

06523297

MODEL 700TM M24

Model **SMS**TM

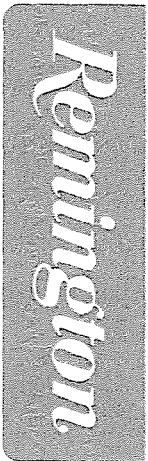
Action

Barrel Length

Capacity

Order No. **5716**

*Includes 1 in chamber.



*Smith
Snead*

Repair Inquiry

Repair Number: RE00092888

Serial: C6523297 Model: M24 SWS Centerfire
Caliber: 7.62 NATO Produced: 12/18/1990

Repairman:

Status:

Closed 2/10/2005 11:38:41 AM

Address Information

Customer:

☒ Received From

Return To:

☐ Received From

Name: DEF DIST DEPOT ANNISTON

DEF DIST DEPOT ANNISTON

Address 1:

Address 2:

PO Box:

City: ANNISTON

ANNISTON

State: AL

Zip Code: 362014199

Country: US

State: AL

Zip Code: 362014199

Country: US

FPL:

Contact / Condition

Problems:

Estimate:

History / Status:

Shipping / Billing:

Contact Information:

Phone:

Fax:

Email:

Comments:

Received Condition:

Good:

Condition:

Notes:

CSR:

Notes:

Accessories Received:

Code	Desc	Qty
A007	With Stud	3
A010	Hard Case	1
A017	Scope Base	1
A026	Scope	1
A057	Fit and Rear Sgt Base	1

Repair Search

Refresh

Close

neglet

2/14/2005

8:22 AM

CAPS

NUM

INS

SCPL

start

5

2

4

Arms Service

Serial Number:

C6523297

Model: M24 SWS



RE00092888

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6523297.___0
FILE DATE AND TIME: 06/21/2005 08:11

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.139
The Average Y Centroid of the Five Target Set:	0.018
The Average Point of Impact of the Five Target Set:	0.140
The Average Mean Radius of the Five Target Set:	0.804
The Distance from POA to Centroid Target #1:	0.106
The Distance from Centroid Target #2 to Centroid Target #1:	0.318
The Distance from Centroid Target #3 to Centroid Target #1:	0.264
The Distance from Centroid Target #4 to Centroid Target #1:	0.235
The Distance from Centroid Target #5 to Centroid Target #1:	0.368

SERIAL NUMBER: C6523297. 0

TARGET NUMBER: 1

FILE DATE: 06/21/2005

FILE TIME: 08:11

POINT#	X	Y
1:	-0.184	0.082
2:	-0.302	-0.064
3:	-0.247	-0.279
4:	0.442	0.577
5:	0.325	-0.272
6:	1.114	0.688
7:	1.659	0.373
8:	1.438	-0.102
9:	-1.056	-0.582
10:	-2.153	-0.217

