

66801335

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM) 9
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

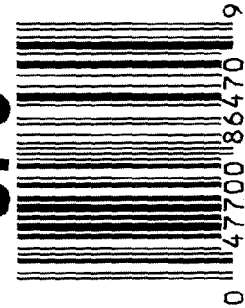
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6801335

UPC



GUN SERIAL #

66801335

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		3-24-09	RT
430	ASSEMBLE TO STOCK			
440	PROOF		3-24-09	TK
460	CHECK HEADSPACE		3-24-09	TK
470	DIS-ASSEMBLE ACTION			
472	SERIALIZE BOLT HANDLE			
475	DRILL AND TAP SIGHT HOLES			
480	MAGNAFLUX BBL ACTION		3/27/09	(A)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		3/27/09	RT
520	GOFF BLAST BBL / REC		3-27	B+
542	APPLY COATINGS (BARREL ACTION)		3-28	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-30-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-30-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-30-09	SP
	D) OIL FIRING PIN ASSEMBLY		4-22-09	L. N.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

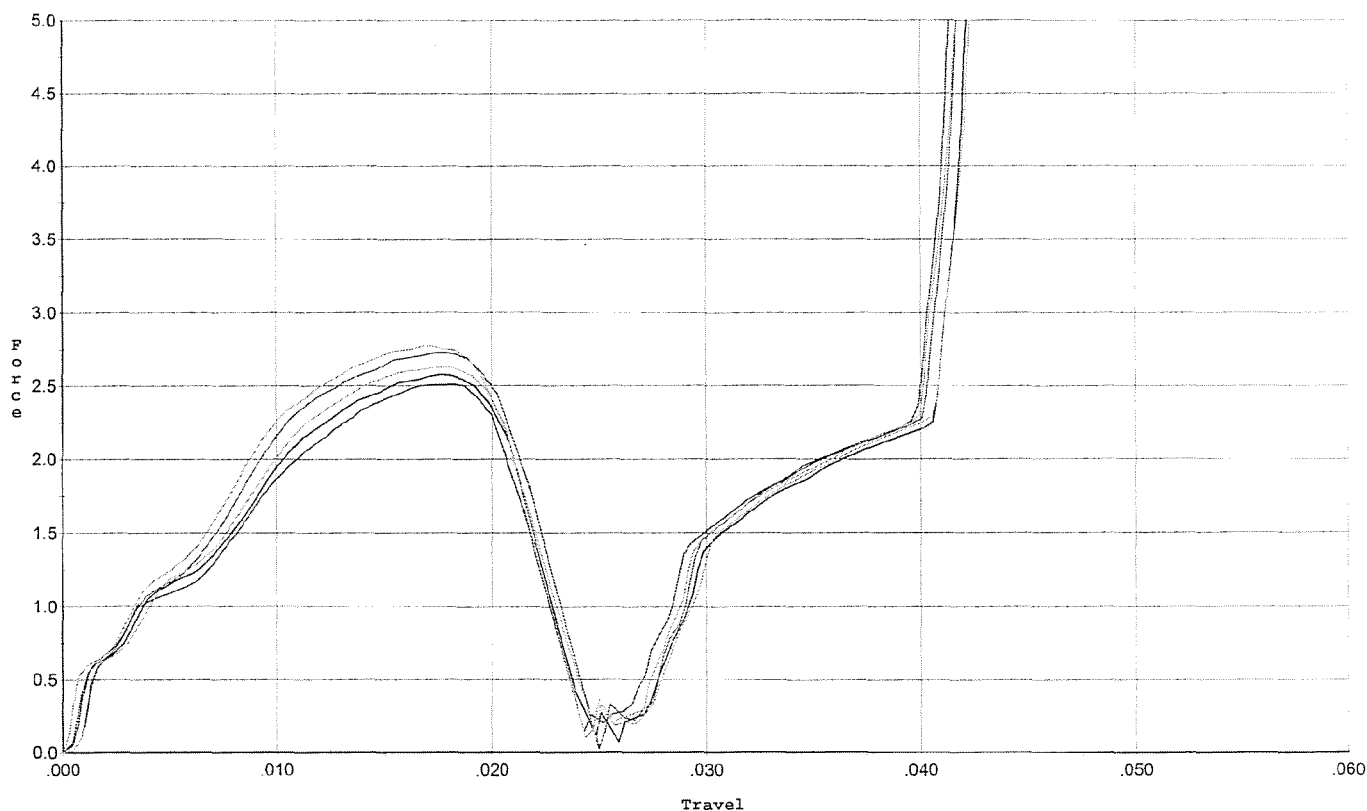
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2.8</u> <u>2.8</u> <u>2.8</u>	4/28/09	RP
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.8</u> <u>4.8</u> <u>4.6</u>	4/28/09	RP
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	4/28/09	RP
	J) ASSEMBLE STOCK		4-28-09	RP
	K) ASSEMBLE SWIVEL STUDS		4/28/09	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	4-23-09	WW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION	4-23-09	TAR
660	INSPECT FOR LIVE AMMO			
670	FINAL INSPECTION A) HEADSPACE		4/28/09	RP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.45</u> <u>2.60</u> <u>2.41</u> <u>2.56</u> <u>2.55</u>	4-28-09	WW
	C) FUNCTION		4/28/09	RP
690	PACK		8/12/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/7/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



