

66801345

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

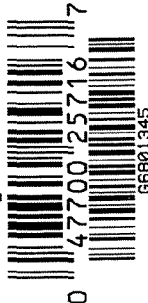
- INSTRUCTION BOOK 3518

BM FORM

proof of purchase



owner registration sticker



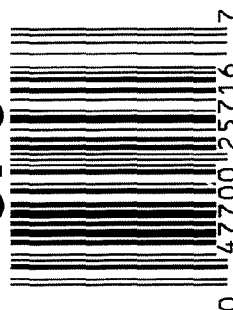
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

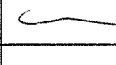
G6801345

UPC



GUN SERIAL #

G 6801345

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		3-6-09	RT
430	ASSEMBLE TO STOCK		3-6-09	RT
440	PROOF		3-6-09	TC
460	CHECK HEADSPACE		3-6-09	TC
470	DIS-ASSEMBLE ACTION		3-6-09	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	3-9-09	RT
475	DRILL AND TAP SIGHT HOLES		3-9-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	3/13/09	
490	MAGNAFLUX BOLT		3/13/09	MR
500	ROLLMARK CALIBER		3/13/09	RT
520	GOFF BLAST BBL / REC		3-16	BT
542	APPLY COATINGS (BARREL ACTION)		3/24	
545	(BOLT)			
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		3-25-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-25-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-25-09	SP
	D) OIL FIRING PIN ASSEMBLY		3-26-09	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

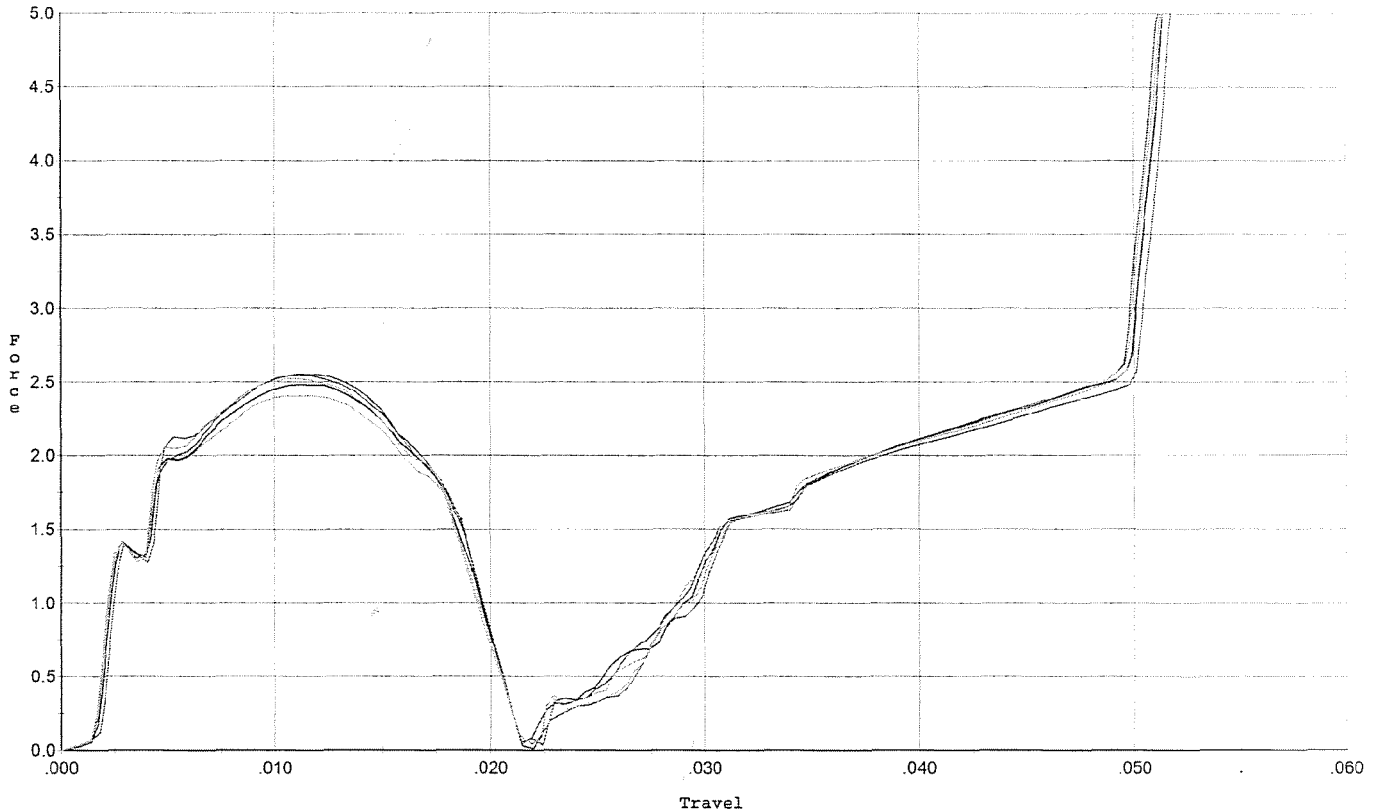
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>3.0</u>	3-30-09	XN
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>4.0</u>	3-30-09	XN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.023</u> <u>.024</u>	3-30-09	XN
	J) ASSEMBLE STOCK		3-26-09	XN
	K) ASSEMBLE SWIVEL STUDS		3-30-09	XN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	3-27-09	TL
	MALFUNCTION	CORRECTION	N/A	
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		3-27-09	XN
670	FINAL INSPECTION A) HEADSPACE		3-30-09	XN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.56</u> <u>2.64</u> <u>2.69</u> <u>2.63</u> <u>2.55</u>	3-30-09	TL
	C) FUNCTION		3-30-09	XN
690	PACK		3/31/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/2/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



