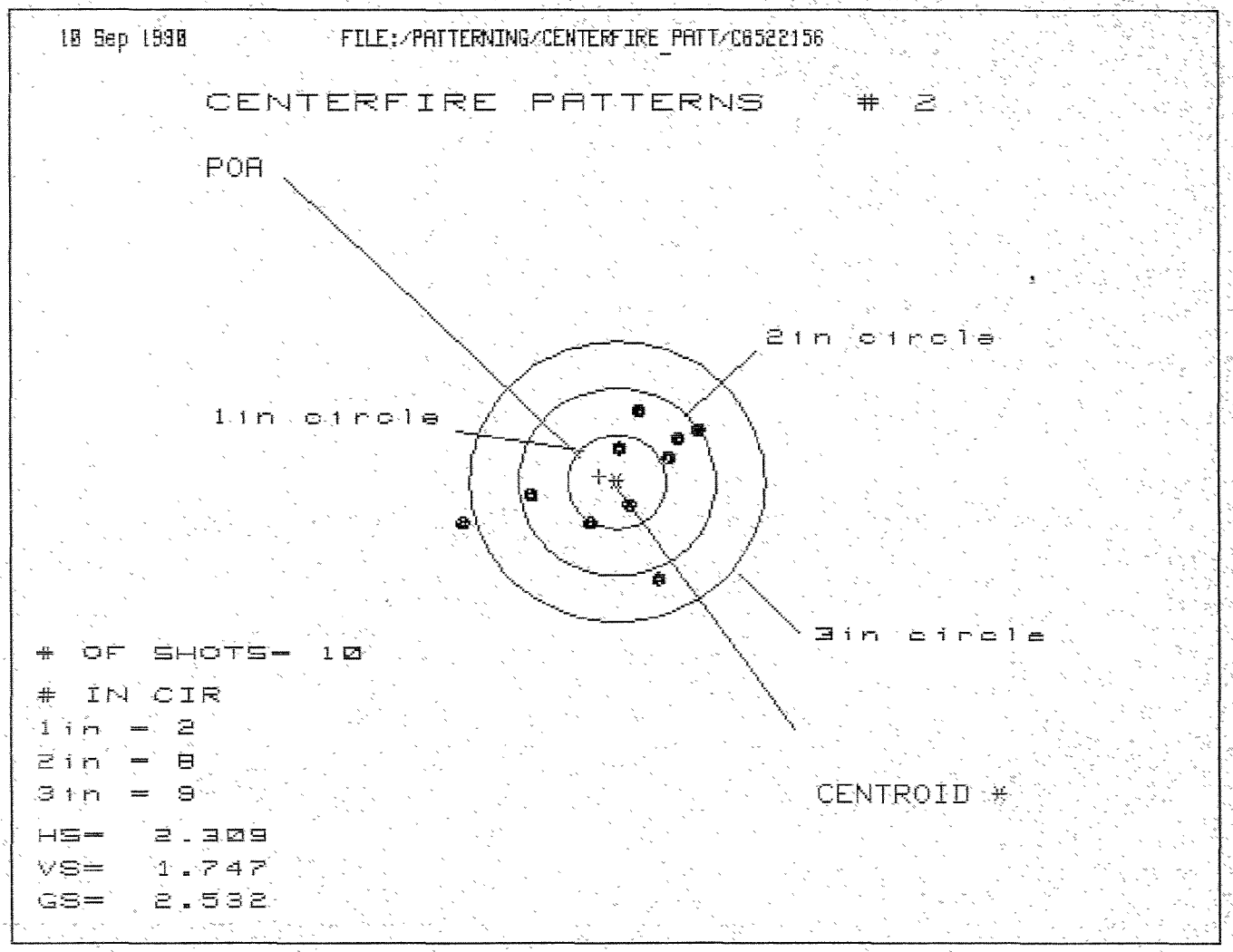
0	TO	1	.610099
1	TO	2	.725383
1	TO	3	.962972
1	TO	4	.554044
1	TO	5	.333096

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.1782
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0408
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .182811

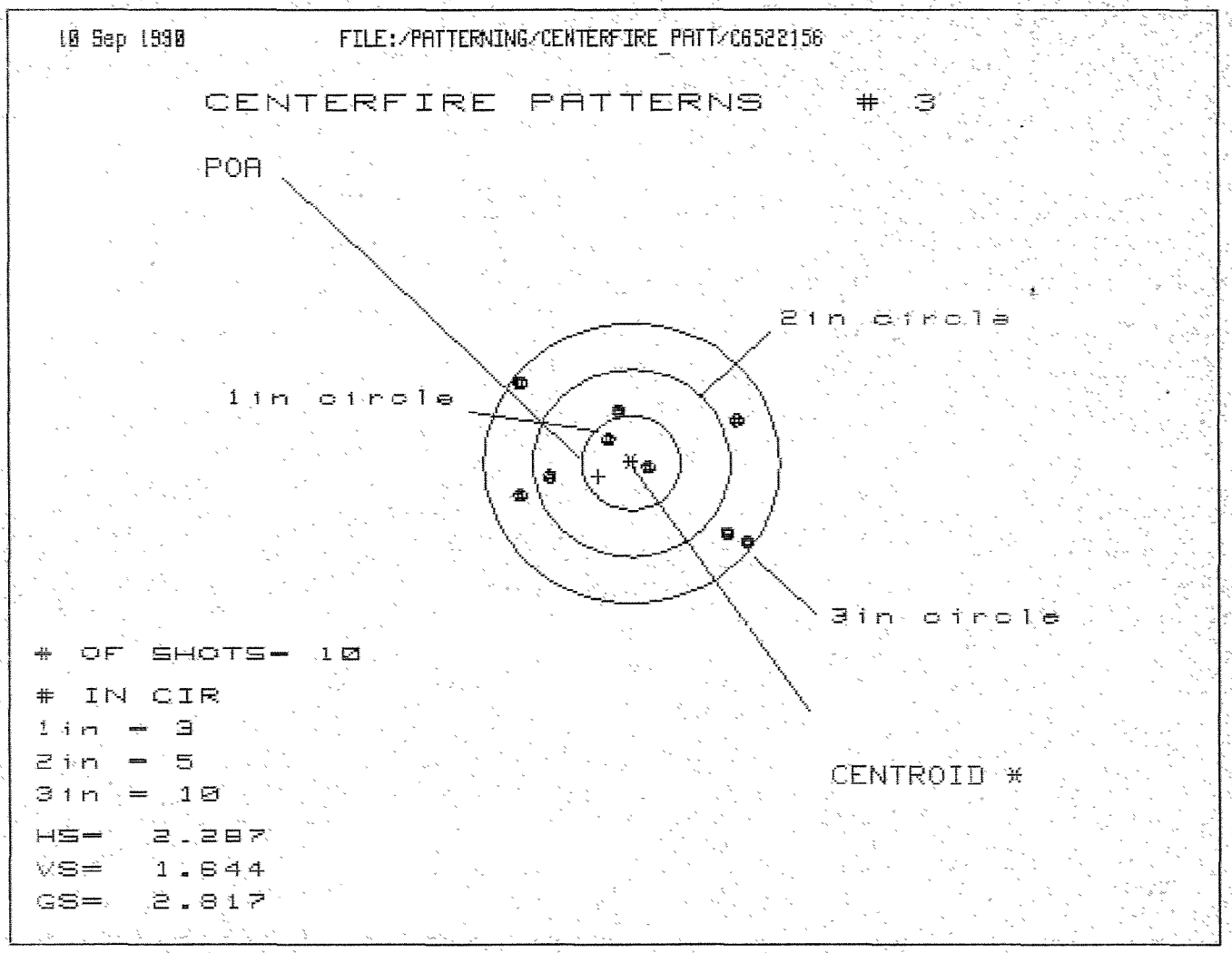
THE AMR FOR THIS RIFLE IS: .8914



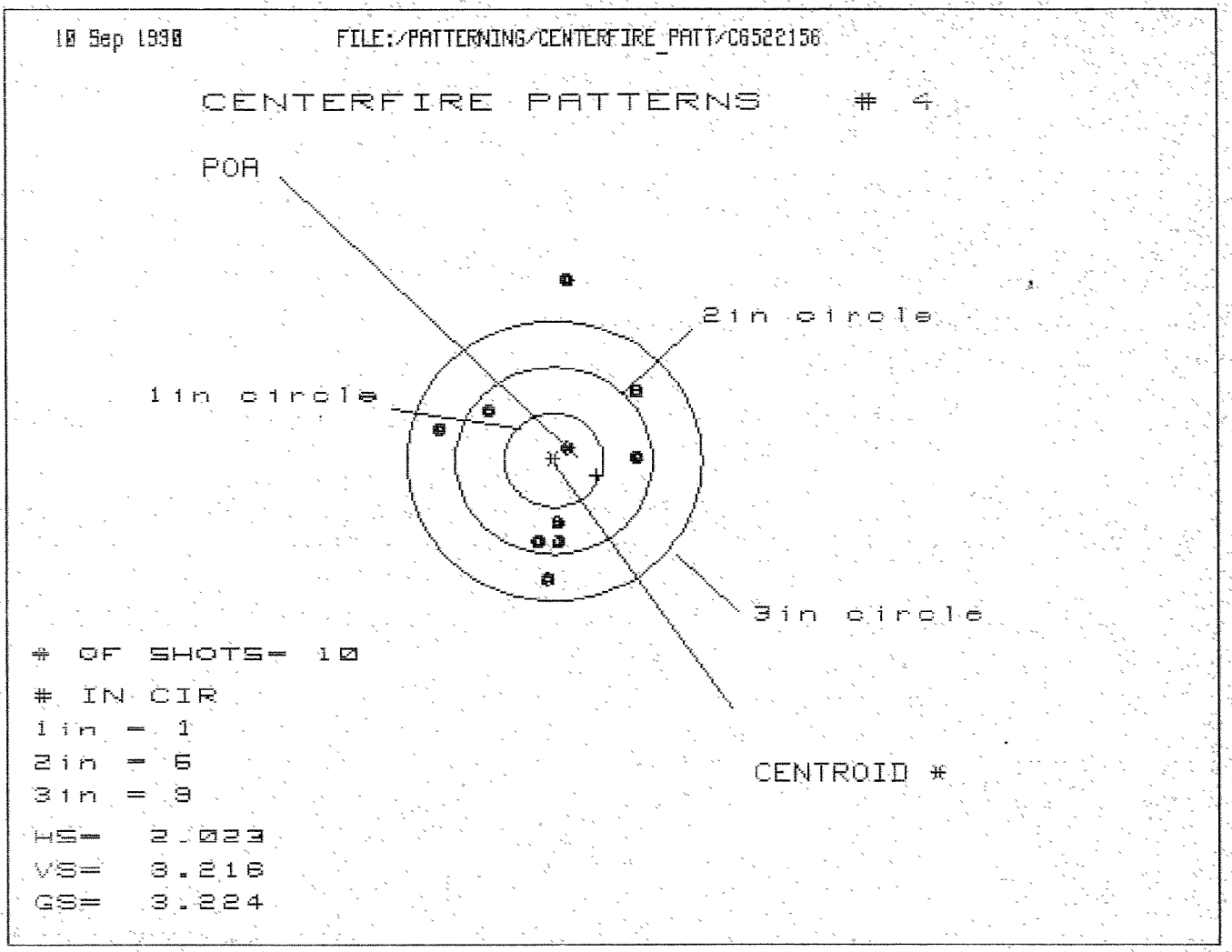
PATTERN #	:	1		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.904	.812	.814
MINIMUM X	:	-1.142	-1.234	-1.232
MAXIMUM Y	:	1.280	.778	.639
MINIMUM Y	:	-1.249	-1.107	-1.060
CENTROID X	:	-.470	-.378	-.380
CENTROID Y	:	-.389	-.531	-.392
POA TO CENTROID in.	:	.610	.651	.546
