

C6225307

MODEL 700™ M24

Model 700 M24™

Action

Barrel Length

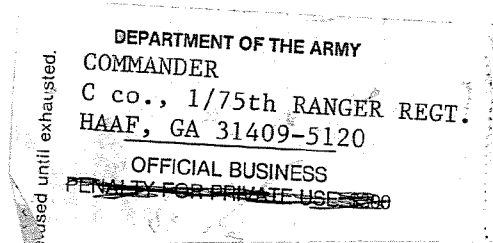
Capacity

Order No. 5716

* Includes 1 in chamber.

Remington

BARBER - M24 001249812477



U.S. GOVERNMENT PRINTING OFFICE 1991 290-735
USE TYPEWRITER OR BALL POINT PEN
PRESS HARD TO ASSURE LEGIBILITY ON ALL COPIES

DOC IDENT	ROUT ID	FSC	NIN	ADD	UNIT ISSUE	QUANTITY	REQ REQUISITIONER	DATE	SERIAL	SER NO	SUPPLEMENTARY ADDRESS	FUND	DISTRIB	PROJECT	PR CITY	REQ DEL DATE	ADV STAT																																																																
STOCK NUMBER						DOCUMENT NUMBER																																																																											
SEND TO:										REQUEST IS FROM:																																																																							
C co. 1/75 Rgr Regt.										Commander Anniston Army Depot UIC:W31G1Y																																																																							
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REQUEST FOR ISSUE OR TURN-IN (DA Pam 710-2-1)

DA FORM 278-1, APR 76

U.S. GOVERNMENT PRINTING OFFICE: 1991 298-735
USE TYPEWRITER OR BALL POINT PEN
PRESS HARD TO ASSURE LEGIBILITY ON ALL COPIES

PREVIOUS EDITION WILL BE USED

DOC IDENT		ROUT CMT		M A		FSC		NIN		ADD		UNIT OF ISSUE		QUANTITY		REQ/REQUISITIONER		DATE		SERIAL		SUPPLEMENTARY ADDRESS		FUND		DISTRIBUTION		PROJECT		REQ DEL DATE		ADV STAT																															
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Commander Anniston Army Depot UIC:W31G1Y																																C co. 1/75 Rgr Regt.																															
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EDITING DATA DOC IDENT 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 D6A AW9 S 1005-01-240-2136 EA 00001																FSC STOCK NUMBER NIN ADD UNIT OF ISSUE QUANTITY 1005-01-240-2136 EA 00001																																															
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SER#C6225307 7.62 M24 (SWS) R95387 REQ# W33GKF 3132-0100 3132-0100																																																															

REQUEST FOR ISSUE OR TURN-IN (DA Pam 710-2-1)

"USE TYPEWRITER OR PRINT FIRMLY ON HARD SURFACE WITH HARD PENCIL OR BALL POINT PEN"

MAINTENANCE REQUEST				PAGE	REQUIREMENTS CONTROL	CONTROL NUMBER
For use of this form, see DA PAM 738-750; the proponent agency is DCSLOG				1 OF 2	SYMBOL CSGLD - 1047	
SECTION I - CUSTOMER DATA				SECTION II - MAINTENANCE ACTIVITY DATA		
1a. WORK ORDER NO.	b. CUSTOMER UNIT NAME	c. PHONE NO.	3a. WORK ORDER NO (WON)	b. SHOP	c. PHONE NO.	
	Co 175 R6R	5846				
2. If Intransit Customer, enter data in Blocks 2a and 2b	2a. SAMS-2 UIC	b. UTILIZATION CODE	4a. UIC SUPPORT	b. SUPPORT UNIT NAME		
	NH163CD	0		Remington Arms Co.		
SECTION III - EQUIPMENT DATA						
5. ID	6. NSN	15. FAILURE DETECTED DURING (Select one - use / or X)				
	1005017402136	☐ A Sch. Main. ☐ C Test ☐ E Storage ☐ G Flight				
7. TYPE MNT. REQ. CODE	8. MODEL	☐ B Handling ☒ D Normal Op ☐ F Inspection ☐ H Other				
	M24 SWS	☐ I Calibration				
9. NOUN	16a. MILES/KILOMETERS (Enter or X)		b. HOURS	c. ROUNDS		
RIFLE 7.62 SNIPER WPNS SYSTEM				2400		
10a. ORG WON	b. EIC	d. LANDINGS	e. AUTO ROTATIONS	17. PROJ. CODE (If Assigned)	18. ACCT. PROCESSING CODE	
11. SERIAL NUMBER	b. QTY.	19. IN WARRANTY? (Y or N)				
062253107	PP102					
24. Describe Deficiencies or Symptoms on the basis of Complete Checkout and Diagnostic Procedure in Equipment TM (Do not prescribe repairs.)		20. LEVEL OF WORK (Select one - use / or X)				
BENT BARREL		☐ O Unit Level ☐ H Intermediate General Spt. ☐ I Special Repair Activity				
		☐ F Immediate Direct Spt. ☐ D Depot				
21. BUMPER NO./TAIL NO.		22. REIMBURSABLE CUSTOMER? (If Intransit Customer, enter Y or N)				
POC CPL COX # (912) 352-5846		08				
23. PD AUTHENTICATION SIGNATURE (Payroll Signature)		C. J. S. S.				
SECTION IV - REPORTABLE DATA						
25a. STA	b. ORD DATE	c. MIL TIME	a. STA	b. ORD DATE	c. MIL TIME	26. TECHNICAL REFERENCES
SECTION V - TASK REQUIREMENTS DATA						
27a. FILE IN-PUT CD.	b. TASK NO.	c. ACT. RQD.	d. TASK DESCRIPTION	e. QTY. TO BE RPR	f. WORK CENTER	g. FAILURE CODE
SECTION VI - PART REQUIREMENTS						
28a. FILE IN-PUT CD.	b. TASK NO.	c. ID	d. RQD NSN OR PART NO.	e. SFX CD	f. QTY. REQUIRED	g. QTY. ISSUED
SECTION VII - COMPLETION DATA						
29. QTY. RPR	30. QTY. CONDEMN.	31. QTY. NRTS	32. EVAC WON	33. EVAC UNIT NAME		
SECTION VIII - ACTION SIGNATURES						
34a. SUBMITTED BY	35a. ACCEPTED BY	36a. WORK STARTED BY	37a. INSPECTED BY	38a. PICKED UP BY		
b. ORD DATE	b. ST	c. ORD DATE	d. MIL TIME	b. ST	c. ORD DATE	d. MIL TIME
130						

