

G680 1339

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

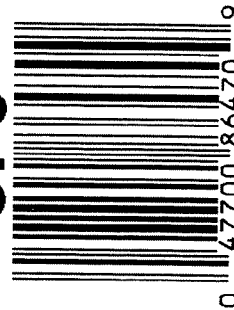
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6801339

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 680 1339

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-26-09	SPD
430	ASSEMBLE TO STOCK		2-26-09	RP
440	PROOF		2-26-09	SPD
460	CHECK HEADSPACE		2-26-09	SPD
470	DIS-ASSEMBLE ACTION		2-26-09	SPD
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	2-27-09	RTZ
475	DRILL AND TAP SIGHT HOLES		2-27-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR # (H)	3/2/09	(H)
490	MAGNAFLUX BOLT		3/3/09	MR
500	ROLLMARK CALIBER		3/3/09	RT
520	GOFF BLAST BBL / REC		3/3/09	DC
542	APPLY COATINGS (BARREL ACTION)		3/6	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-9-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-9-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-9-09	SP
	D) OIL FIRING PIN ASSEMBLY		3-10-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

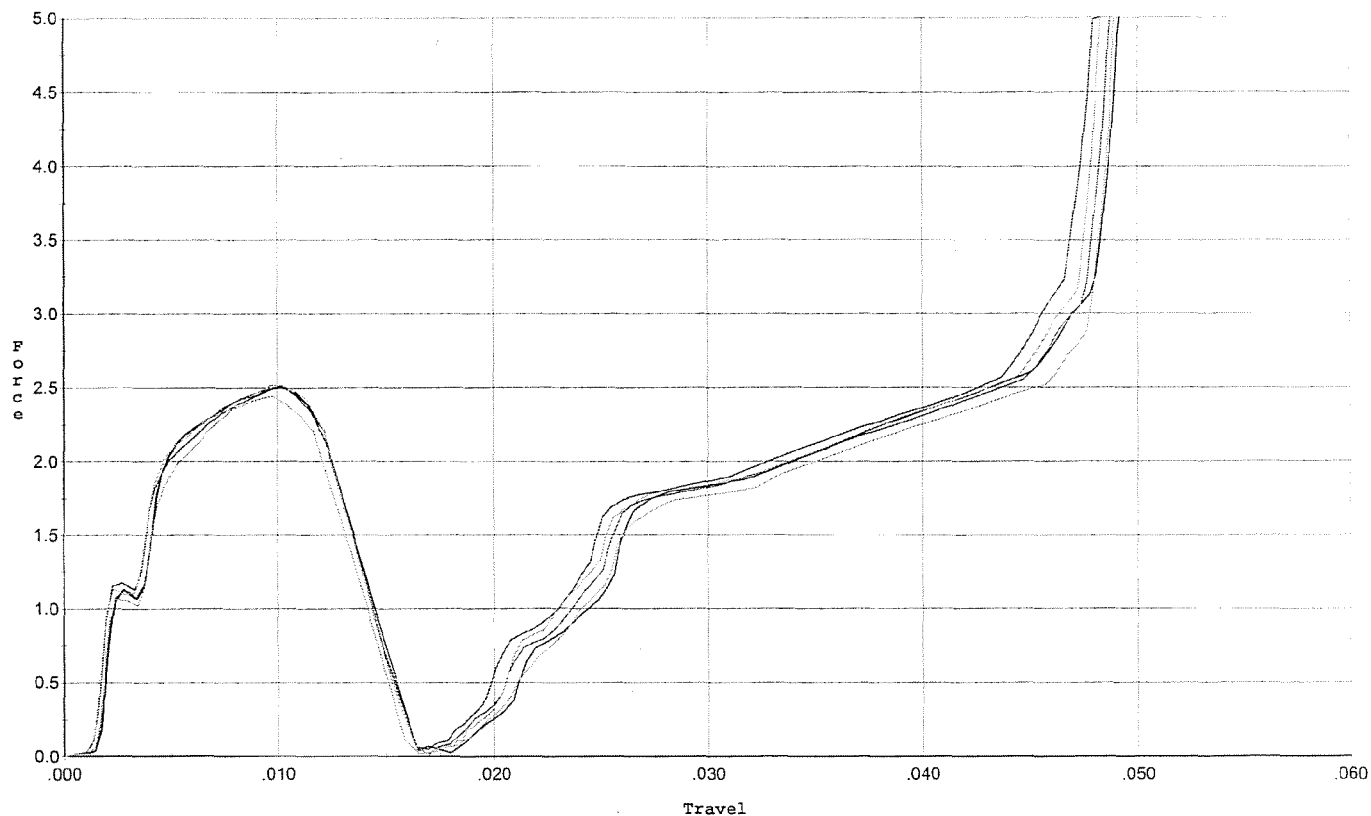
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>5.5</u> <u>5.5</u>	3-13-09	NW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>3.5</u> <u>2</u>	3-13-09	NW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.024</u>	3-13-09	NW
	J) ASSEMBLE STOCK		3-10-09	R.W.
	K) ASSEMBLE SWIVEL STUDS		3-13-09	NW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	3-11-09	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		3-11-09	NW
670	FINAL INSPECTION A) HEADSPACE		3-13-09	NW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.20</u> <u>2.17</u> <u>2.24</u> <u>2.34</u> <u>2.26</u>	3-12-09	NW
	C) FUNCTION		3-13-09	NW
690	PACK		3/24/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/10/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



