

C6225219

New Action

E 6374617

MODEL 700™ M24

Model 700 M24™

Action

Barrel Length

Capacity

Order No. 5716

*Includes 1 in chamber.



Sinead

CONTRACT # DAAA21-87-C-0086

GUN SERIAL #

C 6725219

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock		7/29/91	RW
600	Proof		7/29/91	RW
607	Check Headspace		7/29/91	RW
610	Dis-assemble Gun		7/29/91	RW
612	Magnaflux Barrel Action		7/30/91	KCD
	Magnaflux Bolt		7/30/91	KCD
615	Rollmark Caliber		7/30/91	CS
617	Drill and Tap Sight Holes		7/30/91	LB
618	Polish Barrel		7/31/91	WB
620	Apply Coatings (Barrel Action)		8/1/91	TJA
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

BARBER - M24 0010845					DATE	INIT
op. #	OP. NAME	READINGS				
625 cont.	F) Safety On Force					
	G) Safety Off Force					
	H) Trigger Pull Test & Retainability					
	I) Firing Pin Indent					
	J) Assemble Stock					
	K) Assemble Swivel Studs					
	L) Attach Front and Rear Sight Assemblies					
	M) Iron Sight Alignment					
	N) Detach Front & Rear Sights & place in numbered container					
	O) Attach Scope to Rifle					
	P) Detach & Attach Scope 20 Times					
640	Gallery Target & Test				8-2-91	DH
	A) Time				8-2-91	DH
	B) Malfunctions				8-2-91	DH
	C) Pierced Primers				8-2-91	DH
	D) Optical Clarity of Scope				8-2-91	DH
645	Inspect for Live Ammo				8-2-91	DH
655	Final Inspection					
	A) Headspace					
	B) Trigger Pull					
	C) Function					
660	Pack					

NEW BARREL

BARBER - M24 0010846

RECEIVING AND ESTIMATING REPORT

CUST NO: 046771 C.O.D

COMMENTS
M-24 SNIPER

INITIAL JJM	CUSTOMER ORDER NO. 006253					
DATE RECEIVED 07/29/91	DATE OPENED 07/29/91	DATE CODE LI 2-88	SERIAL NUMBER C6225219	MODEL AND GRADE 700 7.62	NATO	ORDER R 91-14520
ACCESSORIES		W/STUDS		SCOPE BASE		

FROM:

CO D 2ND BN 1ST SPWAR TNG GP
C/O CPT M K STEPHENSON
FT BRAGG NC 28307
USA

SHIP TO:

CO D 2ND BN 1ST SPWAR TNG GP
C/O CPT M K STEPHENSON
FT BRAGG NC
USA 28307

ACCOUNT NUMBER	ACCOUNT NUMBER N/C	WRITE ☐	CLEAN/TEST	PROM. DATE	ESTIMATED	VIA UPS
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REPAIR CHARGE	TAX	INSURANCE	UPS	PARCEL POST	TOTAL
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GUN CONDITION:

☐ NEW☐ SLIGHTLY WORN☒ VERY WORN☐ MISUSED☐ MARRED

CUSTOMER'S REQUEST

MAIN FAULT

PARTS

REPAIRMAN	PROOF	CLEAN	TEST	TARGET	PATTERN
GALLERY TESTER	DATE	DATE	DATE	DATE	DATE

OFFICE COPY

RD5925 REV. 7/90

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0010846 10885

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6225219
2 Aug 1991

CENTROIDAL DISTANCES

Ø TO	1	.529755
1 TO	2	.439915
1 TO	3	.487948
1 TO	4	.763525
1 TO	5	.453591

$\frac{1}{.25}$ <----POA

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .2482
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0072
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .248304

THE AMR FOR THIS RIFLE IS: .997

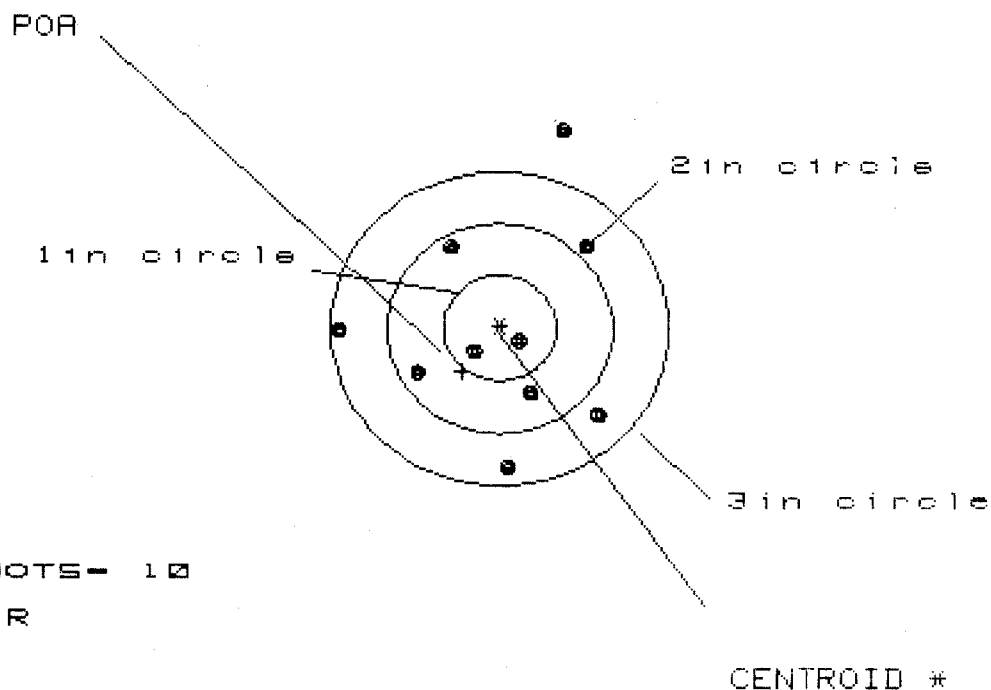
8/2/91
Repaired / New B&S
for Ft Briggs
JGH

2 Aug 1991

FILE:/PATTERNING/CENTERFIRE_PATT/C6225219

CENTERFIRE PATTERNS

1



OF SHOTS - 10

IN CIR

1in = 2

2in = 5

3in = 9

HS = 2.299

VS = 3.128

GS = 3.182

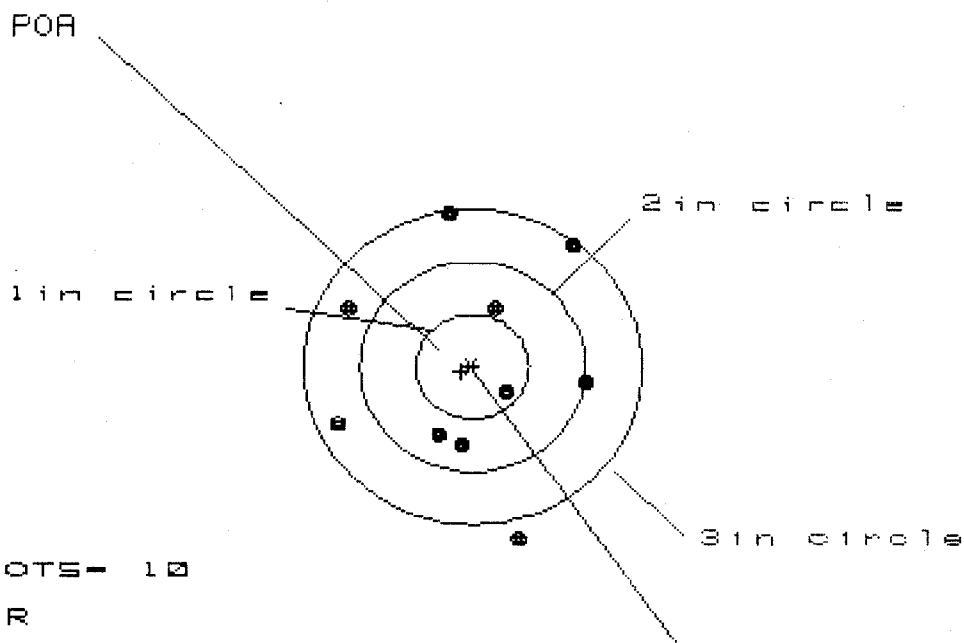
CENTROID *

PATTERN #	:	1	2	3
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.889	.958	.790
MINIMUM X	:	-1.410	-1.341	-.793
MAXIMUM Y	:	1.857	1.037	1.066
MINIMUM Y	:	-1.271	-1.065	-1.036
CENTROID X	:	.328	.259	.427
CENTROID Y	:	.416	.210	.181
POA TO CENTROID in.	:	.530	.333	.464
MIN RADIUS	:	.250	.164	.156
MEAN RADIUS	:	.996	.847	.770
MAX RADIUS	:	1.957	1.361	1.215
HORIZONTAL SPREAD	:	2.299	2.299	1.583
VERTICAL SPREAD	:	3.128	2.102	2.102
EXTREME SPREAD	:	3.182	2.445	2.177
NUMBER IN ONE INCH CIRCLE =	:	2		
NUMBER IN TWO INCH CIRCLE =	:	5		
NUMBER IN THREE INCH CIRCLE =	:	9		

