

C6801364

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
 BOLT ACTION CENTERFIRE RIFLE
 24" BARREL 7.62 NATO
 WITH BIPOD

proof of purchase



owner registration sticker



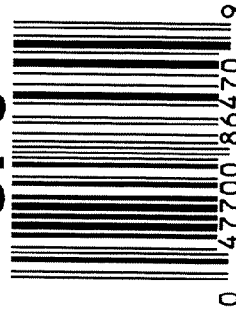
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6801364

UPC



BM FORM

GUN SERIAL #

G 6801364

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		3-20-09	RP
430	ASSEMBLE TO STOCK		3-20-09	RP
440	PROOF		3-20-09	RP
460	CHECK HEADSPACE		3-20-09	RP
470	DIS-ASSEMBLE ACTION		3-20-09	RP
472	SERIALIZE BOLT HANDLE		3-23-09	RT
475	DRILL AND TAP SIGHT HOLES		3-24-09	JP
480	MAGNAFLUX BBL ACTION	EJECTOR	3-25-09	RP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		3-25-09	RT
520	GOFF BLAST BBL / REC		3-25	BT
542	APPLY COATINGS (BARREL ACTION)		3-29	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-30-09	TC
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-30-09	TC
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-30-09	TC
	D) OIL FIRING PIN ASSEMBLY		4-2-09	RP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

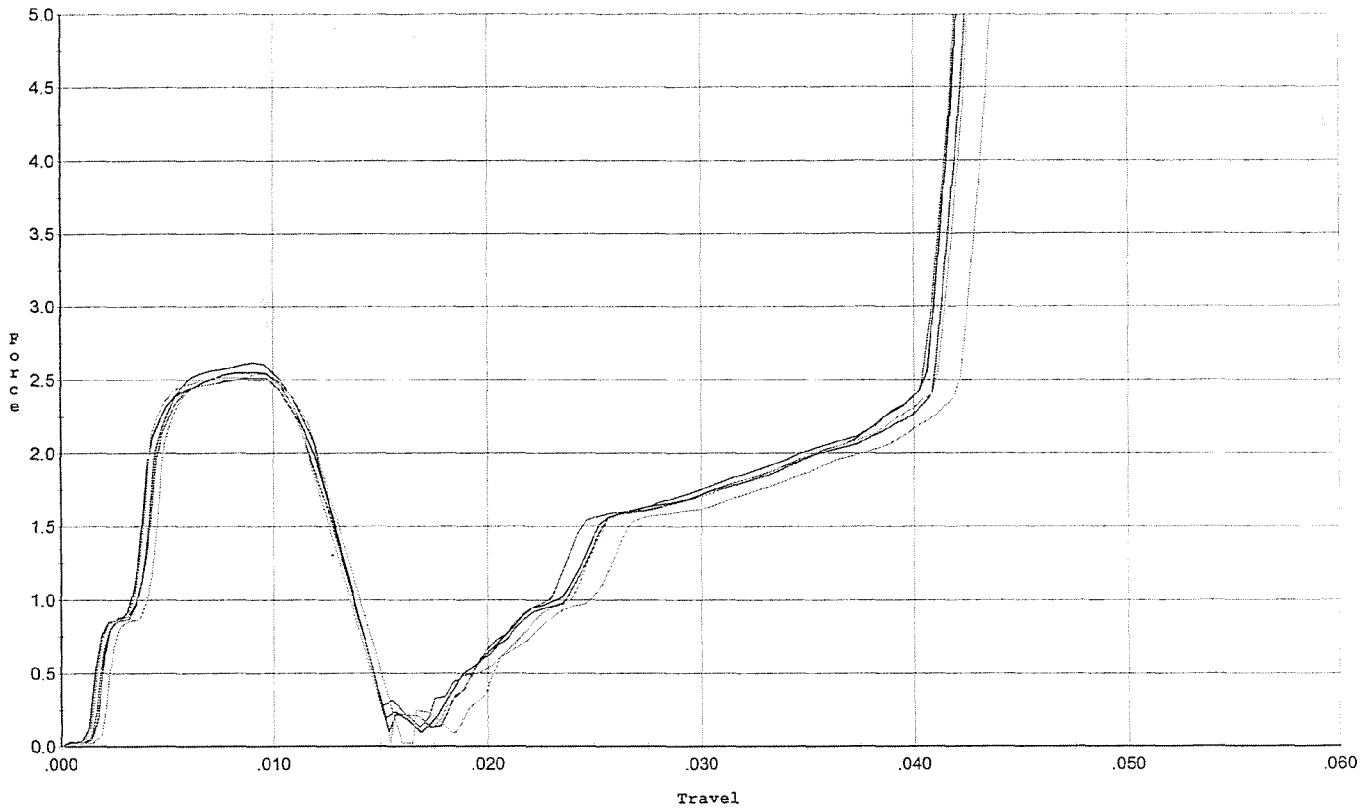
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4</u> <u>4</u> <u>6.5</u>	4-13-09	WN
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>3.5</u> <u>3.5</u>	4-13-09	WN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.024</u>	4-13-09	WN
	J) ASSEMBLE STOCK		4-2-09	RP
	K) ASSEMBLE SWIVEL STUDS		2-3-09	WN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	4-4-09	RP
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		4-4-09	RP
670	FINAL INSPECTION A) HEADSPACE		4-13-09	WN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.27</u> <u>2.18</u> <u>2.19</u> <u>2.19</u> <u>2.20</u>	4-7-09	WN
	C) FUNCTION		4-13-09	WN
690	PACK		8/13/09	Em

