

C6225206

MODEL 700™ M24

Model SMS™

Action

Barrel Length

Capacity

Order No. 5715

* Includes 1 in chamber.



Arms Service: 3/11/2009 1:45 PM

File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help

Repair Inquiry

Repair Number: **RE00164345** Serial: C6225206 Model M24 SWS Center Fire Repairman: _____
 Verify Repair _____ Caliber: 7.62 NATO Status: Closed 3/11/2009 8:45:26 AM

Address Information

Customer: _____ Received From: _____ Return To: _____ Received From: _____
 Name: C CO 2/7TH SFG (A) C CO 2/7TH SFG (A)
 Address 1: 77 SFWAY 77 SFWAY
 Address 2: _____ PO Box: _____ PO Box: _____
 City: FORT BRAGG FORT BRAGG
 State: NC Zip Code: 28310 Country: US State: NC Zip Code: 28310 Country: US
 FFL: _____

Contact / Condition Problems Estimate History / Status Shipping / Billing

Contact Information

Phone: _____
 Fax: _____
 Email: _____
 Comments: _____

Received Condition

Fair
 Condition Notes: _____
 CSR Notes: _____

Accessories Received

Code	Desc	Qty
A007	With Stud	3
A045	Bi Pod	1
A057	Fit and Rear Sgt Base	1
D000	MARS RAIL	1

thing to Bill

Repair Search Refresh Close

Refresh Close

Repair 3/11/2009 1:46 PM CAPS NUM INS SCRL

start 8 Microso... 6 Microso... Excel 2007... Arms Servi... Part Searc... DMS - Glob... Gov't Misc 1:46 PM

Serial Number: **C6225206**
 Model: **M24 SWS**

RE00164345

INSPECTION CHECKLIST - REPAIRS

CONTRACT #: W52H09-07-C-0207

ISSUED 10/1/2007

R & E NUMBER

164345

SERIAL NUMBER

C6225206

LOG-IN DATE

3-11-09

OPERATION #	OPERATION NAME	DATE	INITIAL
500	DIS-ASSEMBLE GUN	3-13-09	RTZ
505	RE-BARREL	3-16-09	RTZ
420	ASSEMBLE	3-16-09	RTZ
440	PROOF	3-17-09	TE
460	CHECK HEADSPACE	3-17-09	TE
470	DIS-ASSEMBLE GUN	3-17-09	RTZ
480	MAGNAFLUX	3-20-09	(H)
510	DRILL AND TAP	3-17-09	SP
500	ROLLMARK CALIBER	3-24-09	RT
520	GOFF BLAST BBL / REC	3-24	ST
530 & 540	APPLY COATINGS	3-31	
560	FINAL ASSEMBLY	4-2-09	RTZ
640	FUNCTION TEST AND	4-2-09	RP
650	TARGET	4-2-09	RP
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	N/A
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	4-2-09 SP
670	FINAL INSPECTION A) HEADSPACE	4-7-09	RPD
	B) TRIGGER PULL	2.56 2.49 2.53 2.55 2.55 4-4-09	SP
680	F) SAFETY ON FORCE	2 1/2 lbs 2 1/2 lbs 2 1/2 lbs	
	G) SAFETY OFF FORCE	4 lbs 4 lbs 4 lbs	
	I) FIRING PIN INDENT	.023 .023 .023	
690	PACK	4-5-09	F4

F006 REV 1/2009

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6225206.___0

FILE DATE AND TIME: 04/04/2009 06:46

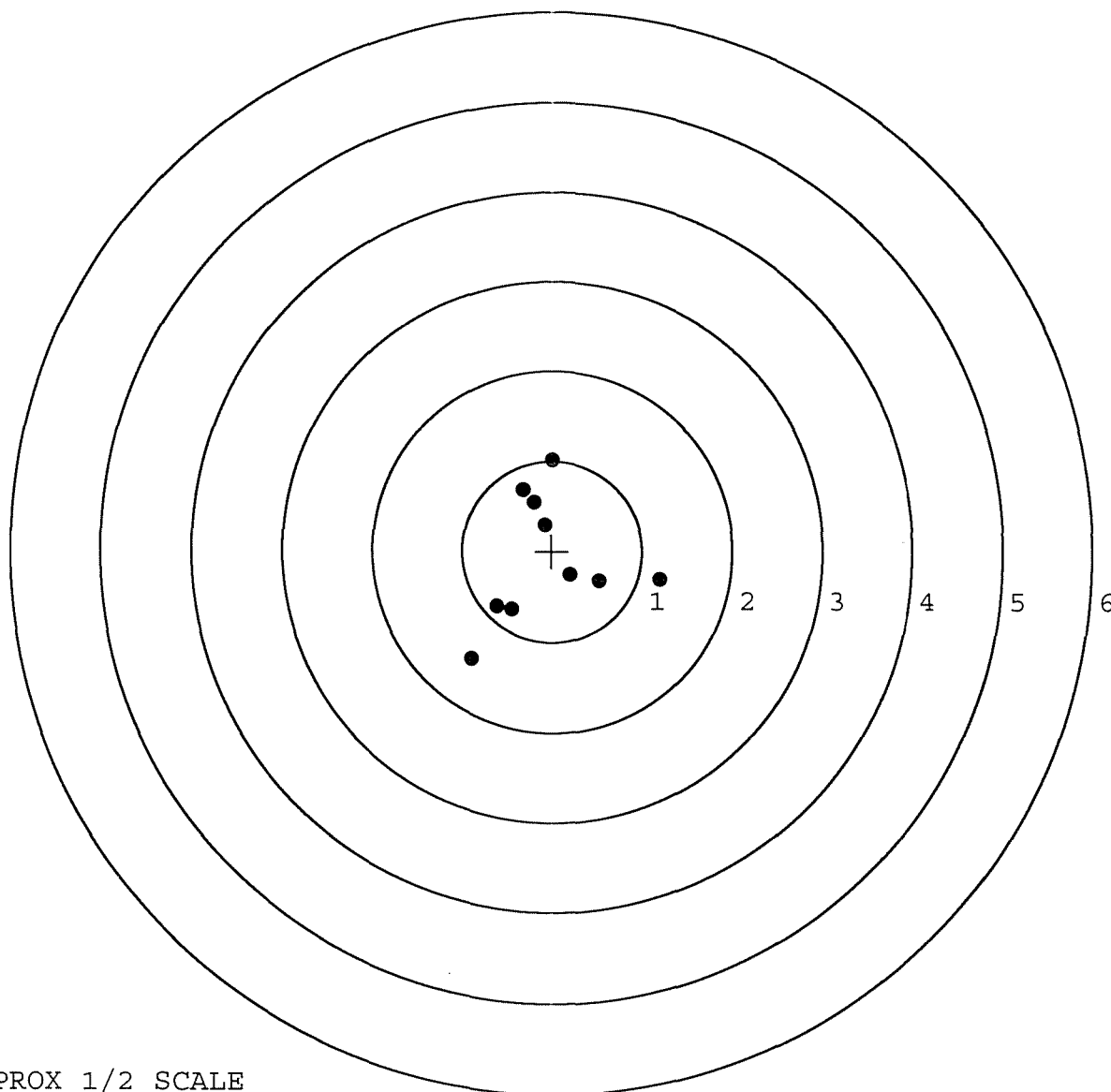
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.058
The Average Y Centroid of the Five Target Set:	-0.041
The Average Point of Impact of the Five Target Set:	0.070
The Average Mean Radius of the Five Target Set:	0.715
The Distance from POA to Centroid Target #1:	0.105
The Distance from Centroid Target #2 to Centroid Target #1:	0.173
The Distance from Centroid Target #3 to Centroid Target #1:	0.123
The Distance from Centroid Target #4 to Centroid Target #1:	0.211
The Distance from Centroid Target #5 to Centroid Target #1:	0.391