2 Aug 1991

FILE:/PATTERNING/CENTERFIRE_PATT/C6225219

CENTERFIRE PATTERNS # 2



OF SHOTS- 10

IN CIR

1in = 1

2in = 5

3in = 8

HS= 2.120

VS= 3.146

GS= 3.206

CENTROID #

PATTERN #	:	2	9	8
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.965	1.012	.995
MINIMUM X	:	-1.155	-1.108	-1.125
MAXIMUM Y	:	1.504	1.321	1.100
MINIMUM Y	:	-1.643	-.933	-.768
CENTROID X	:	.098	.051	.068
CENTROID Y	:	.041	.223	.058
POA TO CENTROID in.	:	.106	.229	.089
MIN RADIUS	:	.328	.489	.362
MEAN RADIUS	:	1.052	.988	.917
MAX RADIUS	:	1.697	1.348	1.456
HORIZONTAL SPREAD	:	2.120	2.120	2.120
VERTICAL SPREAD	:	3.146	2.254	1.868
EXTREME SPREAD	:	3.206	2.630	2.630
NUMBER IN ONE INCH CIRCLE =	:	1		
NUMBER IN TWO INCH CIRCLE =	:	5		
NUMBER IN THREE INCH CIRCLE =	:	8		

2 Aug 1991

FILE:/PATTERNING/CENTERFIRE_PATT/06225213

CENTERFIRE PATTERNS # 3

POA

1in circle

2in circle

3in circle

OF SHOTS- 10

IN CIR

1in = 1

2in = 4

3in = 7

HS= 2.395

VS= 2.797

GS= 2.960

CENTROID *

PATTERN #	:	3	9	8
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.261	1.205	1.084
MINIMUM X	:	-1.134	-1.190	-1.310
MAXIMUM Y	:	1.283	1.115	.835
MINIMUM Y	:	-1.514	-.738	-.599
CENTROID X	:	.171	.227	.348
CENTROID Y	:	-.046	.122	-.017
POA TO CENTROID in.	:	.177	.257	.348
MIN RADIUS	:	.393	.482	.428
MEAN RADIUS	:	1.036	.982	.892
MAX RADIUS	:	1.595	1.476	1.369
HORIZONTAL SPREAD	:	2.395	2.395	2.395
VERTICAL SPREAD	:	2.797	1.853	1.434
EXTREME SPREAD	:	2.960	2.604	2.466
NUMBER IN ONE INCH CIRCLE =	:	1		
NUMBER IN TWO INCH CIRCLE =	:	4		
NUMBER IN THREE INCH CIRCLE =	:	7		

2 Aug 1991

FILE:/PATTERNING/CENTERFIRE_PATT/C6225219

CENTERFIRE PATTERNS

4

POA

1 in circle

2 in circle

3 in circle

CENTROID *

OF SHOTS - 10

IN CIR

1 in = 2

2 in = 4

3 in = 8

HS = 1.839

VS = 3.533

GS = 3.582

PATTERN #	:	4		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.014	.965	.978
MINIMUM X	:	-.824	-.874	-.861
MAXIMUM Y	:	1.847	1.472	1.287
MINIMUM Y	:	-1.686	-1.481	-1.307
CENTROID X	:	.245	.295	.282
CENTROID Y	:	-.343	-.548	-.363
POA TO CENTROID in.	:	.422	.622	.460
MIN RADIUS	:	.190	.063	.150
MEAN RADIUS	:	1.052	.930	.860
MAX RADIUS	:	1.899	1.488	1.322
HORIZONTAL SPREAD	:	1.839	1.839	1.839
VERTICAL SPREAD	:	3.533	2.953	2.594
EXTREME SPREAD	:	3.582	2.970	2.625
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		4	
NUMBER IN THREE INCH CIRCLE	=		8	

2 Aug 1991

FILE:/PATTERNING/CENTERFIRE_PATT/C6225219

CENTERFIRE PATTERNS # 5

POA

1 in circle

2 in circle

3 in circle

CENTROID *

OF SHOTS- 10

IN CIR

1 in = 3

2 in = 7

3 in = 9

HS= 2.152

VS= 1.935

GS= 2.755

PATTERN #	:	5		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.254	1.381	.872
MINIMUM X	:	-.898	-.771	-.599
MAXIMUM Y	:	.940	.829	.751
MINIMUM Y	:	-.995	-.624	-.594
CENTROID X	:	.399	.272	.100
CENTROID Y	:	-.032	.079	.157
POA TO CENTROID in.	:	.400	.284	.186
MIN RADIUS	:	.356	.193	.119
MEAN RADIUS	:	.849	.742	.604
MAX RADIUS	:	1.510	1.515	1.004
HORIZONTAL SPREAD	:	2.152	2.152	1.471
VERTICAL SPREAD	:	1.935	1.453	1.345
EXTREME SPREAD	:	2.755	2.537	1.831
NUMBER IN ONE INCH CIRCLE	=		3	
NUMBER IN TWO INCH CIRCLE	=		7	
NUMBER IN THREE INCH CIRCLE	=		9	

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6225379
2 Aug 1991

CENTROIDAL DISTANCES

0 TO	1	.337818
1 TO	2	.427856
1 TO	3	.752942
1 TO	4	.105437
1 TO	5	.356901

$\sum_{i=1}^n x_i$ <----POA

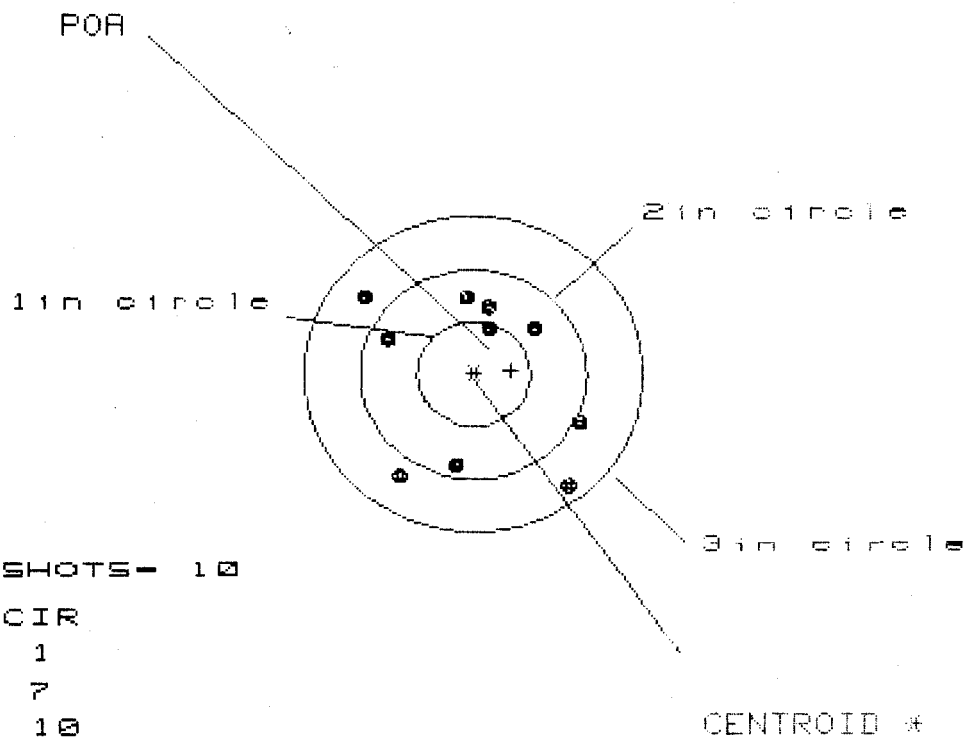
THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.1666
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .028
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .168937
THE AMR FOR THIS RIFLE IS: .9314

