

C6522328

MODEL 700™ M24

Model **SWS**™

Action

Barrel Length

Capacity

Order No. **5716**

*Includes 1 in chamber.

Remington

Remington®
REG. U.S. PAT. & TM. OFF.

Remington
REG. U.S. PAT. & TM. OFF.

MODEL 700™ M24

MADE IN ILION, N.Y. U.S.A. Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

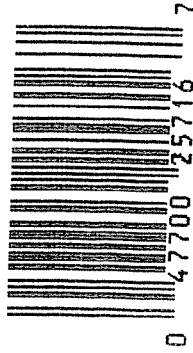
SERIAL NO.
06522328

ORDER NO.
5716

Ø1

5716 06522328

UPC



CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6522328
30 Jul 1990

CENTROIDAL DISTANCES

0 TO	1	.499009
1 TO	2	.363067
1 TO	3	.275485
1 TO	4	.202921
1 TO	5	.196736

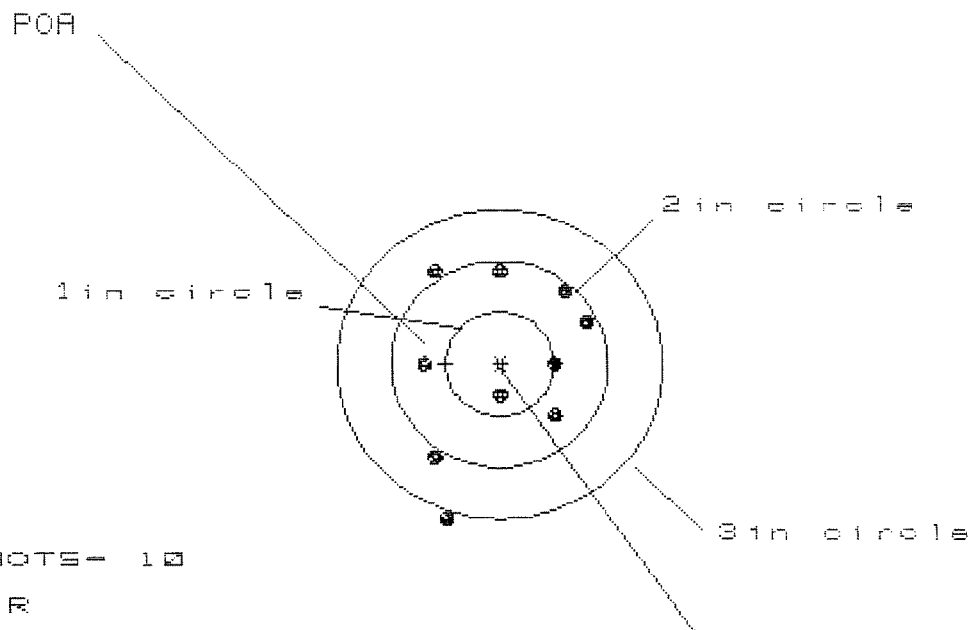
+ $\frac{3}{2}$ <----POA

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .5968
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0432
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .598361
THE AMR FOR THIS RIFLE IS: .7972

