

6801363

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

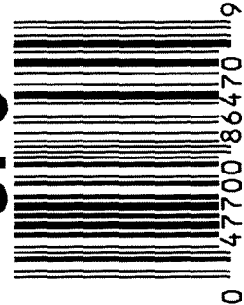
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6801363

UPC



GUN SERIAL #

66801363

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		3-4-09	SP
430	ASSEMBLE TO STOCK		3-4-09	SP
440	PROOF		3-4-09	SP
460	CHECK HEADSPACE		3-4-09	RP
470	DIS-ASSEMBLE ACTION		3-4-09	RP
472	SERIALIZE BOLT HANDLE		3-5-09	RT
480	MAGNAFLUX BBL ACTION	(H)	3/9/09	(H)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		3/9/09	RT
510	DRILL AND TAP SIGHT HOLES		3-5-09	SP
520	GOFF BLAST BBL / REC		3-11	RT
540	APPLY COATINGS (BARREL ACTION)		3-26	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-27-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-27-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-27-09	SP
	D) OIL FIRING PIN ASSEMBLY		4-1-09	SP, JD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

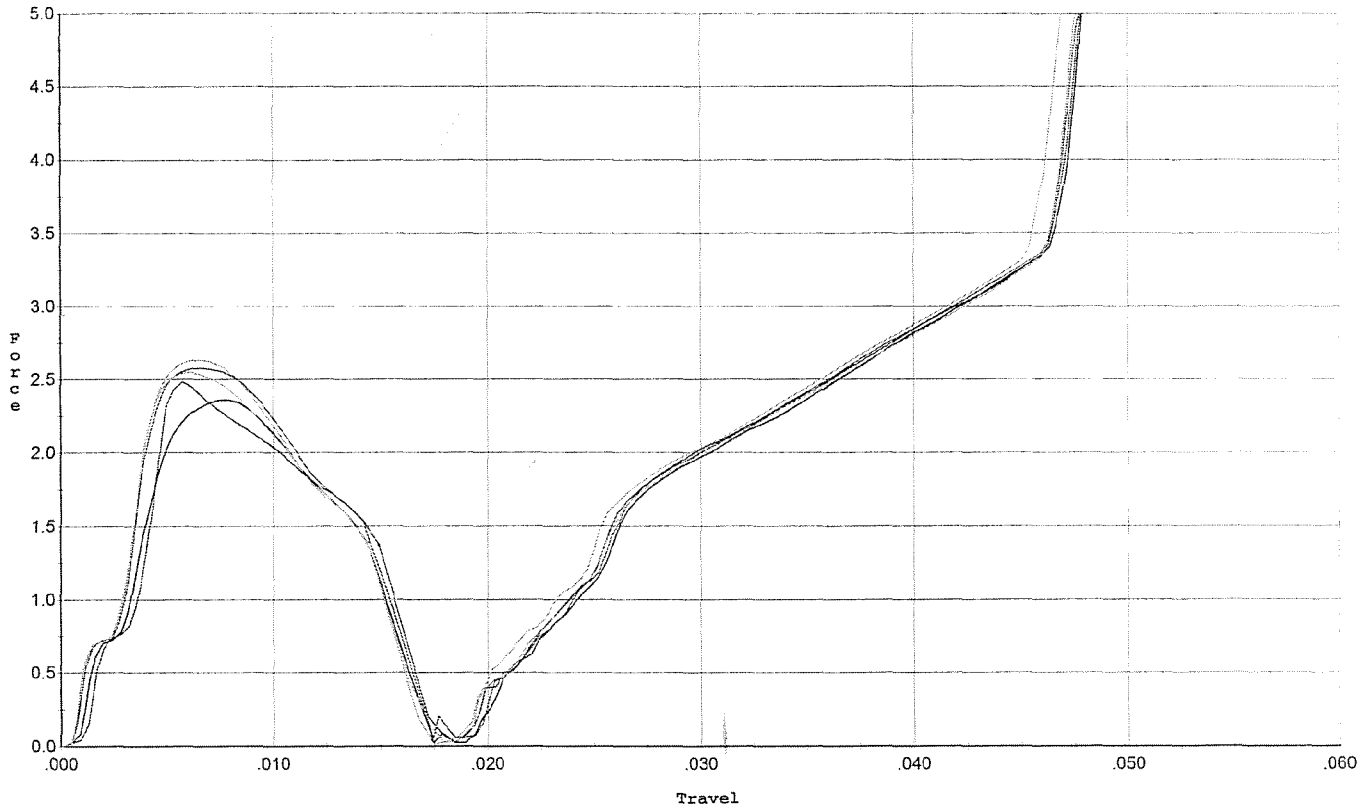
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.5</u> <u>4</u> <u>4</u>	4-15-09	WW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>3.5</u> <u>3.5</u>	4-15-09	WW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.025</u>	4-15-09	WW
	J) ASSEMBLE STOCK		4-1-09	R. N.
	K) ASSEMBLE SWIVEL STUDS		4-15-09	WW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	4-2-09	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		4-2-09	WW
670	FINAL INSPECTION A) HEADSPACE		4-15-09	WW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.60</u> <u>2.43</u> <u>2.32</u> <u>2.32</u> <u>2.37</u>	4-13-09	WW
	C) FUNCTION		4-15-09	WW
690	PACK		8/3/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/30/2009