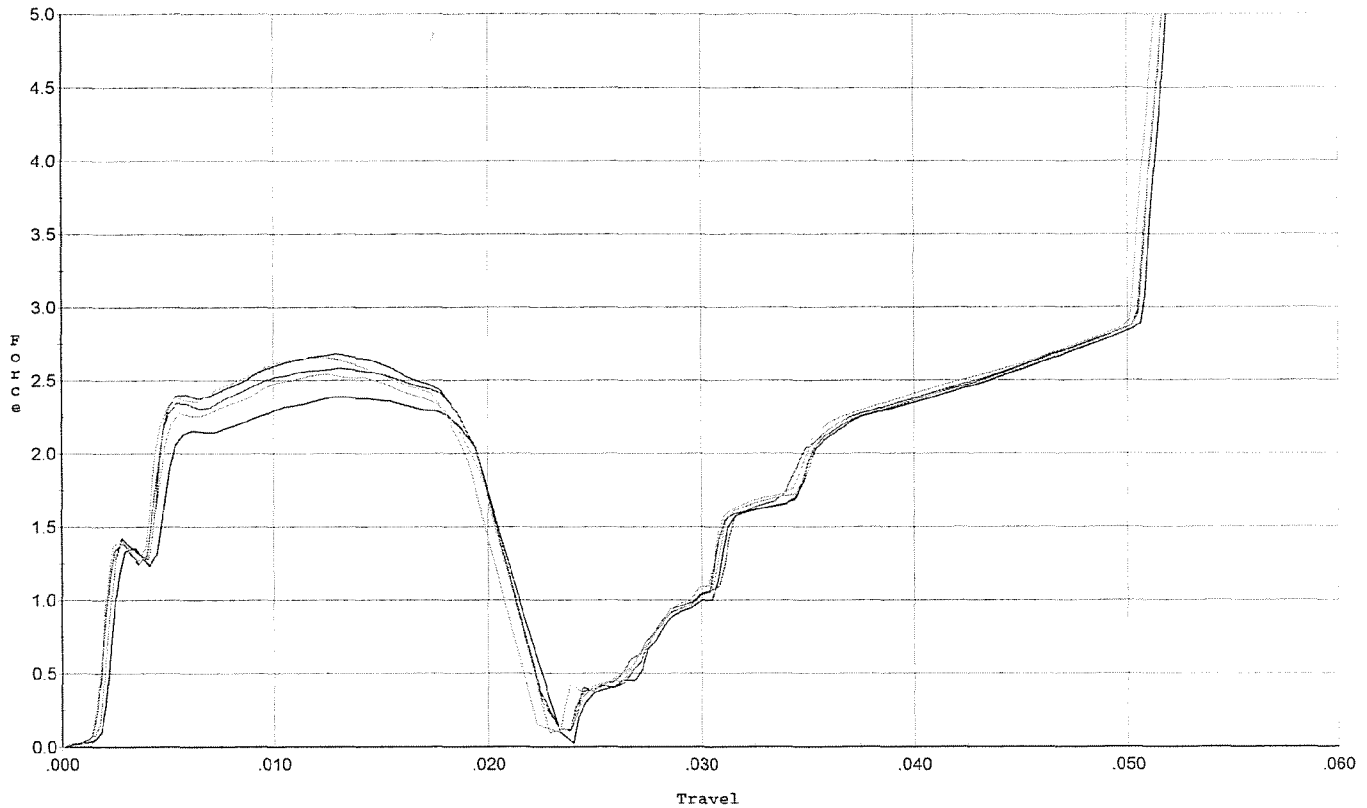
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.555	0.019	0.00	0.037	0.034		Set Trigger
2	2.481	0.019	0.004	0.037	0.033		Set Trigger
3	2.549	0.019	0.004	0.038	0.033		Set Trigger
4	2.525	0.019	0.00	0.037	0.035		Set Trigger
5	2.407	0.018	0.00	0.037	0.031		Set Trigger