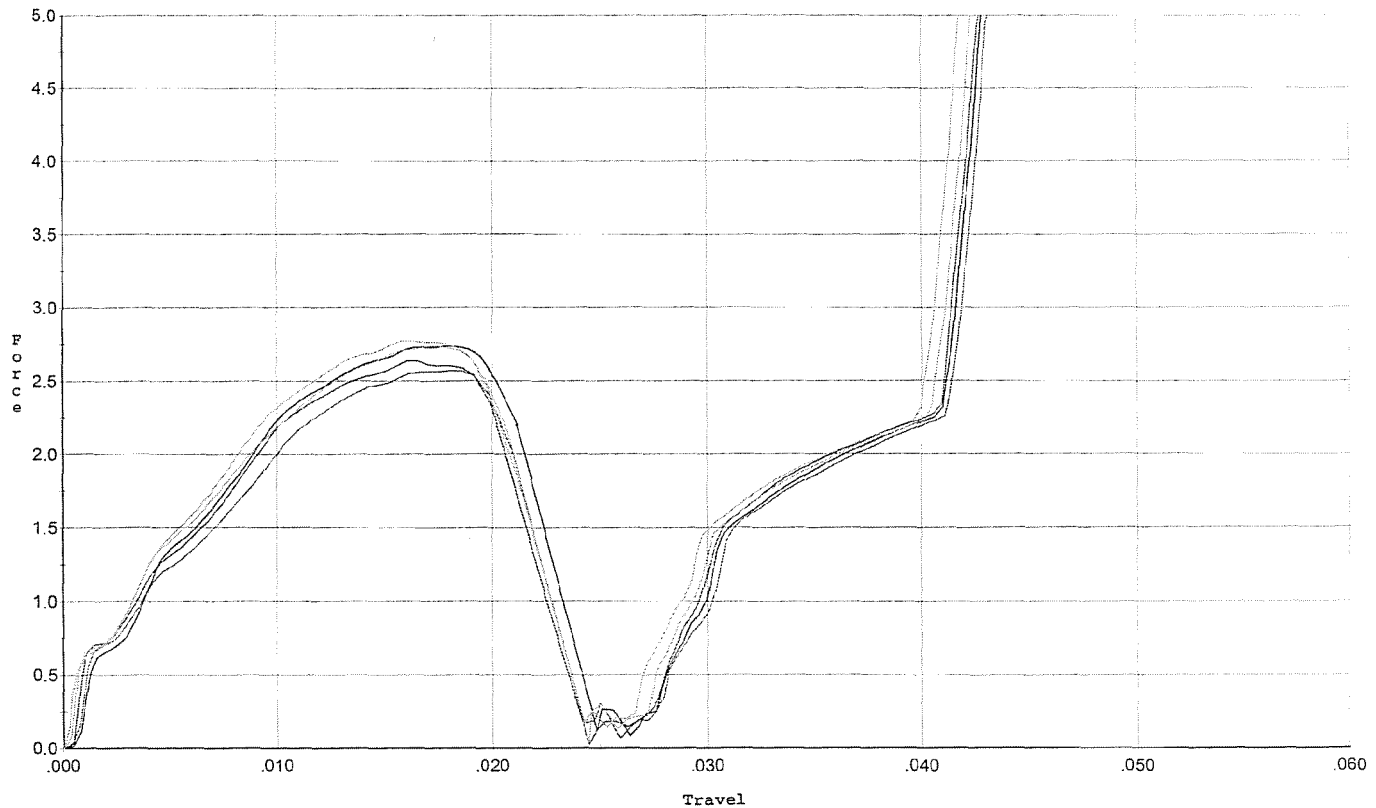
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.511	0.022	0.00	0.027	0.035		Set Trigger
2	2.578	0.021	0.00	0.027	0.035		Set Trigger
3	2.727	0.022	0.00	0.027	0.039		Set Trigger
4	2.634	0.021	0.00	0.027	0.035		Set Trigger
5	2.773	0.021	0.00	0.027	0.038		Set Trigger