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/27/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



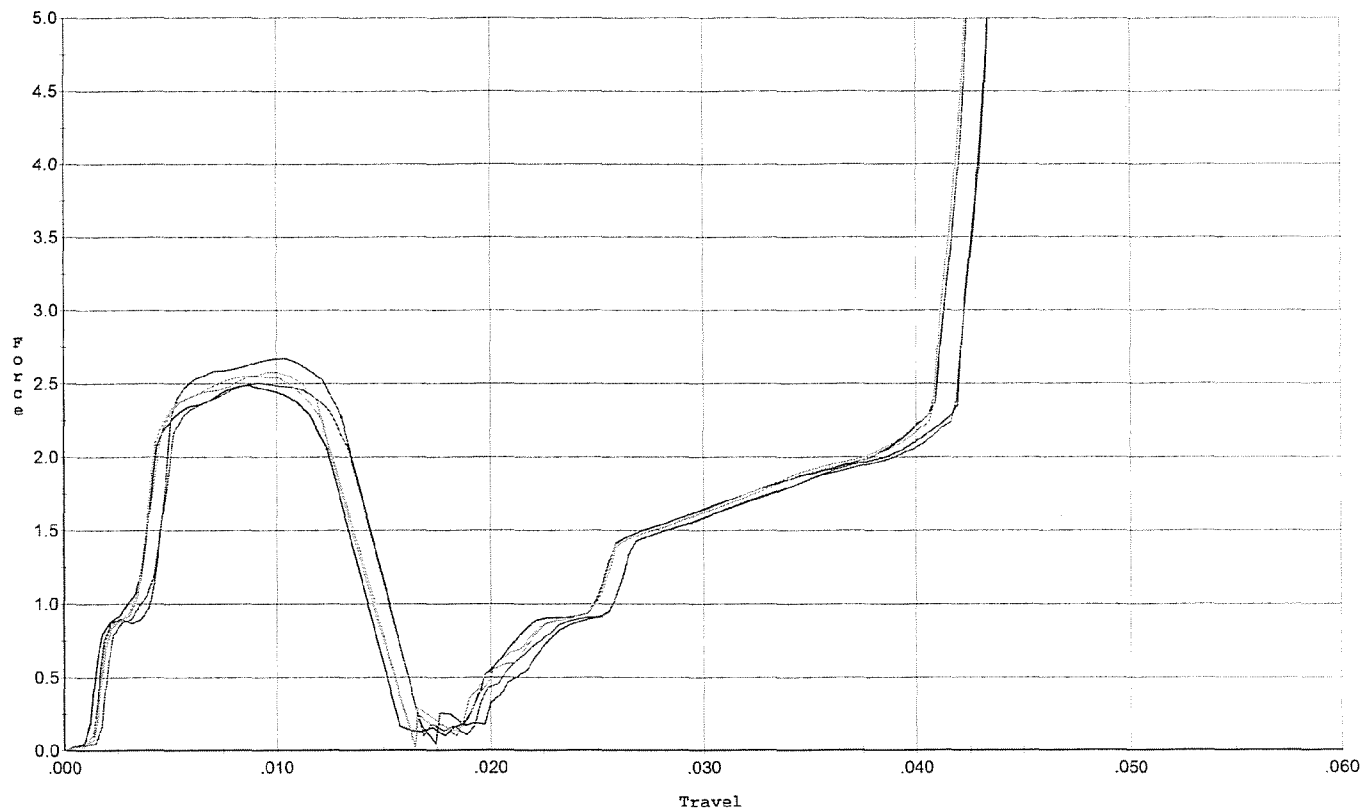
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.617	0.012	0.00	0.034	0.019		Set Trigger
2	2.553	0.012	0.00	0.034	0.020		Set Trigger
3	2.513	0.013	0.00	0.034	0.020		Set Trigger
4	2.540	0.013	0.00	0.034	0.022		Set Trigger
5	2.503	0.012	0.00	0.035	0.018		Set Trigger