"USE TYPEWRITER OR PRINT FIRMLY ON HARD SURFACE WITH HARD PENCIL OR BALL POINT PEN"

MAINTENANCE REQUEST				PAGE 2 OF 2	REQUIREMENTS CONTROL SYMBOL CSGLD - 1047	CONTROL NUMBER
For use of this form, see DA PAM 738-750; the proponent agency is DCSLOG						
SECTION I - CUSTOMER DATA				SECTION II - MAINTENANCE ACTIVITY DATA		
1a. WORK ORDER NO.	b. CUSTOMER UNIT NAME	c. PHONE NO.	3a. WORK ORDER NO (WON)	b. SHOP	c. PHONE NO.	
	C 00175 RGR.	5846				
2. If Intransit Customer, enter data in Blocks 2a and 2b	2a. SAMS-2 UIC	b. UTILIZATION CODE	4a. UIC SUPPORT	b. SUPPORT UNIT NAME		
	W H I L I 3 I C I O	0		Remington Arms Co.		
SECTION III - EQUIPMENT DATA						
5. ID	6. NSN		15. FAILURE DETECTED DURING (Select one - use / or X)			
	1 0 0 1 5 0 1 1 2 4 0 2 1 1 3 6		☐ A Sch. Main. ☐ C Test ☐ E Storage ☐ G Flight ☐ B Handling ☒ D Normal Op ☐ F Inspection ☐ H Other ☐ I Calibration			
7. TYPE MNT. REQ. CODE	8. MODEL		16a. MILES/KILOMETERS (Enter or x)			
	M 24 SWS		☐ MI ☐ KM b. HOURS c. ROUNDS 2400			
9. NOUN	10a. ORG WON		b. EIC	d. LANDINGS	e. AUTO ROTATIONS	17. PROJ. CODE (If Assigned)
RIFLE 7.62mm SNIPER WPN SYSTEM						
11. SERIAL NUMBER	b. QTY.	13. PD	19. IN WARRANTY? (Y or N)			
061212151310171	10101	012	20. LEVEL OF WORK (Select one - use / or X) ☐ O Unit Level ☐ H Intermediate General Spt. ☐ I Special Repair Activity ☐ F Immediate Direct Spt. ☐ D Depot			
24. Describe Deficiencies or Symptoms on the basis of Complete Checkout and Diagnostic Procedure in Equipment TM (Do not prescribe repairs.)			21. BUMPER NO./TAIL NO.			
BENT BARREL			22. REIMBURSABLE CUSTOMER? (If Intransit Customer, enter Y or N)			
POC. CPL COX # (912) 352-5846			23. PD AUTHENTICATION SIGNATURE (Payroll Signature)			
			[Signature]			
PREPARATION INSTRUCTIONS						
SECTION I -			SECTION III (Continued) -			
Block 1a. Enter UIC of submitting organization. Block 1b. Enter name of submitting organization. Block 1c. Enter number to be called when maintenance is completed. Block 2b. Enter UIC of supporting SAMS-2 if work is requested while intransit and away from your support maintenance unit. Block 2c. Enter equipment utilization code under which Materiel Condition Status is reported. See SAMS Codes and Tables.			Block 14. Leave blank. Block 15. Select one. Use a " / or x" to indicate when failure was detected. Block 16. Enter the accumulated usage data in block 16a through 16e, when equipment is subject to usage reporting. Block 17. Enter the project code if one has been assigned. If not, leave blank. Block 18. Leave blank (for DSU/GSU use). Block 19. Enter a "Y" or "N" to indicate whether equipment is still under manufacturer's warranty. Block 20. Select one. Use a " / or x" to indicate the level of work to be performed on equipment submitted. See SAMS Codes and Tables. Block 21. Enter the bumper number or admin. number assigned for property control purposes to the equipment being submitted. Block 22. Leave blank (for DSU/GSU use). Block 23. Enter the payroll signature of the CO or the CO's designated representative when the priority designator is 01-10. For priority designators 11-15, leave blank. Block 24. Enter a brief description of the deficiencies or symptoms that you feel require attention at this level of maintenance.			
SECTION II -						
Leave blank. To be completed by the support maintenance DSU/GSU.						
SECTION III -						
Block 5. Enter the Type Maintenance Request Code. See SAMS Codes and Tables. Block 6. Enter ID associated with block 7. See SAMS Codes and Tables. Block 7. Enter the NSN or stock number of the item being submitted. Block 8. Enter model of item being submitted. Block 9. Enter noun/nomenclature of item being submitted. Block 10a. Enter Work Order Number (WON) assigned when item submitted is reportable for MCSR. Otherwise, leave blank. Block 10b. Enter EIC (left justify). Block 11. Enter serial number of item being submitted. Block 12. Enter the quantity of items being submitted. Block 13. Enter the maintenance priority designator determined from SAMS Codes and Tables.						
34a. SUBMITTED BY [Signature]			35a. ACCEPTED BY [Signature]			
b. ORD DATE 913101			b. ST c. ORD DATE d. MIL TIME			