30 Jul 1990

FILE:/PATTERNING/CENTERFIRE_PATT/C6522328

CENTERFIRE PATTERNS # 1



OF SHOTS- 10

IN CIR

1 in = 1

2 in = 7

3 in = 9

HS= 1.530

VS= 2.388

GS= 2.441

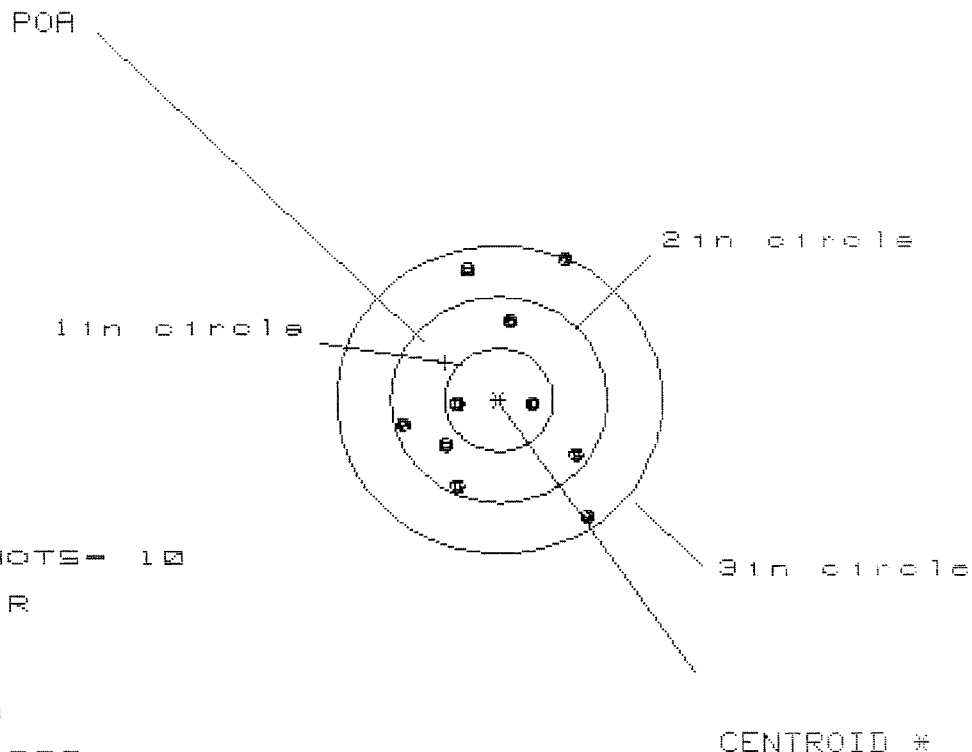
CENTROID *

PATTERN #	1	2	3
SHOTS (BEST OF)	10	9	8
MAXIMUM X	.845	.794	.712
MINIMUM X	-.685	-.736	-.818
MAXIMUM Y	.941	.780	.875
MINIMUM Y	-1.447	-1.021	-.926
CENTROID X	.499	.550	.632
CENTROID Y	-.003	.158	.063
POA TO CENTROID in.	.499	.572	.635
MIN RADIUS	.257	.425	.367
MEAN RADIUS	.864	.785	.738
MAX RADIUS	1.518	1.225	1.197
HORIZONTAL SPREAD	1.530	1.530	1.530
VERTICAL SPREAD	2.388	1.801	1.801
EXTREME SPREAD	2.441	2.027	2.027
NUMBER IN ONE INCH CIRCLE =	1		
NUMBER IN TWO INCH CIRCLE =	7		
NUMBER IN THREE INCH CIRCLE =	9		