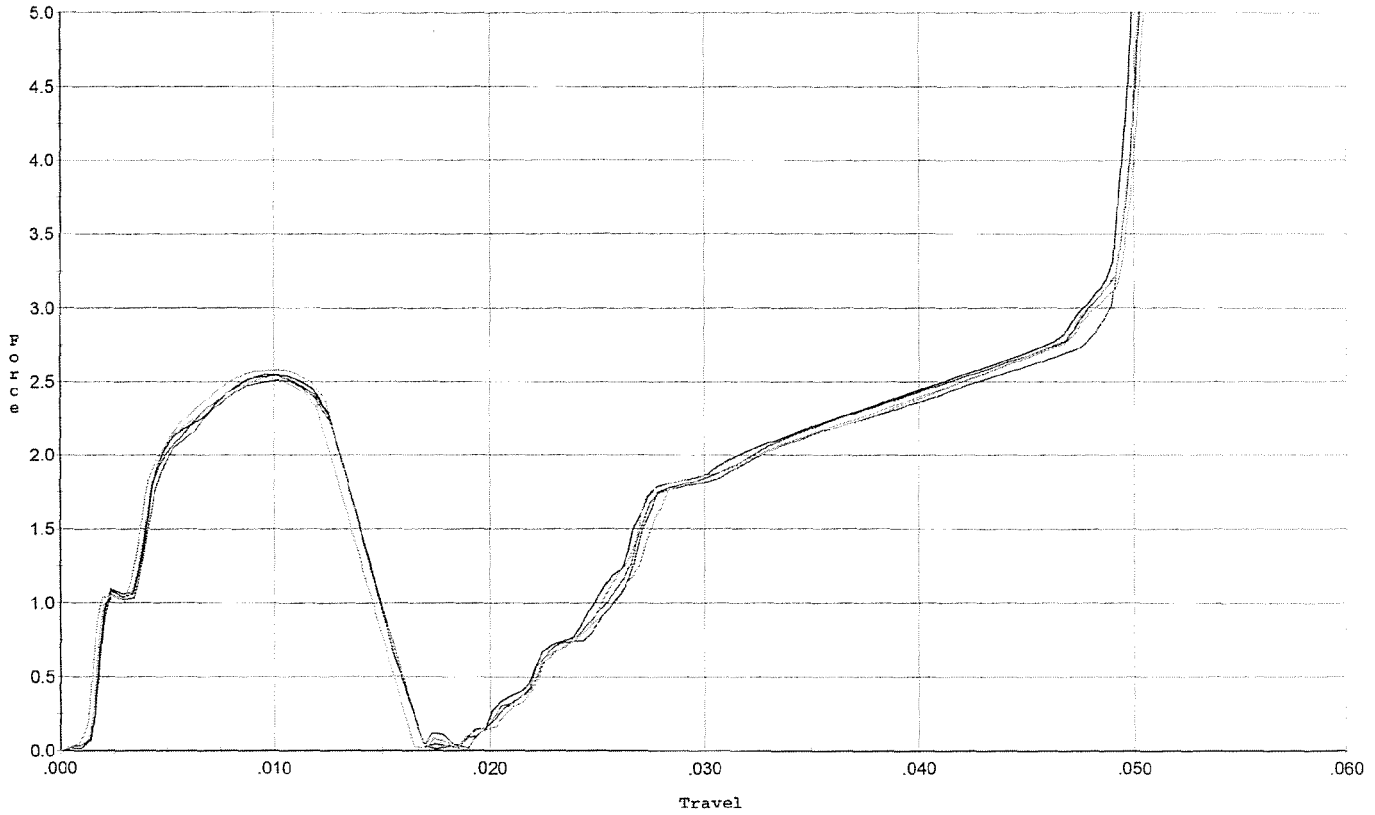
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.499	0.012	0.00	0.039	0.020		Set Trigger
2	2.507	0.012	0.00	0.040	0.020		Set Trigger
3	2.508	0.012	0.00	0.040	0.020		Set Trigger
4	2.444	0.013	0.00	0.040	0.022		Set Trigger
5	2.518	0.012	0.004	0.039	0.019		Set Trigger