8/2/91
Repaired / New test
for J. Brown
J. H. Kier

2 Aug 1991

FILE:/PATTERNING/CENTERFIRE_PATT/C6225379

CENTERFIRE PATTERNS # 1



OF SHOTS- 10

IN CIR

1in - 1

2in - 7

3in = 10

HS= 1.836

VS= 1.889

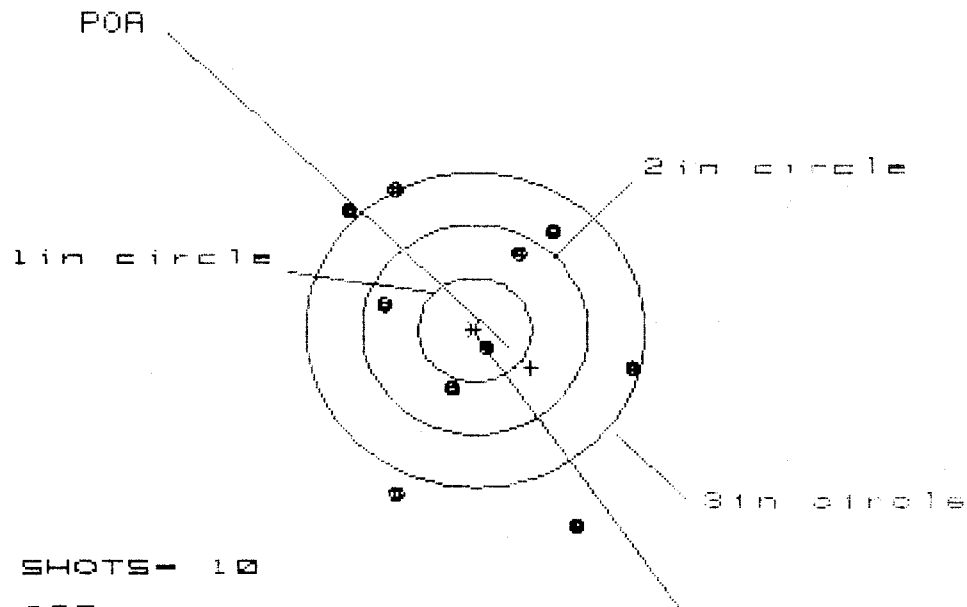
GS= 2.587

PATTERN #	:	1		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.887	.978	.871
MINIMUM X	:	-.949	-.858	-.746
MAXIMUM Y	:	.784	.661	.652
MINIMUM Y	:	-1.105	-1.075	-.992
CENTROID X	:	-.336	-.427	-.320
CENTROID Y	:	-.035	.088	.005
POA TO CENTROID in.	:	.338	.436	.320
MIN RADIUS	:	.457	.388	.414
MEAN RADIUS	:	.900	.820	.790
MAX RADIUS	:	1.375	1.219	1.204
HORIZONTAL SPREAD	:	1.836	1.836	1.617
VERTICAL SPREAD	:	1.889	1.736	1.644
EXTREME SPREAD	:	2.587	2.212	1.892
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		7	
NUMBER IN THREE INCH CIRCLE	=		10	

2 Aug 1991

FILE:/PATTERNING/CENTERFIRE_PATT/C6225379

CENTERFIRE PATTERNS # 2



OF SHOTS - 10

IN CIR

1in = 1

2in = 4

3in = 7

HS = 2.498

VS = 3.123

GS = 3.575

CENTROID +

PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.404	1.502	1.421
MINIMUM X	:	-1.094	-0.996	-1.078
MAXIMUM Y	:	1.309	1.108	.892
MINIMUM Y	:	-1.814	-1.724	-.947
CENTROID X	:	-.495	-.593	-.511
CENTROID Y	:	.362	.563	.779
POA TO CENTROID in.	:	.614	.818	.932
MIN RADIUS	:	.212	.432	.559
MEAN RADIUS	:	1.192	1.094	.988
MAX RADIUS	:	2.014	1.842	1.634
HORIZONTAL SPREAD	:	2.498	2.498	2.498
VERTICAL SPREAD	:	3.123	2.832	1.839
EXTREME SPREAD	:	3.575	2.946	2.946
NUMBER IN ONE INCH CIRCLE =			1	
NUMBER IN TWO INCH CIRCLE =			4	
NUMBER IN THREE INCH CIRCLE =			7	

2 Aug 1991

FILE:/PATTERNING/CENTERFIRE_PATT/06225373

CENTERFIRE PATTERNS

3

POA

1in circle

2in circle

3in circle

CENTROID *

OF SHOTS- 10

IN CIR

1in = 2

2in = 8

3in = 9

HS= 1.341

VS= 2.691

GS= 2.797

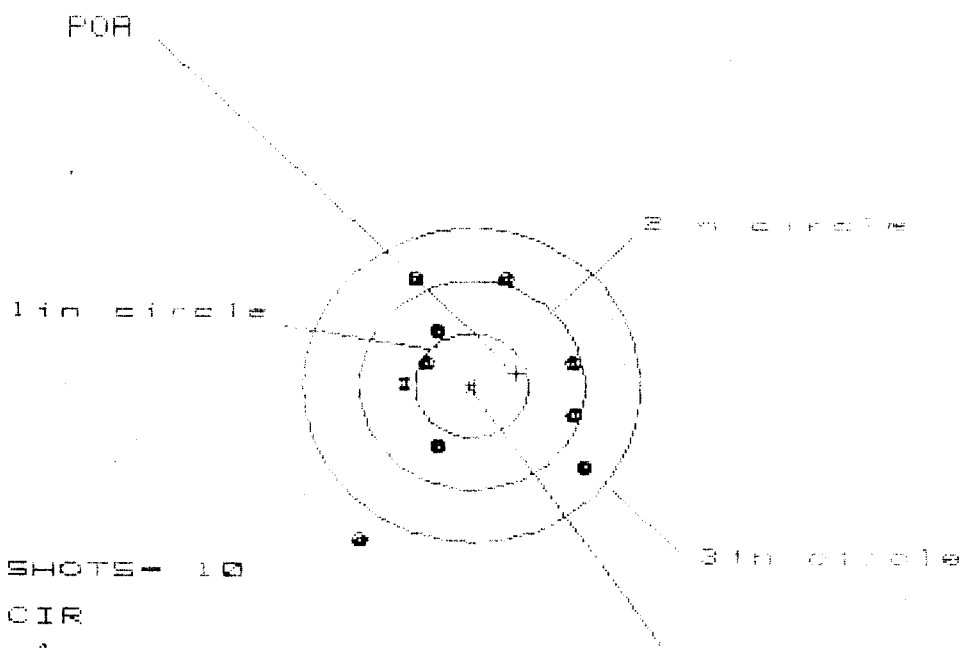
PATTERN #	:	3		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.674	.600	.603
MINIMUM X	:	-.667	-.440	-.437
MAXIMUM Y	:	1.529	.807	.683
MINIMUM Y	:	-1.162	-.992	-.630
CENTROID X	:	.404	.478	.475
CENTROID Y	:	-.174	-.344	-.220
POA TO CENTROID in.	:	.440	.589	.524
MIN RADIUS	:	.202	.157	.122
MEAN RADIUS	:	.720	.600	.540
MAX RADIUS	:	1.668	.992	.694
HORIZONTAL SPREAD	:	1.341	1.040	1.040
VERTICAL SPREAD	:	2.691	1.799	1.373
EXTREME SPREAD	:	2.797	1.802	1.379
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		8	
NUMBER IN THREE INCH CIRCLE	=		9	

2 Aug 1991

FILE: /PATTERNING/CENTERFIRE_PATT/06225375

CENTERFIRE PATTERNS

4



OF SHOTS - 10

IN CIR

1 in - 1

2 in - 6

3 in - 9

HS - 1.991

VS - 2.549

GS - 2.861

CENTROID *

PATTERN #	4
SHOTS (BEST OF)	10
MAXIMUM X	1.970
MINIMUM X	-1.021
MAXIMUM Y	1.060
MINIMUM Y	-1.489
CENTROID X	-0.397
CENTROID Y	-0.121
POA TO CENTROID in.	.415
MIN RADIUS	.470
MEAN RADIUS	.951
MAX RADIUS	1.806
HORIZONTAL SPREAD	1.991
VERTICAL SPREAD	2.549
EXTREME SPREAD	2.861
NUMBER IN ONE INCH CIRCLE =	1
NUMBER IN TWO INCH CIRCLE =	6
NUMBER IN THREE INCH CIRCLE =	9

2 Aug 1991

FILE: PATTERNING/CENTERFIRE_PATT/C625373

CENTERFIRE PATTERNS # 5

POA

1 in circle

2 in circle

3 in circle

CENTROID +

OF SHOTS- 10

IN CIR

1 in = 2

2 in = 5

3 in = 8

HS= 2.792

VS= 2.177

GS= 2.992

PATTERN #

5

SHOTS (BEST OF)

10

9

8

MAXIMUM X

1.004

.953

.955

MINIMUM X

-1.715

-1.989

-1.759

MAXIMUM Y

.931

.928

.859

MINIMUM Y

-1.346

-1.349

-1.598

CENTROID X

-.009

.134

.091

CENTROID Y

.100

.111

.280

POA TO CENTROID in.