X CENTROID: 0.104

Y CENTROID: 0.020

POA TO CENTROID: 0.106

HORZ SPREAD: 3.812

VERT SPREAD: 1.270

GROUP SPREAD: 3.857

MIN RADIUS: 0.294

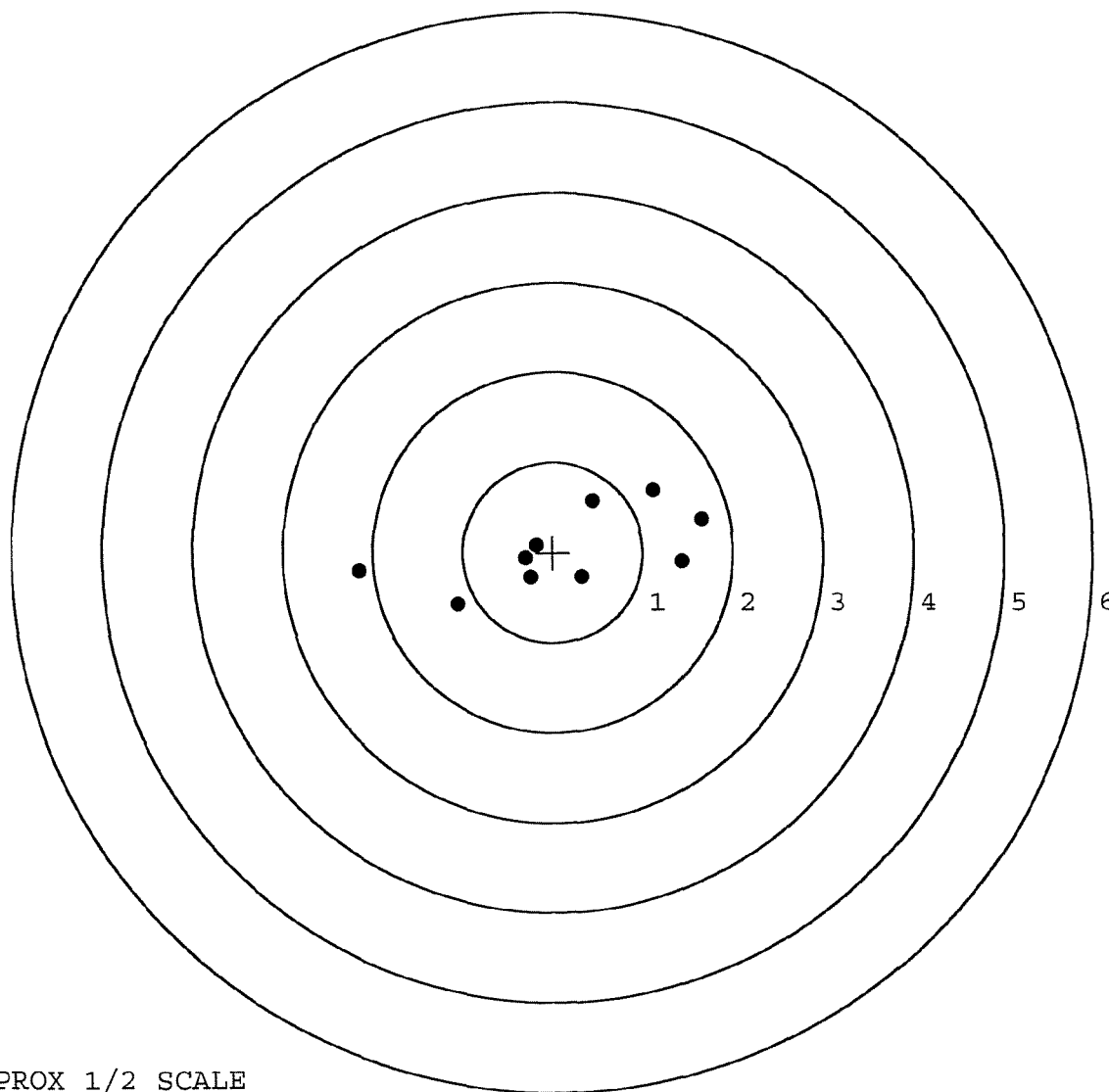
MAX RADIUS: 2.269

MEAN RADIUS: 0.991

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 8



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6523297. 0

TARGET NUMBER: 2

FILE DATE: 06/21/2005

FILE TIME: 08:11

X CENTROID: 0.276

Y CENTROID: -0.247

POA TO CENTROID: 0.370

HORZ SPREAD: 2.362

VERT SPREAD: 2.421

GROUP SPREAD: 2.582

MIN RADIUS: 0.521

MAX RADIUS: 1.431

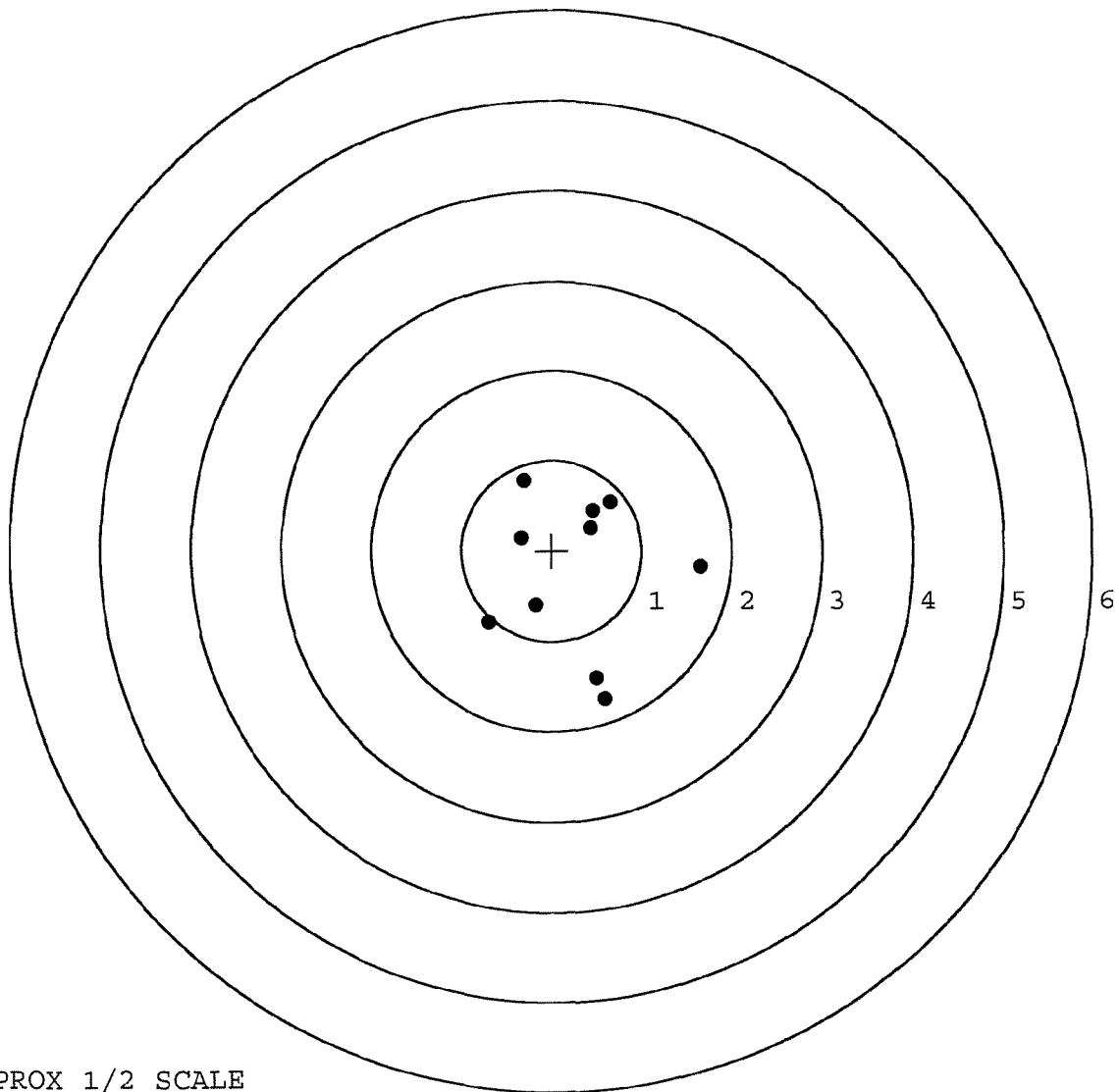
MEAN RADIUS: 0.970

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	1.659	-0.175
2:	0.496	-1.407
3:	0.590	-1.643
4:	-0.184	-0.602
5:	-0.703	-0.791
6:	0.432	0.250
7:	0.651	0.536
8:	0.459	0.440
9:	-0.336	0.140
10:	-0.307	0.778