SERIAL NUMBER: C6225206. 0
 TARGET NUMBER: 1
 FILE DATE: 04/04/2009
 FILE TIME: 06:46

X CENTROID: -0.065
 Y CENTROID: -0.083
 POA TO CENTROID: 0.105
 HORZ SPREAD: 2.090
 VERT SPREAD: 2.200
 GROUP SPREAD: 2.379
 MIN RADIUS: 0.321
 MAX RADIUS: 1.384
 MEAN RADIUS: 0.799
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 7
 # in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.895	-1.190
2:	-0.619	-0.613
3:	-0.453	-0.641
4:	1.195	-0.320
5:	0.524	-0.329
6:	0.203	-0.261
7:	-0.086	0.289
8:	-0.203	0.543
9:	-0.322	0.682
10:	0.011	1.010



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6225206. __0

TARGET NUMBER: 2

FILE DATE: 04/04/2009

FILE TIME: 06:46

X CENTROID: 0.007

Y CENTROID: -0.241

POA TO CENTROID: 0.241

HORZ SPREAD: 1.867

VERT SPREAD: 2.044

GROUP SPREAD: 2.492

MIN RADIUS: 0.089

MAX RADIUS: 1.305

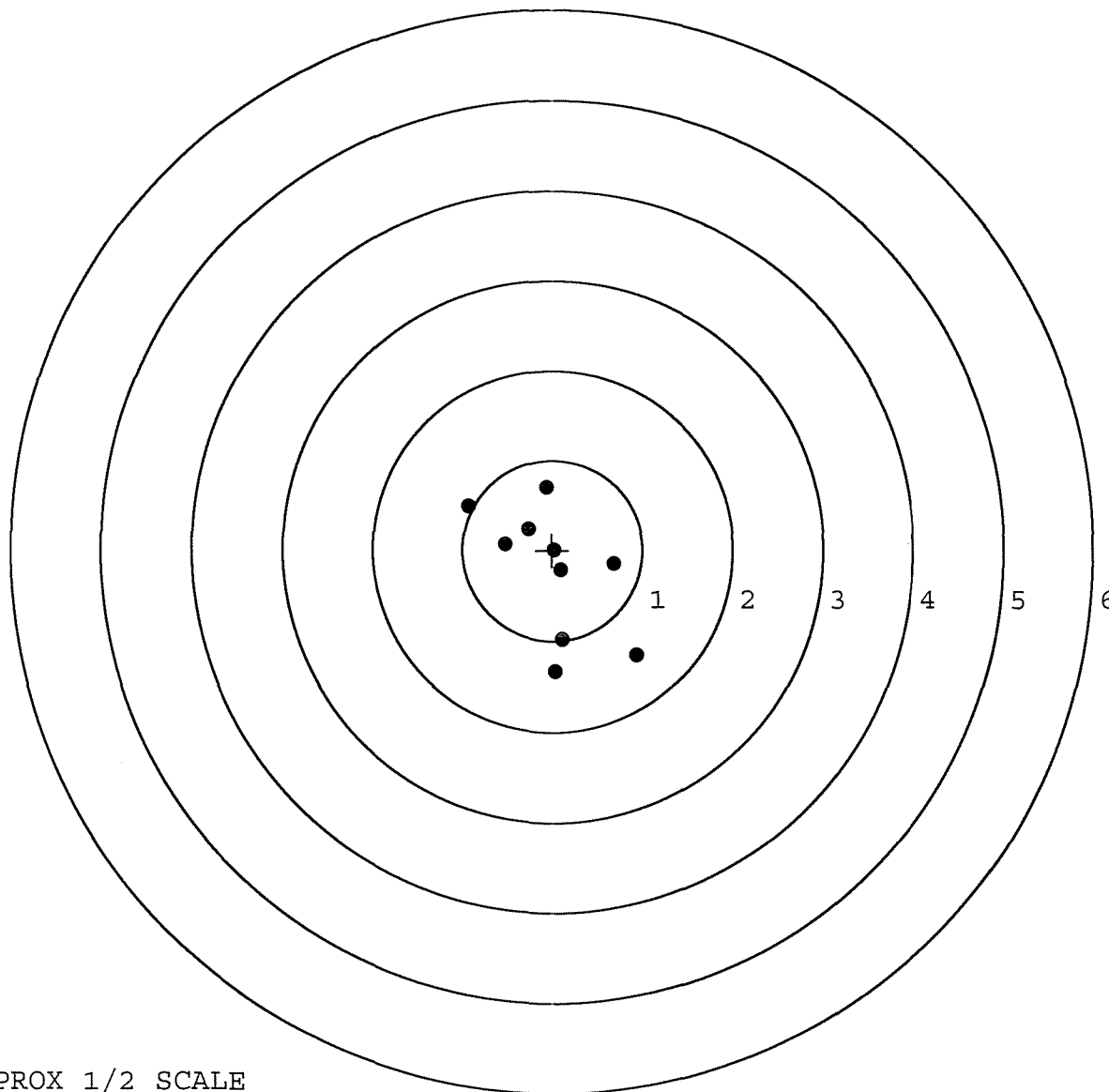
MEAN RADIUS: 0.747

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.029	-1.346
2:	0.108	-0.988
3:	0.929	-1.165
4:	0.684	-0.157
5:	-0.068	0.698
6:	-0.938	0.486
7:	-0.524	0.060
8:	-0.270	0.233
9:	0.095	-0.225
10:	0.026	-0.005