MAINTENANCE REQUEST					PAGE 2 OF 2		REQUIREMENTS CONTROL SYMBOL CSGLD - 1047		CONTROL NUMBER														
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		CO 475 26R		5846																			
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		WHK 3FP		0					Remington Arms Co.														
SECTION III - EQUIPMENT DATA																							
5. ID		6. NSN																					
		10050112402136																					
7. TYPE MNT. REQ. CODE		8. MODEL																					
		m 24 SWS																					
9. NOUN						15. FAILURE DETECTED DURING (Select one - use / or X)																	
RIFLE 7.62mm SNIPER WEAPON SYSTEM						☐ A Sch. Main. ☐ C Test ☐ E Storage ☐ G Flight ☐ B Handling ☒ D Normal Op ☐ F Inspection ☐ H Other ☐ I Calibration																	
10a. ORG WON						b. EIC		16a. MILES/KILOMETERS (Enter or X)		b. HOURS		c. ROUNDS											
								MI KM				2000											
11. SERIAL NUMBER						b. QTY.		17. PROJ. CODE (If Assigned)		18. ACCT. PROCESSING CODE													
622FP07						PP102																	
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POL CPL COX (912)352-5846						18																	
23. PD AUTHENTICATION SIGNATURE (Payroll Signature)																							
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SECTION V - TASK REQUIREMENTS DATA																							
27a. FILE IN-PUT CD.		b. TASK NO.		c. ACT. RQD.		d. TASK DESCRIPTION				e. QTY. TO BE RPR		f. WORK CENTER		g. FAILURE CODE		h. MH RMN/PROJ							
SECTION VI - PART REQUIREMENTS																							
28a. FILE IN-PUT CD.		b. TASK NO.		c. ID		d. RQD NSN OR PART NO.				e. SFX CD		f. QTY. REQUIRED		g. QTY. ISSUED		h. NM CS		i. FAILURE CODE		j. STORAGE LOCATION		k. NOUN/INIT.	
SECTION VII - COMPLETION DATA																							
29. QTY. RPR			30. QTY. CONDEMN.			31. QTY. NRTS			32. EVAC WON			33. EVAC UNIT NAME											
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34a. SUBMITTED BY			35a. ACCEPTED BY			36a. WORK STARTED BY			37a. INSPECTED BY			38a. PICKED UP BY											
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30																							

STOCK NUMBER	ITEM DESCRIPTION	C A I C R I QTY T C C UI AUTH A B C D E F										
		QUANTITY ON HAND										
SIGNATURE <u>JH SSG</u>	GRADE <u>E-6</u> DATE <u>11 MAY 93</u> (COLUMN A)											
SIGNATURE _____	GRADE _____ DATE _____ (COLUMN B)											
SIGNATURE _____	GRADE _____ DATE _____ (COLUMN C)											
SIGNATURE _____	GRADE _____ DATE _____ (COLUMN D)											
SIGNATURE _____	GRADE _____ DATE _____ (COLUMN E)											
SIGNATURE _____	GRADE _____ DATE _____ (COLUMN F)											

Inventory List is just a statement of
what was shipped.