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6523297. __0

TARGET NUMBER: 3

FILE DATE: 06/21/2005

FILE TIME: 08:11

X CENTROID: -0.084

Y CENTROID: -0.166

POA TO CENTROID: 0.186

HORZ SPREAD: 1.502

VERT SPREAD: 1.256

GROUP SPREAD: 1.693

MIN RADIUS: 0.065

MAX RADIUS: 1.076

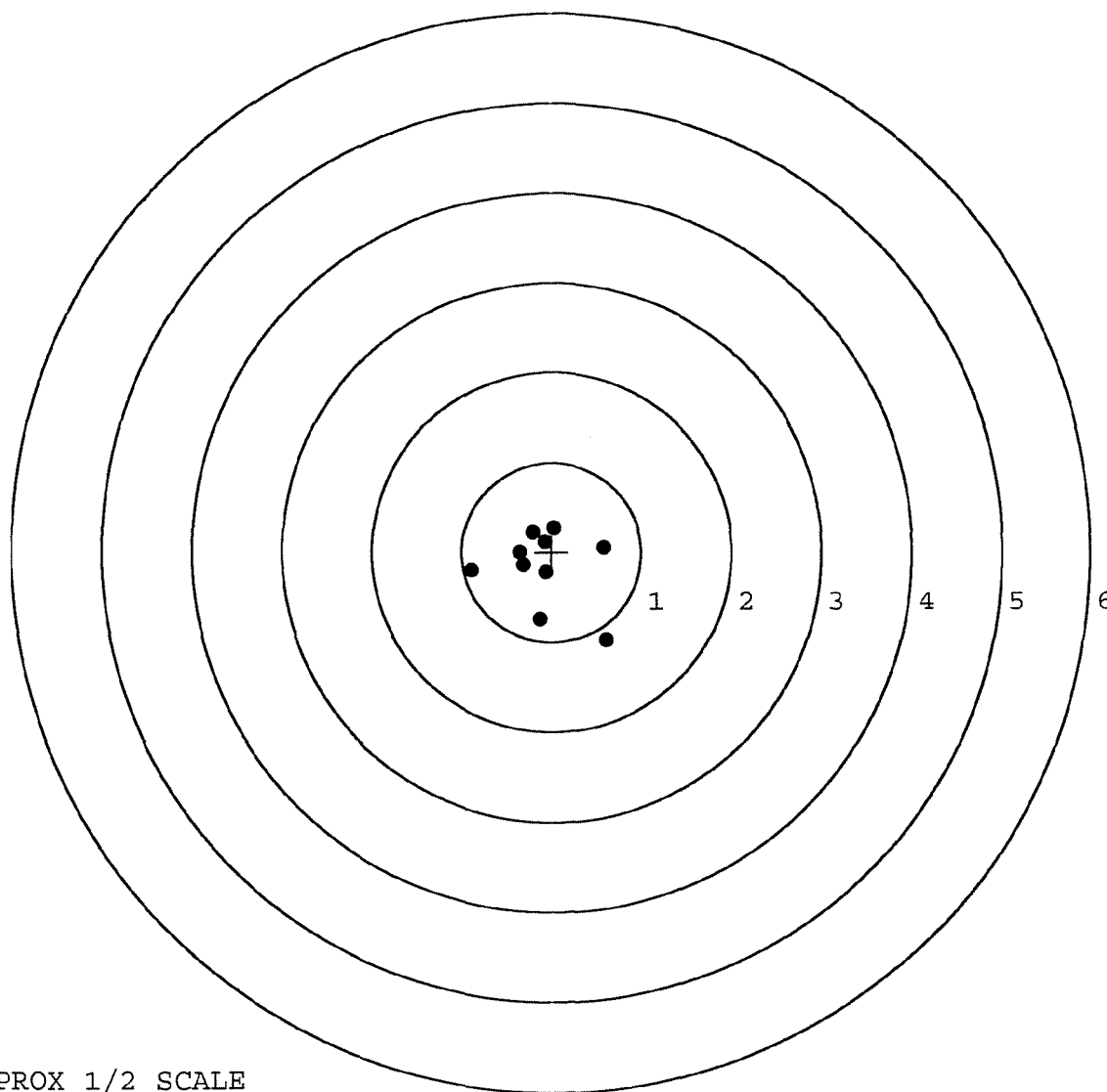
MEAN RADIUS: 0.494

IN 1 IN DIAMETER: 6

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.581	0.058
2:	0.613	-0.986
3:	-0.140	-0.760
4:	-0.889	-0.204
5:	0.033	0.270
6:	-0.212	0.224
7:	-0.355	-0.001
8:	-0.318	-0.146
9:	-0.071	-0.229
10:	-0.078	0.118