A-2.49

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/10/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



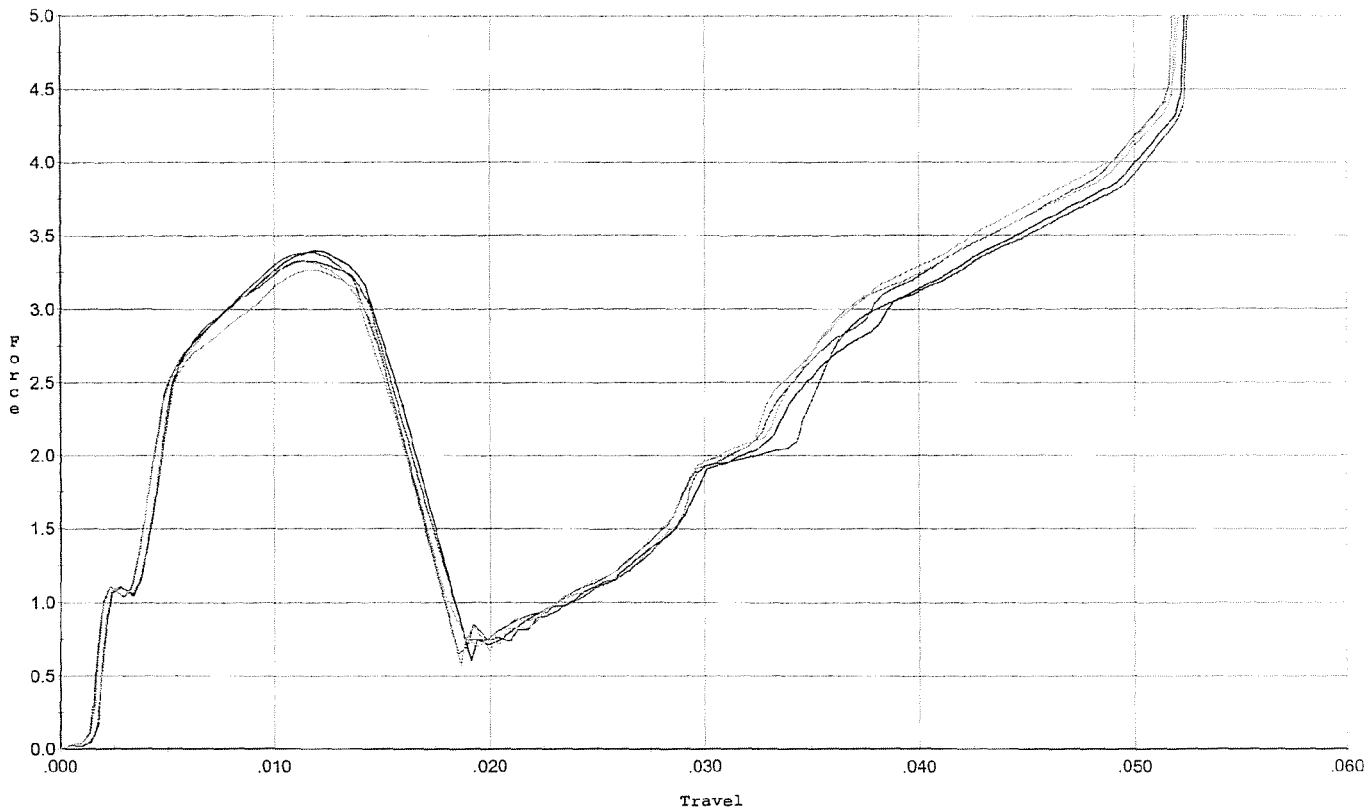
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.552	0.013	0.00	0.040	0.021		Set Trigger
2	2.549	0.013	0.00	0.040	0.021		Set Trigger
3	2.508	0.013	0.00	0.040	0.021		Set Trigger
4	2.529	0.012	0.00	0.041	0.020		Set Trigger
5	2.579	0.012	0.00	0.040	0.021		Set Trigger