A-2.50

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/2/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



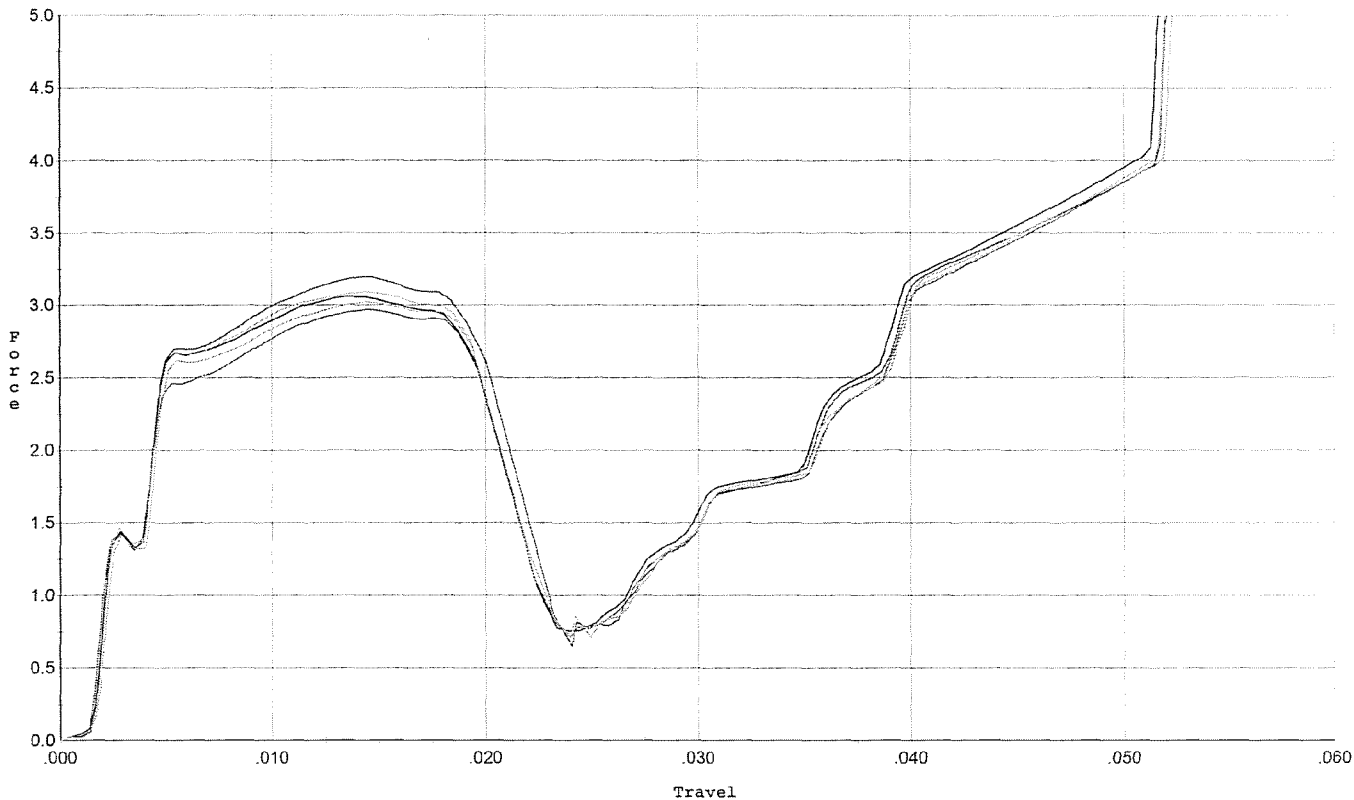
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.681	0.019	0.004	0.036	0.038		Set Trigger
2	2.387	0.019	0.00	0.036	0.034		Set Trigger
3	2.583	0.019	0.00	0.036	0.038		Set Trigger
4	2.654	0.019	0.00	0.036	0.037		Set Trigger
5	2.541	0.020	0.004	0.036	0.037		Set Trigger