A-2-54

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/27/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



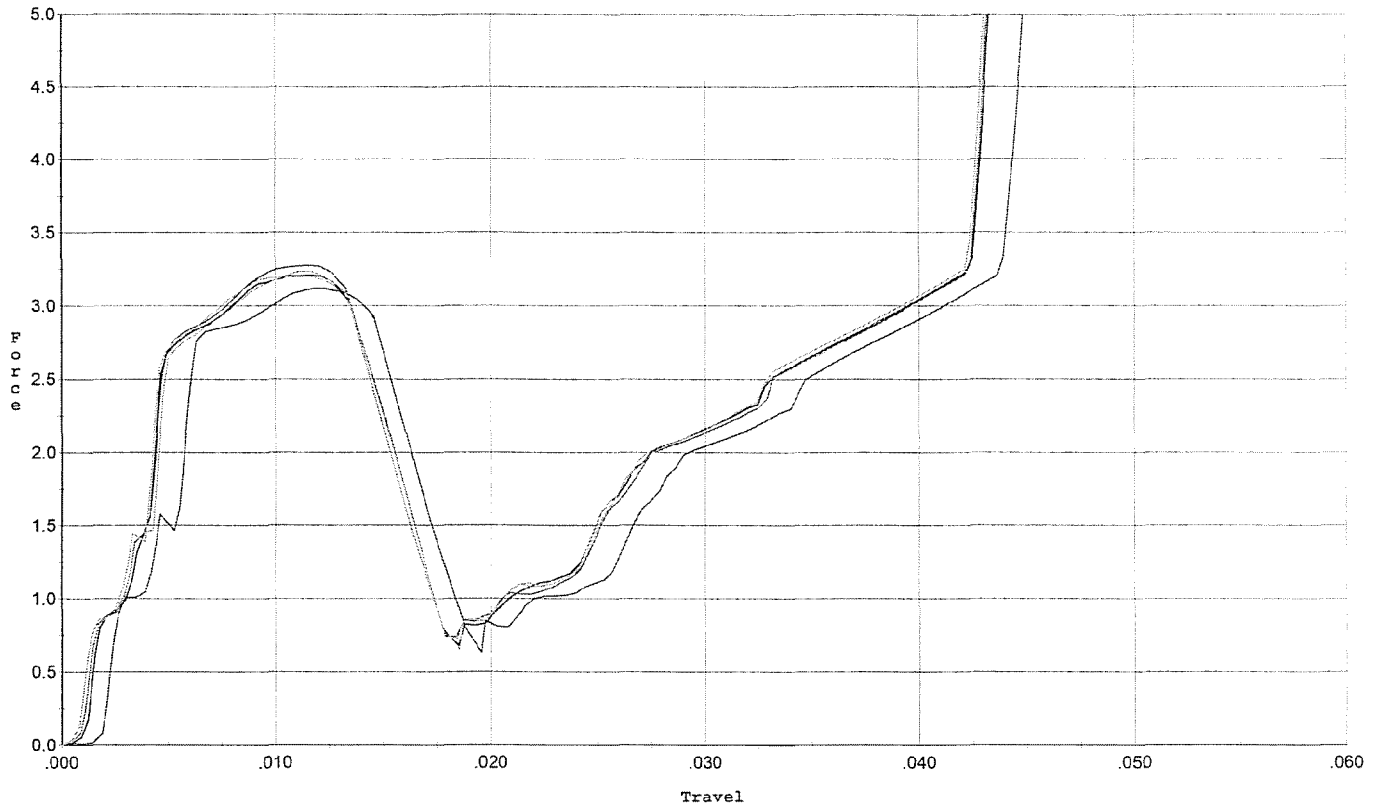
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.672	0.013	0.00	0.034	0.023		Set Trigger
2	2.488	0.012	0.00	0.034	0.021		Set Trigger
3	2.505	0.013	0.00	0.034	0.022		Set Trigger
4	2.577	0.014	0.00	0.033	0.024		Set Trigger
5	2.548	0.012	0.00	0.034	0.020		Set Trigger