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CENTERFIRE PATTERNS # 2



OF SHOTS- 10

IN CIR

1 in = 2

2 in = 7

3 in = 8

HS= 1.723

VS= 2.497

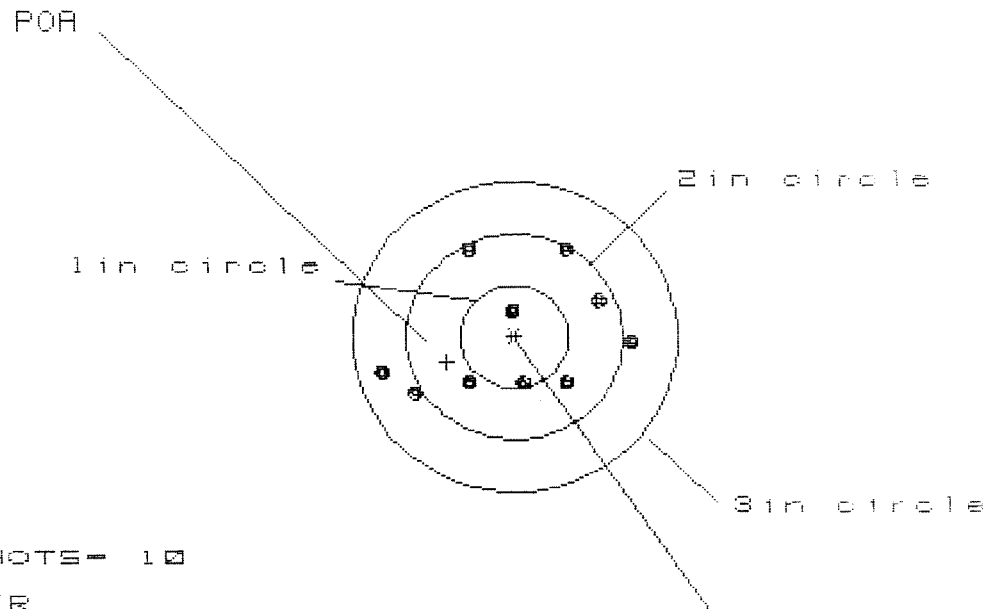
GS= 2.627

PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.822	.894	.874
MINIMUM X	:	-.901	-.829	-.717
MAXIMUM Y	:	1.360	1.377	1.253
MINIMUM Y	:	-1.137	-.986	-.827
CENTROID X	:	.492	.420	.308
CENTROID Y	:	-.366	-.517	-.393
POA TO CENTROID in.	:	.613	.666	.500
MIN RADIUS	:	.294	.338	.214
MEAN RADIUS	:	.901	.811	.733
MAX RADIUS	:	1.508	1.400	1.261
HORIZONTAL SPREAD	:	1.723	1.723	1.591
VERTICAL SPREAD	:	2.497	2.363	2.080
EXTREME SPREAD	:	2.627	2.627	2.081
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		7	
NUMBER IN THREE INCH CIRCLE	=		9	

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CENTERFIRE PATTERNS # 3



OF SHOTS = 10

IN CIR

1 in = 2

2 in = 6

3 in = 10

HS = 2.359

VS = 1.432

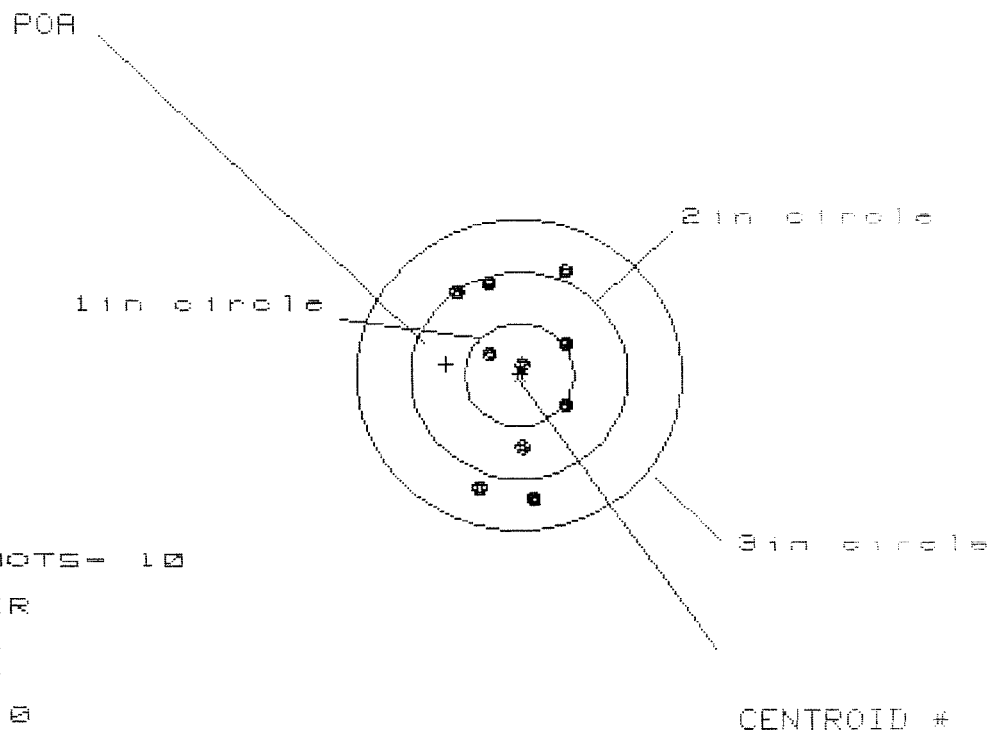
GS = 2.379

PATTERN #	:	3		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.091	.950	.786
MINIMUM X	:	-1.268	-1.034	-.916
MAXIMUM Y	:	.888	.848	.836
MINIMUM Y	:	-.543	-.584	-.596
CENTROID X	:	.623	.763	.645
CENTROID Y	:	.243	.283	.295
POA TO CENTROID in.	:	.668	.814	.709
MIN RADIUS	:	.284	.295	.236
MEAN RADIUS	:	.831	.767	.736
MAX RADIUS	:	1.319	1.188	1.092
HORIZONTAL SPREAD	:	2.359	1.984	1.702
VERTICAL SPREAD	:	1.432	1.432	1.432
EXTREME SPREAD	:	2.379	2.043	2.006
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		6	
NUMBER IN THREE INCH CIRCLE	=		10	