.104

.215

.294

MIN RADIUS

.240

.261

.112

MEAN RADIUS

.504

.773

.659

MAX RADIUS

1.737

1.542

1.123

HORIZONTAL SPREAD

2.792

1.751

1.751

VERTICAL SPREAD

2.177

2.177

1.247

EXTREME SPREAD

2.932

2.723

2.150

NUMBER IN ONE INCH CIRCLE =

2

6

8

NUMBER IN TWO INCH CIRCLE =

6

8

8

NUMBER IN THREE INCH CIRCLE =

8

8

8

BARBER - M24 ~~0046839~~ **M2400010898**

M-24

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6225219

OPERATION		DATE	INT
#	NAME		
575-580	ASSEMBLY	2/1	FB
600	PROOF	2/2/88 KLV	
615	MAGNAFLUX BARREL	2/18/88 PJC	
	MAGNAFLUX BOLT	2/25/88 PJC	
620	COATING	3/21/88 TJA	
625-630	FINAL ASSEMBLY		
635	TEST		
640	TARGET		
	FIRING PIN INDENT		
660	PACK		

M-24

CONTRACT # DAAA21-87-C-0086

GUN SERIAL #

C6225219

OP.#	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill & Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coatings (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly		9/7/88	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		9/7/88	RW
	C) Inspect Ejector Hole for Chamfer		9/7/88	RW

OVER

C 6225219

OP.#		READINGS	DATE	INITIAL
625 cont.	D) Oil Firing Pin Ass'y		9/7/88	RW
	E) Adjust Trigger Pull to Min. Setting and Stake		7 Sept 88	RS
	F) Safety on Force	6 6 6	7 Sept 88	RS
	G) Safety off Force	3 3 3	7 Sept 88	RS
	H) Trigger Pull Test & Retainability		7 Sept 88	RS
	I) Firing Pin Indent	.0215 .032 .032	7 Sept 88	RS
	J) Assemble Stock		9/21/88	RW
	K) Assemble Swivel Studs		10-12-88	RS
	L) Attach Front & Rear Sight Assemblies		9/21/88	RW
	M) Iron Sight Alignment		9/21/88	RW
	N) Detach Front & Rear Sights & place in numbered container		9/21/88	RW
	O) Attach Scope to Rifle		10/3/88	RW
	P) Detach & Attach Scope 20 times		10/4/88	RS
640	Gallery Target & Test	45 R 110 L	10/5/88	DH
	A) Optical Clarity of Scope		10/8/88	DH
645	Inspect for Live Ammo		10/8/88	DH
655	Final Inspection			
	A) Headspace		10-12-88	RS
	B) Trigger Pull		10-12-88	RS
	C) Function		10-12-88	RS
660	Pack		10-20-88	RS

C6225219

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6225219

DATE 7 Sept. 88

TESTER B.S.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.62	2.62	2.90	2.84	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.61	2.61	2.78	2.89	
PULL #3	2.67	2.58	2.83	2.94	
PULL #4	2.62	2.61	2.84	2.91	
PULL #5	2.66	2.62	2.80	2.92	
TOTAL	13.18	13.04	14.15	14.50	
AVG.	2.636	2.608	2.83	2.90	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.09	3.09		
PULL #2	3.14	3.14		
PULL #3	3.13	3.11		
PULL #4	3.13	3.14		
PULL #5	3.13	3.12		
TOTAL	15.62	15.60		
AVG.	3.124	3.12		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.20	4.22		4.18
PULL #2	4.18	4.20		4.25
PULL #3	4.21	4.14		4.20
PULL #4	4.19	4.31		4.18
PULL #5	4.20	4.24		4.24
TOTAL	20.98	21.11		21.05
AVG.	4.196	4.222		4.21

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # 06225219

CENTROIDAL DISTANCES

0 TO	1	.210623
1 TO	2	.113358
1 TO	3	1.26214
1 TO	4	1.16199
1 TO	5	.209805

$\bar{x}_e$ <----POR

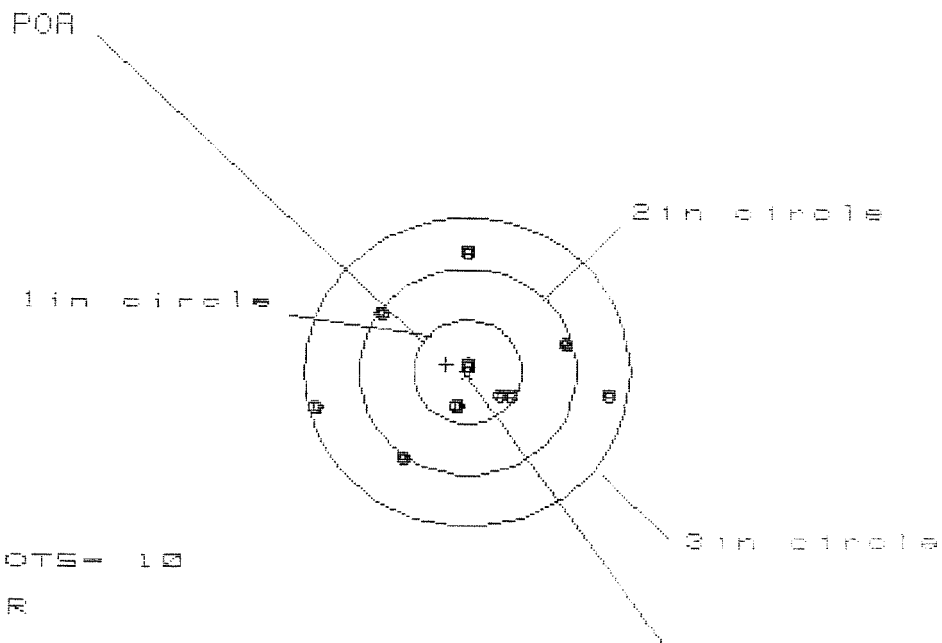
3 4

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .135
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.4944
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .5125
THE AMR FOR THIS RIFLE IS: .9552

11 Oct 1988

FILE:/PATTERNING/CENTERFIRE_PATT/08225213

CENTERFIRE PATTERNS # 1



OF SHOTS- 10

IN CIR

1 in = 4

2 in = 7

3 in = 10

HS= 2.671

VS= 1.992

GS= 2.672

CENTROID #

PATTERN #	1	2	3
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.277	1.122	.850
MINIMUM X	-1.394	-.909	-.769
MAXIMUM Y	1.190	1.157	1.126
MINIMUM Y	-.802	-.835	-.866
CENTROID X	.199	.354	.214
CENTROID Y	-.069	-.036	-.005
POA TO CENTROID in.	.211	.356	.214
MIN RADIUS	.099	.175	.041
MEAN RADIUS	.802	.724	.664
MAX RADIUS	1.426	1.163	1.126
HORIZONTAL SPREAD	2.671	2.031	1.619
VERTICAL SPREAD	1.992	1.992	1.992
EXTREME SPREAD	2.672	2.172	2.088
NUMBER IN ONE INCH CIRCLE =	4		
NUMBER IN TWO INCH CIRCLE =	7		
NUMBER IN THREE INCH CIRCLE =	10		

11 Oct 1988

FILE:/PATTERNING/CENTERFIRE_PATT/08223213

CENTERFIRE PATTERNS # 2

POA

1in circle

2in circle

3in circle

CENTROID *

OF SHOTS= 10

IN CIR

1in = 1

2in = 5

3in = 7

HS= 1.678

VS= 4.178

GS= 4.177

PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.719	.689	.680
MINIMUM X	:	-.959	-.989	-.998
MAXIMUM Y	:	1.724	1.452	.921
MINIMUM Y	:	-2.446	-1.454	-1.272
CENTROID X	:	.312	.342	.351
CENTROID Y	:	-.078	.194	.013
POA TO CENTROID in.	:	.321	.393	.351
MIN RADIUS	:	.109	.275	.108
MEAN RADIUS	:	1.024	.834	.741
MAX RADIUS	:	2.462	1.759	1.617
HORIZONTAL SPREAD	:	1.678	1.678	1.678
VERTICAL SPREAD	:	4.178	2.906	2.194
EXTREME SPREAD	:	4.177	3.048	2.327
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		6	
NUMBER IN THREE INCH CIRCLE	=		7	

11 Oct 1988

FILE:/PATTERNING/CENTERFIRE_PATT/08225219

CENTERFIRE PATTERNS # 3

POA

1in circle

2in circle

3in circle

OF SHOTS - 10

IN CIR

1in = 1

2in = 7

3in = 9

HS= 2.421

VS= 2.022

GS= 2.436

CENTROID *

PATTERN #	:	3		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.566	.914	.749
MINIMUM X	:	-.856	-.682	-.567
MAXIMUM Y	:	1.006	1.007	.880
MINIMUM Y	:	-1.016	-1.015	-1.059
CENTROID X	:	-.332	-.505	-.620
CENTROID Y	:	-1.214	-1.215	-1.098
POA TO CENTROID in.	:	1.259	1.316	1.252
MIN RADIUS	:	.380	.331	.468
MEAN RADIUS	:	.915	.814	.719
MAX RADIUS	:	1.566	1.367	1.176
HORIZONTAL SPREAD	:	2.421	1.596	1.316
VERTICAL SPREAD	:	2.022	2.022	1.939
EXTREME SPREAD	:	2.436	2.261	2.001
NUMBER IN ONE INCH CIRCLE =			1	
NUMBER IN TWO INCH CIRCLE =			7	
NUMBER IN THREE INCH CIRCLE =			9	