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6523297. __0

TARGET NUMBER: 4

FILE DATE: 06/21/2005

FILE TIME: 08:11

X CENTROID: 0.006

Y CENTROID: 0.234

POA TO CENTROID: 0.234

HORZ SPREAD: 2.351

VERT SPREAD: 2.431

GROUP SPREAD: 2.492

MIN RADIUS: 0.152

MAX RADIUS: 1.487

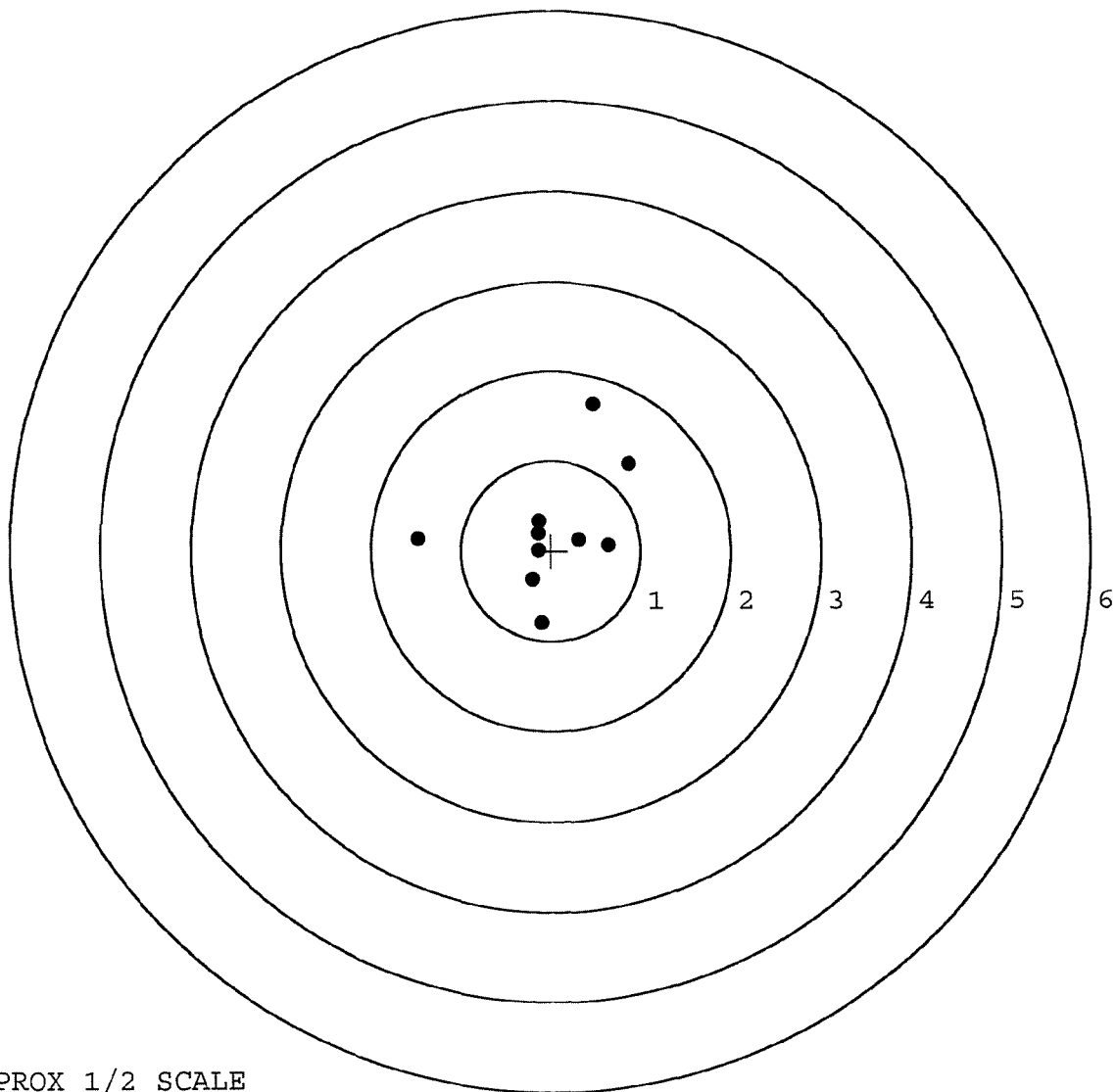
MEAN RADIUS: 0.729

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 6

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.873	0.962
2:	0.467	1.628
3:	-1.478	0.136
4:	-0.119	-0.803
5:	-0.207	-0.319
6:	0.638	0.069
7:	0.308	0.130
8:	-0.137	0.332
9:	-0.142	0.197
10:	-0.146	0.009