Model: M24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



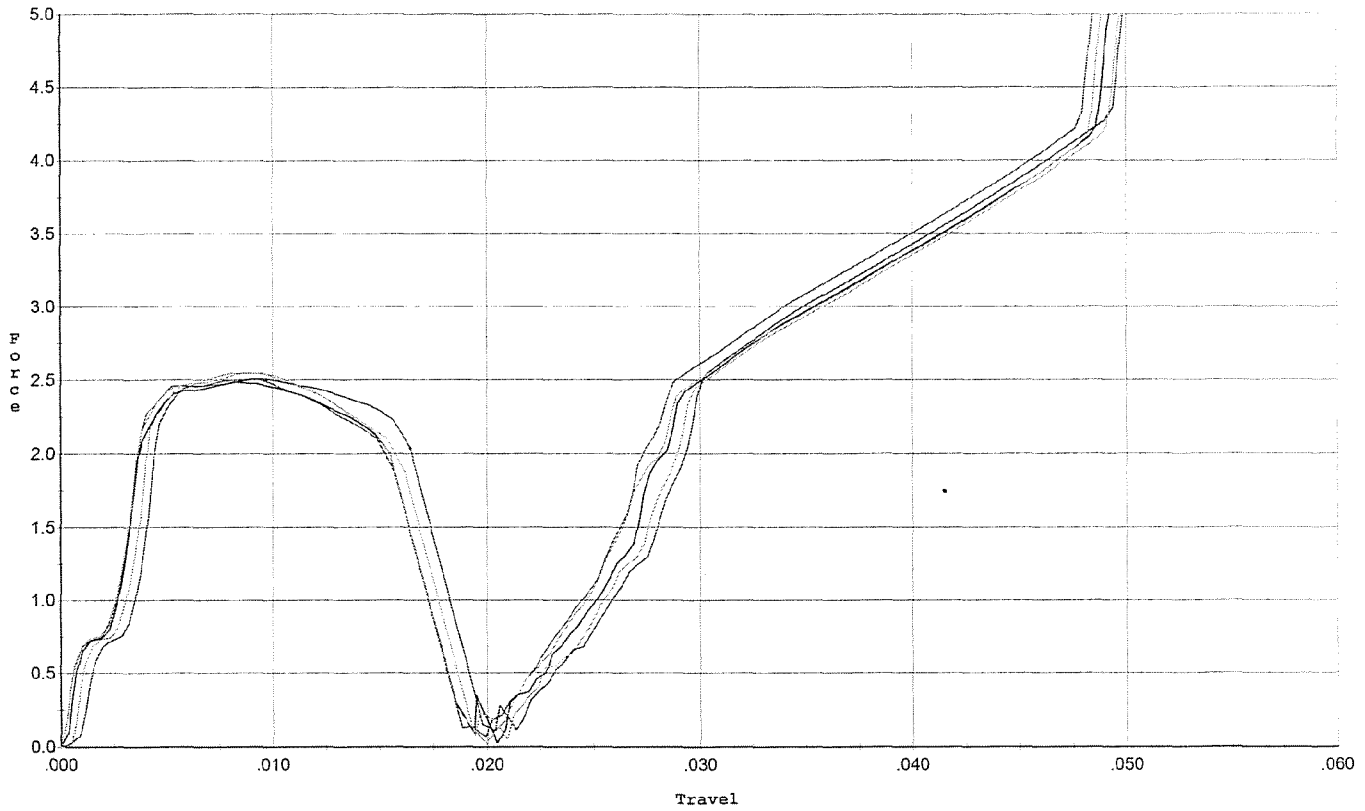
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.482	0.015	0.00	0.037	0.022		Set Trigger
2	2.359	0.014	0.00	0.038	0.022		Set Trigger
3	2.579	0.016	0.00	0.037	0.026		Set Trigger
4	2.550	0.014	0.00	0.037	0.024		Set Trigger
5	2.634	0.014	0.00	0.037	0.024		Set Trigger