A-2-64

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/7/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



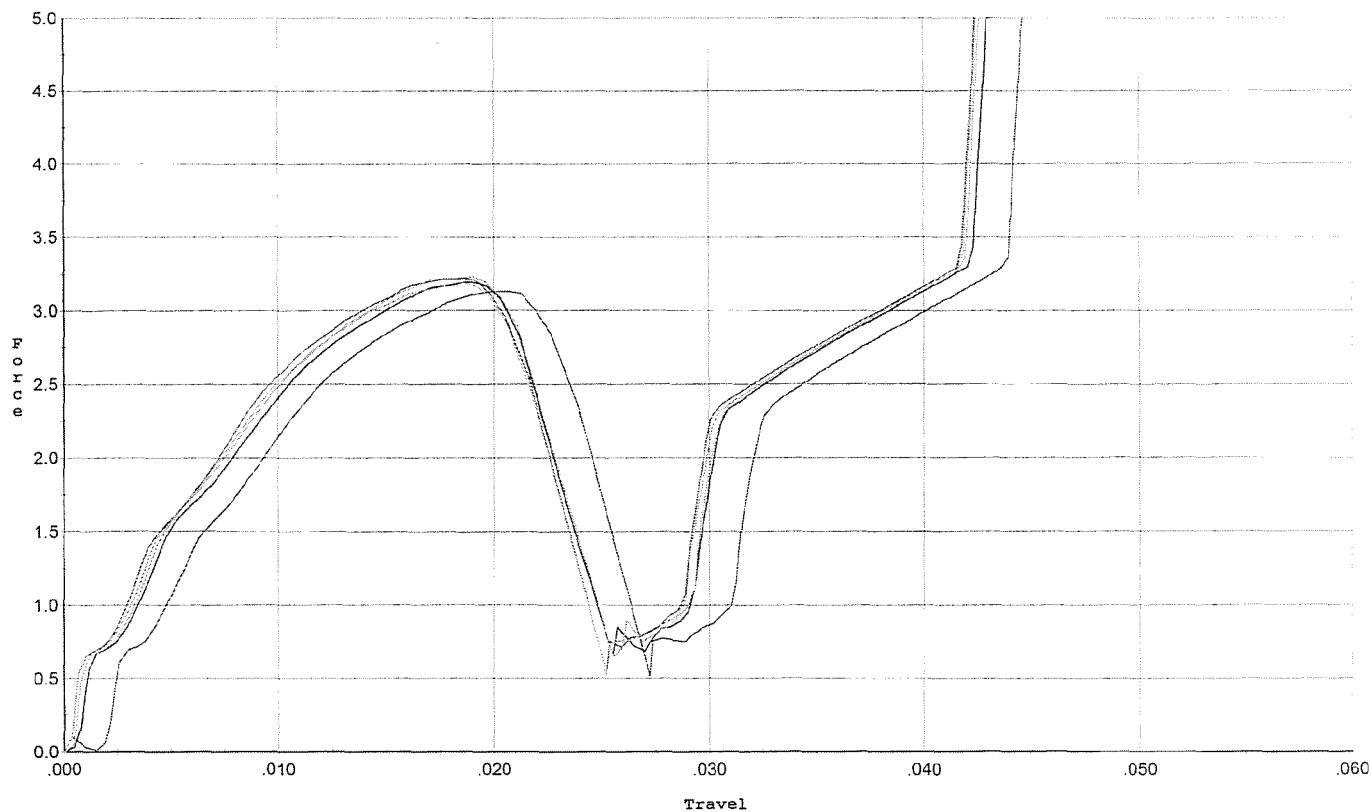
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.635	0.020	0.00	0.028	0.036		Set Trigger
2	2.738	0.021	0.00	0.028	0.039		Set Trigger
3	2.572	0.021	0.00	0.028	0.036		Set Trigger
4	2.741	0.021	0.00	0.027	0.038		Set Trigger
5	2.772	0.021	0.00	0.027	0.040		Set Trigger