A-2-55

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/27/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



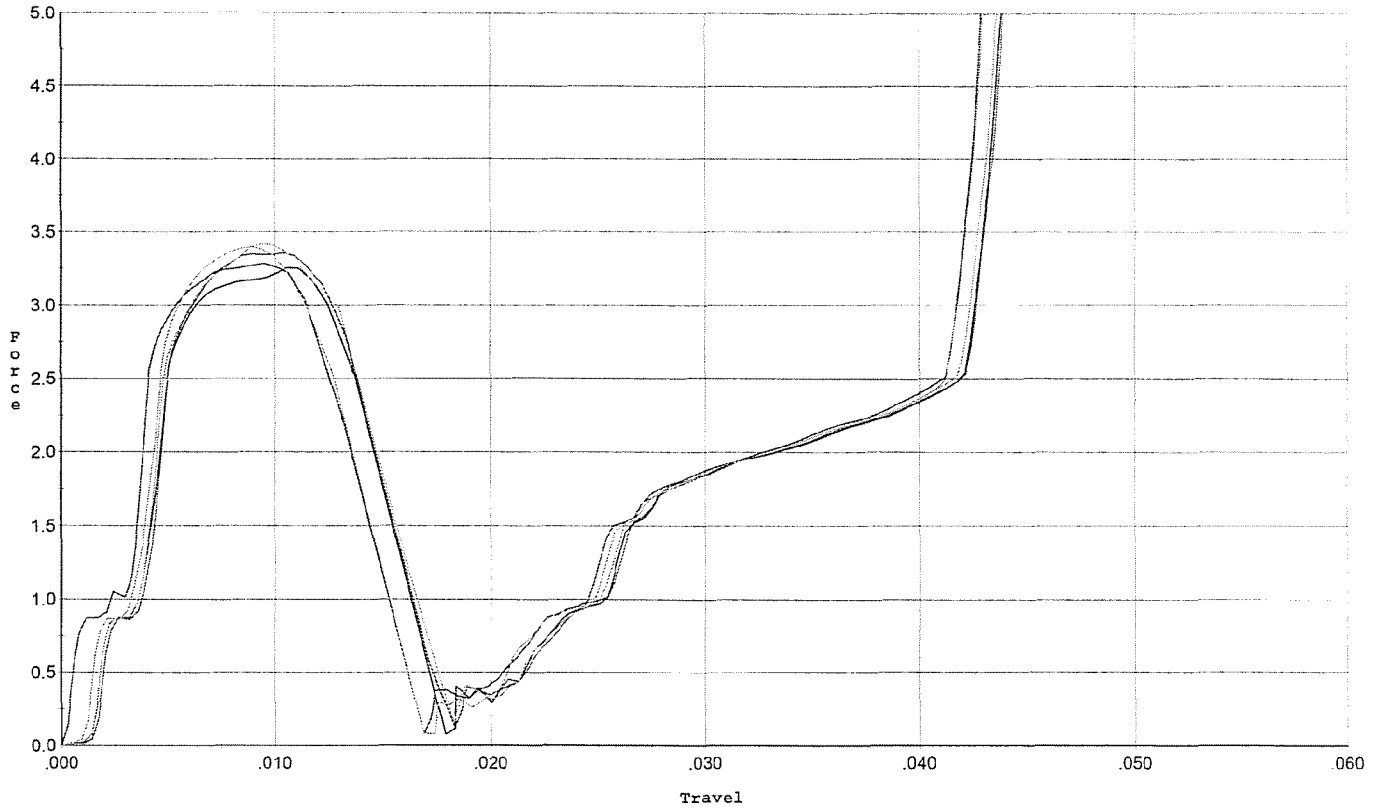
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.120	0.015	0.00	0.032	0.029		Set Trigger
2	3.207	0.013	0.00	0.032	0.028		Set Trigger
3	3.273	0.015	0.00	0.031	0.033		Set Trigger
4	3.199	0.013	0.00	0.031	0.029		Set Trigger
5	3.236	0.015	0.00	0.031	0.032		Set Trigger