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6225206. __0

TARGET NUMBER: 3

FILE DATE: 04/04/2009

FILE TIME: 06:46

X CENTROID: 0.047

Y CENTROID: -0.135

POA TO CENTROID: 0.143

HORZ SPREAD: 1.542

VERT SPREAD: 1.671

GROUP SPREAD: 1.827

MIN RADIUS: 0.131

MAX RADIUS: 0.957

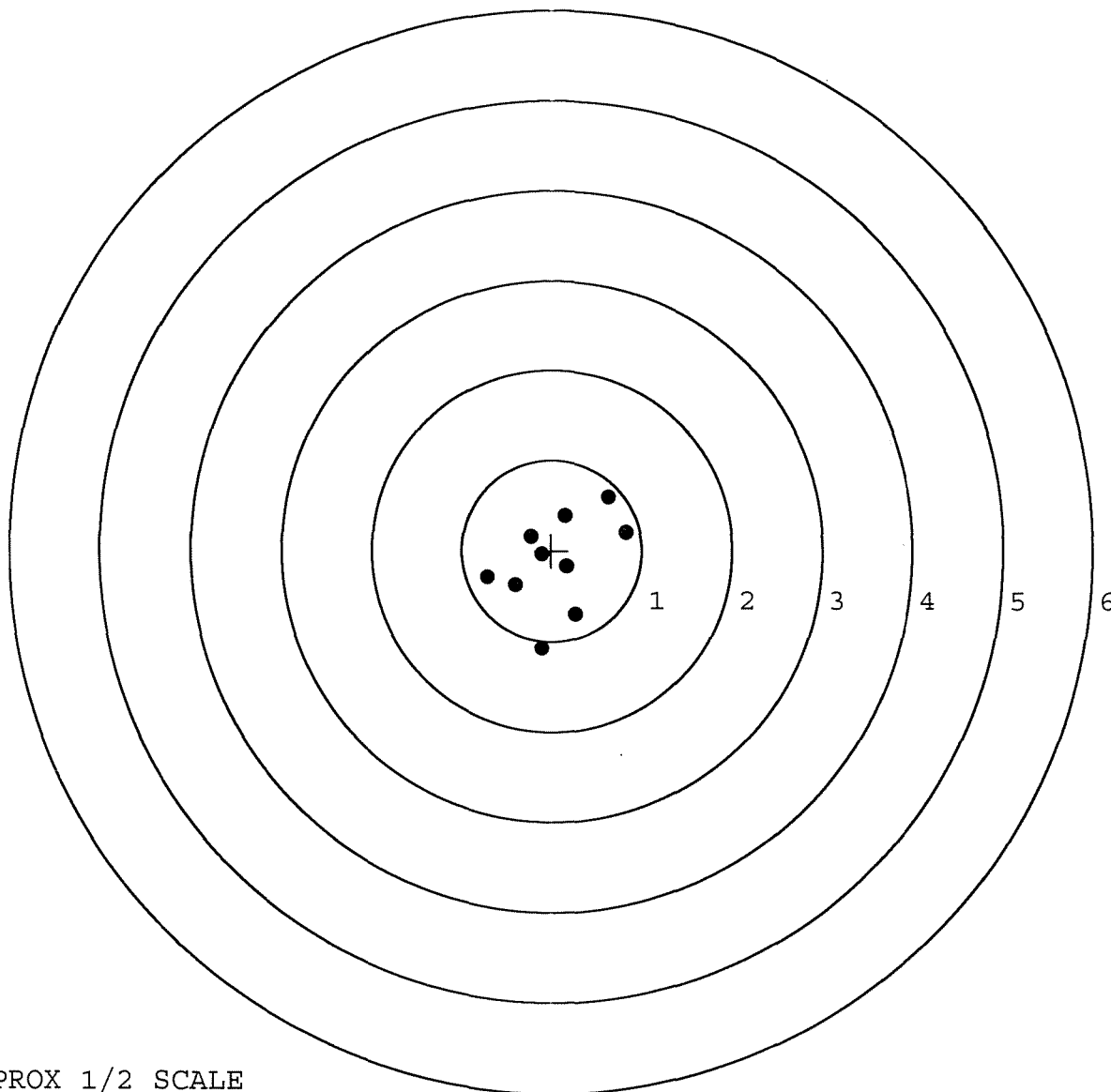
MEAN RADIUS: 0.589

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 10

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.107	-1.080
2:	0.266	-0.705
3:	-0.403	-0.385
4:	-0.720	-0.296
5:	0.822	0.202
6:	0.631	0.591
7:	0.152	0.382
8:	0.172	-0.174
9:	-0.230	0.157
10:	-0.109	-0.043



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6225206. 0

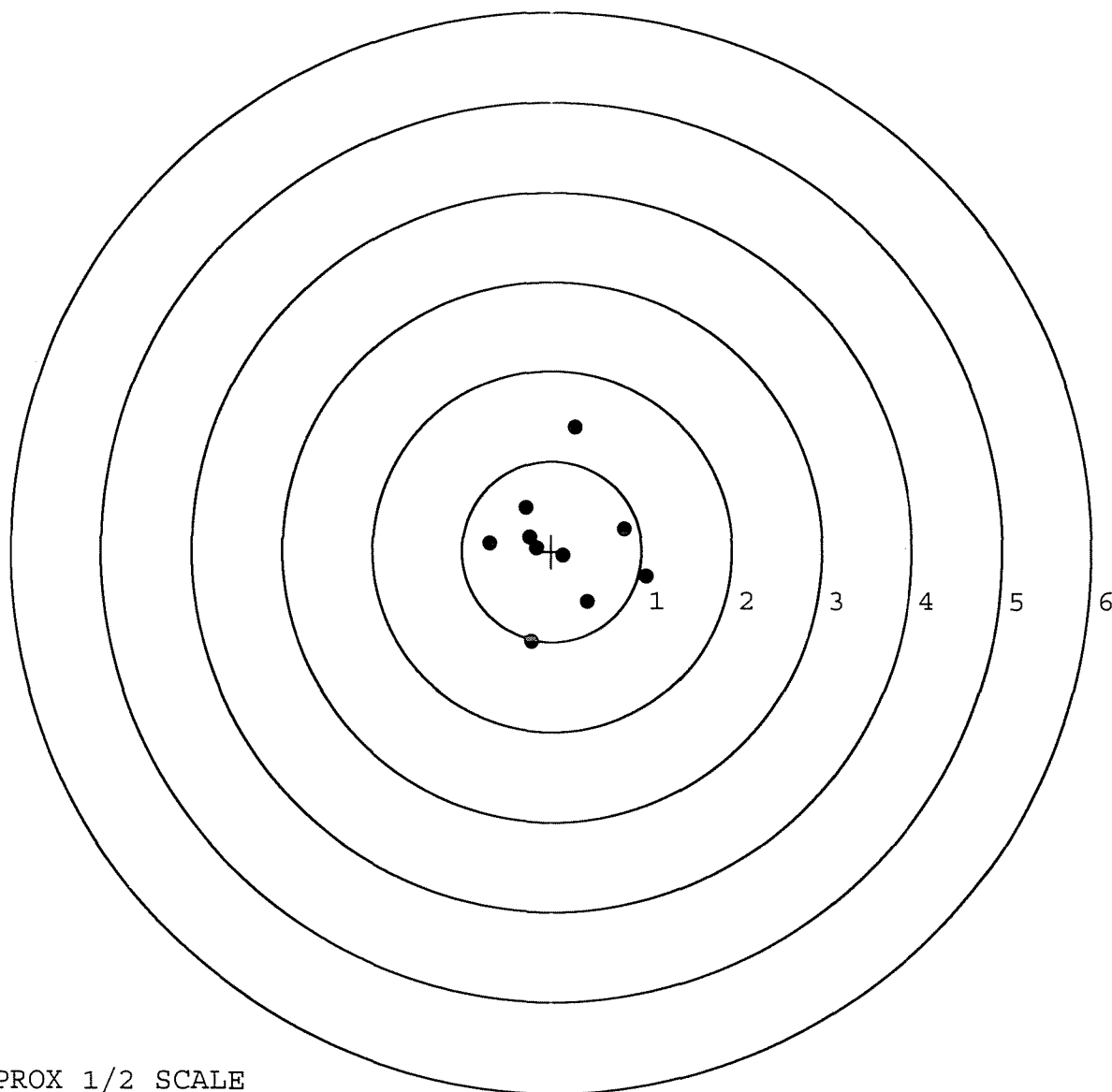
TARGET NUMBER: 4

FILE DATE: 04/04/2009

FILE TIME: 06:46

X CENTROID: 0.102
 Y CENTROID: 0.047
 POA TO CENTROID: 0.112
 HORZ SPREAD: 1.740
 VERT SPREAD: 2.378
 GROUP SPREAD: 2.428
 MIN RADIUS: 0.104
 MAX RADIUS: 1.335
 MEAN RADIUS: 0.696
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 7
 # in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.261	1.372
2:	0.805	0.246
3:	1.048	-0.283
4:	0.397	-0.562
5:	-0.229	-1.006
6:	0.132	-0.053
7:	-0.167	0.035
8:	-0.292	0.476
9:	-0.692	0.085
10:	-0.240	0.158