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6523297. __0

TARGET NUMBER: 5

FILE DATE: 06/21/2005

FILE TIME: 08:11

X CENTROID: 0.392

Y CENTROID: 0.249

POA TO CENTROID: 0.464

HORZ SPREAD: 2.655

VERT SPREAD: 2.185

GROUP SPREAD: 3.218

MIN RADIUS: 0.110

MAX RADIUS: 1.952

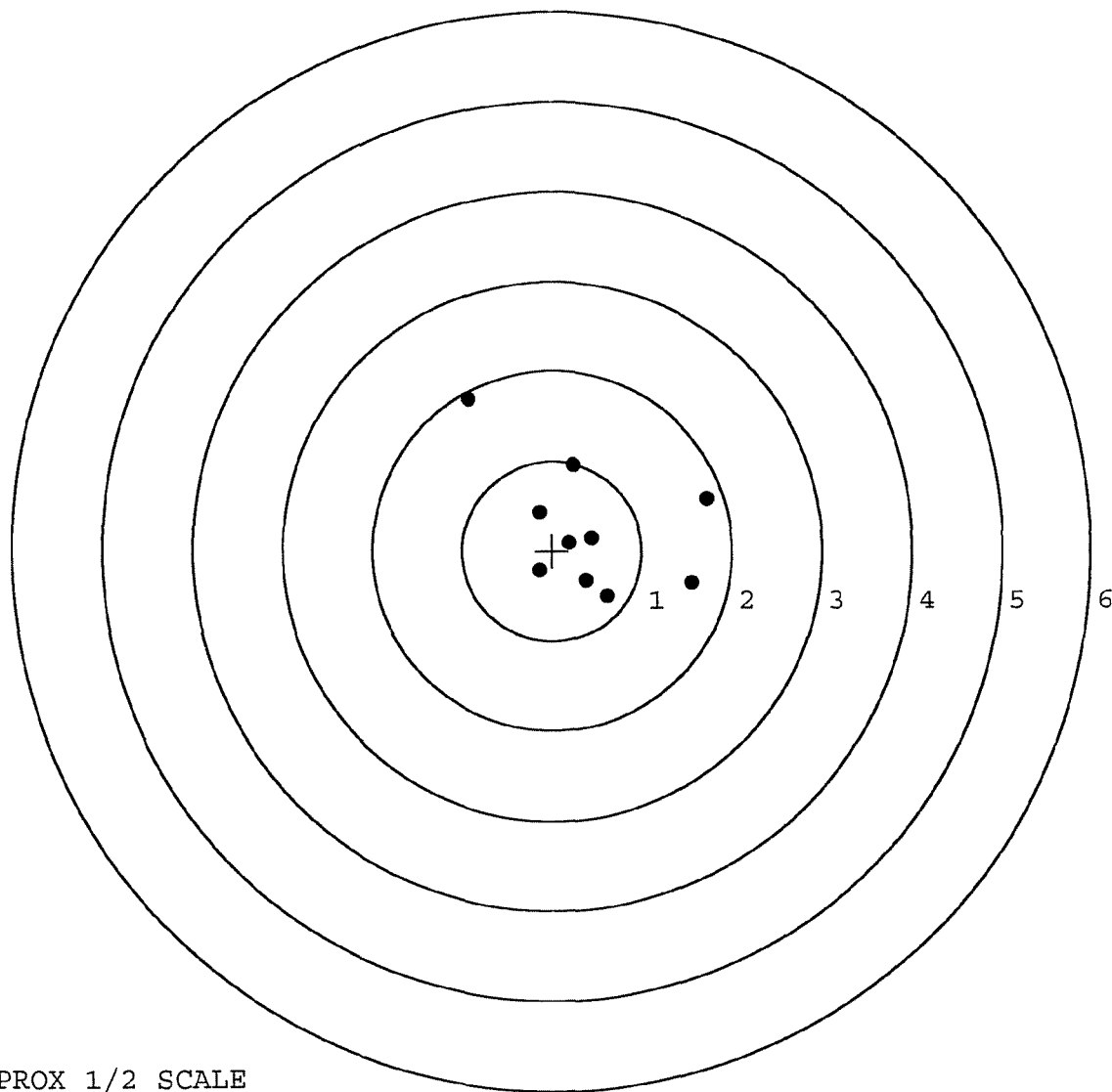
MEAN RADIUS: 0.837

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 9

POINT#	X	Y
1:	1.558	-0.356
2:	1.724	0.586
3:	0.613	-0.501
4:	0.378	-0.329
5:	0.440	0.150
6:	0.188	0.093
7:	-0.144	-0.223
8:	-0.145	0.427
9:	0.235	0.957
10:	-0.931	1.684



TARGET APPROX 1/2 SCALE

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-02-C-0149

R & E NUMBER	127755		
SERIAL NUMBER	C6522297		
LOG-IN DATE	4-13-07		
OPERATION #	OPERATION NAME	DATE	INITIAL
500	DIS-ASSEMBLE GUN	4-26-07	RTZ
505	RE-BARREL	4-30-07	RTZ
560	ASSEMBLE	4-30-07	RTZ
600	PROOF	5-1-07	TRW
605	CHECK HEADSPACE	5-1-07	TRW
610	DIS-ASSEMBLE GUN	5-1-07	RTZ
612	MAGNAFLUX	5-1-07	TRW
510	DRILL AND TAP	5-1-07	FM
615	ROLLMARK CALIBER	5-1-07	CW
618	ROTO-BLAST	5-2-07	LB
620	APPLY COATINGS	5-5-07	WJ
625	FINAL ASSEMBLY	5-9-07	RTZ
640	FUNCTION TEST AND	5-9-07	TRW
650	TARGET	5-9-07	TRW
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
670	FINAL INSPECTION	5-10-07	RTZ
	A) HEADSPACE	5-10-07	RTZ
	B) TRIGGER PULL	2.65 2.58 2.67 2.59 2.69 5-10-07	TRW
680	F) SAFETY ON FORCE	5.25 5.5 5.75 5-10-07	TRW
	G) SAFETY OFF FORCE	2.25 2.0 2.5 5-10-07	TRW
	I) FIRING PIN INDENT	.0255 .025 .025 5-10-07	TRW
690	PACK	5-10-07	DA

 		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700™ M24		SERIAL NO. C6523297
MADE IN ILION, N.Y. U.S.A. Reg. U.S. Pat & Tm. Off, Marca Registrada Marque Deposee.		ORDER NO. 5716
 5716 C6523297		

UPC



0 47700 25716 7

M-24

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6523297

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock		10/1/90	SL
600	Proof		10/1/90	SL
607	Check Headspace		10/1/90	SL
610	Dis-assemble Gun		10/1/90	SL
612	Magnaflux Barrel Action		10/3/90	KR
	Magnaflux Bolt		10/3/90	KR
615	Rollmark Caliber		10/3/90	SL
617	Drill and Tap Sight Holes		10/4/90	FB
618	Polish Barrel RB		10/5/90	WB
620	Apply Coatings (Barrel Action)		10-20-90	HA
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly		10/21/90	WB
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		10/21/90	WB
	C) Inspect Ejector Hole for Chamfer		10/21/90	WB
	D) Oil Firing Pin Ass'y		10/21/90	WB
	E) Adjust Trigger Pull to Min Setting and Stake		10/25/90	SL

op. #	OP. NAME	READINGS					DATE	INIT
625 cont.	F) Safety On Force	5	5	5			10/26/90	WLB
	G) Safety Off Force	2	2	2			10/26/90	WLB
	H) Trigger Pull Test & Retainability						10/25/90	JH
	I) Firing Pin Indent	1.0225	.022	.022			10/26/90	WLB
	J) Assemble Stock						10/26/90	KA
	K) Assemble Swivel Studs						11-28-90	428
	L) Attach Front and Rear Sight Assemblies						10/26/90	KA
	M) Iron Sight Alignment						10/26/90	KA
	N) Detach Front & Rear Sights & place in numbered container						10/26/90	KA
	O) Attach Scope to Rifle						10/26/90	KA
	P) Detach & Attach Scope 20 Times						10/26/90	KA
640	Gallery Target & Test						10/27/90	AF
	A) Time						"	AF
	B) Malfunctions						"	AF
	C) Pierced Primers						"	AF
	D) Optical Clarity of Scope						"	AF
645	Inspect for Live Ammo						10/29/90	AF
655	Final Inspection							
	A) Headspace						11-28-90	428
	B) Trigger Pull	259	243	257	251	241	11-28-90	428
	C) Function						11-28-90	428
660	Pack						12-17-90	DH

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. CL523297DATE 10/25/90TESTER JH.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.39	2.26	2.50	2.59	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.41	2.50	2.41	2.43	
PULL #3	2.34	2.40	2.40	2.57	
PULL #4	2.34	2.48	2.36	2.51	
PULL #5	2.37	2.40	2.40	2.41	
TOTAL	11.85	12.04	12.07		
AVG.	2.37	2.408	2.414		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.48	3.34		
PULL #2	3.48	3.35		
PULL #3	3.43	3.34		
PULL #4	3.27	3.31		
PULL #5	3.27	3.25		
TOTAL	16.93	16.59		
AVG.	3.386	3.318		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.35	4.28		4.34
PULL #2	4.53	4.55		4.50
PULL #3	4.46	4.34		4.43
PULL #4	4.53	4.38		4.30
PULL #5	4.43	4.35		4.42
TOTAL	22.3	21.9		21.99
AVG.	4.46	4.38		4.398