A-2-52

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/30/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



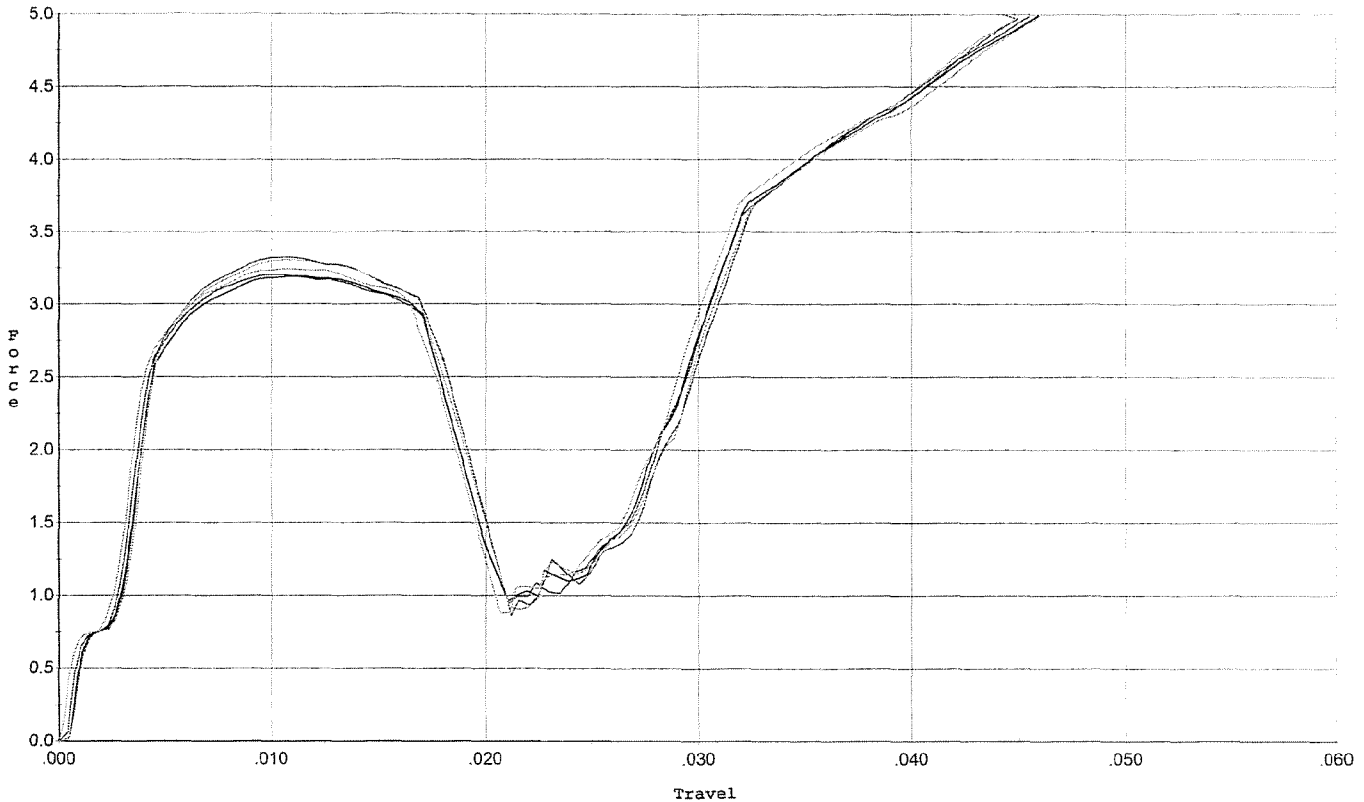
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.508	0.016	0.00	0.036	0.030		Set Trigger
2	2.487	0.015	0.00	0.036	0.029		Set Trigger
3	2.506	0.016	0.00	0.035	0.029		Set Trigger
4	2.547	0.016	0.00	0.036	0.030		Set Trigger
5	2.548	0.015	0.00	0.035	0.029		Set Trigger