11 Oct 1988

FILE:/PATTERNING/CENTERFIRE_PATT/06285219

CENTERFIRE PATTERNS # 4

POA

1in circle

2in circle

3in circle

OF SHOTS = 10

IN CIR

1in = 3

2in = 6

3in = 9

HS = 1.881

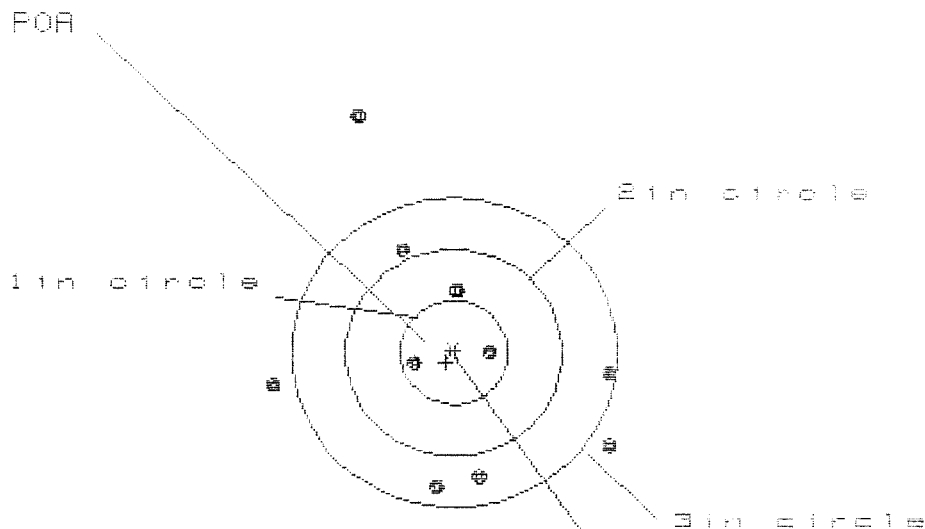
VS = 2.575

GS = 2.732

CENTROID #

PATTERN #	:	4		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.038	1.036	1.147
MINIMUM X	:	-.844	-.845	-.734
MAXIMUM Y	:	.844	.651	.283
MINIMUM Y	:	-1.731	-.860	-.778
CENTROID X	:	.424	.425	.314
CENTROID Y	:	-1.289	-1.016	-1.098
POA TO CENTROID in.	:	1.281	1.102	1.141
MIN RADIUS	:	.228	.138	.150
MEAN RADIUS	:	.816	.683	.604
MAX RADIUS	:	1.732	1.206	1.148
HORIZONTAL SPREAD	:	1.881	1.881	1.881
VERTICAL SPREAD	:	2.575	1.511	1.061
EXTREME SPREAD	:	2.732	2.304	2.054
NUMBER IN ONE INCH CIRCLE	=	3		
NUMBER IN TWO INCH CIRCLE	=	6		
NUMBER IN THREE INCH CIRCLE	=	9		

CENTERFIRE PATTERNS # 5



OF SHOTS- 10

IN CIR

1 in = 2

2 in = 3

3 in = 7

HS= 3.102

VS= 3.620

GS= 3.923

PATTERN #	:	5		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.449	1.350	1.460
MINIMUM X	:	-1.653	-1.752	-1.583
MAXIMUM Y	:	2.283	1.247	1.171
MINIMUM Y	:	-1.337	-1.083	-1.159
CENTROID X	:	.072	.171	.002
CENTROID Y	:	.098	-.156	-.080
POA TO CENTROID in.	:	.121	.231	.080
MIN RADIUS	:	.362	.400	.274
MEAN RADIUS	:	1.219	1.072	1.004
MAX RADIUS	:	2.453	1.752	1.585
HORIZONTAL SPREAD	:	3.102	3.102	3.043
VERTICAL SPREAD	:	3.620	2.330	2.330
EXTREME SPREAD	:	3.923	3.160	3.045
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		3	
NUMBER IN THREE INCH CIRCLE	=		7	

BARBER - M24 0010871

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6225219
4 Mar 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0728
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .069
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .100304

THE AMR FOR THIS RIFLE IS: .922

CENTROIDAL DISTANCES

0	TO	1	.570856
1	TO	2	.392628
1	TO	3	.71868
1	TO	4	.828937
1	TO	5	.474558

1
5
+
4 3 <----POA

BARBER - M24 0010872

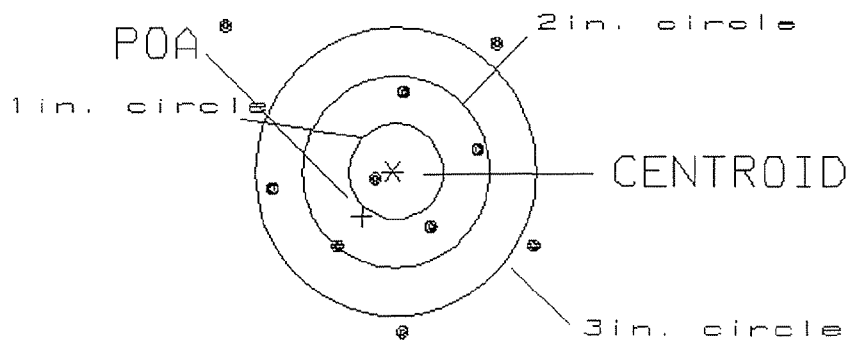
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 0 1 0
POA TO CENTROID: .571
MIN RADIUS : .187
MEAN RADIUS : 1.234
MAX RADIUS : 2.404
CENTROID X : .324
CENTROID Y : .470

4 Mar 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6225219

CENTERFIRE PATTERN # 1

OF SHOTS= 10

IN CIRCLE

HS= 3.36

1

VS= 3.14

4

GS= 4.04

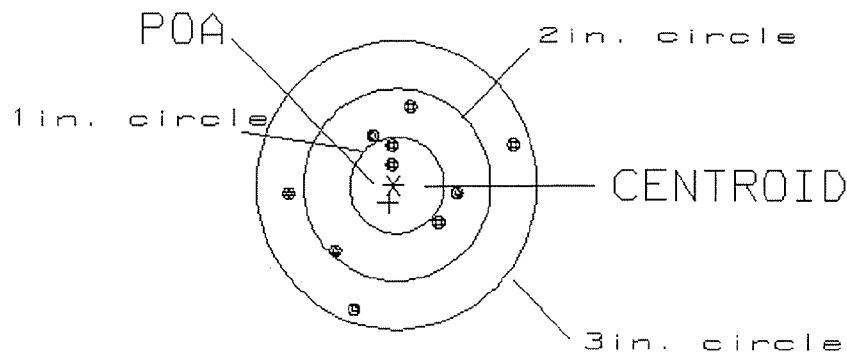
6

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .192
 MIN RADIUS : .255
 MEAN RADIUS : .800
 MAX RADIUS : 1.339
 CENTROID X : .055
 CENTROID Y : .184

4 Mar 1997

FILE:/Hphasic/Accuracy/Patterning/Centerfire_Patt/C6225219

CENTERFIRE PATTERN # 2



OF SHOTS= 10

IN CIRCLE

HS= 2.35

2

VS= 2.12

7

GS= 2.39

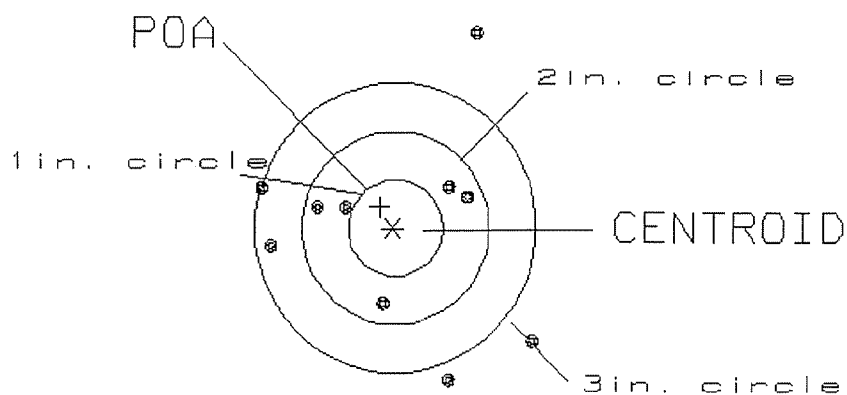
10

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .256
 MIN RADIUS : .607
 MEAN RADIUS : 1.252
 MAX RADIUS : 2.255
 CENTROID X : .132
 CENTROID Y : -.220