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CENTERFIRE PATTERNS # 4



OF SHOTS- 10

IN CIR

1 in = 3

2 in = 7

3 in = 10

HS= 1.020

VS= 2.221

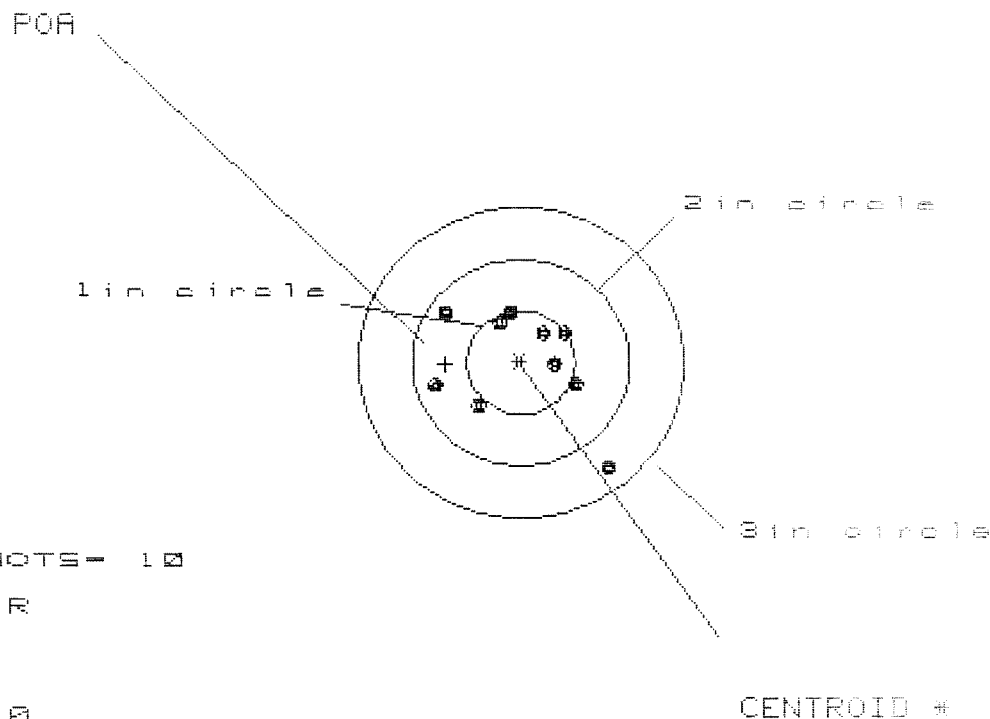
GS= 2.298

PATTERN #	:	4	9	8
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.455	.474	.427
MINIMUM X	:	-.565	-.546	-.592
MAXIMUM Y	:	1.016	.882	.726
MINIMUM Y	:	-1.205	-1.254	-.965
CENTROID X	:	.675	.656	.702
CENTROID Y	:	-.104	.030	.186
POA TO CENTROID in.	:	.683	.656	.727
MIN RADIUS	:	.110	.034	.182
MEAN RADIUS	:	.761	.687	.608
MAX RADIUS	:	1.217	1.309	.965
HORIZONTAL SPREAD	:	1.020	1.020	1.020
VERTICAL SPREAD	:	2.221	2.136	1.690
EXTREME SPREAD	:	2.298	2.298	1.738
NUMBER IN ONE INCH CIRCLE =	:	3		
NUMBER IN TWO INCH CIRCLE =	:	7		
NUMBER IN THREE INCH CIRCLE =	:	10		