A-2-51

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/30/2009

Model: M24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



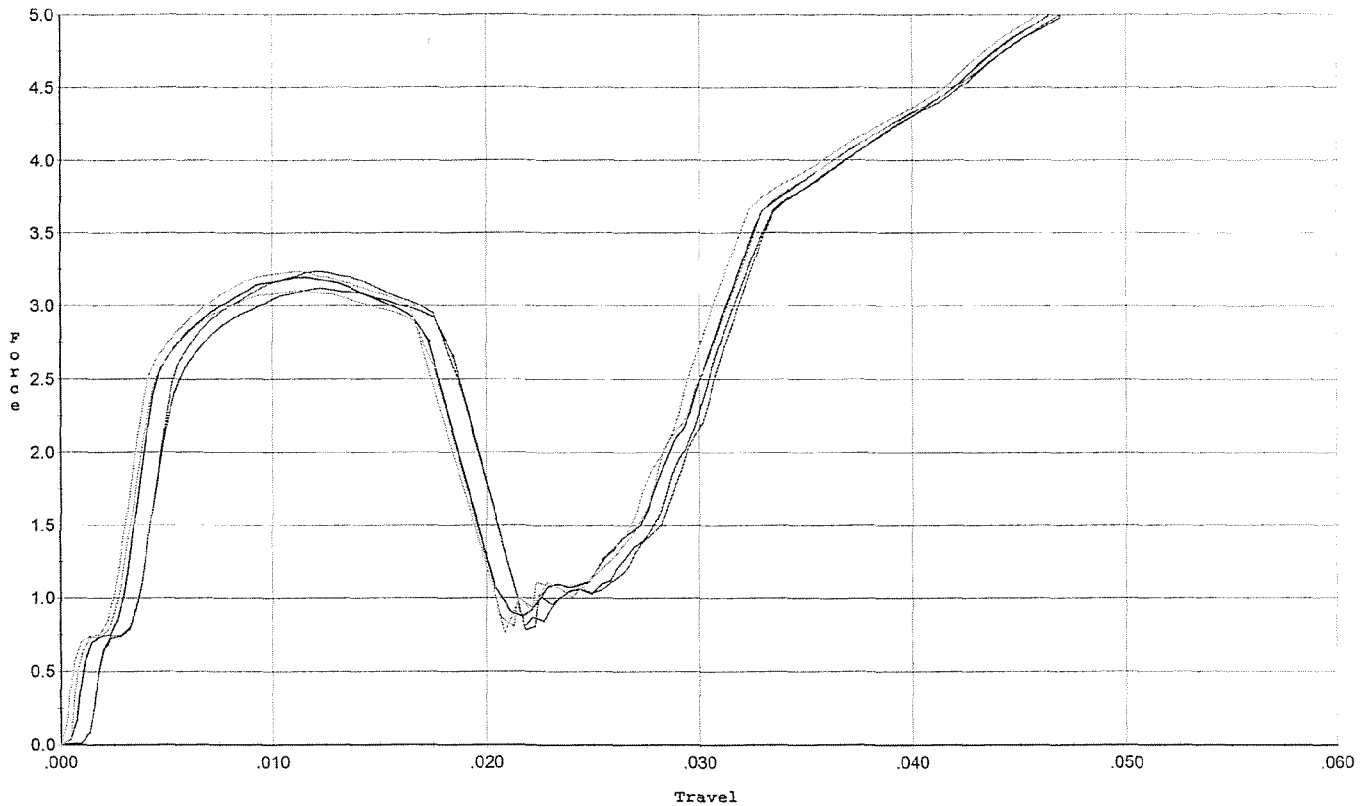
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.202	0.017	0.00	0.033	0.040		Set Trigger
2	3.189	0.017	0.00	0.033	0.040		Set Trigger
3	3.320	0.018	0.00	0.032	0.043		Set Trigger
4	3.239	0.018	0.00	0.032	0.043		Set Trigger
5	3.304	0.019	0.00	0.032	0.044		Set Trigger