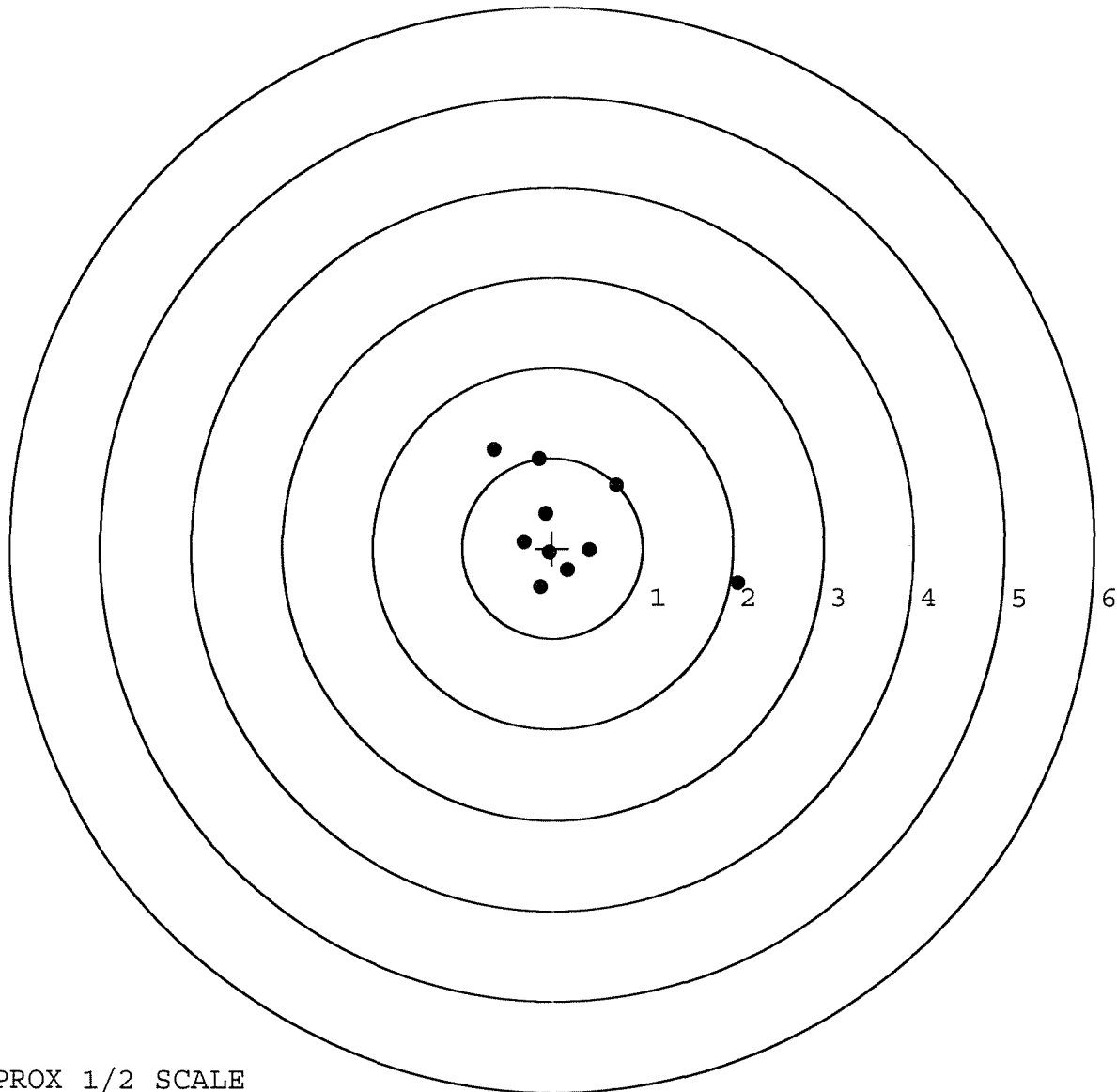


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6225206. __0
 TARGET NUMBER: 5
 FILE DATE: 04/04/2009
 FILE TIME: 06:46

POINT#	X	Y
1:	2.049	-0.387
2:	-0.659	1.089
3:	-0.151	0.989
4:	0.712	0.699
5:	-0.082	0.386
6:	0.412	-0.021
7:	-0.316	0.068
8:	0.167	-0.240
9:	-0.137	-0.439
10:	-0.040	-0.049

X CENTROID: 0.196
 Y CENTROID: 0.209
 POA TO CENTROID: 0.287
 HORZ SPREAD: 2.708
 VERT SPREAD: 1.528
 GROUP SPREAD: 3.084
 MIN RADIUS: 0.316
 MAX RADIUS: 1.947
 MEAN RADIUS: 0.744
 # IN 1 IN DIAMETER: 4
 # IN 2 IN DIAMETER: 8
 # in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE

Remington[®]

REG. U.S. PAT. & TM. OFF.

DUPONT

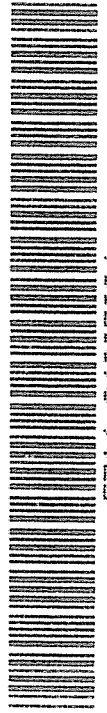
VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

MODEL 700TM H24

MADE IN ILION, N.Y. U.S.A. Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

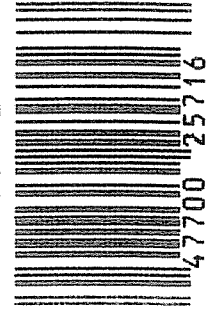
SERIAL NO.
C6225206

ORDER NO.
5716



5716 C6225206

UPC



0 47700 25716 7

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6225206

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock	12 9 88		Ru
600	Proof	12 9 88		Ru
607	Check Headspace	12 9 88		Ru
610	Dis-assemble Gun	12 9 88		Ru
612	Magnaflux Barrel Action		12-22-88	Ru
	Magnaflux Bolt		1-3-89	Ru
615	Rollmark Caliber		12/22/88	MPS
617	Drill and Tap Sight Holes			FB
618	Polish Barrel	12 2 88		WJ
620	Apply Coatings (Barrel Action)		1-16-89	TS
	Apply Coating (Bolt)			
625	Final Assembly			
	A) Clean inside of Bolt Assembly		1/25/89	Ru
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		1/25/89	Ru
	C) Inspect Ejector Hole for Chamfer		1/25/89	Ru
	D) Oil Firing Pin Ass'y		1/25/89	Ru
	E) Adjust Trigger Pull to Min Setting and Stake		25 Jan 89	JS

Op. #	Op. NAME	READINGS					DATE	INIT
625 cont.	F) Safety On Force	6	6	5			30 Jan 89	JS
	G) Safety Off Force	3	3	3			30 Jan 89	JS
	H) Trigger Pull Test & Retainability						25 Jan 89	JS
	I) Firing Pin Indent	.020	.020	.020			30 Jan 89	JS
	J) Assemble Stock						2/3/89	RW
	K) Assemble Swivel Studs						2/3/89	JS
	L) Attach Front and Rear Sight Assemblies						2/3/89	RW
	M) Iron Sight Alignment						2/3/89	RW
	N) Detach Front & Rear Sights & place in numbered container						2/3/89	RW
	O) Attach Scope to Rifle							
	P) Detach & Attach Scope 20 Times						6 Feb 89	JS
640	Gallery Target & Test	78 R	74 R				2/7/89	AC
	A) Time						"	K
	B) Malfunctions				NONE		"	AC
	C) Pierced Primers				NONE		"	K
	D) Optical Clarity of Scope				OK		2/7/89	AC
645	Inspect for Live Ammo				NONE		2/7/89	AC
655	Final Inspection							
	A) Headspace						8 Feb 89	JS
	B) Trigger Pull	245	256	246	261	262	8 Feb 89	JS
	C) Function						8 Feb 89	JS
660	Pack						22 Mar 89	JS

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. 5206

DATE _____

TESTER _____

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.38	2.30	2.38		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.46	2.32	2.35		
PULL #3	2.41	2.35	2.35		
PULL #4	2.47	2.32	2.38		
PULL #5	2.41	2.37	2.31		
TOTAL	12.13	11.66	11.77		
AVG.	2.42	2.33	2.35		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.41	3.40		
PULL #2	3.45	3.38		
PULL #3	3.48	3.47		
PULL #4	3.49	3.39		
PULL #5	3.48	3.44		
TOTAL	17.31	17.06		
AVG.	3.46	3.41		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.25	4.23		
PULL #2	4.22	4.23		
PULL #3	4.26	4.24		
PULL #4	4.31	4.22		
PULL #5	4.19	4.21		
TOTAL	21.23	21.13		
AVG.	4.24	4.22		