A-2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/10/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



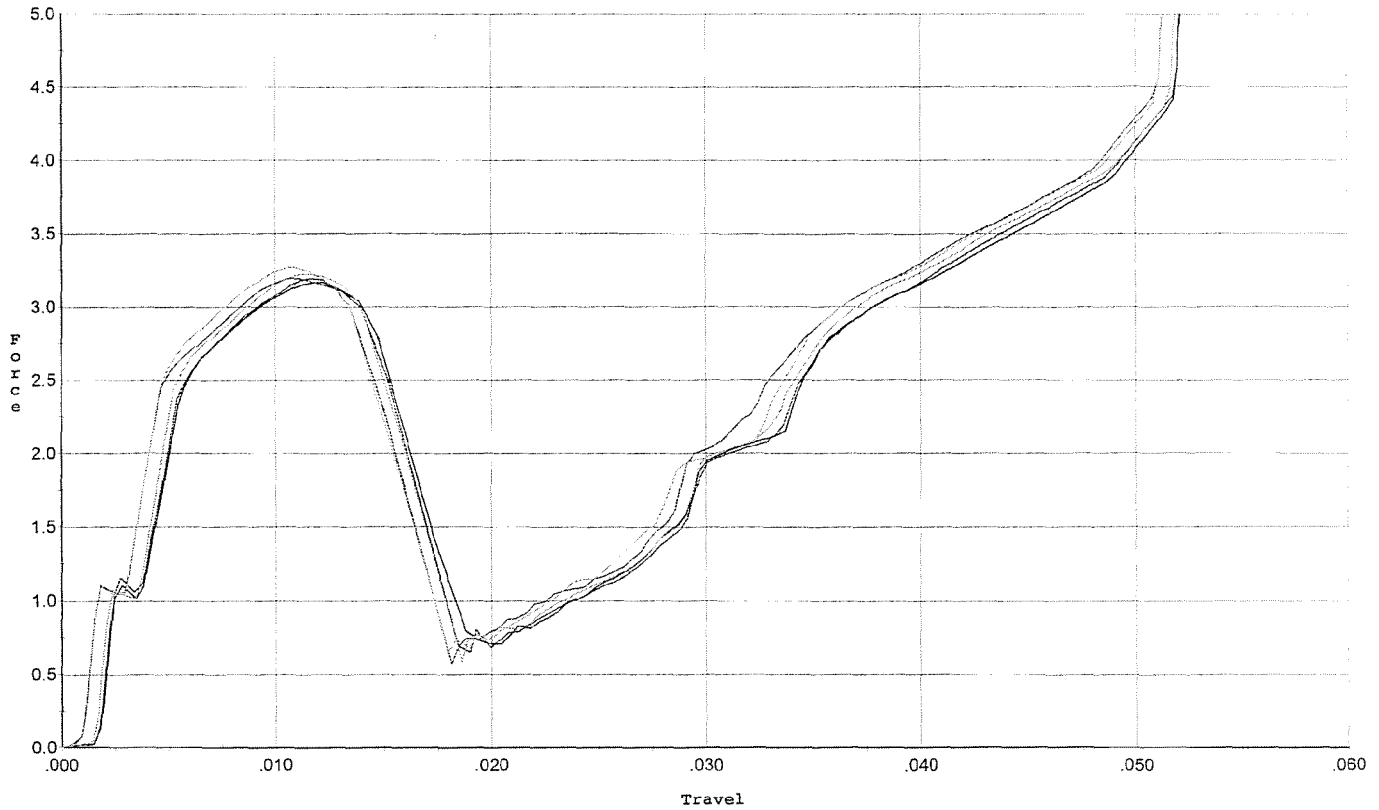
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.326	0.014	0.00	0.038	0.031		Set Trigger
2	3.399	0.016	0.00	0.038	0.035		Set Trigger
3	3.388	0.015	0.00	0.038	0.033		Set Trigger
4	3.268	0.015	0.00	0.038	0.031		Set Trigger
5	3.326	0.015	0.00	0.038	0.033		Set Trigger