MIN RADIUS	:	.611	.502	.523
MEAN RADIUS	:	1.058	.986	.960
MAX RADIUS	:	1.524	1.365	1.310
HORIZONTAL SPREAD	:	2.046	2.046	2.046
VERTICAL SPREAD	:	2.529	1.885	1.699
EXTREME SPREAD	:	2.772	2.342	2.342
NUMBER IN ONE INCH CIRCLE	=		0	
NUMBER IN TWO INCH CIRCLE	=		3	
NUMBER IN THREE INCH CIRCLE	=		9	



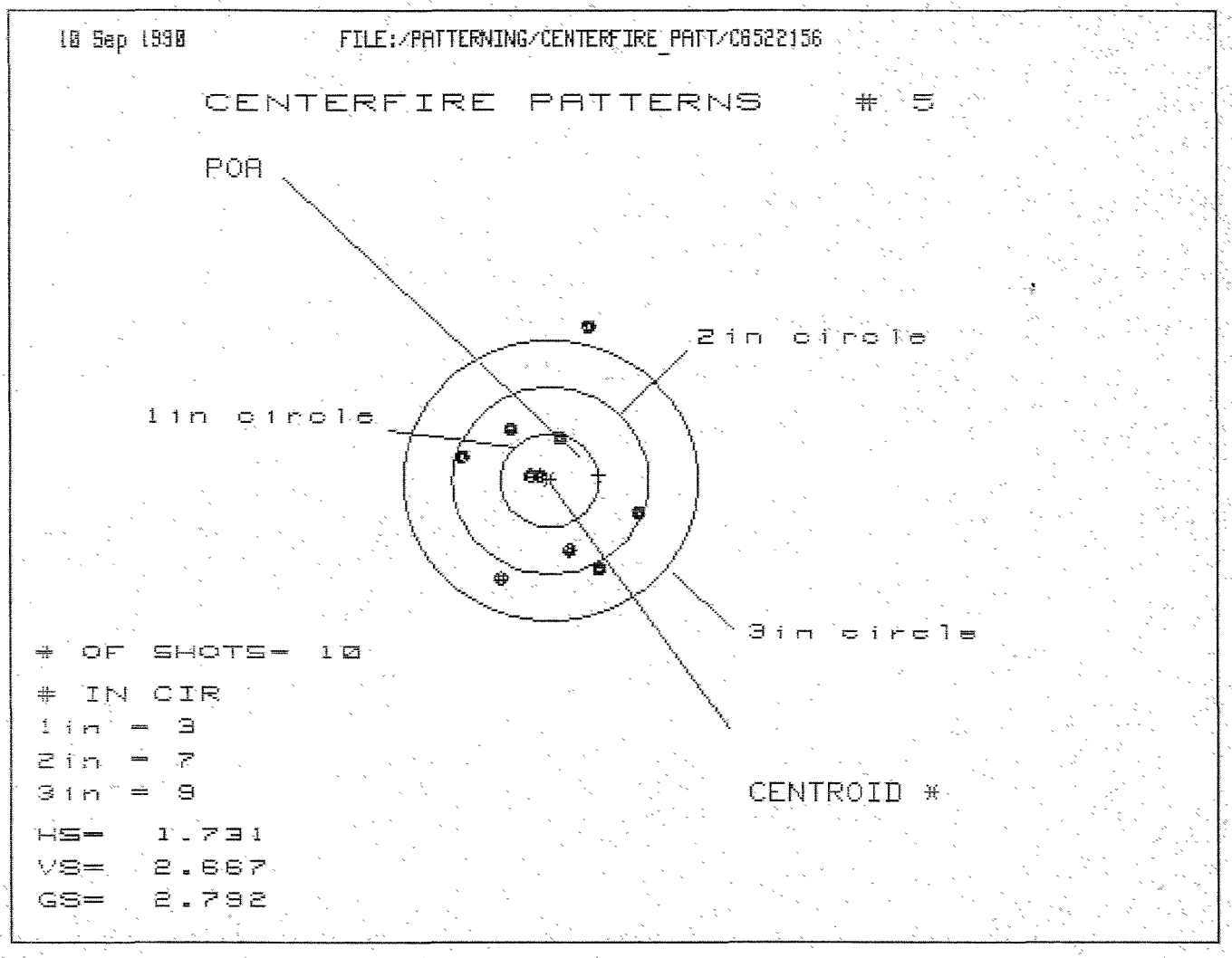
PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.781	.611	.641
MINIMUM X	:	-1.528	-1.028	-.998
MAXIMUM Y	:	.733	.681	.548
MINIMUM Y	:	-1.014	-1.066	-.650
CENTROID X	:	.178	.348	.318
CENTROID Y	:	-.063	-.011	.122
POA TO CENTROID in.	:	.189	.348	.341
MIN RADIUS	:	.292	.326	.221
MEAN RADIUS	:	.778	.659	.586