4 Mar 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6225219

CENTERFIRE PATTERN # 3



OF SHOTS= 10

IN CIRCLE

HS= 2.97

0

VS= 3.60

5

GS= 3.61

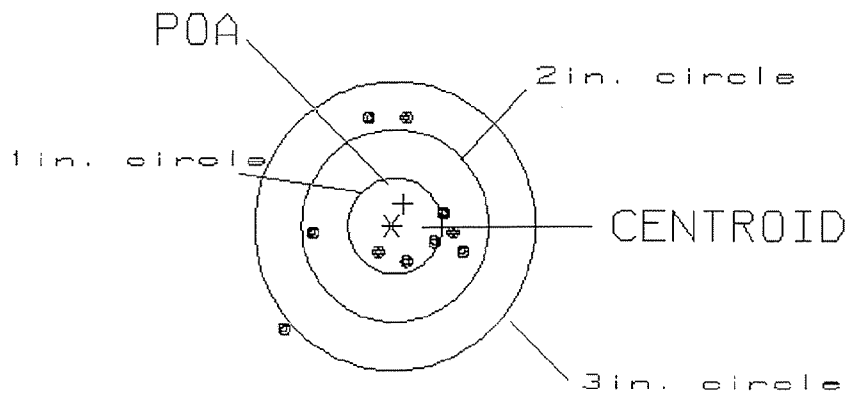
6

PATTERN #: 4
 POA TO CENTROID: .259
 MIN RADIUS : .337
 MEAN RADIUS : .786
 MAX RADIUS : 1.620
 CENTROID X : -.120
 CENTROID Y : -.230

4 Mar 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6225219

CENTERFIRE PATTERN # 4



OF SHOTS= 10

IN CIRCLE

HS= 1.97
 VS= 2.19
 GS= 2.55

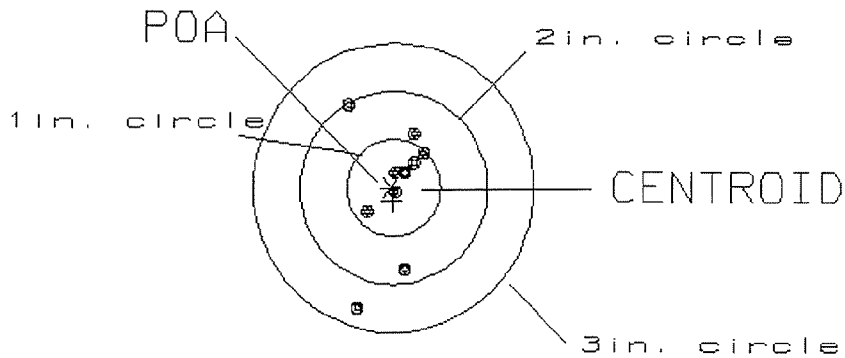
3
 7
 9

PATTERN #: C 5 L
POA TO CENTROID: .142
MIN RADIUS : .039
MEAN RADIUS : .538
MAX RADIUS : 1.301
CENTROID X : -.018
CENTROID Y : .141

4 Mar 1997

FILE:/Hphasic/Accuracy/Patterning/Centerfire_Patt/C6225219

CENTERFIRE PATTERN # 5



OF SHOTS= 10

IN CIRCLE

HS= .82

6

VS= 2.10

9

GS= 2.11

10

RECEIVING AND ESTIMATING REPORT

COMMENTS

ORDER

R 95-08701

CUSTOMER ORDER NO.

M-24 SNIPER

JJM

9751

DATE RECEIVED

03/14/95

DATE OPENED

03/14/95

DATE CODE

SERIAL NUMBER

C6225219

NEW SERIAL NUMBER

MODEL AND GRADE

700 7.62

NATO

ACCESSORIES

W/STUDS

SCOPE BASE

FROM:

DEPARTMENT OF THE ARMY
COMMANDER
D CO 2ND BN 1ST SWTG
FORT BRAGG

NC 28307

SHIP TO:

DEPARTMENT OF THE ARMY
COMMANDER
D CO 2ND BN 1ST SWTG
FORT BRAGG

NC
28307

CUST NO: 092876 C.O.D.L

ACCOUNT NUMBER

ACCOUNT NUMBER N/C

WRITE ☐

PROM. DATE

ESTIMATED

VIA

DOOR

GUN CONDITION

- ☐ NEW
☐ LIGHTLY WORN
☐ WORN
☐ VERY WORN
☐ UNREPAIRABLE
☐ MARRED

REPAIR CHARGE

EXCISE

TAX

INSURANCE

UPS

PARCEL POST

TOTAL

CUSTOMER CONCERN

AMMO

FUNCTION

FINISH

ACCURACY

FIT

INSPECT

CYCLE

A1

B1

TRIGGER GROUP

B2

BOLT ASSY.

B3

BARREL ASSY.

New Barrel

D1

REC. ASSY.

B5

D2

WOOD

C1

D3

METAL

C2

E5

F5

MAIN FAULT

PARTS

COMMENTS

Barrel 96003 Repowder Coat Trigger Guard
Front Sight Mounting Base 96011 Assy.
Rear Sight Mounting Base 96016 ReZinc Scope Base & Swivel
Studs

REPAIRMAN

PROOF

CLEAN

TEST

TARGET

PATTERN

GALLERY TESTER

DATE

DATE

DATE

DATE

DATE

OFFICE COPY

RD6925 REV. 1/94

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 064689910916

PAYMENT:

Mastercard / Visa (circle one)

Card #:

Exp. Date:

Signature

RETURN:

☐ Clark Street Entrance☐ Via US Mail or UPS

(PLEASE PRINT CLEARLY)

FIREARMS DELIVERED TO PLANT

FILE N? 009751DATE 3/13/95

CUSTOMER NAME:

US ARMY

REMINGTON EMPLOYEE:

YES ☐ NO ☒

EMPLOYEE #

DEPT. #

ADDRESS:

D.C. 2nd Ave. 1st SWTCFt Bragg AK

ZIP:

28307

PHONE:

910 432-9037

FIREARM

MODEL:

M24

CHECK FOR AMMUNITION

GAUGE:

7.62

SERIAL #

06025219

CONDITION:

N/A

WOOD

GOOD

FAIR

POOR

FANCY

PLAIN

METAL

GOOD

FAIR

POOR

FANCY

PLAIN

BARREL

VT. RIB

PLAIN

DEER RSS

ACCESSORIES:

SCOPE: YES

NO

(BRAND NAME/POWER)

SLING: YES

NO

GUN CASE: YES

NO

(HARD - SOFT)

EXTRA BBL FOR GUN MENTIONED ABOVE:

OTHER (Note in this area items missing or added from orig. equipment)

scope - with base.

CUSTOMER REQUEST:

Reconciliation

SIGNATURE:

(Person delivering firearm to Plant)

DATE:

13 mar 95

SIGNATURE:

(Security Officer)

DATE:

3/13/95

SIGNATURE:

(Firearm picked up by)

DATE:

3-14-95

Arm Service Copy

Final Inspection

Sni: C 6225219

DATE REC'D: 3/14/95

DATE RET'D:

AUDITOR: AW

Item:

BARREL ASSY.

☒ BARREL☒ RECEIVER☒ FRONT SIGHT BLOCK☒ REAR SIGHT BLOCK☒ SCREWS☒ FINISH

SCOPE ASSY.

☐ SCOPE☐ SCOPE RINGS☐ MOUNTING SCREWS☐ MOUNTING BASE☐ SCREWS☐ FINISH☐ LOOSENESS☐ CLARITY

MISC.

☐ DD-250☐ BAR CODE☐ PACKAGING

Item:

STOCK ASSY.

☒ STOCK☒ SLING SWIVEL STUDS☒ ADJUSTABLE BUTT PLATE☒ LOCK NUTS☒ BARREL CLEARANCE☒ COLOR/FINISH

SYSTEMS CASE

☐ SCOPE CASE☐ IRON SIGHTS☐ DEPLOYMENT KIT

TRIGGER

☒ SAFETY OPERATION☒ SET

Comments:

CONTRACT # DAAA21-87-C-0086

New Barrel

GUN SERIAL # C6225219

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock		3/16/95	RW
600	Proof		3/16/95	RW
607	Check Headspace		3/16/95	RW
610	Dis-assemble Gun		3/16/95	RW
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly		3/31/95	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		3/31/95	RW
	C) Inspect Ejector Hole for Chamfer		3/31/95	RW
	D) Oil Firing Pin Ass'y		3/31/95	RW
	E) Adjust Trigger Pull to Min Setting and Stake			

op. #	BARBER - M24 0010881 OP. NAME	READINGS				DATE	INIT
625 cont.	F) Safety On Force						
	G) Safety Off Force						
	H) Trigger Pull Test & Retainability						
	I) Firing Pin Indent						
	J) Assemble Stock						
	K) Assemble Swivel Studs						
	L) Attach Front and Rear Sight Assemblies						
	M) Iron Sight Alignment						
	N) Detach Front & Rear Sights & place in numbered container						
	O) Attach Scope to Rifle						
	P) Detach & Attach Scope 20 Times						
640	Gallery Target & Test					4/1/95	RW
	A) Time						
	B) Malfunctions						
	C) Pierced Primers						
	D) Optical Clarity of Scope						
645	Inspect for Live Ammo					4/1/95	RW
655	Final Inspection						
	A) Headspace					4/3/95	RW
	B) Trigger Pull						
	C) Function					4/3/95	RW
660	Pack						