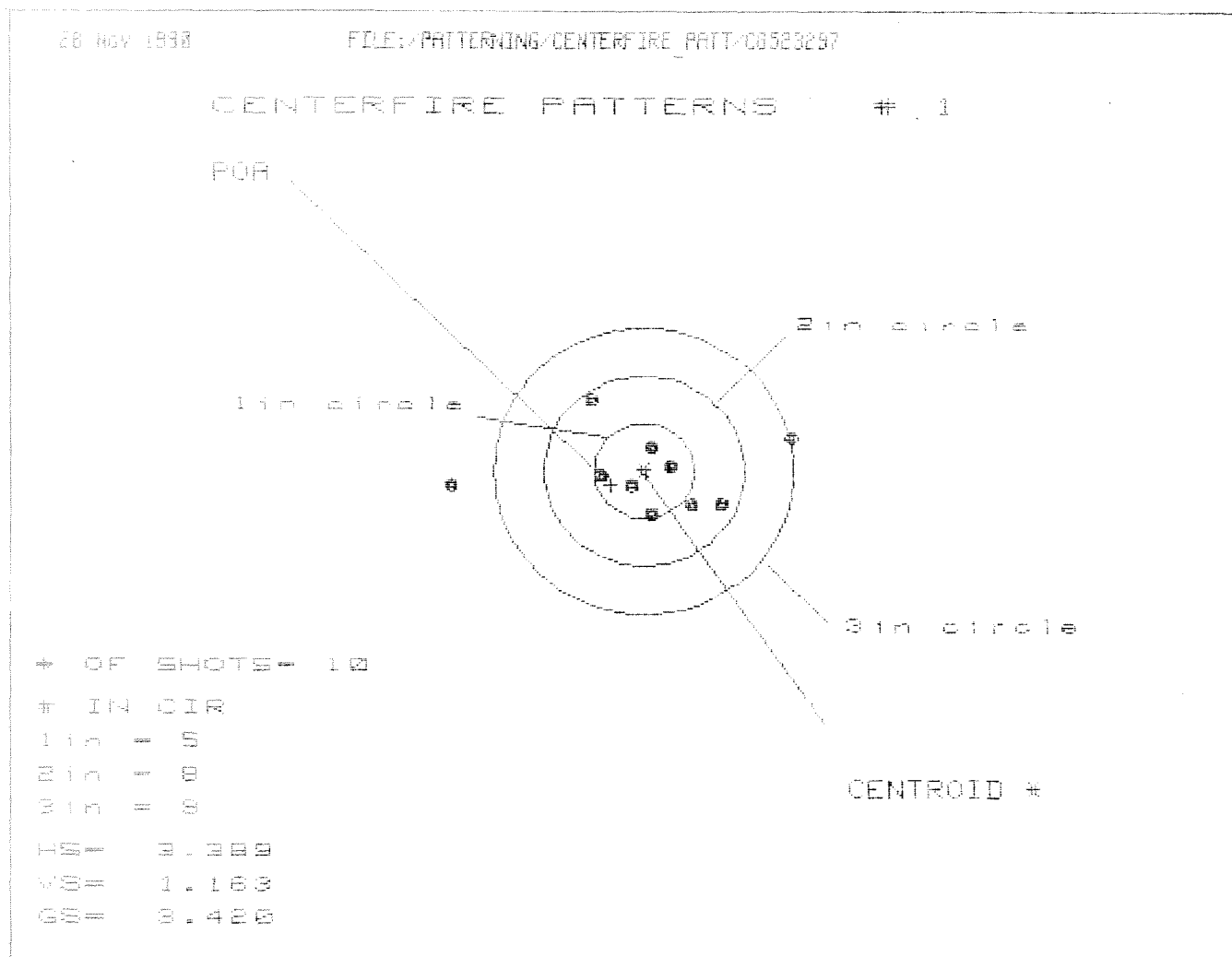
CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # 06523297
28 Nov 1990

CENTROIDAL DISTANCES

0 TO	1	.363324
1 TO	2	.454031
1 TO	3	.209258
1 TO	4	.167362
1 TO	5	.24773

254
T (----FOR

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .1298
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .212
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .24858
THE AMP FOR THIS RIFLE IS: .7794

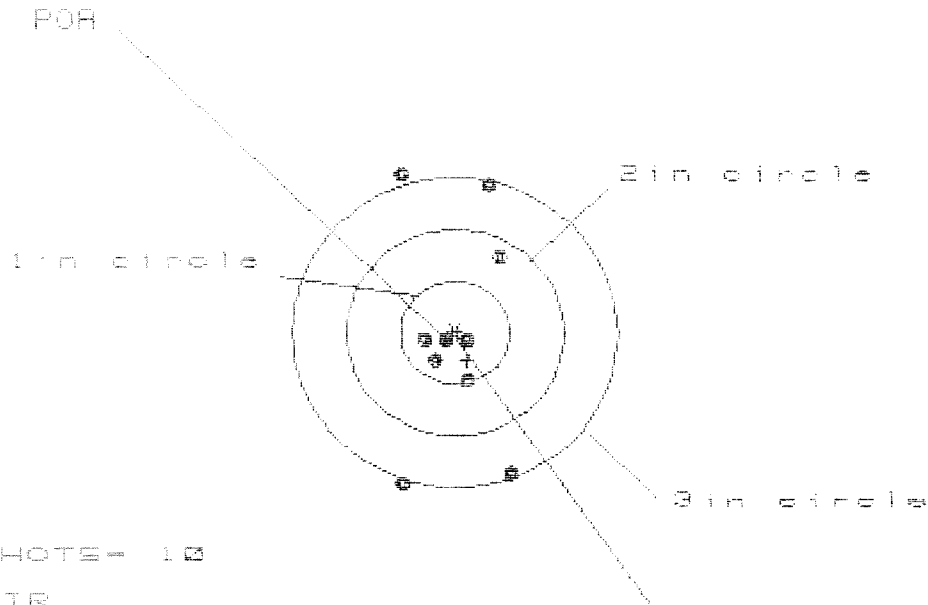


PATTERN #	1	2	3
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.428	1.211	.655
MINIMUM X	-1.951	-.798	-.687
MAXIMUM Y	.758	.746	.788
MINIMUM Y	-.485	-.417	-.375
CENTROID X	.330	.547	.396
CENTROID Y	.152	.164	.122
POA TO CENTROID in.	.383	.572	.415
MIN RADIUS	.210	.069	.193
MEAN RADIUS	.736	.578	.481
MAX RADIUS	1.964	1.257	.995
HORIZONTAL SPREAD	3.383	1.969	1.262
VERTICAL SPREAD	1.163	1.163	1.163
EXTREME SPREAD	3.420	2.011	1.683
NUMBER IN ONE INCH CIRCLE =	5		
NUMBER IN TWO INCH CIRCLE =	8		
NUMBER IN THREE INCH CIRCLE =	9		