A-3.34

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/10/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



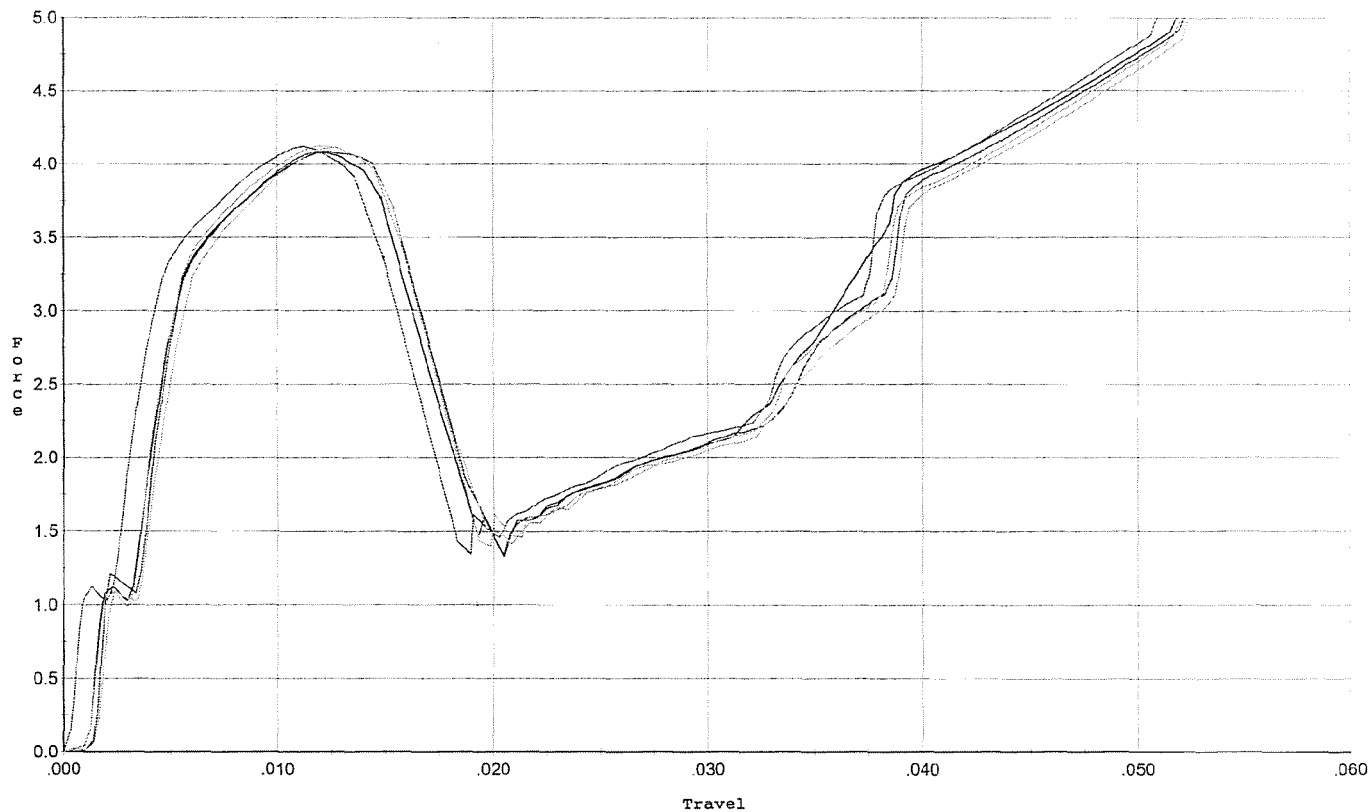
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.194	0.015	0.00	0.038	0.031		Set Trigger
2	3.169	0.015	0.00	0.038	0.030		Set Trigger
3	3.194	0.015	0.003	0.038	0.032		Set Trigger
4	3.269	0.016	0.003	0.038	0.034		Set Trigger
5	3.223	0.016	0.004	0.038	0.033		Set Trigger