JH SSG
JOHN M. GAULDIN II
SSG, USA
Supply SGT.

05/11/93

COMPONENT SUB-HAND RECEIPT

PAGE 1 OF 4

12:42:26

UAMN DEFECTDT

COMM.

TO.

UAMN DEFECTDT NUMBER.

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 ~~0012445~~ 12484

05/11/93

COMPONENT SUB-HAND RECEIPT

PAGE 1 OF 4

2:41:11

HAND RECEIPT

FROM: C^{CO} 1/5th Ranger TO: Inventory List

HAND RECEIPT NUMBER:

END ITEM STOCK NUMBER END ITEM DESCRIPTION
 005-01-240-2136 7.62MM M24 SNIPER WEAPON SYSTEM(SWS)

PUBLICATION NUMBER PUB DATE QUANTITY
 TM 9-1005-306-10 C CO 01 MAY 93 1

STOCK NUMBER	ITEM DESCRIPTION	C		QTY	QUANTITY ON HAND						
		A	I		A	B	C	D	E	F	
		C	R	UI	AUTH						
1005-00-C01-0000	RIFLE 7.62MM REMINGTON MODEL 700 M24	C	N	U	EA	1	1				
1005-01-C01-0001	SCOPE ULTRA 10X-M3A L & S INC M24	C	N	U	EA	1	1				
5120-00-596-0940	SOCKET WRENC ATTACHMENT 3/8" HEX BIT 5/32"	B	D	U	EA	1	1				
1005-01-260-2662	SYSTEM CASE	B	N	U	EA	1	1				
1005-01-260-2663	FOAM, TOP	B	X	U	EA	1	1				
1005-01-260-2664	FOAM, BOTTOM	B	X	U	EA	1	1				
1005-01-262-2818	SOFT RIFLE CARRYING CASE	B	N	U	EA	1	1				
1005-00-714-1245	SLING, SMALL ARMS	B	X	U	EA	1	1				
1005-01-260-2665	BIPOD	A	X	U	EA	1	1				
1005-01-260-2647	DEPLOYMENT CASE	B	N	U	EA	1	1				
1005-01-260-2636	FIRING PIN ASSY	B	X	U	EA	1	1				
1005-01-260-2656	FRONT GUARD SCREW	B	X	U	EA	1	1				
1005-01-260-2655	REAR GUARD SCREW	B	X	U	EA	1	1				
1005-01-260-2654	FRONT SIGHT BASE SCREW	B	X	U	EA	1	1				
1005-01-260-2641	SWIVEL SCREW	B	X	U	EA	1	1				
1005-01-260-2640	SWIVEL, SLING	B	X	U	EA	1	1				
1005-01-260-2637	FRONT SIGHT INSERT KIT	B	X	U	EA	1	1				
1005-01-260-2653	REAR SIGHT BASE SCREW	B	X	U	EA	1	1				
5305-00-717-6928	REAR SIGHT BASE PLUG SCREW	B	X	U	EA	1	1				
1005-01-260-2657	TRIGGER PULL ADJ. SCREW	B	X	U	EA	1	1				
1005-01-260-2639	MAGAZINE SPRING	B	X	U	EA	1	1				
1005-01-260-2638	MAGAZINE FOLLOWER	B	X	U	EA	1	1				

05/11/93

COMPONENT SUB-HAND RECEIPT

PAGE 2 OF 4

2:41:15

HAND RECEIPT

FROM:

TO:

HAND RECEIPT NUMBER:

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
 KINZER V. REMINGTON

BARBER - M24 0012446 12485

END ITEM STOCK NUMBER END ITEM DESCRIPTION
1005-01-240-2136 BARBER - M24 0012447
7.62MM M24 SNIPER WEAPON SYSTEM(SWS)