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6225206
10 Feb 1989

CENTROIDAL DISTANCES

0 TO	1	.511077
1 TO	2	.64801
1 TO	3	.457919
1 TO	4	.167263
1 TO	5	.475602

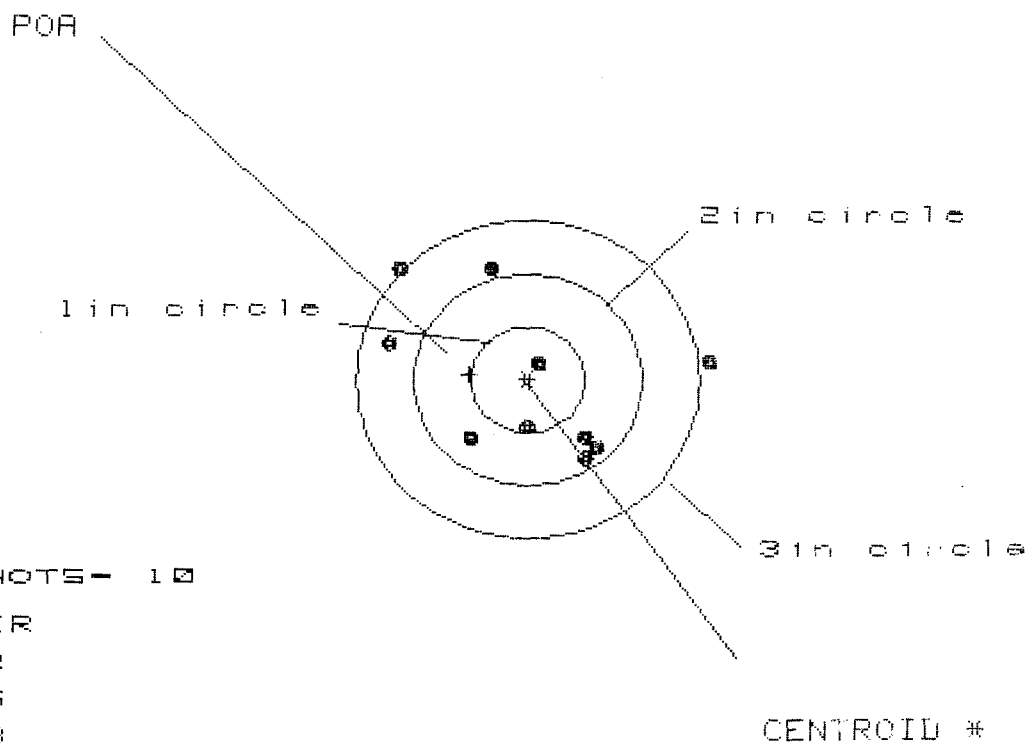
$\bar{x}$ <----POA
 $\bar{y}$

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .2704
 THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0858
 THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .283686
 THE AMR FOR THIS RIFLE IS: .9126

18 Feb 1989

FILE:/PATTERNING/CENTERFIRE_PATT/C6225206

CENTERFIRE PATTERNS # 1



OF SHOTS- 10

IN CIR

1in - 2

2in - 6

3in = 8

HS- 2.867

VS= 1.791

GS= 2.905

PATTERN #	1	2	3
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.635	.732	.614
MINIMUM X	-1.232	-1.050	-1.168
MAXIMUM Y	1.084	1.103	1.208
MINIMUM Y	-.707	-.688	-.550
CENTROID X	.508	.326	.444
CENTROID Y	-.056	-.075	-.213
POA TO CENTROID in.	.511	.335	.492
MIN RADIUS	.175	.338	.242
MEAN RADIUS	.928	.858	.733
MAX RADIUS	1.644	1.449	1.280
HORIZONTAL SPREAD	2.867	1.782	1.782
VERTICAL SPREAD	1.791	1.791	1.758
EXTREME SPREAD	2.905	2.386	2.037
NUMBER IN ONE INCH CIRCLE =	2		
NUMBER IN TWO INCH CIRCLE =	6		
NUMBER IN THREE INCH CIRCLE =	8		

10 Feb 1989

FILE:/PATTERNING/CENTERFIRE_PATT/C6225206

CENTERFIRE PATTERNS # 2

POA

1 in circle

2 in circle

3 in circle

CENTROID *

OF SHOTS - 10

IN CIR

1 in = 5

2 in = 8

3 in = 9

HS = 1.932

VS = 1.628

GS = 2.269

PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.745	.614	.407
MINIMUM X	:	-1.187	-.575	-.499
MAXIMUM Y	:	.520	.397	.296
MINIMUM Y	:	-1.108	-.812	-.519
CENTROID X	:	.249	.380	.304
CENTROID Y	:	-.650	-.527	-.426
POA TO CENTROID in.	:	.696	.650	.523
MIN RADIUS	:	.153	.066	.082
MEAN RADIUS	:	.588	.437	.345
MAX RADIUS	:	1.623	1.018	.541
HORIZONTAL SPREAD	:	1.932	1.189	.906
VERTICAL SPREAD	:	1.628	1.209	.815
EXTREME SPREAD	:	2.269	1.623	.964
NUMBER IN ONE INCH CIRCLE	=		5	
NUMBER IN TWO INCH CIRCLE	=		8	
NUMBER IN THREE INCH CIRCLE	=		9	