A-256

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/2/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



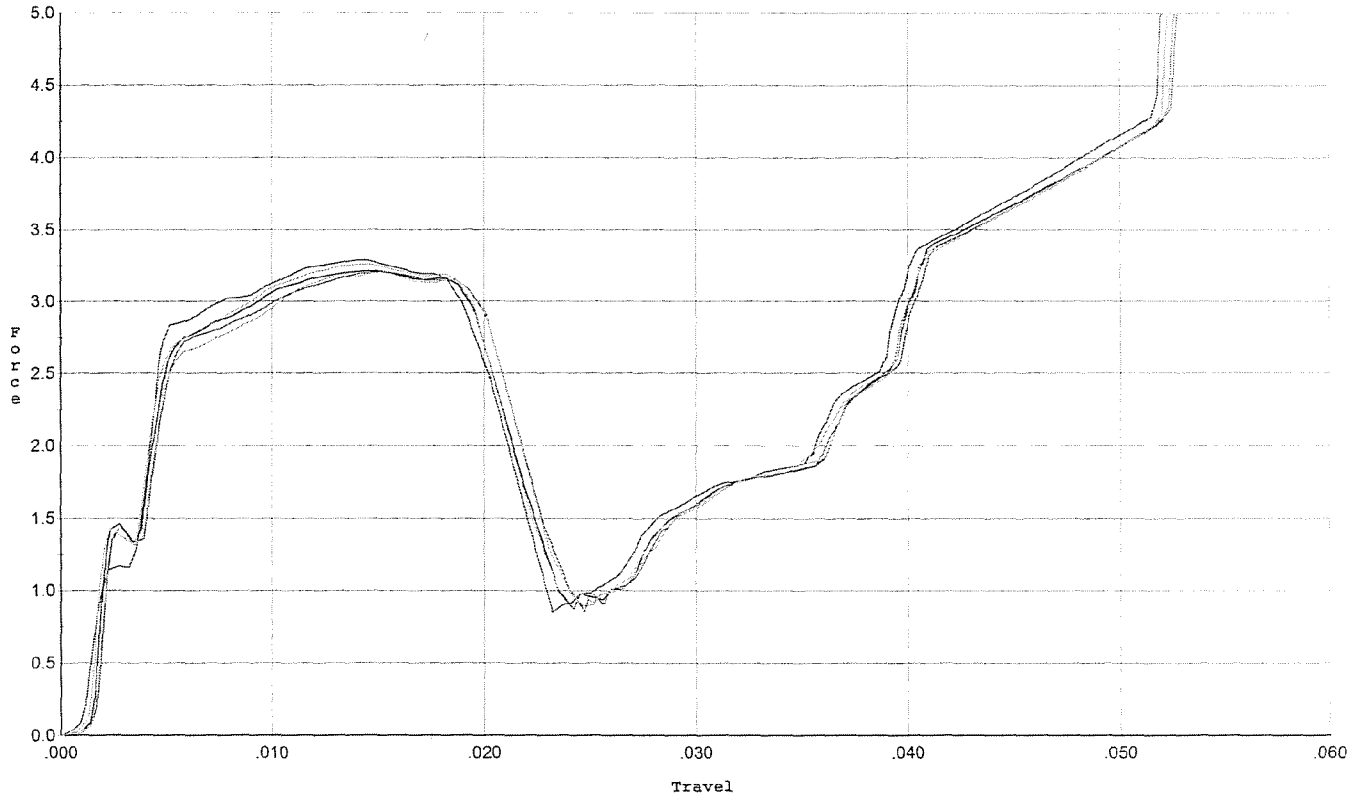
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.193	0.020	0.00	0.035	0.046		Set Trigger
2	3.057	0.020	0.00	0.035	0.044		Set Trigger
3	2.969	0.020	0.00	0.035	0.043		Set Trigger
4	3.092	0.019	0.00	0.035	0.044		Set Trigger
5	3.020	0.019	0.004	0.036	0.043		Set Trigger