A-3-20

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/27/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



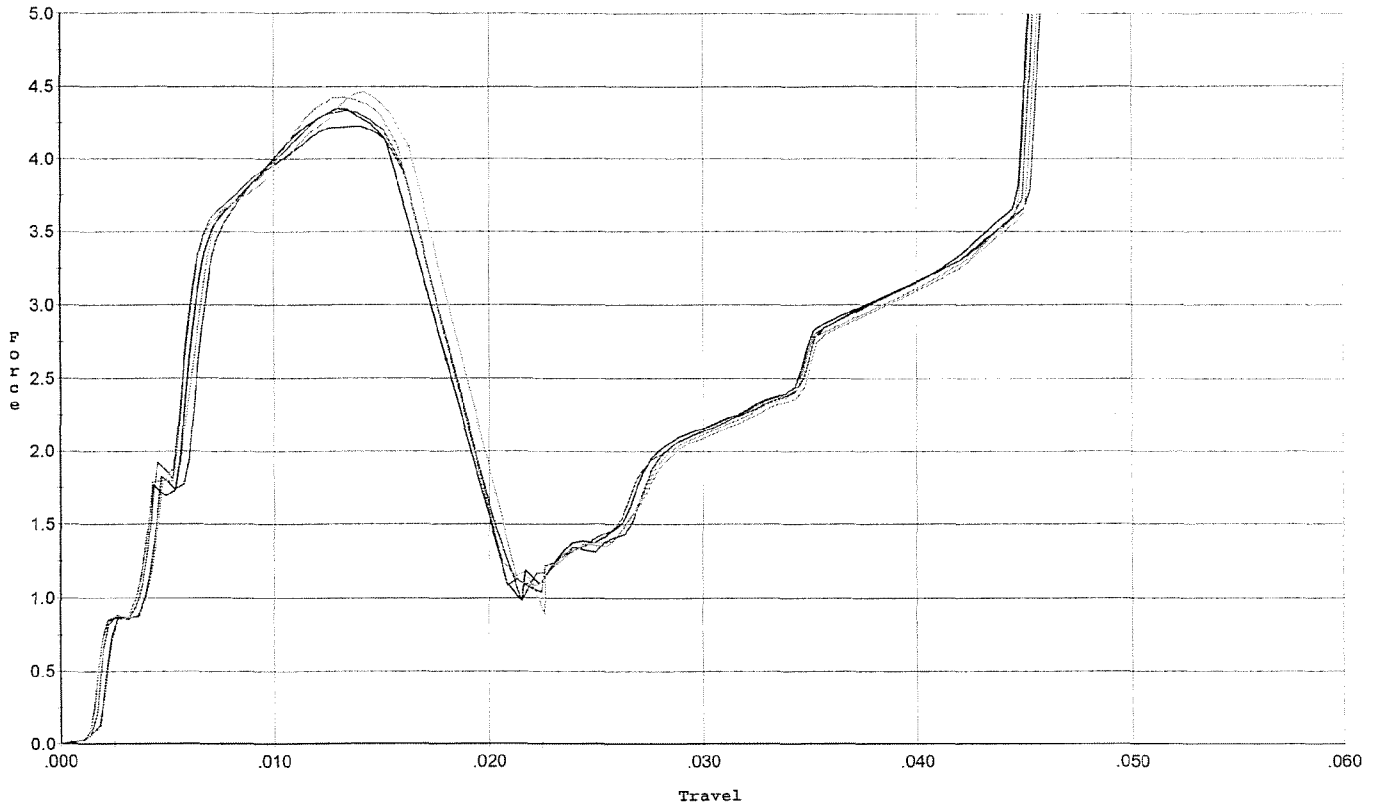
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.281	0.013	0.00	0.033	0.028		Set Trigger
2	3.253	0.014	0.00	0.033	0.028		Set Trigger
3	3.354	0.013	0.00	0.033	0.028		Set Trigger
4	3.414	0.013	0.00	0.033	0.027		Set Trigger
5	3.396	0.013	0.00	0.033	0.026		Set Trigger