18 Feb 1989

FILE:/PATTERNING/CENTERFIRE_PATT/C6225286

CENTERFIRE PATTERNS # 3

POA

1 in circle

2 in circle

3 in circle

OF SHOTS - 10

IN CIR

1 in = 5

2 in = 8

3 in = 9

HS = 1.933

VS = 3.084

GS = 3.424

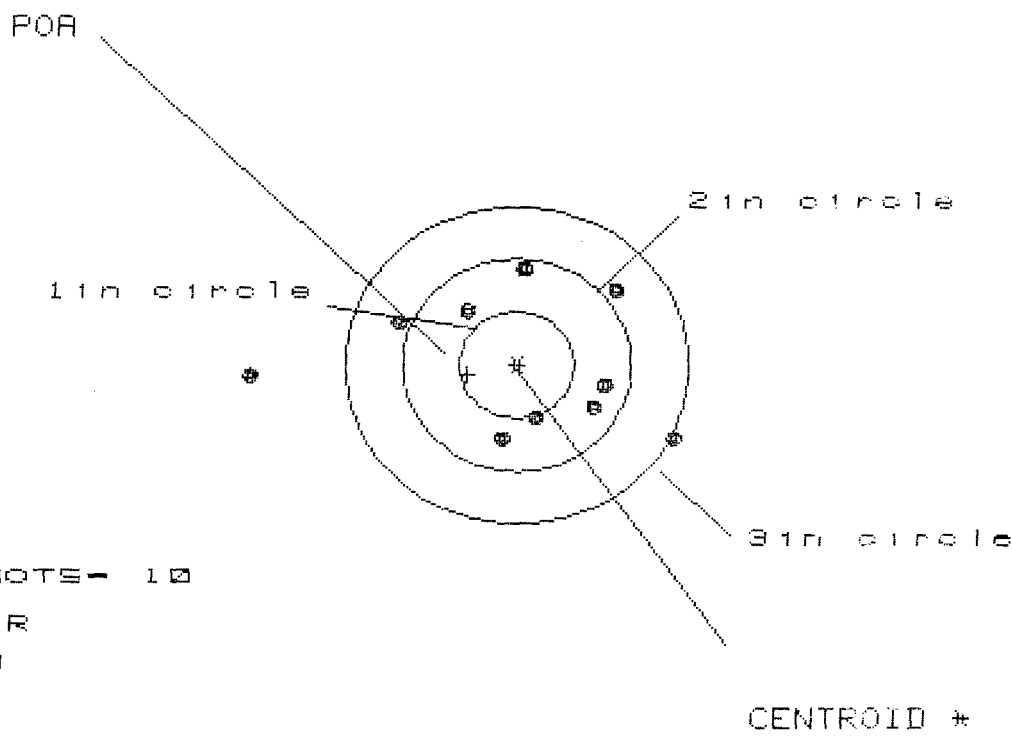
CENTROID *

PATTERN #	:	3		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.886	.770	.354
MINIMUM X	:	-1.047	-.467	-.371
MAXIMUM Y	:	.882	.638	.685
MINIMUM Y	:	-2.202	-.835	-.788
CENTROID X	:	.129	.245	.149
CENTROID Y	:	.201	.445	.398
POA TO CENTROID in.	:	.239	.509	.425
MIN RADIUS	:	.195	.077	.059
MEAN RADIUS	:	.729	.473	.419
MAX RADIUS	:	2.438	.858	.789
HORIZONTAL SPREAD	:	1.933	1.237	.725
VERTICAL SPREAD	:	3.084	1.473	1.473
EXTREME SPREAD	:	3.424	1.488	1.488
NUMBER IN ONE INCH CIRCLE	=		5	
NUMBER IN TWO INCH CIRCLE	=		8	
NUMBER IN THREE INCH CIRCLE	=		9	

18 Feb 1989

FILE:/PATTERNING/CENTERFIRE_PATT/C6225286

CENTERFIRE PATTERNS # 4



OF SHOTS - 10

IN CIR

1 in = 0

2 in = 6

3 in = 8

HS = 3.757

VS = 1.557

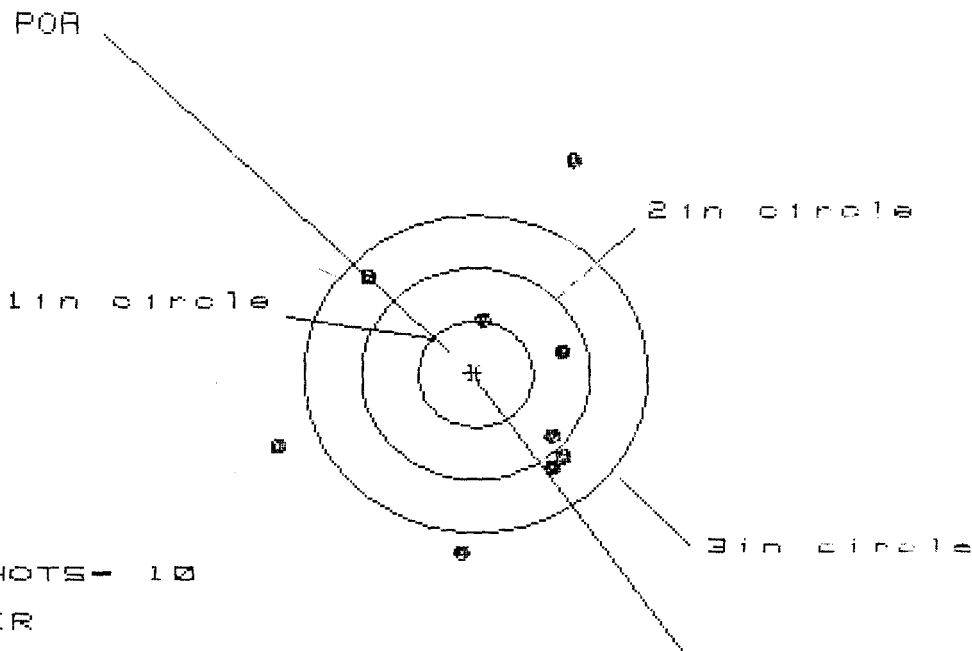
GS = 3.803

PATTERN #	:	4		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.385	1.121	.725
MINIMUM X	:	-2.372	-1.294	-1.153
MAXIMUM Y	:	.905	.898	.815
MINIMUM Y	:	-.652	-.659	-.733
CENTROID X	:	.432	.696	.555
CENTROID Y	:	.093	.100	.183
POA TO CENTROID in.	:	.442	.703	.585
MIN RADIUS	:	.536	.507	.591
MEAN RADIUS	:	1.050	.864	.814
MAX RADIUS	:	2.373	1.359	1.201
HORIZONTAL SPREAD	:	3.757	2.415	1.878
VERTICAL SPREAD	:	1.557	1.557	1.548
EXTREME SPREAD	:	3.803	2.644	1.916
NUMBER IN ONE INCH CIRCLE	=		0	
NUMBER IN TWO INCH CIRCLE	=		6	
NUMBER IN THREE INCH CIRCLE	=		8	

10 Feb 1989

FILE:/PATTERNING/CENTERFIRE_PATT/C6225206

CENTERFIRE PATTERNS # 5



OF SHOTS - 10

IN CIR

1 in - 1

2 in - 3

3 in - 7

HS - 2.537

VS - 3.695

GS - 3.824

CENTROID #

PATTERN #	:	5	9	8
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.839	.847	.646
MINIMUM X	:	-1.698	-1.605	-1.045
MAXIMUM Y	:	2.025	1.183	1.128
MINIMUM Y	:	-1.670	-1.445	-1.500
CENTROID X	:	.034	-.059	.142
CENTROID Y	:	-.017	-.242	-.187
POA TO CENTROID in.	:	.038	.249	.234
MIN RADIUS	:	.479	.714	.652
MEAN RADIUS	:	1.268	1.167	1.058
MAX RADIUS	:	2.192	1.665	1.537
HORIZONTAL SPREAD	:	2.537	2.452	1.691
VERTICAL SPREAD	:	3.695	2.628	2.620
EXTREME SPREAD	:	3.824	2.744	2.744
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		3	
NUMBER IN THREE INCH CIRCLE	=		7	

PAYMENT:
Mastercard / Visa (circle one)

Card #: _____

Exp. Date: _____

Signature: _____

RETURN:

- ☐
- Clark Street Entrance
-
- ☐
- Via US Mail or UPS

(PLEASE PRINT CLEARLY)

FIREARMS DELIVERED TO PLANTFILE **Nº 012705**DATE 12/4/97CUSTOMER NAME: HSL 2/7TH SFG(A)ADDRESS: FT BRAGG NCZIP: 28307PHONE: (910) 432-2265

FIREARM

MODEL: M-24CHECK FOR AMMUNITION ☒GAUGE: 7.62SERIAL # C6225206

CONDITION:

syn

WOOD	GOOD	FAIR	POOR	FANCY	PLAIN
METAL	<u>GOOD</u>	FAIR	POOR	FANCY	PLAIN
BARREL	VT. RIB	PLAIN	DEER RSS		

ACCESSORIES:

SCOPE: YES NO (BRAND NAME/POWER) LeafSLING: YES NO GUN CASE: YES NO (HARD - SOFT)

EXTRA BBL FOR GUN MENTIONED ABOVE:

OTHER (Note in this area items missing or added from orig. equipment)

CUSTOMER REQUEST: See ATTACHEDSIGNATURE: [Signature]
(Person delivering firearm to Plant)DATE: 04 DEC 97SIGNATURE: [Signature]
(Security Officer)DATE: 12/4/97SIGNATURE: [Signature]
(Firearm picked up by)DATE: 12/4/97