A-3-25

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/30/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



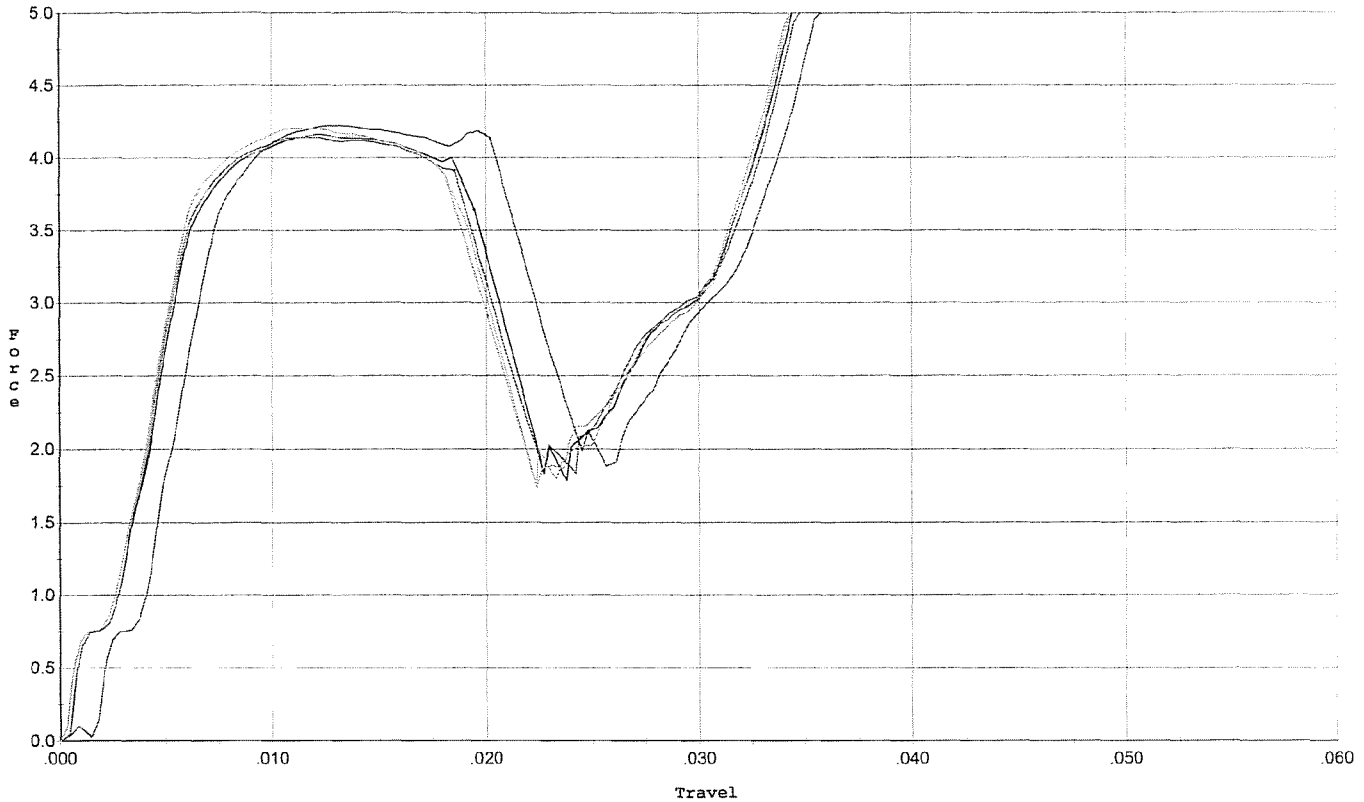
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.120	0.018	0.00	0.033	0.040		Set Trigger
2	3.196	0.017	0.00	0.033	0.040		Set Trigger
3	3.235	0.019	0.00	0.033	0.042		Set Trigger
4	3.235	0.016	0.00	0.033	0.039		Set Trigger
5	3.107	0.018	0.00	0.033	0.040		Set Trigger