26 Nov 1998

FILE:/PATTERNING/CENTERFIRE_PATT/08523297

CENTERFIRE PATTERNS # 2



OF SHOTS= 10

IN CIR

1 in = 5

2 in = 5

3 in = 8

HS= 1.012

VS= 2.996

GS= 3.041

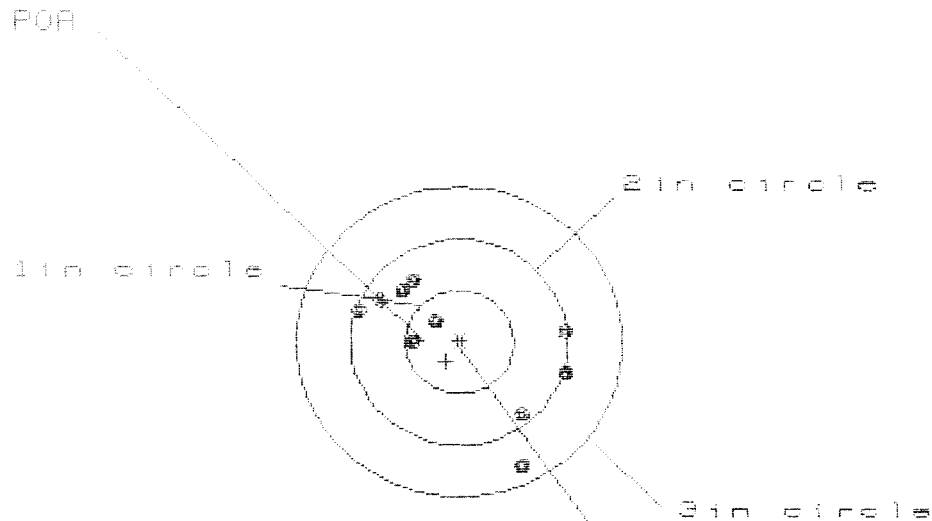
CENTROID #

PATTERN #	:	2
SHOTS (BEST OF)	:	10
MAXIMUM X	:	.548
MINIMUM X	:	-.464
MAXIMUM Y	:	1.527
MINIMUM Y	:	-1.463
CENTROID X	:	-.110
CENTROID Y	:	.264
POR TO CENTROID in.	:	.286
MIN RADIUS	:	.076
MEAN RADIUS	:	.815
MAX RADIUS	:	1.591
HORIZONTAL SPREAD	:	1.012
VERTICAL SPREAD	:	2.996
EXTREME SPREAD	:	3.041
NUMBER IN ONE INCH CIRCLE	=	5
NUMBER IN TWO INCH CIRCLE	=	6
NUMBER IN THREE INCH CIRCLE	=	8

28 Nov 1988

FILE:/PATTERNING/CENTERFIRE_PATT/08582897

CENTERFIRE PATTERNS # 3



OF SHOTS- 10

IN CIR

1in = 2

2in = 7

3in = 10

HS= 1.891

VS= 1.788

GS= 2.886

CENTROID #

PATTERN #	1	3	2
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.013	1.079	1.194
MINIMUM X	-.873	-.812	-.677
MAXIMUM Y	.604	.473	.424
MINIMUM Y	-1.184	-.846	-.895
CENTROID X	.125	.059	-.076
CENTROID Y	.194	.325	.374
POR TO CENTROID in.	.291	.330	.382
MIN RADIUS	.314	.178	.049
MEAN RADIUS	.826	.728	.612
MAX RADIUS	1.326	1.147	1.201
HORIZONTAL SPREAD	1.891	1.891	1.871
VERTICAL SPREAD	1.788	1.319	1.319
EXTREME SPREAD	2.886	1.969	1.877
NUMBER IN ONE INCH CIRCLE	=	2	
NUMBER IN TWO INCH CIRCLE	=	7	
NUMBER IN THREE INCH CIRCLE	=	10	

26 Nov 1998

FILE:/PATTERNING/CENTERFIRE_PATT/06523287

CENTERFIRE PATTERNS

4

POA

1 in circle

2 in circle

3 in circle

OF SHOTS = 10

IN CIR

1 in = 2

2 in = 6

3 in = 8

HS = 2.551

VS = 1.253

GS = 2.585

CENTROID *

PATTERN #

4

SHOTS (BEST OF)

10

9

8

MAXIMUM X

.837

.646

.496

MINIMUM X

-1.714

-1.198

-.995

MAXIMUM Y

.696

.727

.748

MINIMUM Y

-.557

-.526

-.585

CENTROID X

.221

.412

.562

CENTROID Y

.279

.248

.227

POA TO CENTROID in.