Arm Service Copy

DOC IDENT		RI FROM		FSC		NIN		ADD		QUANTITY		DOCUMENT NUMBER		REQUISITIONER		DATE		SERIAL		SUPPLEMENTARY ADDRESS		SIGNATURE		FUND		DISTRIBUTION		PROJECT		PRIORITY		REQ'D DEL DATE		RECEIVED		UNIT PRICE																							
FTE		100501-240-2136		EA0001		W36QZZ		73362004																																																			
SHIPPED FROM										SHIP TO										MARK FOR										PROJECT										TOTAL PRICE																			
HSC 2/7TH SFG(A) WHOOO																														LIN: R95387										DOLLARS										CTS									
FBNC 28307																														PBIC: 8																													
																														UIC: WH0000																													
WAREHOUSE LOCATION										TYPE OF CARGO		UNIT PACK		UNIT WEIGHT		UNIT CUBE		UFC		NMFC		FREIGHT RATE		DOCUMENT DATE		MAT COND		QUANTITY																															
SUBSTITUTE DATA (ITEM ORIGINALLY REQUESTED)										FREIGHT CLASSIFICATION NOMENCLATURE																																																	
										ITEM NOMENCLATURE																																																	
W										RIFLE SNIPER M24																				SER: C6225105, C6225543, C6225554, C6225178, C6348808, C6348882, C6225445																													
SELECTED BY AND DATE										TYPE OF CONTAINER(S)										TOTAL WEIGHT										RECEIVED BY AND DATE										INSPECTED BY AND DATE																			
PACKED BY AND DATE										NO OF CONTAINER(S)										TOTAL CUBE										WAREHOUSED BY AND DATE										WAREHOUSE LOCATION																			
REMARKS																																																											
FIRST DESTINATION ADDRESS										DATE SHIPPED																																																	
13 TRANSPORTATION CHARGEABLE TO										14 BLADING, AWS, OR RECEIVER'S SIGNATURE (AND DATE)										15 RECEIVER'S DOCUMENT NUMBER																																							

DD FORM 1348-1A, SEP 87 (BLUE)

Jun 86 edition may be used.

FORM APPROVED. OMB NO. 0704-0188

DOD SINGLE LINE ITEM RELEASE/RECEIPT DOCUMENT

DOC IDENT		RI FROM		FSC		NIN		ADD		QUANTITY		DOCUMENT NUMBER		REQUISITIONER		DATE		SERIAL		SUPPLEMENTARY ADDRESS		SIGNATURE		FUND		DISTRIBUTION		PROJECT		PRIORITY		REQ'D DEL DATE		RECEIVED		UNIT PRICE																							
ADE		1005-01-240-2136		EA0001		W36QZZ		73362005																																																			
SHIPPED FROM										SHIP TO										MARK FOR										PROJECT										TOTAL PRICE																			
HSC 2/7TH SFG(A)																																								DOLLARS										CTS									
FBNC 28307																																																											
WAREHOUSE LOCATION										TYPE OF CARGO		UNIT PACK		UNIT WEIGHT		UNIT CUBE		UFC		NMFC		FREIGHT RATE		DOCUMENT DATE		MAT COND		QUANTITY																															
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W										RIFLE SNIPER M24																				SER: C6225105, C6225543, C6225567, C6225554, C6225178, C6348808, C6348882, C6225445																													
SELECTED BY AND DATE										TYPE OF CONTAINER(S)										TOTAL WEIGHT										RECEIVED BY AND DATE										INSPECTED BY AND DATE																			
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DD FORM 1348-1A, SEP 87 (BLUE)

Jun 86 edition may be used.

FORM APPROVED. OMB NO. 0704-0188

DOD SINGLE LINE ITEM RELEASE/RECEIPT DOCUMENT

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER

BARBER - M24 0010615

DEPARTMENT OF THE ARMY
Company C, 2nd Bn, 7th Special Forces Group (Airborne)
U.S. Army Special Forces Command
Fort Bragg, North Carolina 27307-5252

AOSO-SFB-JA

14 NOV 97

MEMORANDUM FOR Whom It May Concern

SUBJECT: Transportation of U.S. Army soldiers are traveling under official government orders:

NAME	RANK	SSN
Walker, Dilles A.	SFC	385-60-2131
Muench, Todd J.	SSG	345-62-2065

2. In accordance with Army Regulation 190-14, the above named soldiers are authorized to carry a weapon for security purposes.

3. The above named individuals are traveling to Ilion, NY for maintenance on the under named weapons. The following weapons are being transported for security purposes:

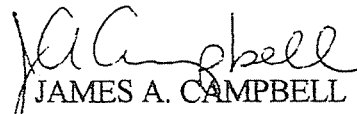
WEAPONS	SERIAL
M-9	1046172
M-9	1050170

AMMUNITION

SYSTEMS FOR MAINTENANCE;

WEAPONS	SERIAL NUMBER	WEAPON	SERIAL NUMBER
M-24	C6348808	M-24	C6348882
M-24	C6225206	M-24	C6225438
M-24	C6225567	M-24	C6225468
M-24	C6225554	M-24	C6225178
M-24	C6225105	M-24	C6225543
M-24	C6225445	-	-

4. Point of contact is the undersigned. I can be reached at (910) 432-3632 or after duty hours call the 7th Special Forces Group Staff Duty Officer at (910) 432-3423.


JAMES A. CAMPBELL
MAJ. SF
COMMANDING

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6225206
5 Jan 1998

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.0452
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0324
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0556129
THE AMR FOR THIS RIFLE IS: 1.093

CENTROIDAL DISTANCES

0	TO	1	.280665
1	TO	2	.49464
1	TO	3	.0904489
1	TO	4	.259804
1	TO	5	.376225

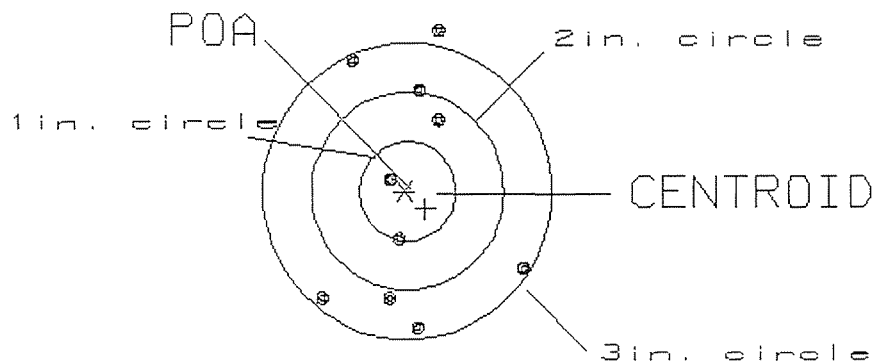
3
4 5 2 <----POA

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .280
 MIN RADIUS : .256
 MEAN RADIUS : 1.079
 MAX RADIUS : 1.608
 CENTROID X : -.217
 CENTROID Y : .178

5 Jan 1998

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6225206

CENTERFIRE PATTERN # 1



OF SHOTS= 10

IN CIRCLE

HS= 2.07

2

VS= 2.93

4

GS= 2.94

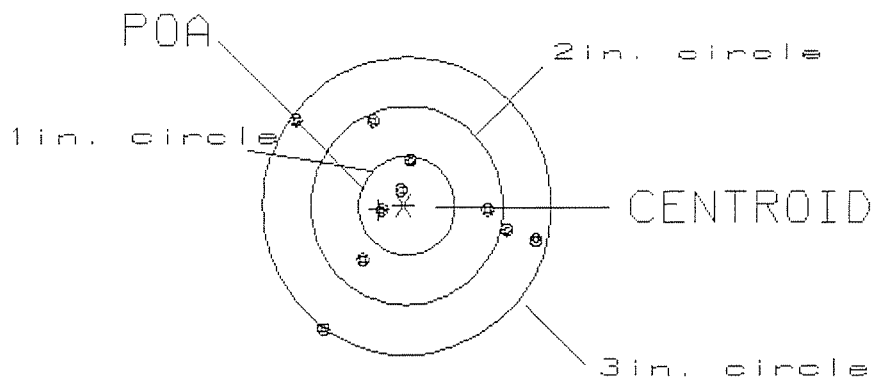
9

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .261
 MIN RADIUS : .152
 MEAN RADIUS : .885
 MAX RADIUS : 1.501
 CENTROID X : .258
 CENTROID Y : .040