PUBLICATION NUMBER PUB DATE QUANTITY
TM 9-1005-306-10 C CD 01 MAY 93 1

Inv. List

STOCK NUMBER	ITEM DESCRIPTION	C A I C R I T C C	UI	QTY AUTH	QUANTITY ON HAND					
					A	B	C	D	E	F
8125-00-824-9058	BOTTLE (FOR CONTAINING ALCOHOL): LENS CLEANING KIT	B X U	EA	1	0					
8020-00-224-8010	BRUSH, ARTISTS (CLEANING BRUSH): LENS CLEANING KIT	B X U	EA	1	1					
1005-01-260-2661	CASE, LENS CLEANING: LENS CLEANING KIT	B X U	EA	1	1					
9510-00-889-3522	OIL BOTTLE	B X U	EA	1	1					
1005-00-288-3565	SWABS, CLEANING SMALL ARMS	B X U	EA	1	1					
1005-01-260-2666	DAY OPTIC SIGHT CASE	B N U	EA	1	1					
1005-01-260-2660	SUNSHADE (DAY OPTIC ONLY)	B X U	EA	1	1					
1005-01-260-2648	DAY OPTIC SIGHT WINDAGE DIAL W/ SCREWS	B X U	EA	1	1					
1005-01-260-2649	DAY OPTIC SIGHT ELEVATION DIAL W/ SCREWS	B X U	EA	1	1					
1005-01-262-2817	DAY OPTIC SIGHT FOCUS DIAL W/ SCREWS	B X U	EA	1	1					
1005-01-260-2642	DAY OPTIC SIGHT ADJ. DIAL DUST COVER	B X U	EA	1	1					
1005-01-260-2650	DAY OPTIC SIGHT RING SCREWS	B X U	EA	1	2					
1005-01-260-2651	DAY OPTIC SIGHTBASE SCREW FRONT	B X U	EA	1	1					
1005-01-260-2652	DAY OPTIC SIGHT BASE SCREW REAR	B X U	EA	1	1					
1005-01-260-2643	DAY OPTIC SIGHT DUST COVER, FRONT	B X U	EA	1	1					
1005-01-260-2644	DAY OPTIC SIGHT DUST COVER, REAR	B X U	EA	1	0					
1005-01-074-9595	SIGHT, TARGET RECEIVER (PALMA)	B X U	EA	1	1					
1005-01-262-2819	SIGHT, FRONT REDFIELD INTERNATIONAL	B X U	EA	1	1					

05/11/93

COMPONENT SUB-HAND RECEIPT

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12:42:03

ARMY RECEIPT

FORM

TO

HAND RECEIPT NUMBER

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0012447 862400912486

END ITEM STOCK BARBER M24 0012448
005-01-240-2136 7.62MM M24 SNIPER WEAPON SYSTEM(SWS)

PUBLICATION NUMBER PUB DATE QUANTITY
TM 9-1005-306-10 C CD 01 MAY 93 1

STOCK NUMBER	ITEM DESCRIPTION	C		QTY	QUANTITY ON HAND						
		A	I		A	B	C	D	E	F	
		C	R	UI	AUTH						
1005-00-494-6602	BRUSH, CLEANING SMALL	B	X	U	EA	1	1				
5120-00-198-5401	.050" KEY, SOCKET HEAD SCREW	B	D	U	EA	1	1				
5120-00-198-5398	1/16" KEY, SOCKET HEAD SCREW	B	D	U	EA	1	1				
5120-00-224-2504	5/64" KEY, SOCKET HEAD SCREW	B	D	U	EA	1	1				
5120-00-242-7410	3/32" KEY, SOCKET HEAD SCREW	B	D	U	EA	1	1				
5120-00-889-2162	7/64" KEY, SOCKET HEAD SCREW	B	D	U	EA	1	1				
5120-00-240-5292	1/8" KEY, SOCKET HEAD SCREW	B	D	U	EA	1	1				
5120-00-198-5392	5/32" KEY, SOCKET HEAD SCREW	B	D	U	EA	1	1				
5120-00-832-6223	T-HANDLE COMBO WRENCH (SCREWDRIVER, FLAT TIP)	B	D	U	EA	1	1				
1005-01-260-2645	T-HANDLE TORQUE WRENCH	B	D	U	EA	1	1				
5120-00-228-9506	WRENCH, BOX AND OPEN 1/2"	B	D	U	EA	1	1				
5120-00-227-6702	SOCKET, SOCKET WRENCH 1/2"	B	D	U	EA	1	1				
1005-00-690-8441	BRUSH, CHAMBER	B	X	U	EA	1	1				
1005-00-556-4174	BRUSH, BORE	B	X	U	EA	1	1				
1005-00-X01-0000	CLEANING ROD KIT, CONSISTING OF:	B	X	U	EA	1	1				
1005-01-271-3856	T-HANDLE SECTION: CLEANING ROD KIT	B	X	U	EA	1	1				
1005-01-271-3861	CLEANING ROD SECTION: CLEANING ROD KIT	B	X	U	EA	4	4				
1005-00-937-2250	SWAB HOLDER: CLEANING ROD KIT	B	X	U	EA	1	1				
1005-01-271-3857	ADAPTER: CLEANING ROD KIT	B	X	U	EA	1	1				
1005-00-X01-0001	LENS CLEANING KIT, CONSISTING OF:	B	X	U	EA	1	1				
6515-00-303-8250	APPLICATOR (Q-TIPS): LENS CLEANING KIT	B	X	U	EA	1	1				
6640-00-663-0832	PAPER, LENS (CLEANING TISSUE): LENS CLEANING KIT	B	X	U	EA	1	1				

05/11/93
12:41:38
HAND RECEIPT

COMPONENT SUB-HAND RECEIPT

PAGE 3 OF 4

FROM.