MAX RADIUS	:	1.598	1.091	1.044
HORIZONTAL SPREAD	:	2.309	1.639	1.639
VERTICAL SPREAD	:	1.747	1.747	1.198
EXTREME SPREAD	:	2.532	1.779	1.779
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		8	
NUMBER IN THREE INCH CIRCLE	=		9	



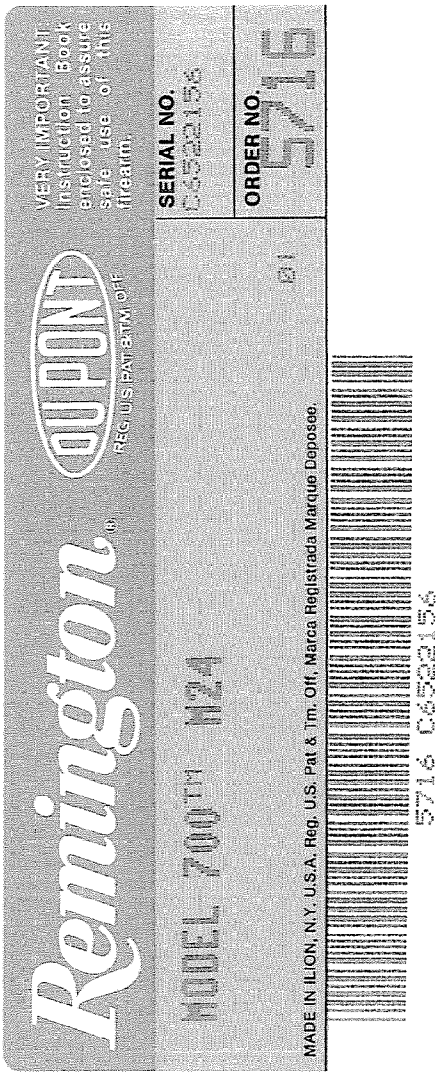
PATTERN #	:	3		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.141	1.014	1.046
MINIMUM X	:	-1.146	-1.270	-1.144
MAXIMUM Y	:	.833	.604	.514
MINIMUM Y	:	-.810	-.718	-.774
CENTROID X	:	.334	.461	.335
CENTROID Y	:	.141	.048	.138
POA TO CENTROID in.	:	.362	.464	.362
MIN RADIUS	:	.126	.077	.125
MEAN RADIUS	:	.837	.770	.695
MAX RADIUS	:	1.417	1.286	1.218
HORIZONTAL SPREAD	:	2.287	2.284	2.190