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CENTERFIRE PATTERNS # 5



OF SHOTS- 10

IN CIR

1 in = 3

2 in = 9

3 in = 10

HS= 1.628

VS= 1.560

GS= 2.114

CENTROID *

PATTERN #	5
SHOTS (BEST OF)	10
MAXIMUM X	.796
MINIMUM X	-.832
MAXIMUM Y	.507
MINIMUM Y	-1.053
CENTROID X	.695
CENTROID Y	.014
POA TO CENTROID in.	.695
MIN RADIUS	.287
MEAN RADIUS	.629
MAX RADIUS	1.320
HORIZONTAL SPREAD	1.628
VERTICAL SPREAD	1.560
EXTREME SPREAD	2.114
NUMBER IN ONE INCH CIRCLE =	3
NUMBER IN TWO INCH CIRCLE =	9
NUMBER IN THREE INCH CIRCLE =	10

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. _____

DATE _____

TESTER _____

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1					MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2					
PULL #3					
PULL #4					
PULL #5					
TOTAL					
AVG.					

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1				
PULL #2				
PULL #3				
PULL #4				
PULL #5				
TOTAL				
AVG.				

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1				
PULL #2				
PULL #3				
PULL #4				
PULL #5				
TOTAL				
AVG.				

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. C6522328DATE 8/22/90TESTER JU

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.40	2.43	2.14	2.16	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.19	2.32	2.37	2.10	
PULL #3	2.35	2.46	2.21	2.11	
PULL #4	2.30	2.23	2.32	2.47	
PULL #5	2.12	2.32	2.30	2.30	
TOTAL	11.36	11.76	11.34	11.13	
AVG.	2.272	2.352	2.268	2.226	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.71	3.40		
PULL #2	3.34	3.23		
PULL #3	3.19	3.35		
PULL #4	3.08	3.19		
PULL #5	3.22	3.27		
TOTAL	15.94	16.44		
AVG.	3.188	3.288		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.17	4.25		4.36
PULL #2	4.49	4.30		4.22
PULL #3	4.50	4.32		4.26
PULL #4	4.32	4.50		4.22
PULL #5	4.19	4.38		4.23
TOTAL	21.67	21.75		21.29
AVG.	4.334	4.35		4.258

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C 6522328

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock		6/24/90	KJ
600	Proof		6/26/90	KJ
607	Check Headspace		6/26/90	KJ
610	Dis-assemble Gun		6/26/90	KJ
612	Magnaflux Barrel Action		7/10/90	KR
	Magnaflux Bolt		7/10/90	KR
615	Rollmark Caliber		7/10/90	G.S.
617	Drill and Tap Sight Holes		7/4/90	KCB
618	Polish Barrel <i>KCB</i>		7/13/90	WB
620	Apply Coatings (Barrel Action)		7/23/90	JP
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly		7/25/90	KJ
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		7/25/90	KJ
	C) Inspect Ejector Hole for Chamfer		7/25/90	KJ
	D) Oil Firing Pin Ass'y		7/25/90	KJ
	E) Adjust Trigger Pull to Min Setting and Stake		8/22/90	GM

op. #	OP. NAME	READINGS					DATE	INIT
625 cont.	F) Safety On Force	4	4	4			7/26/90	JK
	G) Safety Off Force	2	3	3			7/26/90	JK
	H) Trigger Pull Test & Retainability						8/22/90	JK
	I) Firing Pin Indent	.0215	.0215	.0215			7/26/90	JK
	J) Assemble Stock						7/27/90	JK
	K) Assemble Swivel Studs						8/29/90	JK
	L) Attach Front and Rear Sight Assemblies						7/27/90	JK
	M) Iron Sight Alignment						7/27/90	JK
	N) Detach Front & Rear Sights & place in numbered container						7/27/90	JK
	O) Attach Scope to Rifle						7/27/90	JK
	P) Detach & Attach Scope 20 Times						7/27/90	JK
640	Gallery Target & Test						7-30-90	AC
	A) Time						7-30-90	AC
	B) Malfunctions						7-30-90	AC
	C) Pierced Primers						7-30-90	AC
	D) Optical Clarity of Scope						7-30-90	AC
645	Inspect for Live Ammo						7-30-90	AC
655	Final Inspection							
	A) Headspace						8/29/90	JK
	B) Trigger Pull	2.16	2.10	2.11	2.47	2.30	8/22/90	JK
	C) Function						8/29/90	JK
660	Pack						9/20/90	AF