A-2.69

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/7/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



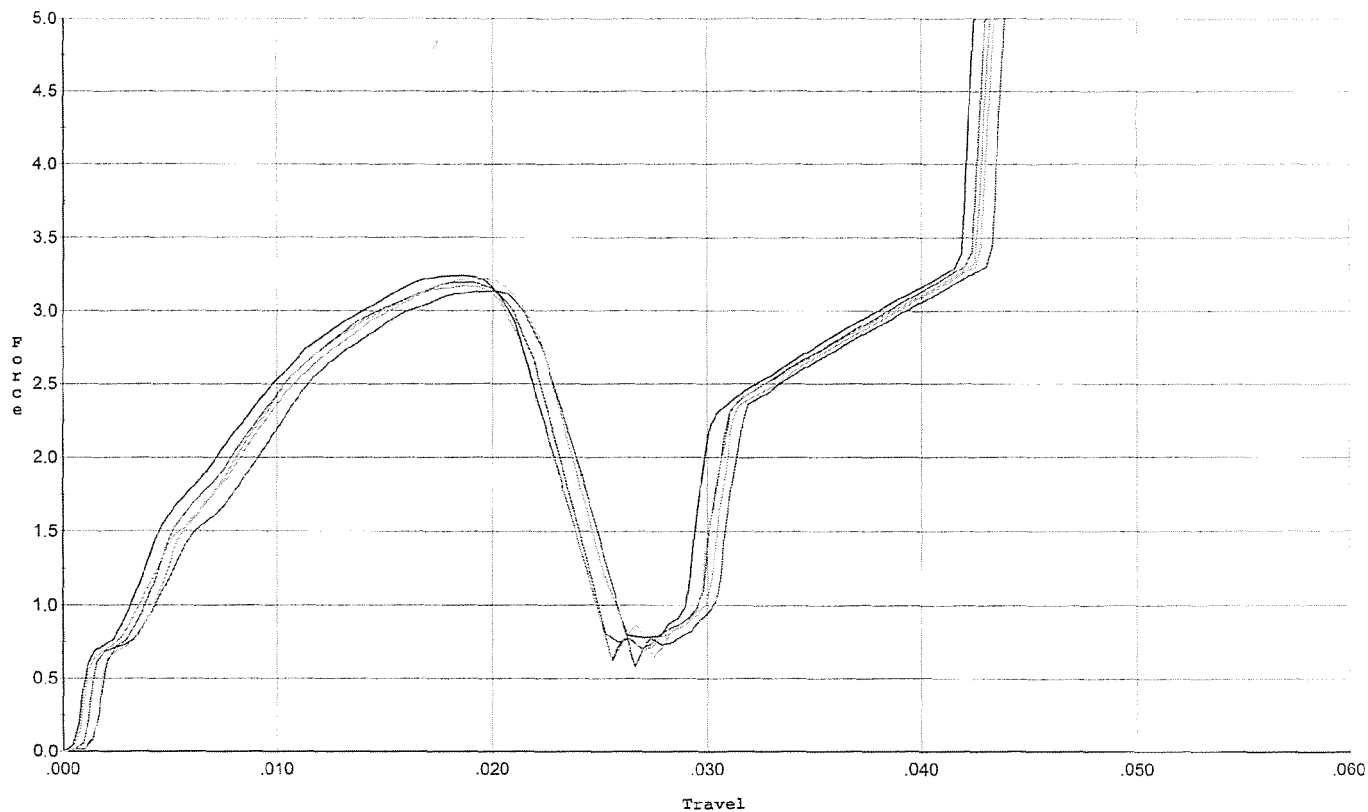
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.131	0.024	0.002	0.023	0.047		Set Trigger
2	3.191	0.021	0.00	0.026	0.044		Set Trigger
3	3.217	0.022	0.00	0.025	0.047		Set Trigger
4	3.185	0.022	0.00	0.025	0.047		Set Trigger
5	3.226	0.023	0.00	0.026	0.050		Set Trigger