A.3-17

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/30/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



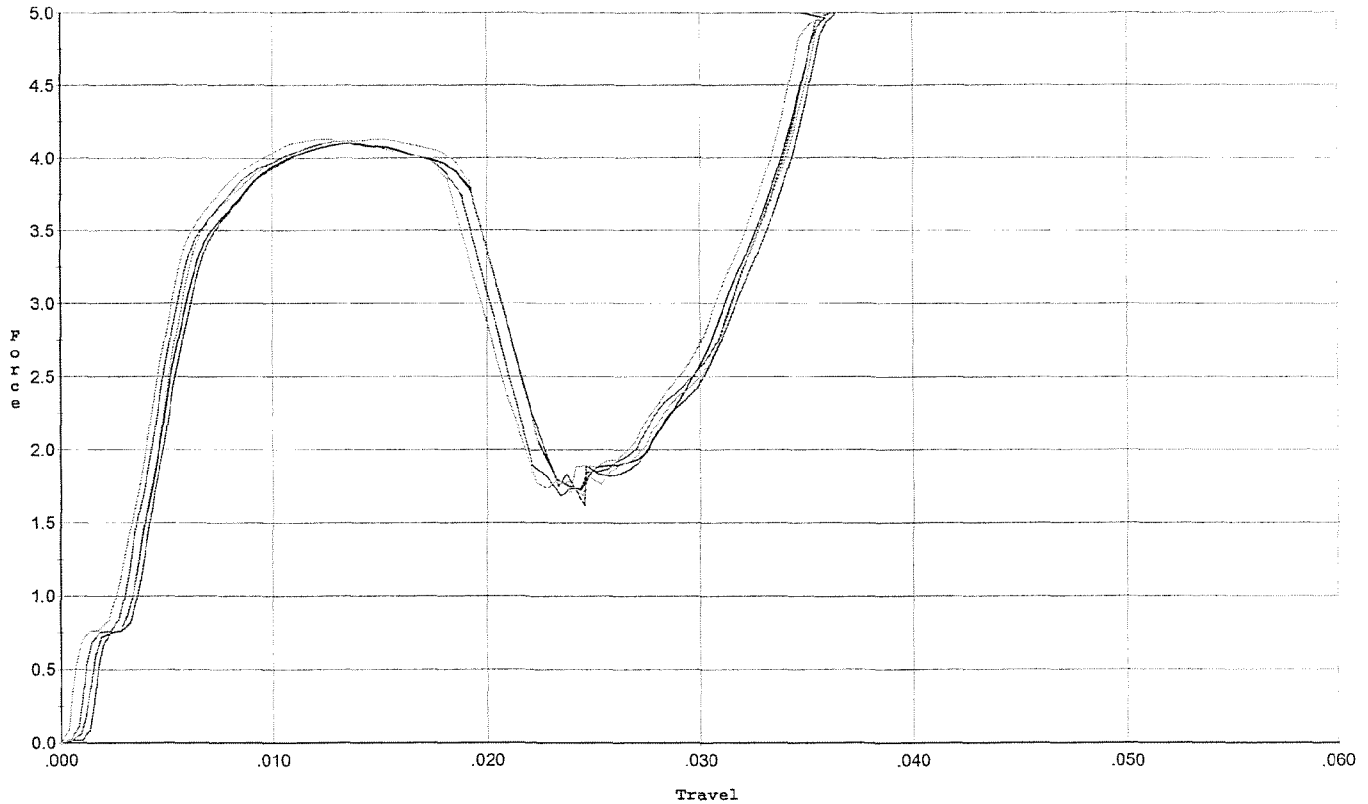
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.223	0.020	0.00	0.026	0.058		Set Trigger
2	4.160	0.019	0.00	0.026	0.057		Set Trigger
3	4.141	0.019	0.00	0.026	0.055		Set Trigger
4	4.156	0.019	0.00	0.026	0.056		Set Trigger
5	4.204	0.020	0.00	0.026	0.059		Set Trigger