A.3.06

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/2/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles +/- .75 lb



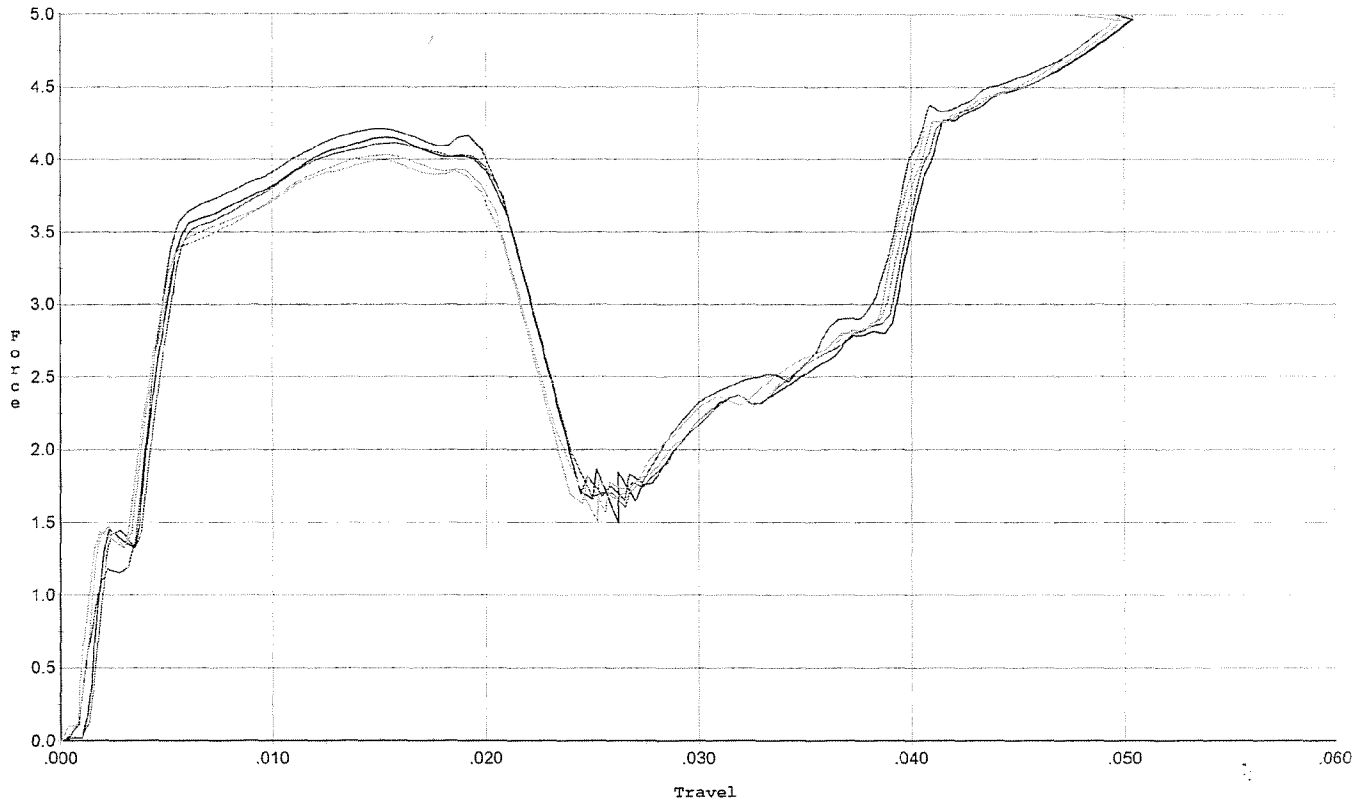
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.285	0.020	0.00	0.035	0.049		Set Trigger
2	3.211	0.020	0.00	0.036	0.046		Set Trigger
3	3.208	0.020	0.00	0.035	0.047		Set Trigger
4	3.257	0.019	0.004	0.035	0.047		Set Trigger
5	3.201	0.020	0.00	0.035	0.047		Set Trigger