A-3-19

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/7/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



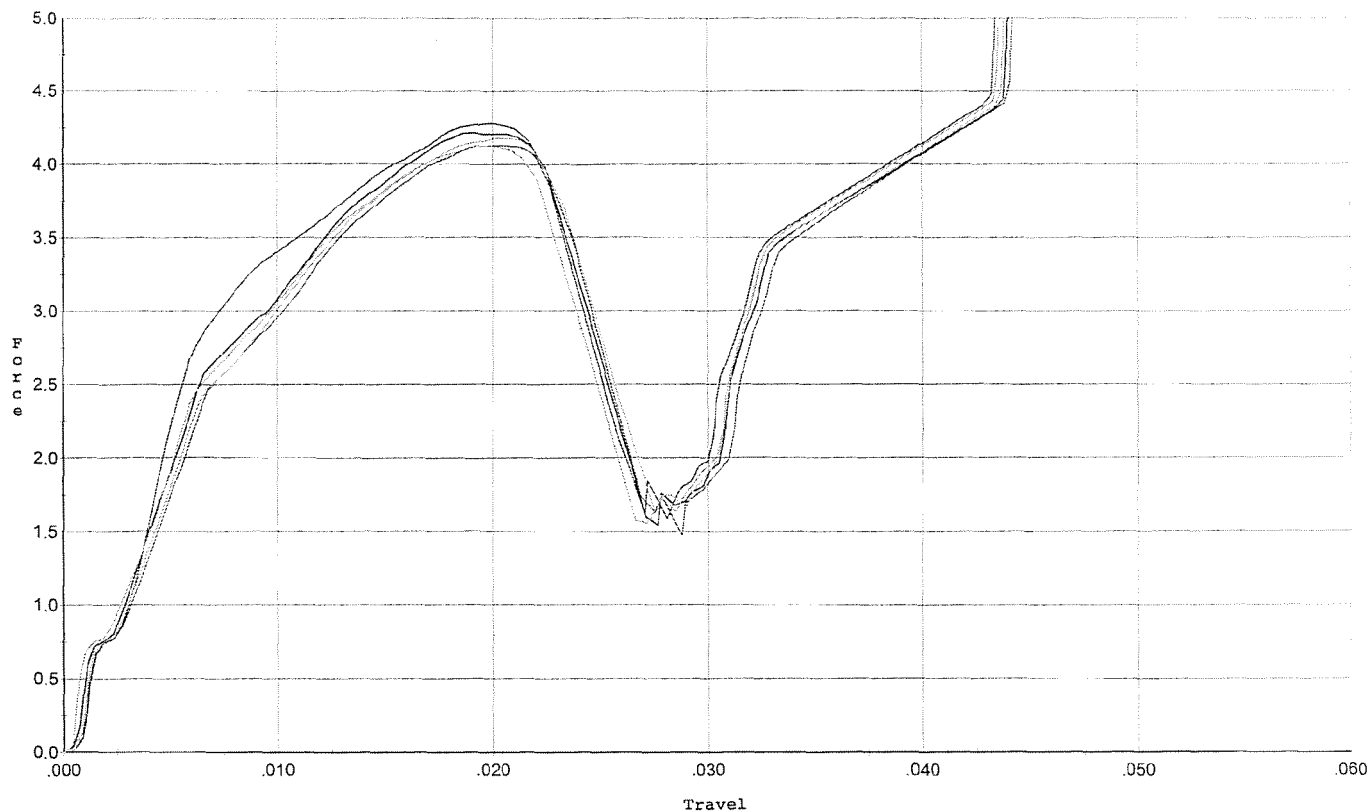
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.136	0.024	0.00	0.022	0.048		Set Trigger
2	3.242	0.023	0.00	0.023	0.050		Set Trigger
3	3.194	0.022	0.00	0.025	0.046		Set Trigger
4	3.225	0.022	0.00	0.022	0.046		Set Trigger
5	3.171	0.023	0.00	0.026	0.048		Set Trigger