5 Jan 1998

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6225206

CENTERFIRE PATTERN # 2



OF SHOTS= 10

IN CIRCLE

HS= 2.47
 VS= 2.07
 GS= 2.73

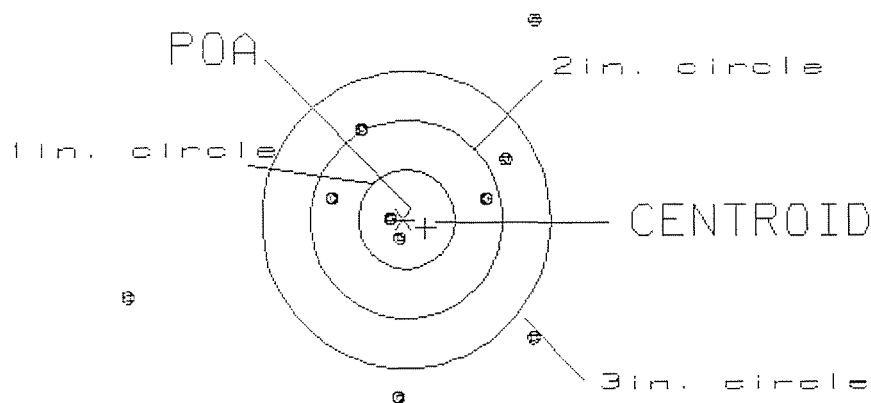
2
 6
 9

PATTERN #: C 3 C
 POA TO CENTROID: .243
 MIN RADIUS : .205
 MEAN RADIUS : 1.315
 MAX RADIUS : 2.933
 CENTROID X : -.226
 CENTROID Y : .088

5 Jan 1998

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6225286

CENTERFIRE PATTERN # 3



OF SHOTS= 10

IN CIRCLE

HS= 4.20

2

VS= 3.76

4

GS= 5.02

6

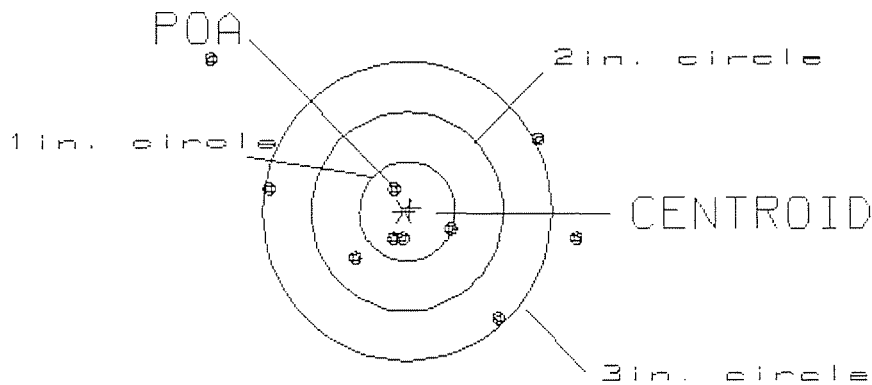
PATTERN #: 4

POA TO CENTROID: .066
 MIN RADIUS : .269
 MEAN RADIUS : 1.026
 MAX RADIUS : 2.562
 CENTROID X : -.060
 CENTROID Y : -.029

5 Jan 1998

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6225206

CENTERFIRE PATTERN # 4



OF SHOTS= 11

IN CIRCLE

HS= 3.86
 VS= 2.64
 GS= 4.26

5
 6
 7

PATTERN #: ☐ 5 ☐

POA TO CENTROID: .116

MIN RADIUS : .375

MEAN RADIUS : 1.162

MAX RADIUS : 2.337

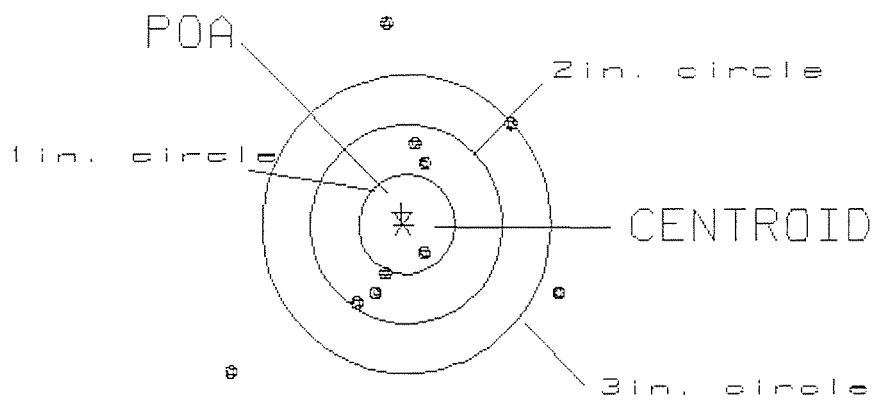
CENTROID X : .019

CENTROID Y : -.115

5 Jan 1998

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6225206

CENTERFIRE PATTERN # 5



OF SHOTS= 10

IN CIRCLE

HS= 3.34

1

VS= 3.53

6

GS= 3.87

7

Final Inspection

S.N. C6275206 DATE REC'D: 12/4/92 DATE RET'D:

AUDITOR: RW

Item:

BARREL ASSY.

☒ BARREL

☒ RECEIVER

☒ FRONT SIGHT BLOCK

☒ REAR SIGHT BLOCK

☒ SCREWS

☒ FINISH

SCOPE ASSY.

☒ SCOPE

☒ SCOPE RINGS

☒ MOUNTING SCREWS

☒ MOUNTING BASE

☒ SCREWS

☒ FINISH

☒ LOOSENESS

☒ CLARITY

MISC.

☐ DD-250

☐ BAR CODE

☐ PACKAGING

Item:

STOCK ASSY.

☒ STOCK

☒ SLING SWIVEL STUDS

☒ ADJUSTABLE BUTT PLATE

☒ LOCK NUTS

☒ BARREL CLEARANCE

☒ COLOR/FINISH

SYSTEMS CASE

☐ SCOPE CASE

☐ IRON SIGHTS

☐ DEPLOYMENT KIT

TRIGGER

☒ SAFETY OPERATION

☒ SET

Comments: _____

21 DAY TURN - AROUND

M-24

CONTRACT # DAAA09-92-C-0834

R&E NO.

SERIAL NO.

C6225206

LOG IN DATE: 12/4/97

DATE

INIT.

INSPECT & VERIFY:

OP. # OP. NAME

550 DIS-ASSEMBLE GUN

560 A RE-BARREL AT CUSTOM SHOP

B DRILL & TAP

C POLISH

575 ASSEMBLE

600 PROOF

12/12/97

Ru

605 CHECK HEADSPACE

610 DIS-ASSEMBLE

612 MAGNAFLUX

615 ROLLMARK CALIBER

618 ROTO-BLAST

620 APPLY COATINGS

625 A FINAL ASSEMBLY

B TRIGGER PULL TEST

C SAFETY ON FORCE

D SAFETY OFF FORCE

E FIRING PIN INDENT

640 TARGET

1/8/98

Ru

655 FINAL INSPECT

1/12/98

Ru

660 PACK

QAR INSPECTION

SHIP DATE