A-4-17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/30/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



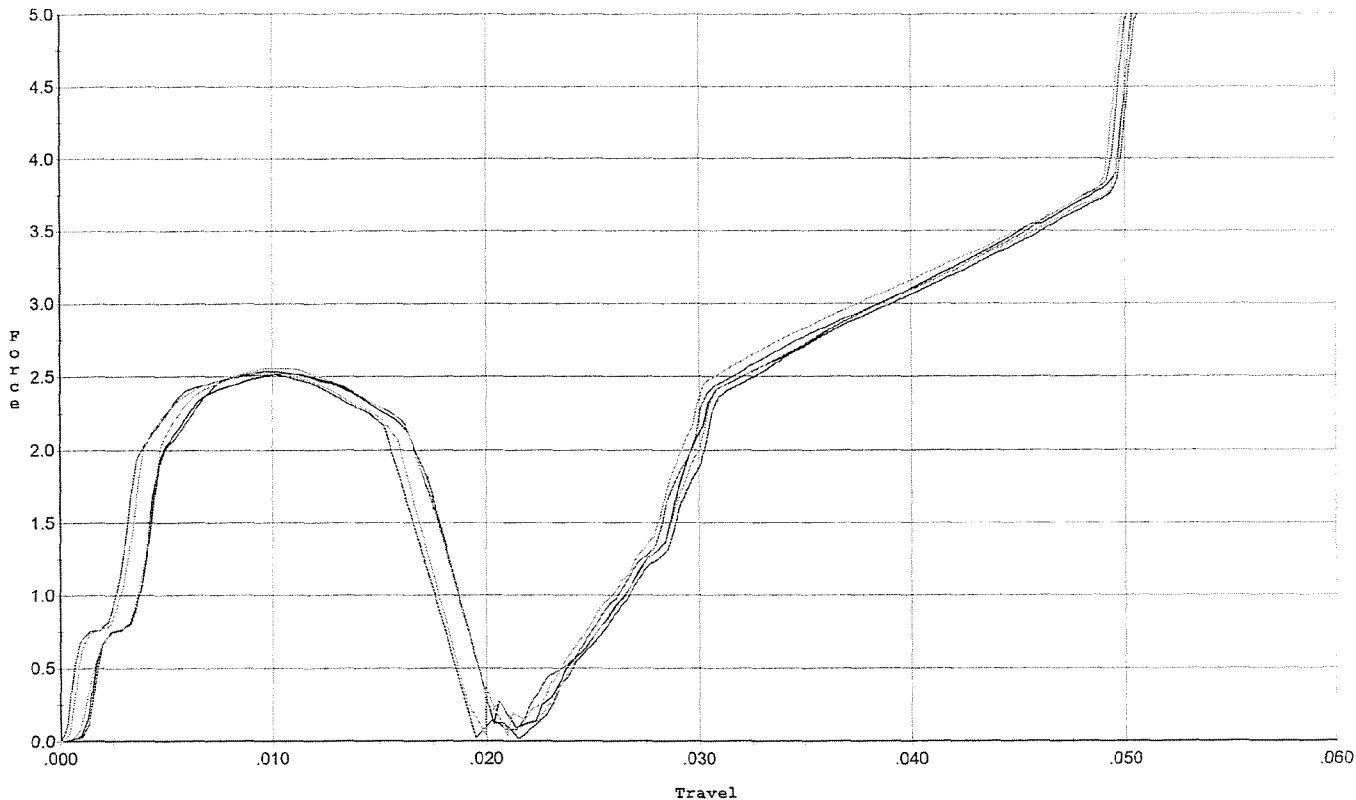
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.103	0.019	0.00	0.027	0.054		Set Trigger
2	4.101	0.019	0.00	0.027	0.054		Set Trigger
3	4.114	0.019	0.00	0.027	0.054		Set Trigger
4	4.132	0.019	0.00	0.027	0.055		Set Trigger
5	4.134	0.018	0.00	0.027	0.053		Set Trigger

A-4.11

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/30/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