A. 3.23

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/2/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



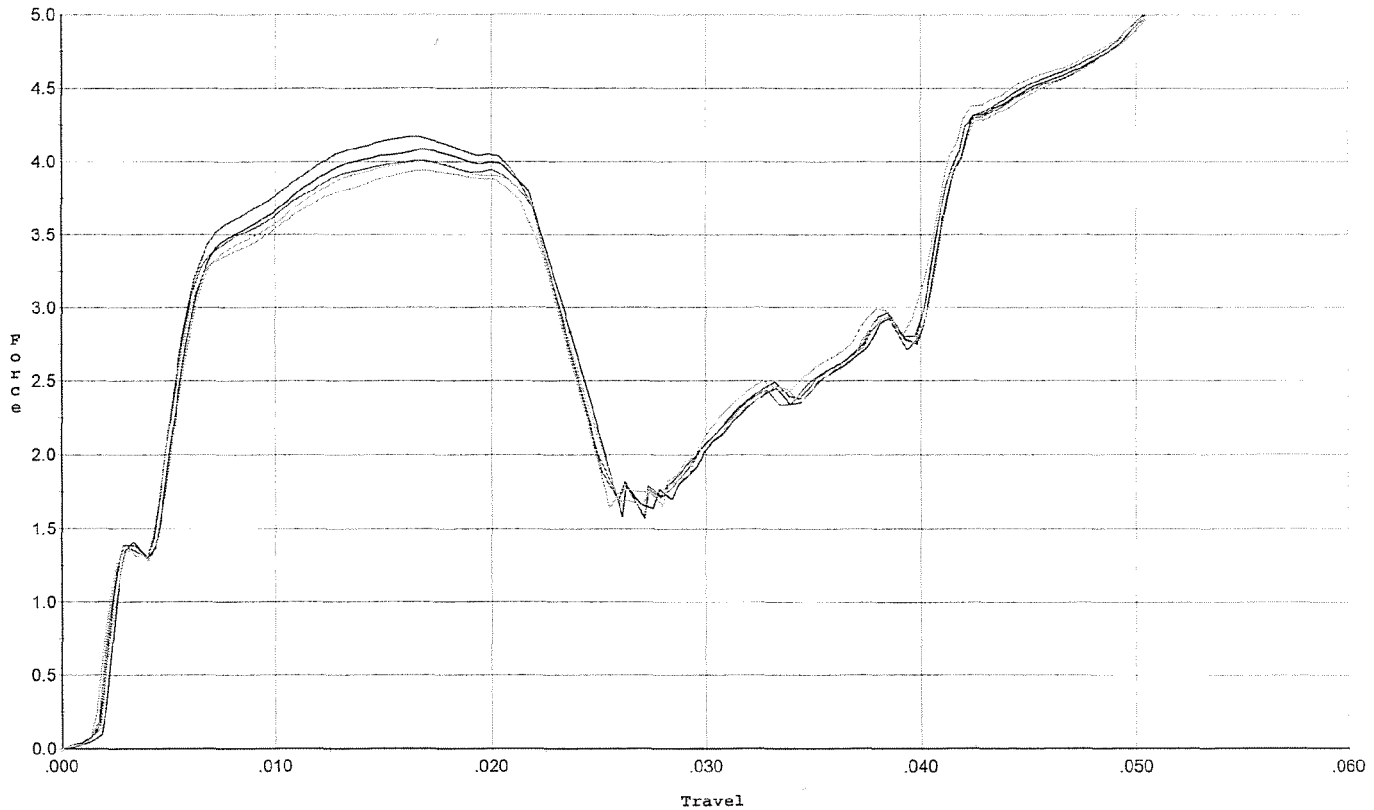
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.211	0.021	0.00	0.032	0.064		Set Trigger
2	4.149	0.021	0.004	0.032	0.063		Set Trigger
3	4.112	0.021	0.00	0.032	0.061		Set Trigger
4	3.995	0.021	0.003	0.032	0.061		Set Trigger
5	4.033	0.020	0.00	0.033	0.060		Set Trigger