.356

.481

.686

MIN RADIUS

.141

.197

.264

MEAN RADIUS

.798

.653

.555

MAX RADIUS

1.737

1.269

1.116

HORIZONTAL SPREAD

2.551

1.844

1.491

VERTICAL SPREAD

1.253

1.253

1.253

EXTREME SPREAD

2.585

1.853

1.730

NUMBER IN ONE INCH CIRCLE =

2

NUMBER IN TWO INCH CIRCLE =

6

NUMBER IN THREE INCH CIRCLE =

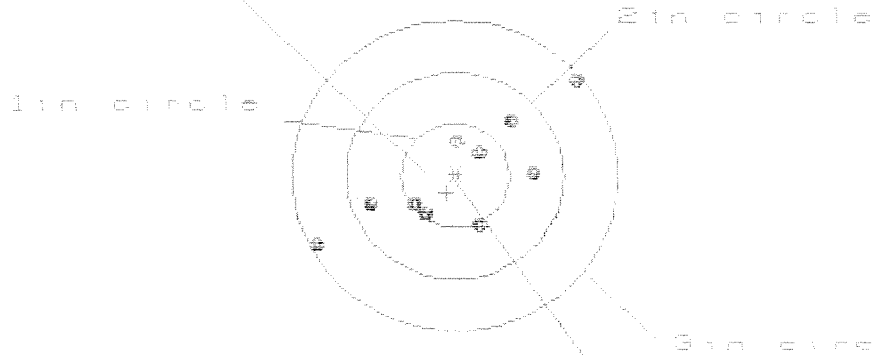
8

28 Nov 1998

FILE:/PATTERNING/CENTERFIRE_PATT/08523257

CENTERFIRE PATTERNS # 5

FOR



OF SHOTS- 10

IN CIR

1st = 5

2nd = 8

3rd = 10

1st = 2.652

2nd = 1.824

3rd = 2.859

CENTROID *

PATTERN #

5

SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.097	.950	.674
MINIMUM X	-1.256	-.842	-.822
MAXIMUM Y	.928	.842	.606
MINIMUM Y	-.761	-.518	-.412
CENTROID X	.688	.231	.182
CENTROID Y	.171	.246	.143
POB TO CENTROID (in)	.190	.333	.176
MIN RADIUS	.268	.123	.276
MEAN RADIUS	.722	.624	.542
MAX RADIUS	1.498	1.278	.857
HORIZONTAL SPREAD	2.350	1.900	1.490
VERTICAL SPREAD	1.624	1.363	1.018
EXTREME SPREAD	2.859	2.244	1.530
NUMBER IN ONE 1st CIRCLE	= 5		
NUMBER IN TWO 2nd CIRCLE	= 8		
NUMBER IN THREE 3rd CIRCLE	= 10		

RECEIVING AND ESTIMATING REPORT

BARBER - M24-0005717

COMMENTS

ORDER
94-18351

INITIAL FDC CUSTOMER ORDER NO. DAAA09-92-C-0834

W/10X SCOPE, M-24 SNIPER, W/DEPLOYMENT KIT
ATTN: FRED MARTIN *SCOPE 90-0570*

DATE RECEIVED 06/11/94 DATE OPENED 06/11/94 DATE CODE SERIAL NUMBER C6523297 NEW SERIAL NUMBER MODEL AND GRADE 700 7.62 NATO
ACCESSORIES SLING STRAP HARD CASE SCOPE MNTS SCOPE BASE

FROM:

COMMANDER (W52H09413BH226)
DEFENSE DIST DEPOT ANNISTON
ATTN DDAA-UR BLDG 112
ANNISTON AL 36201-5025

SHIP TO:

COMMANDER (W52H09413BH226)
DEFENSE DIST DEPOT ANNISTON
ATTN DDAA-UR BLDG 112
ANNISTON AL 36201-5025

CUST NO: 098397 C.O.D.

ACCOUNT NUMBER	ACCOUNT NUMBER N/C	WRITE ☐	PROM. DATE	ESTIMATED	VIA FRT
GUN CONDITION ☐ NEW ☐ LIGHTLY WORN ☐ WORN ☐ VERY WORN ☐ UNREPAIRABLE ☐ MARRED			REPAIR CHARGE EXCISE TAX INSURANCE UPS PARCEL POST TOTAL		

CUSTOMER CONCERN	AMMO	FUNCTION	FINISH	ACCURACY	FIT	INSPECT
CYCLE	A	B1				
TRIGGER GROUP		B2			E1	F1
BOLT ASSY.		B3			E2	F2
BARREL ASSY.		B4		D1	E3	F3
REC. ASSY.		B5		D2	E4	F4
WOOD			C1	D3	E5	F5
METAL			C2			
MAIN FAULT						

PARTS	COMMENTS				
Trigger Assy	\$173.31				
CTI	50.00				
	\$223.31				
REPAIRMAN	PROOF	CLEAN	TEST	TARGET	PATTERN
GALLERY TESTER	DATE	DATE	DATE	DATE	DATE

OFFICE COPY

RD6925 REV. 1/94

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24-0005717

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. C6523297

DATE _____

TESTER RW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.62	2.68	2.80		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.55	2.61	2.86		
PULL #3	2.54	2.72	2.88		
PULL #4	2.58	2.70	2.77		
PULL #5	2.53	2.71	2.85		
TOTAL	12.82	13.42	14.36		
AVG.	2.56	2.68	2.83		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.26	3.34		
PULL #2	3.27	3.37		
PULL #3	3.02	3.33		
PULL #4	3.33	3.34		
PULL #5	3.25	3.36		
TOTAL	16.13	16.74		
AVG.	3.23	3.35		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.02	4.01		4.01
PULL #2	4.13	4.18		4.18
PULL #3	4.17	4.00		4.13
PULL #4	4.19	4.15		4.02
PULL #5	4.05	4.17		4.15
TOTAL	20.56	20.51		20.49
AVG.	4.13	4.10		4.10

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6523297

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

op. #	OP. NAME	READINGS					DATE	INIT
625 cont.	F) Safety On Force	6	6	6			12/5	WB
	G) Safety Off Force	3	3	3			12/5	WB
	H) Trigger Pull Test & Retainability							
	I) Firing Pin Indent							
	J) Assemble Stock							
	K) Assemble Swivel Studs							
	L) Attach Front and Rear Sight Assemblies							
	M) Iron Sight Alignment							
	N) Detach Front & Rear Sights & place in numbered container							
	O) Attach Scope to Rifle							
	P) Detach & Attach Scope 20 Times							
640	Gallery Target & Test							
	A) Time							
	B) Malfunctions							
	C) Pierced Primers							
	D) Optical Clarity of Scope							
645	Inspect for Live Ammo							
655	Final Inspection							
	A) Headspace							
	B) Trigger Pull	272	282	281	278	265	12/5	WB
	C) Function							
660	Pack							