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # 06225219
22 May 1995

CENTROIDAL DISTANCES

0 TO	1	.577811
1 TO	2	.776693
1 TO	3	.494616
1 TO	4	.32596
1 TO	5	.542242

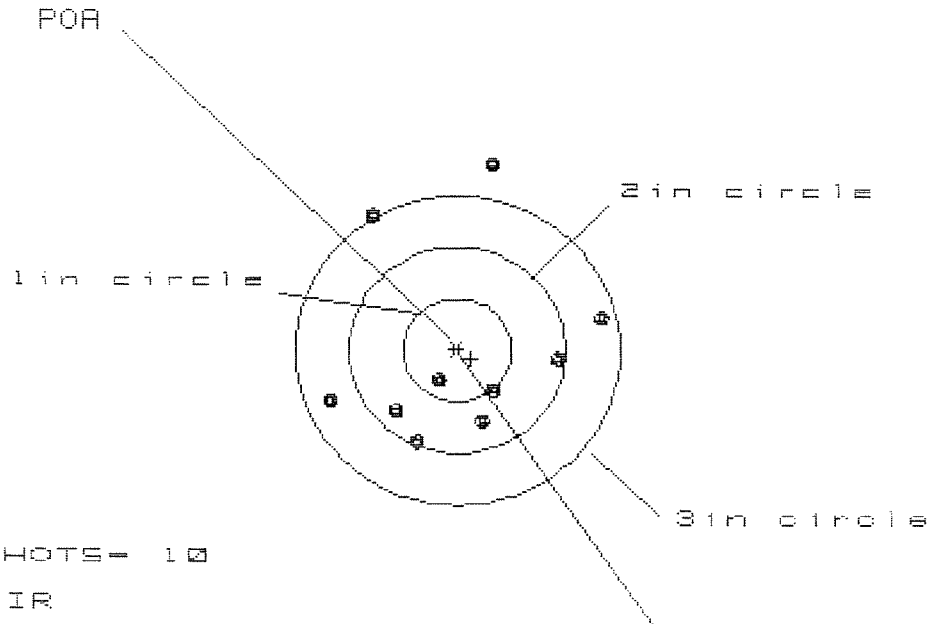
$\frac{5}{14}$ (----POB

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.0986
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.1736
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .199647
THE AMR FOR THIS RIFLE IS: 1.068

22 May 1995

FILE:/PATTERNING/CENTERFIRE_PATT/C6225219

CENTERFIRE PATTERNS # 5



OF SHOTS= 10

IN CIR

1 in = 1

2 in = 6

3 in = 9

HS= 2.487

VS= 2.742

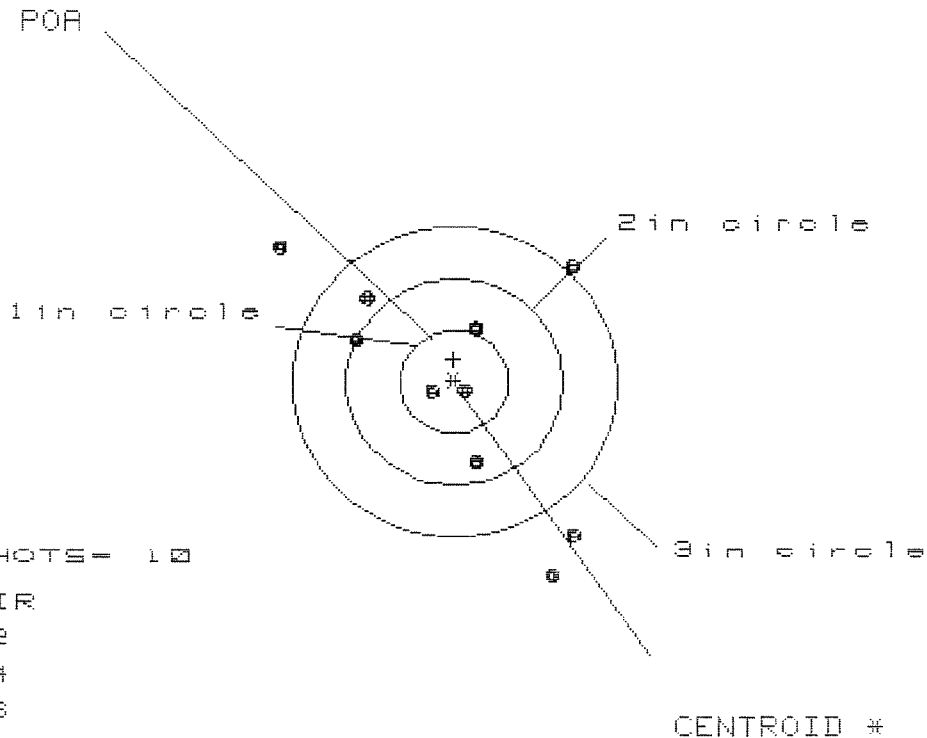
GS= 2.854

PATTERN #	:	5		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.292	1.334	1.243
MINIMUM X	:	-1.195	-1.153	-1.244
MAXIMUM Y	:	1.855	1.472	.681
MINIMUM Y	:	-.887	-.681	-.497
CENTROID X	:	-.126	-.168	-.077
CENTROID Y	:	.086	-.120	-.304
POA TO CENTROID in.	:	.153	.206	.314
MIN RADIUS	:	.391	.213	.276
MEAN RADIUS	:	1.029	.865	.722
MAX RADIUS	:	1.893	1.641	1.418
HORIZONTAL SPREAD	:	2.487	2.487	2.487
VERTICAL SPREAD	:	2.742	2.153	1.178
EXTREME SPREAD	:	2.854	2.598	2.598
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		6	
NUMBER IN THREE INCH CIRCLE	=		9	

22 May 1995

FILE:/PATTERNING/CENTERFIRE_PATT/06225219

CENTERFIRE PATTERNS # 3



OF SHOTS= 10

IN CIR

1in = 2

2in = 4

3in = 6

HS= 2.724

VS= 3.170

GS= 4.045

CENTROID *

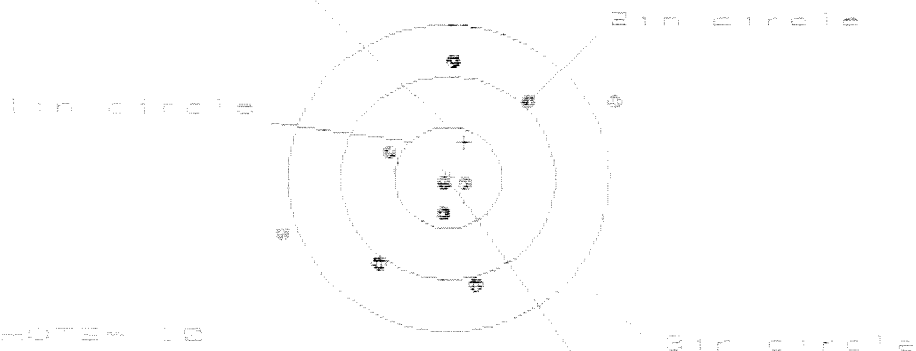
PATTERN #	:	3	9	8
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.123	.945	1.037
MINIMUM X	:	-1.601	-1.119	-1.027
MAXIMUM Y	:	1.333	1.305	1.094
MINIMUM Y	:	-1.837	-1.689	-1.541
CENTROID X	:	.007	.185	.093
CENTROID Y	:	-.218	-.366	-.155
POA TO CENTROID in.	:	.218	.410	.181
MIN RADIUS	:	.161	.072	.177
MEAN RADIUS	:	1.147	1.052	.924
MAX RADIUS	:	2.083	1.841	1.825
HORIZONTAL SPREAD	:	2.724	2.064	2.064
VERTICAL SPREAD	:	3.170	2.994	2.635
EXTREME SPREAD	:	4.045	3.122	2.920
NUMBER IN ONE INCH CIRCLE	=	2		
NUMBER IN TWO INCH CIRCLE	=	4		
NUMBER IN THREE INCH CIRCLE	=	6		