A-3.19

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/7/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



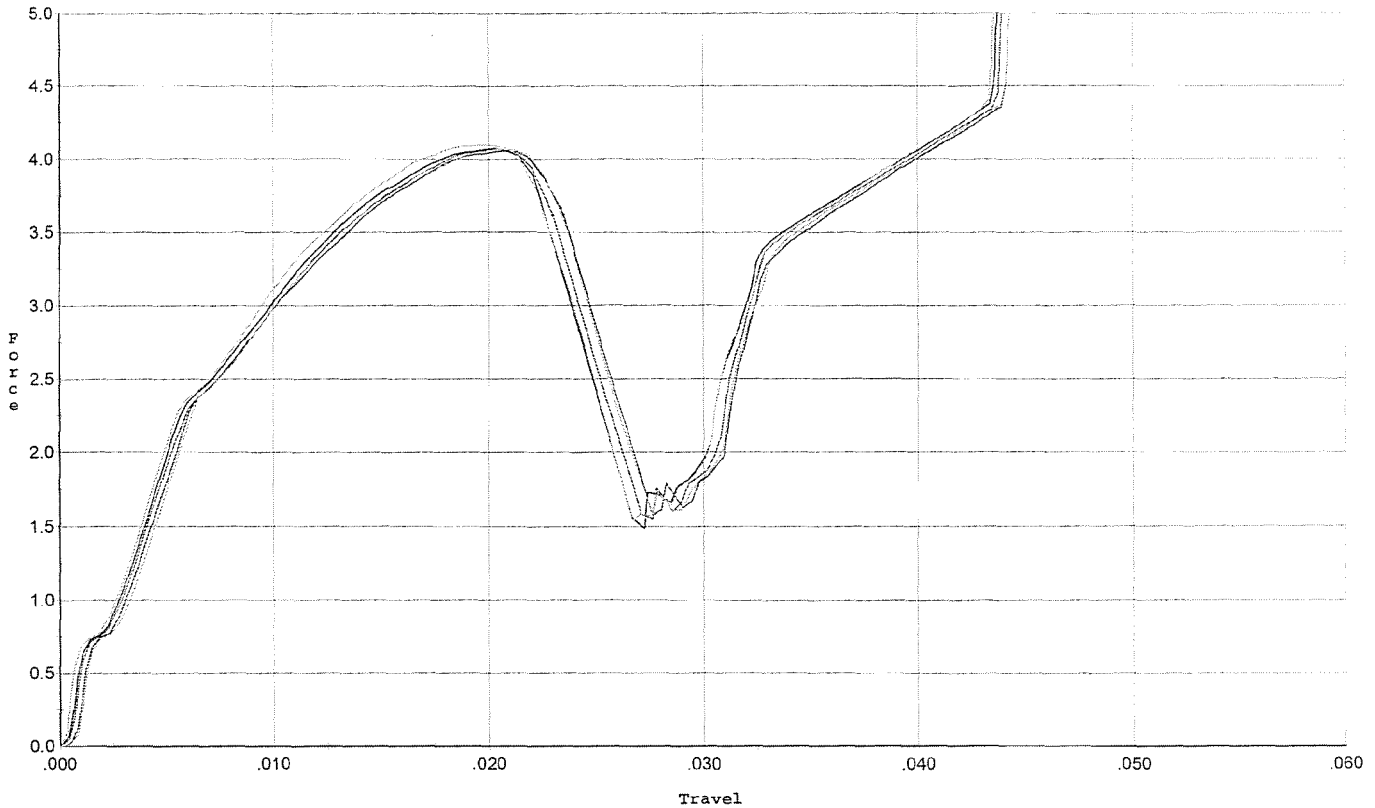
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.276	0.023	0.00	0.018	0.065		Set Trigger
2	4.214	0.025	0.00	0.018	0.068		Set Trigger
3	4.124	0.024	0.00	0.019	0.064		Set Trigger
4	4.177	0.023	0.00	0.018	0.064		Set Trigger
5	4.121	0.024	0.00	0.019	0.066		Set Trigger