TO.

HAND RECEIPT NUMBER.

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0012448 12487

OP.#	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and stock	8 9/88	8 9/88	FB
600	Proof	9 7/88	9 7/88	RW
607	Check Headspace	9 7/88	9 7/88	RW
610	Dis-assemble gun	8 7/88	8 7/88	RW
612	Magnaflux Barrel Action		9-14-88	RJC
	Magnaflux Bolt		9-14-88	RJC
615	Rollmark Caliber		10/12	WC
617	Drill & Tap Sight Holes		10/12	FB
618	Polish Barrel		10/12	WT
620	Apply Coatings (Barrel Action)		10-31-88	TJA
	Apply Coatings (Bolt)		10-31-88	TJA
625	Final Assembly A) Clean inside of Bolt Assembly		11/2/88	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		11/2/88	RW
	C) Inspect Ejector Hole for Chamfer		11/2/88	RW

OVER

OP. #	READINGS	DATE	INITIAL
625	D) Oil Firing Pin Ass'y	11/2/88	RW
cont.	E) Adjust Trigger Pull to Min. Setting and Stake	2/10/88	JS
	F) Safety on Force	5 5 5	2/10/88 JS
	G) Safety off Force	3 3 3	2/10/88 JS
	H) Trigger Pull Test & Retainability	2/10/88	JS
	I) Firing Pin Indent	021 0215 0215	2/10/88 JS
	J) Assemble Stock	11/8/88	RW
	K) Attach Front & Rear Sight Assemblies	11/8/88	RW
	L) Iron Sight Alignment	11/8/88	RW
	M) Detach Front & Rear Sights & place in numbered container	11/8/88	RW
	N) Attach Scope to Rifle	50 R 101 L	11/8/88 RW
	O) Detach & Attach Scope 20 times	2/10/88	JS
640	Gallery Target & Test	11/9/88	DH
	A) Optical Clarity of Scope	11/9/88	DH
645	Inspect for Live Ammo	11/9/88	DH
655	Final Inspection		
	A) Headspace	29/10/88	JS
	B) Trigger Pull	2.73 2.74 2.58	244 2.37 JS
	C) Function	29/10/88	JS
	D) Assemble Swivel Studs	29/10/88	JS
660	Pack	15 Dec 88	JS

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. CG225307DATE 31 Oct -88TESTER J. U. + G. S.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.41	2.21	2.46	2.73	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2
PULL #2	2.24	2.24	2.42	2.74	
PULL #3	2.32	2.27	2.43	2.58	
PULL #4	2.34	2.24	2.51	2.44	
PULL #5	2.33	2.28	2.53	2.37	
TOTAL	11.64	11.24	11.35	12.86	
AVG.	2.328	2.248	2.47	2.572	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.05	3.13		
PULL #2	3.08	3.04		
PULL #3	3.12	3.16		
PULL #4	3.05	3.16		
PULL #5	3.11	3.22		
TOTAL	15.41	15.71		
AVG.	3.082	3.142		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURAC
PULL #1	4.19	4.22		4.30
PULL #2	4.30	4.24		4.24
PULL #3	4.24	4.25		4.28
PULL #4	4.19	4.24		4.21
PULL #5	4.27	4.24		4.28
TOTAL	21.19	21.19		21.31
AVG.	4.238	4.238		4.262

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6225307

CENTROIDAL DISTANCES

0 TO	1	.984505
1 TO	2	.0752396
1 TO	3	.393517
1 TO	4	.98668
1 TO	5	1.2544

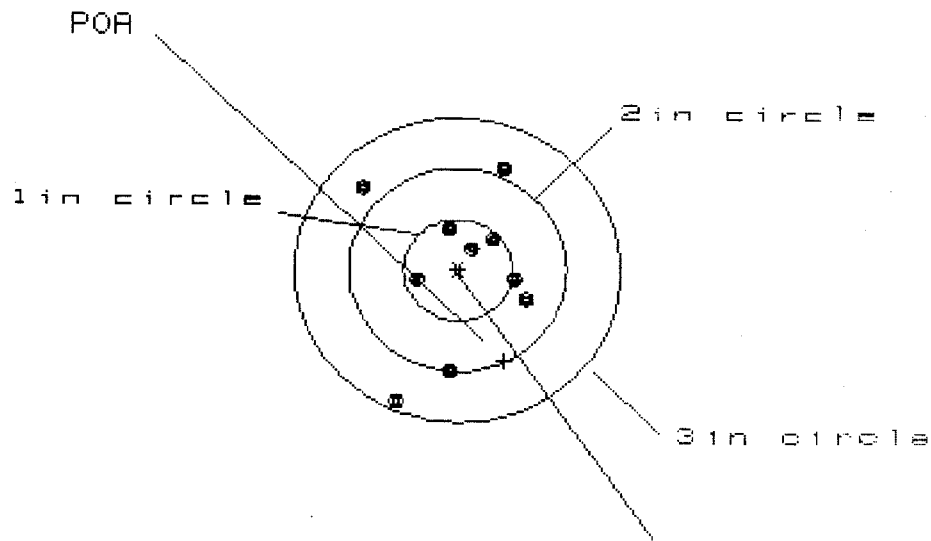
3rd
1/5 <----POA

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -1.2458
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .4364
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .500862
THE AMR FOR THIS RIFLE IS: .9396