22 May 1995

FILE: /PATTERNING/CENTERFIRE_PATT/06225219

CENTERFIRE PATTERNS # 4

FOR



OF SHOTS = 10

IN CIR

1 in = 3

2 in = 4

3 in = 8

MEAN = 2.089

SE = 2.170

SD = 2.368

CENTROID #

TERM

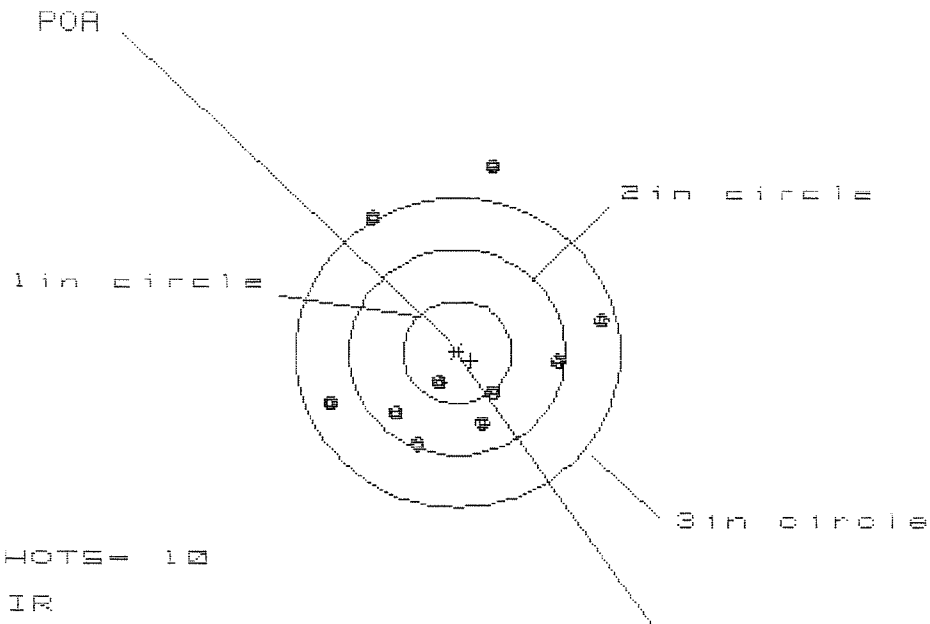
4

SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.555	.952	.781
MINIMUM X	-1.534	-1.361	-.621
MEAN X	1.109	1.195	1.135
MINIMUM Y	-1.062	-.375	-1.035
CENTROID X	-.150	-.323	-.152
CENTROID Y	-.354	-.440	-.380
FOR TO CENTROID in.	.384	.545	.409
MIN RADIUS	.075	.168	.048
MEAN RADIUS	.886	.741	.680
MAX RADIUS	1.738	1.443	1.138
HORIZONTAL SPREAD	3.089	2.313	1.402
VERTICAL SPREAD	2.170	2.170	2.170
EXTREME SPREAD	3.368	2.686	2.176
NUMBER IN ONE INCH CIRCLE =		3	
NUMBER IN TWO INCH CIRCLE =		4	
NUMBER IN THREE INCH CIRCLE =		8	

22 May 1995

FILE:/PATTERNING/CENTERFIRE_PATT/08225219

CENTERFIRE PATTERNS # 5



OF SHOTS = 10

IN CIR

1 in = 1

2 in = 5

3 in = 9

HS = 2.487

VS = 2.742

GS = 2.854

CENTROID #

PATTERN #	5
SHOTS (BEST OF)	10
MAXIMUM X	1.292
MINIMUM X	-1.195
MAXIMUM Y	1.855
MINIMUM Y	-0.887
CENTROID X	-0.126
CENTROID Y	0.086
POR TO CENTROID in.	0.153
MIN RADIUS	0.391
MEAN RADIUS	1.029
MAX RADIUS	1.893
HORIZONTAL SPREAD	2.487
VERTICAL SPREAD	2.742
EXTREME SPREAD	2.854
NUMBER IN ONE INCH CIRCLE =	1
NUMBER IN TWO INCH CIRCLE =	5
NUMBER IN THREE INCH CIRCLE =	9

BARBER - M24 9010887

COMMENTS

ORDER

R 97-01365

CUSTOMER ORDER NO.

SNIPER M-24

JIM 011785

DATE RECEIVED

DATE OPENED

DATE CODE

SERIAL NUMBER

NEW SERIAL NUMBER

MODEL AND GRADE

01/17/97

01/17/97

C6225219

700

7.62

NATO

ACCESSORIES

W/STUDS

SCOPE BASE

FROM:

SHIP TO:

DEPT OF THE ARMY

D CO 2ND BN 1ST SWTG (A)

FT BRAGG

NC 28307

DEPT OF THE ARMY

D CO 2ND BN 1ST SWTG (A)

FT BRAGG

NC

28307

CUST NO: 135960 C.O.D.

ACCOUNT NUMBER

ACCOUNT NUMBER N/C

WRITE

☐

PROM. DATE

ESTIMATED

VIA

DOOR

GUN CONDITION

☐ NEW

☐ LIGHTLY WORN

☐ WORN

☐ VERY WORN

☐ UNREPAIRABLE

☐ MARRED

REPAIR CHARGE

EXCISE

TAX

INSURANCE

UPS

PARCEL POST

TOTAL

CUSTOMER CONCERN

AMMO

FUNCTION

FINISH

ACCURACY

FIT

INSPECT

CYCLE

A1

F11

TRIGGER GROUP

B2

E1

F1

BOLT ASSY.

B3

E2

F2

BARREL ASSY.

B4

D1

E3

F3

REC. ASSY.

B5

D2

E4

F4

WOOD

C1

D3

E5

F5

METAL

C2

MAIN FAULT

W52 H097063 H542

PARTS

COMMENTS

Barrel - 96003
Bolt - 96005
Mag Box - 96013
Mag Spring - 15677
Front Sight Base - 96118
Rear Sight Base - 96119
Firing pin Assy - 96007

Repaired COAT Trigger Guard
ASSY.
ReZinc Scope Base

REPAIRMAN

PROOF

CLEAN

TEST

TARGET

PATTERN

RW

✓

✓

AC

AC

GALLERY TESTER

DATE

DATE

DATE

DATE

DATE

RW

1/20/97

2/25/97

2/26/97

2/26/97

OFFICE COPY

RD5925 REV. 11/66

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 9010887 10926

PAYMENT:

Mastercard / Visa (circle one)

Card #:

Exp. Date:

Signature

RETURN:

☐ Clark Street Entrance☐ Via US Mail or UPS

(PLEASE PRINT CLEARLY)

FIREARMS DELIVERED TO PLANTFILE **Nº 011785**DATE 1/16/97

CUSTOMER NAME:

FT. BRAGG N.C.

ADDRESS:

A-2-1ST SWTG (A)

ZIP:

28307

PHONE:

910 432 9771

FIREARM

MODEL: M-24

CHECK FOR AMMUNITION

GAUGE:

SERIAL #

C6225219

CONDITION:

WOOD

GOOD

FAIR

POOR

FANCY

PLAIN

METAL

GOOD

FAIR

POOR

FANCY

PLAIN

BARREL

VT. RIB

PLAIN

DEER RSS

ACCESSORIES:

SCOPE: YES NO

(BRAND NAME/POWER)

SLING: YES NO

GUN CASE: YES NO

(HARD - SOFT)

EXTRA BBL FOR GUN MENTIONED ABOVE:

OTHER (Note in this area items missing or added from orig. equipment)

CUSTOMER REQUEST:

ATTN: Fred MARTIN

SIGNATURE:

(Person delivering firearm to Plant)

DATE:

16 JAN 97

SIGNATURE:

(Security Officer)

DATE:

1/16/97

SIGNATURE:

(Firearm picked up by)

DATE:

Arm Service Copy

21 DAY TURN - AROUND

New Barrel, Bo/T

M-24

CONTRACT # DAAA09-92-C-0834

R&E NO.

SERIAL NO. *C6225219*

LOG IN DATE: / /

DATE

INIT.

INSPECT & VERIFY:

OP. #	OP. NAME
550	DIS-ASSEMBLE GUN
560 A	RE-BARREL AT CUSTOM SHOP
B	DRILL & TAP
C	POLISH
575	ASSEMBLE
600	PROOF
605	CHECK HEADSPACE
610	DIS-ASSEMBLE
612	MAGNAFLUX
615	ROLLMARK CALIBER
618	ROTO-BLAST
620	APPLY COATINGS
625 A	FINAL ASSEMBLY
B	TRIGGER PULL TEST
C	SAFETY ON FORCE
D	SAFETY OFF FORCE
E	FIRING PIN INDENT
640	TARGET
655	FINAL INSPECT
660	PACK
	QAR INSPECTION

1/20/97 RW
3/3/97 LW
2/26/97 Dr
3/3/97 RW

SHIP DATE

Final Inspection

S.N. C6225219

DATE REC'D: 1/17/97

DATE RET'D:

AUDITOR: RW

Item:

Barrel Assy.

☒ BARREL☒ RECEIVER☒ FRONT SIGHT BLOCK☒ REAR SIGHT BLOCK☒ SCREWS☒ FINISH

Scope Assy.

☐ Scope☐ Scope Rings☐ Mounting Screws☒ Mounting Base☐ Screws☐ Finish☐ Looseness☐ CLARITY

Misc.

☐ DD-250☐ BAR CODE☐ PACKAGING

Item:

Stock Assy.

☒ Stock☒ Sling Swivel Studs☒ ADJUSTABLE BUTT PLATE☒ LOCK NUTS☒ BARREL CLEARANCE☒ COLOR/FINISH

Systems Case

☐ Scope Case☐ Iron SIGHTS☐ Deployment Kit

Trigger

☒ SAFETY OPERATION☒ SET

Comments: _____