VERTICAL SPREAD	:	1.644	1.322	1.288
EXTREME SPREAD	:	2.817	2.342	2.303
NUMBER IN ONE INCH CIRCLE	=		3	
NUMBER IN TWO INCH CIRCLE	=		5	
NUMBER IN THREE INCH CIRCLE	=		10	



PATTERN #	:	4		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.860	.876	.867
MINIMUM X	:	-1.163	-1.147	-1.156
MAXIMUM Y	:	1.932	.964	.830
MINIMUM Y	:	-1.284	-1.070	-.818
CENTROID X	:	-.436	-.452	-.443
CENTROID Y	:	.164	-.051	.083
POA TO CENTROID in.	:	.466	.455	.451
MIN RADIUS	:	.179	.376	.250
MEAN RADIUS	:	.994	.863	.836
MAX RADIUS	:	1.937	1.302	1.245
HORIZONTAL SPREAD	:	2.023	2.023	2.023
VERTICAL SPREAD	:	3.216	2.034	1.648
EXTREME SPREAD	:	3.224	2.243	2.056
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		6	
NUMBER IN THREE INCH CIRCLE	=		9	



PATTERN #	:	5		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.853	.892	.837
MINIMUM X	:	-.878	-.839	-.894
MAXIMUM Y	:	1.674	.746	.645
MINIMUM Y	:	-.993	-.807	-.879
CENTROID X	:	-.497	-.536	-.481
CENTROID Y	:	-.057	-.243	-.142
POA TO CENTROID in.	:	.500	.588	.502
MIN RADIUS	:	.082	.241	.159
MEAN RADIUS	:	.790	.701	.651
MAX RADIUS	:	1.710	.934	.981
HORIZONTAL SPREAD	:	1.731	1.731	1.731
VERTICAL SPREAD	:	2.667	1.553	1.524
EXTREME SPREAD	:	2.792	1.817	1.817
NUMBER IN ONE INCH CIRCLE	=		3	
NUMBER IN TWO INCH CIRCLE	=		7	
NUMBER IN THREE INCH CIRCLE	=		9	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