9 Nov 1988

FILE:/PATTERNING/CENTERFIRE_PATT/C6225387

CENTERFIRE PATTERNS # 1



OF SHOTS- 10

IN CIR

1 in = 4

2 in = 6

3 in = 10

HS= 1.495

VS= 2.239

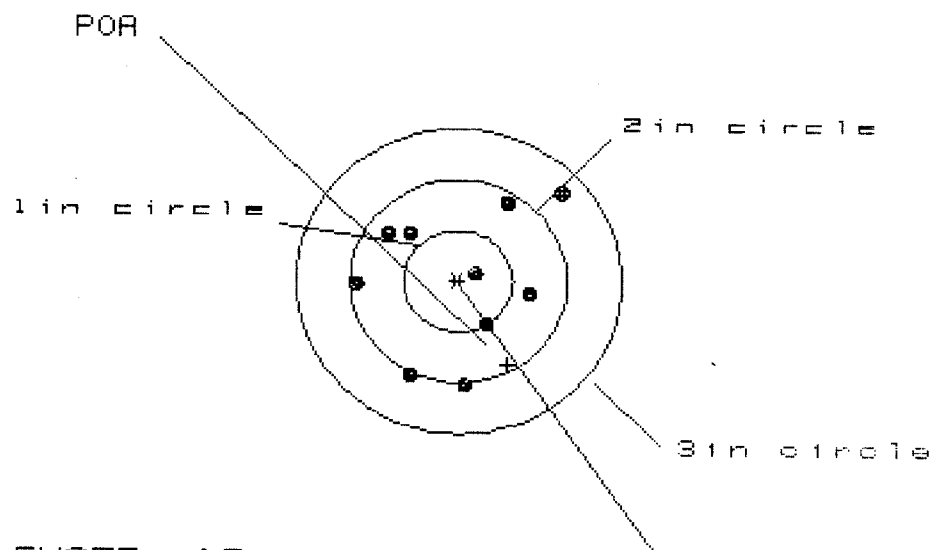
GS= 2.462

PATTERN #	1	2	3
SHOTS (BEST OF)	10	9	8
MAXIMUM X	.651	.582	.468
MINIMUM X	-.844	-.913	-.517
MAXIMUM Y	.967	.826	.911
MINIMUM Y	-1.272	-1.163	-1.078
CENTROID X	-.423	-.354	-.240
CENTROID Y	.889	1.030	.945
POA TO CENTROID in.	.985	1.090	.975
MIN RADIUS	.270	.113	.202
MEAN RADIUS	.732	.617	.551
MAX RADIUS	1.416	1.172	1.108
HORIZONTAL SPREAD	1.495	1.495	.985
VERTICAL SPREAD	2.239	1.989	1.989
EXTREME SPREAD	2.462	2.045	2.045
NUMBER IN ONE INCH CIRCLE =	4		
NUMBER IN TWO INCH CIRCLE =	6		
NUMBER IN THREE INCH CIRCLE =	10		