A-3.21

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/10/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



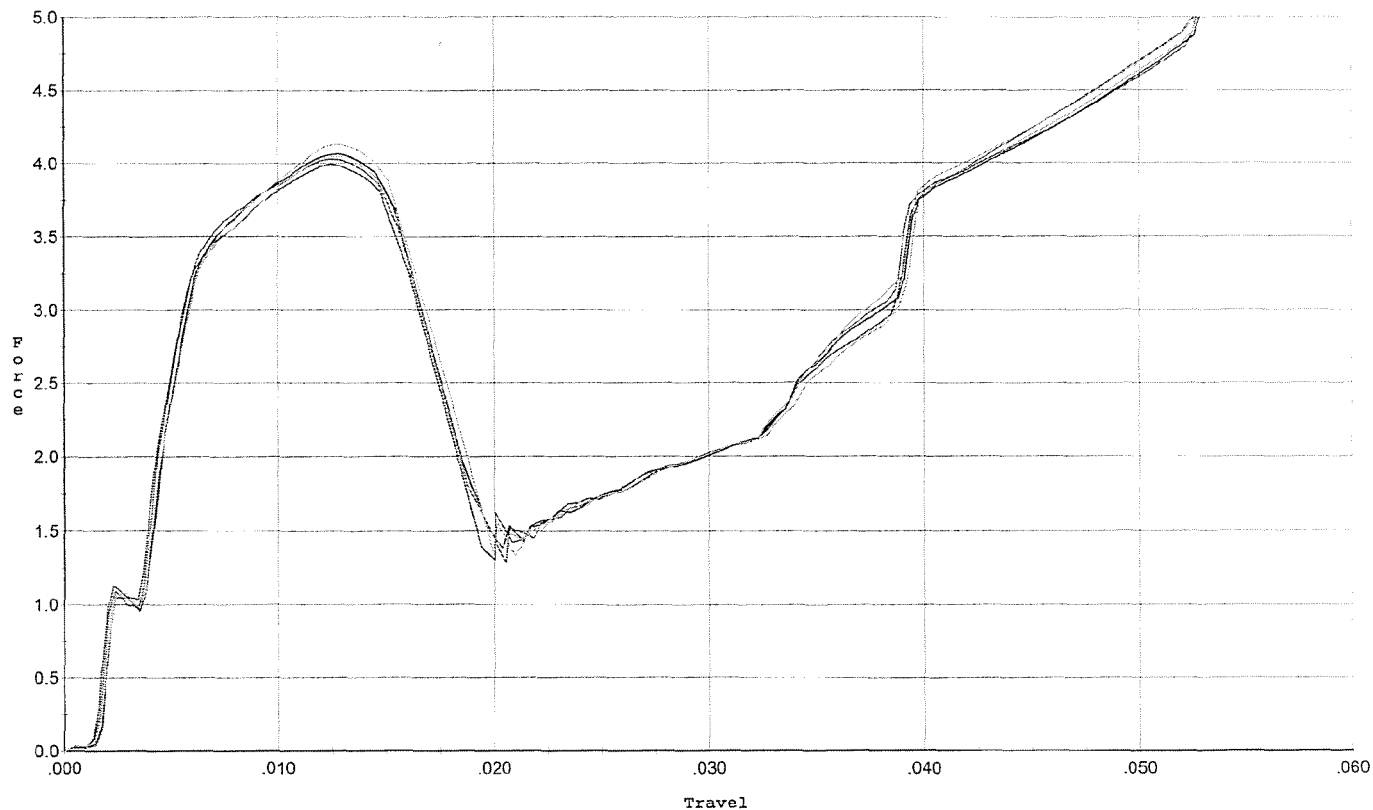
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.085	0.015	0.004	0.037	0.041		Set Trigger
2	4.074	0.015	0.00	0.036	0.039		Set Trigger
3	4.120	0.015	0.00	0.036	0.042		Set Trigger
4	4.115	0.015	0.004	0.037	0.040		Set Trigger
5	4.126	0.016	0.00	0.036	0.042		Set Trigger