A. 4.18

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/7/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



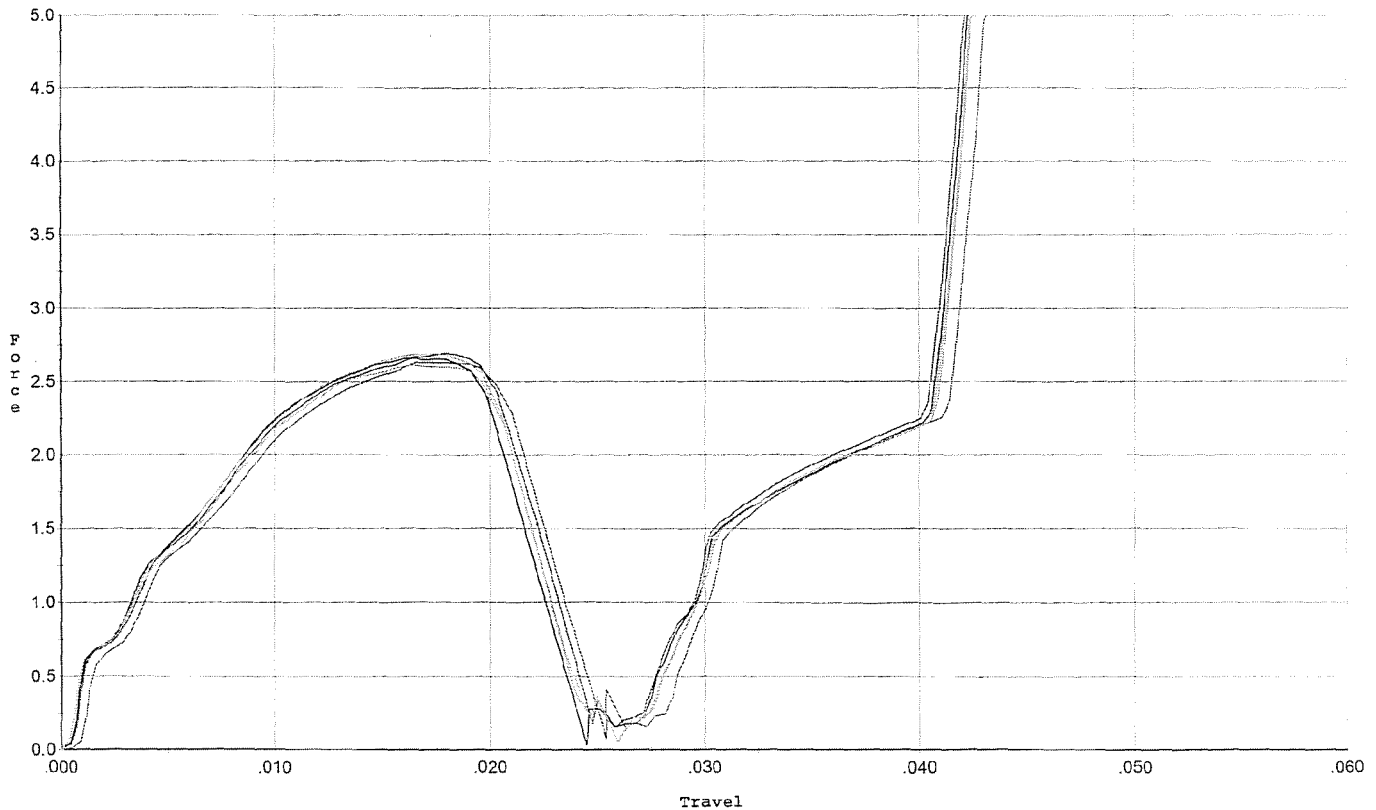
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.055	0.023	0.00	0.019	0.063		Set Trigger
2	4.074	0.024	0.00	0.019	0.065		Set Trigger
3	4.070	0.023	0.00	0.019	0.062		Set Trigger
4	4.101	0.024	0.00	0.019	0.066		Set Trigger
5	4.072	0.024	0.00	0.019	0.063		Set Trigger

A-4.07

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/7/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