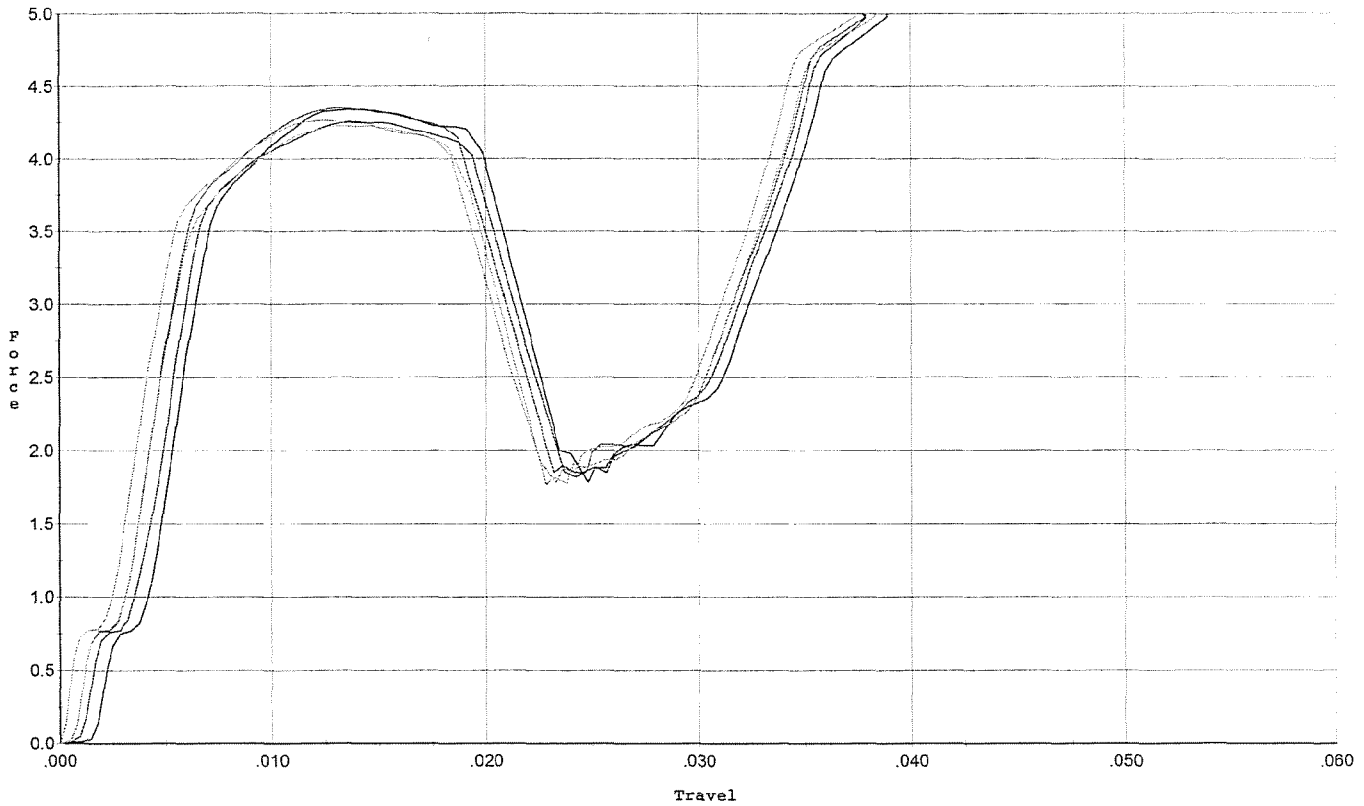
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.539	0.017	0.00	0.036	0.031		Set Trigger
2	2.521	0.018	0.00	0.036	0.031		Set Trigger
3	2.512	0.017	0.00	0.037	0.032		Set Trigger
4	2.559	0.018	0.00	0.036	0.032		Set Trigger
5	2.526	0.016	0.00	0.037	0.030		Set Trigger

A-2.53

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/30/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.257	0.019	0.00	0.029	0.056		Set Trigger
2	4.340	0.020	0.00	0.030	0.057		Set Trigger
3	4.349	0.021	0.00	0.030	0.063		Set Trigger
4	4.227	0.019	0.00	0.030	0.057		Set Trigger
5	4.264	0.018	0.00	0.029	0.056		Set Trigger

A-4-28