A-4.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/10/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



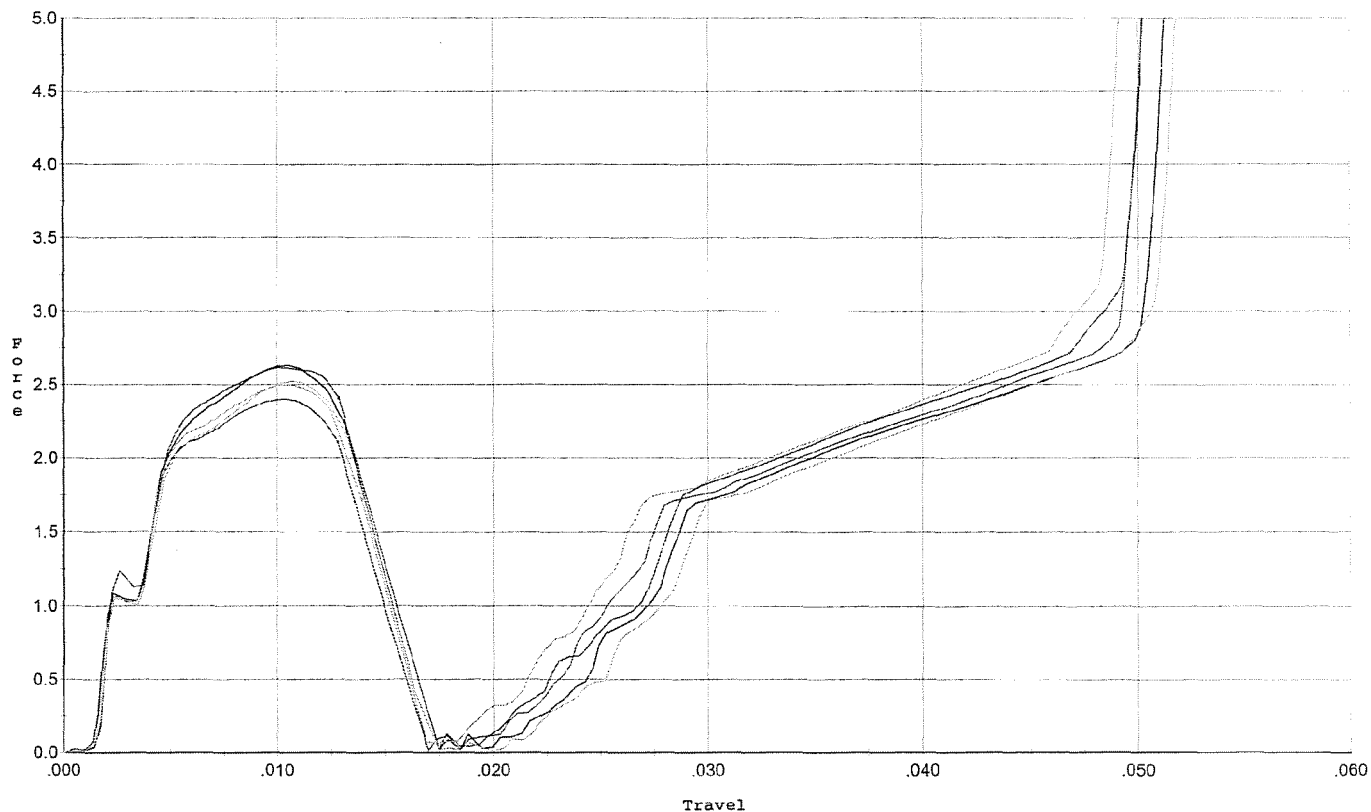
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.993	0.016	0.004	0.037	0.041		Set Trigger
2	4.064	0.015	0.004	0.037	0.040		Set Trigger
3	4.029	0.016	0.004	0.037	0.040		Set Trigger
4	4.050	0.015	0.004	0.037	0.040		Set Trigger
5	4.133	0.017	0.00	0.037	0.045		Set Trigger

A-4.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/10/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