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CENTERFIRE PATTERNS # 2



OF SHOTS- 10

IN CIR

1 in = 1

2 in = 7

3 in = 10

HS= 1.945

VS= 1.850

GS= 2.285

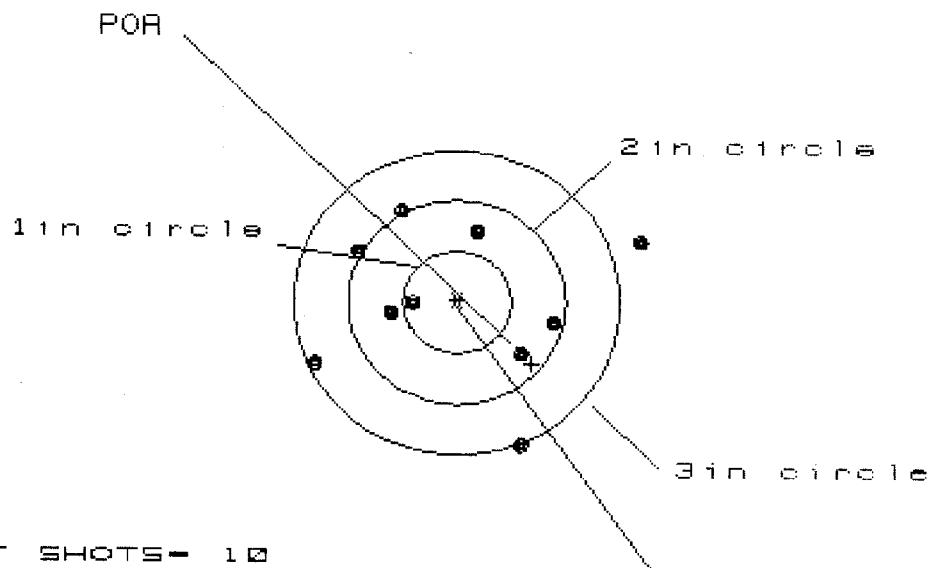
CENTROID *

PATTERN #	2	9	8
SHOTS (BEST OF)	10	9	8
MAXIMUM X	.980	.726	.684
MINIMUM X	-.965	-.856	-.898
MAXIMUM Y	.843	.866	.760
MINIMUM Y	-1.007	-.914	-1.020
CENTROID X	-.453	-.562	-.520
CENTROID Y	.820	.727	.833
POR TO CENTROID in.	.937	.919	.982
MIN RADIUS	.153	.291	.216
MEAN RADIUS	.787	.735	.697
MAX RADIUS	1.293	1.013	1.028
HORIZONTAL SPREAD	1.945	1.582	1.582
VERTICAL SPREAD	1.850	1.780	1.780
EXTREME SPREAD	2.285	1.920	1.816
NUMBER IN ONE INCH CIRCLE =		1	
NUMBER IN TWO INCH CIRCLE =		7	
NUMBER IN THREE INCH CIRCLE =		10	

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FILE:/PATTERNING/CENTERFIRE_PATT/CG225387

CENTERFIRE PATTERNS # 3



OF SHOTS - 10

IN CIR

1 in = 1

2 in = 5

3 in = 9

HS = 2.986

VS = 2.310

GS = 3.209

CENTROID *

PATTERN #	3
SHOTS (BEST OF)	10
MAXIMUM X	1.642
MINIMUM X	-1.344
MAXIMUM Y	.938
MINIMUM Y	-1.372
CENTROID X	-.689
CENTROID Y	.599
POA TO CENTROID in.	.913
MIN RADIUS	.450
MEAN RADIUS	1.026
MAX RADIUS	1.744
HORIZONTAL SPREAD	2.986
VERTICAL SPREAD	2.310
EXTREME SPREAD	3.209
NUMBER IN ONE INCH CIRCLE =	1
NUMBER IN TWO INCH CIRCLE =	5
NUMBER IN THREE INCH CIRCLE =	9

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FILE:/PATTERNING/CENTERFIRE_PATT/C6225387

CENTERFIRE PATTERNS # 4

POA

1 in circle

2 in circle

3 in circle

OF SHOTS - 10

IN CIR

1 in = 1

2 in = 5

3 in = 9

HS = 2.205

VS = 3.034

GS = 3.189

CENTROID *

PATTERN #	4	9	8
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.222	1.294	1.263
MINIMUM X	-.983	-.911	-.942
MAXIMUM Y	1.715	.839	.698
MINIMUM Y	-1.319	-1.129	-1.102
CENTROID X	.093	.021	.052
CENTROID Y	.048	-.142	-.001
POA TO CENTROID in.	.105	.144	.052
MIN RADIUS	.357	.184	.311
MEAN RADIUS	1.069	.957	.932
MAX RADIUS	1.835	1.306	1.302
HORIZONTAL SPREAD	2.205	2.205	2.205
VERTICAL SPREAD	3.034	1.968	1.800
EXTREME SPREAD	3.189	2.427	2.427
NUMBER IN ONE INCH CIRCLE =		1	
NUMBER IN TWO INCH CIRCLE =		5	
NUMBER IN THREE INCH CIRCLE =		9	

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FILE:/PATTERNING/CENTERFIRE_PATT/C6225307

CENTERFIRE PATTERNS # 5

POA

1in circle

2in circle

3in circle

CENTROID *

OF SHOTS - 10

IN CIR

1in = 0

2in = 4

3in = 8

HS = 2.540

VS = 2.622

GS = 2.875

PATTERN #	5
SHOTS (BEST OF)	10
MAXIMUM X	1.120
MINIMUM X	-1.420
MAXIMUM Y	1.489
MINIMUM Y	-1.133
CENTROID X	.243
CENTROID Y	-.174
POA TO CENTROID in.	.299
MIN RADIUS	.514
MEAN RADIUS	1.084
MAX RADIUS	1.822
HORIZONTAL SPREAD	2.540
VERTICAL SPREAD	2.622
EXTREME SPREAD	2.875
NUMBER IN ONE INCH CIRCLE =	0
NUMBER IN TWO INCH CIRCLE =	4
NUMBER IN THREE INCH CIRCLE =	8