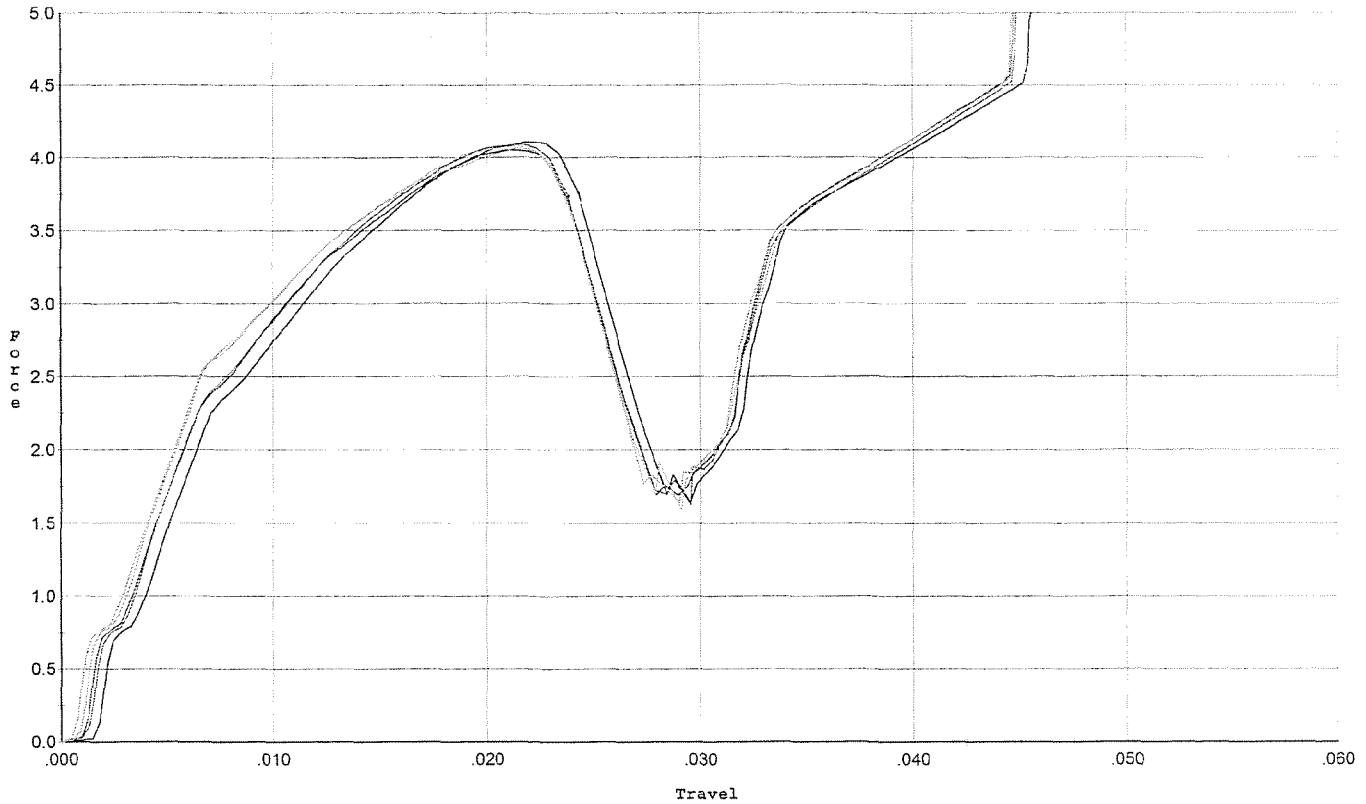
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.691	0.022	0.00	0.027	0.040		Set Trigger
2	2.659	0.020	0.00	0.028	0.036		Set Trigger
3	2.631	0.021	0.00	0.028	0.037		Set Trigger
4	2.612	0.021	0.00	0.028	0.037		Set Trigger
5	2.691	0.021	0.00	0.028	0.038		Set Trigger

A-2-65

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/7/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.050	0.024	0.00	0.019	0.063		Set Trigger
2	4.106	0.024	0.00	0.019	0.063		Set Trigger
3	4.088	0.024	0.00	0.019	0.063		Set Trigger
4	4.077	0.024	0.00	0.019	0.065		Set Trigger
5	4.062	0.024	0.00	0.019	0.066		Set Trigger

A-4.07