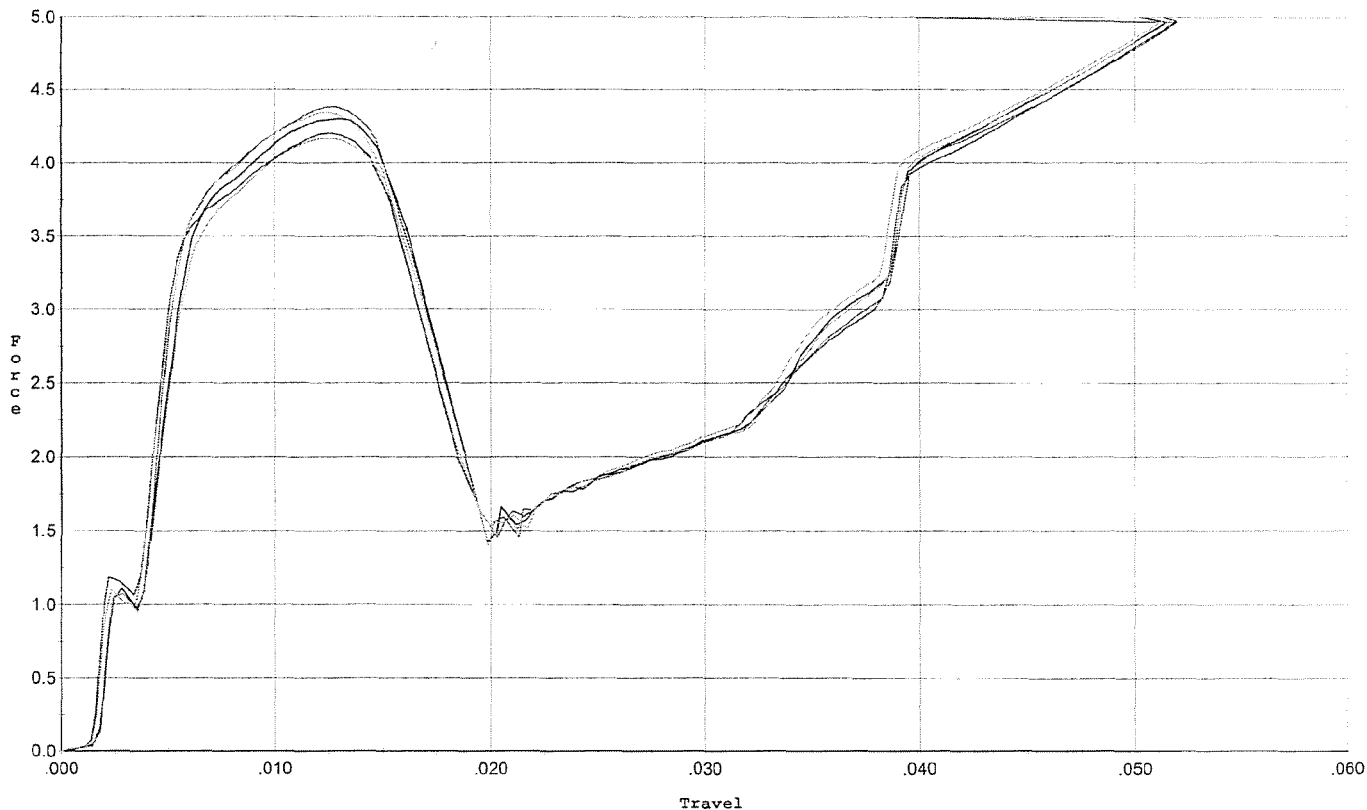
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.615	0.013	0.00	0.040	0.022		Set Trigger
2	2.631	0.013	0.004	0.041	0.023		Set Trigger
3	2.402	0.013	0.004	0.040	0.021		Set Trigger
4	2.520	0.013	0.004	0.041	0.022		Set Trigger
5	2.497	0.014	0.004	0.039	0.023		Set Trigger

A-2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/10/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.203	0.015	0.004	0.037	0.041		Set Trigger
2	4.299	0.016	0.00	0.036	0.044		Set Trigger
3	4.382	0.016	0.00	0.036	0.045		Set Trigger
4	4.344	0.015	0.004	0.036	0.041		Set Trigger
5	4.166	0.017	0.00	0.036	0.044		Set Trigger

A.4.27