A-4-10

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/2/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



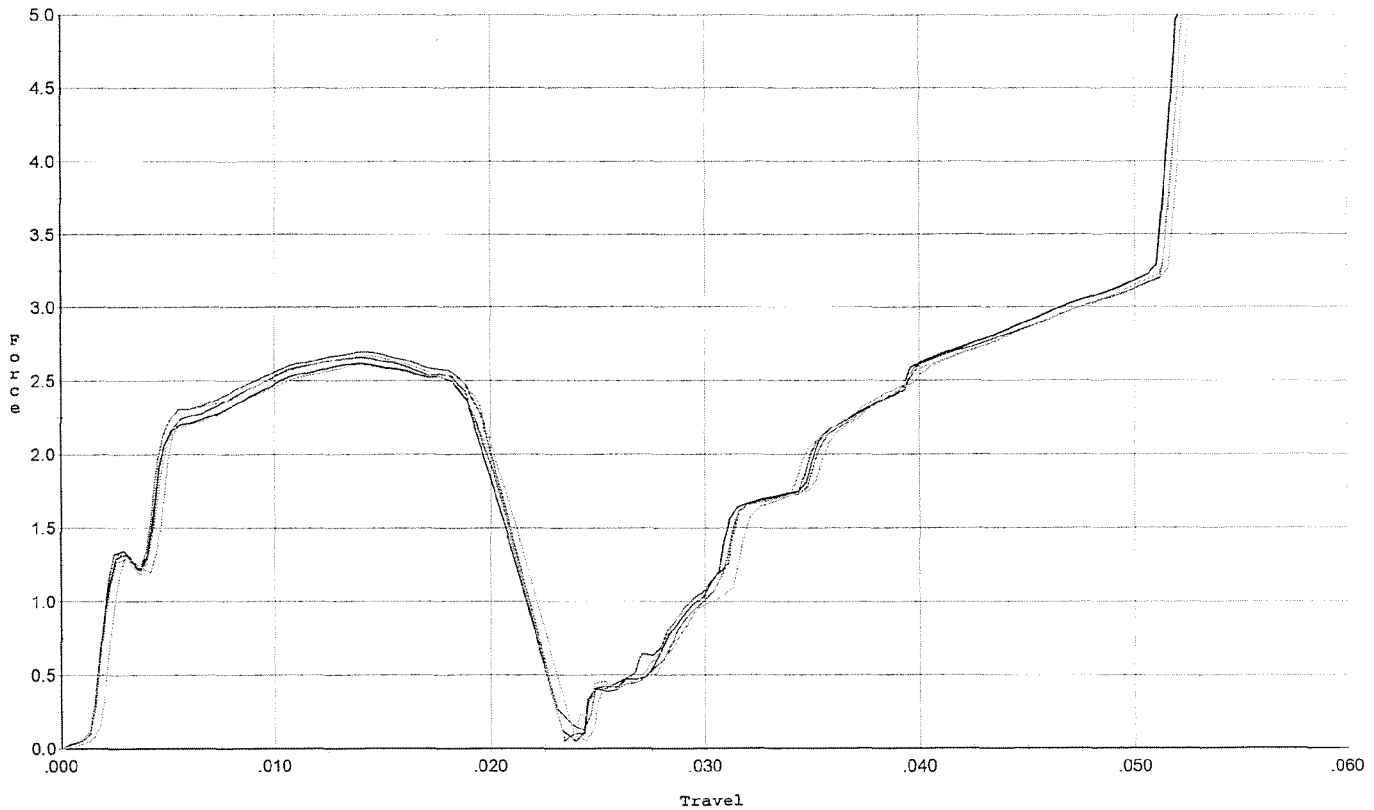
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.166	0.022	0.004	0.032	0.064		Set Trigger
2	4.085	0.024	0.00	0.032	0.068		Set Trigger
3	4.007	0.022	0.004	0.032	0.062		Set Trigger
4	3.998	0.022	0.00	0.032	0.061		Set Trigger
5	3.939	0.022	0.004	0.032	0.063		Set Trigger

A-4.03

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/2/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



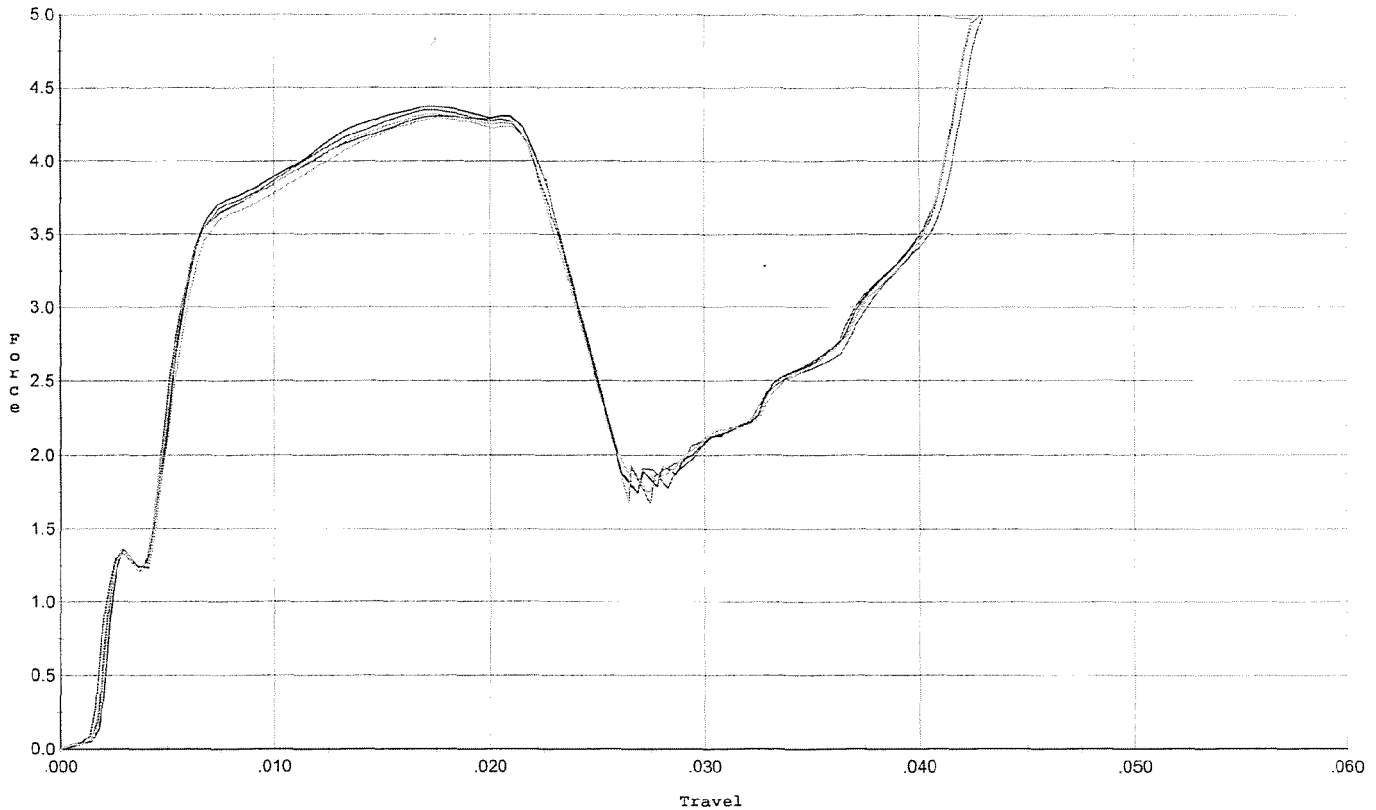
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.659	0.020	0.00	0.036	0.040		Set Trigger
2	2.618	0.021	0.00	0.036	0.040		Set Trigger
3	2.696	0.020	0.004	0.036	0.039		Set Trigger
4	2.604	0.020	0.00	0.036	0.038		Set Trigger
5	2.669	0.021	0.004	0.036	0.041		Set Trigger

A-2.64

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/2/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.307	0.023	0.00	0.031	0.069		Set Trigger
2	4.373	0.023	0.004	0.031	0.069		Set Trigger
3	4.347	0.023	0.00	0.031	0.071		Set Trigger
4	4.296	0.023	0.004	0.031	0.068		Set Trigger
5	4.320	0.024	0.00	0.031	0.072		Set Trigger

A-4.32