A-3-34

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/27/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



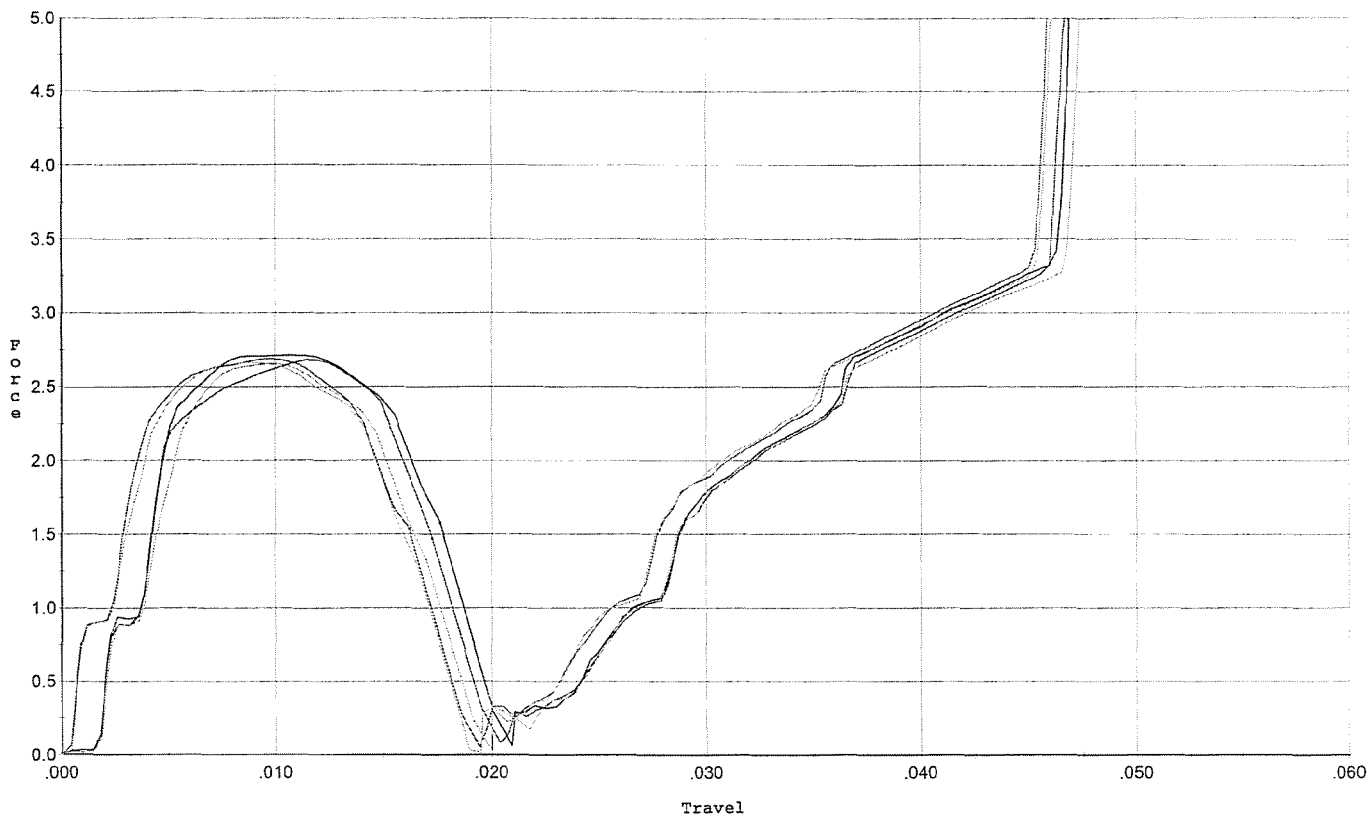
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.226	0.016	0.00	0.030	0.041		Set Trigger
2	4.345	0.018	0.00	0.030	0.047		Set Trigger
3	4.336	0.016	0.00	0.030	0.043		Set Trigger
4	4.463	0.016	0.00	0.029	0.043		Set Trigger
5	4.428	0.016	0.00	0.030	0.042		Set Trigger

A. 4.36

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/27/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



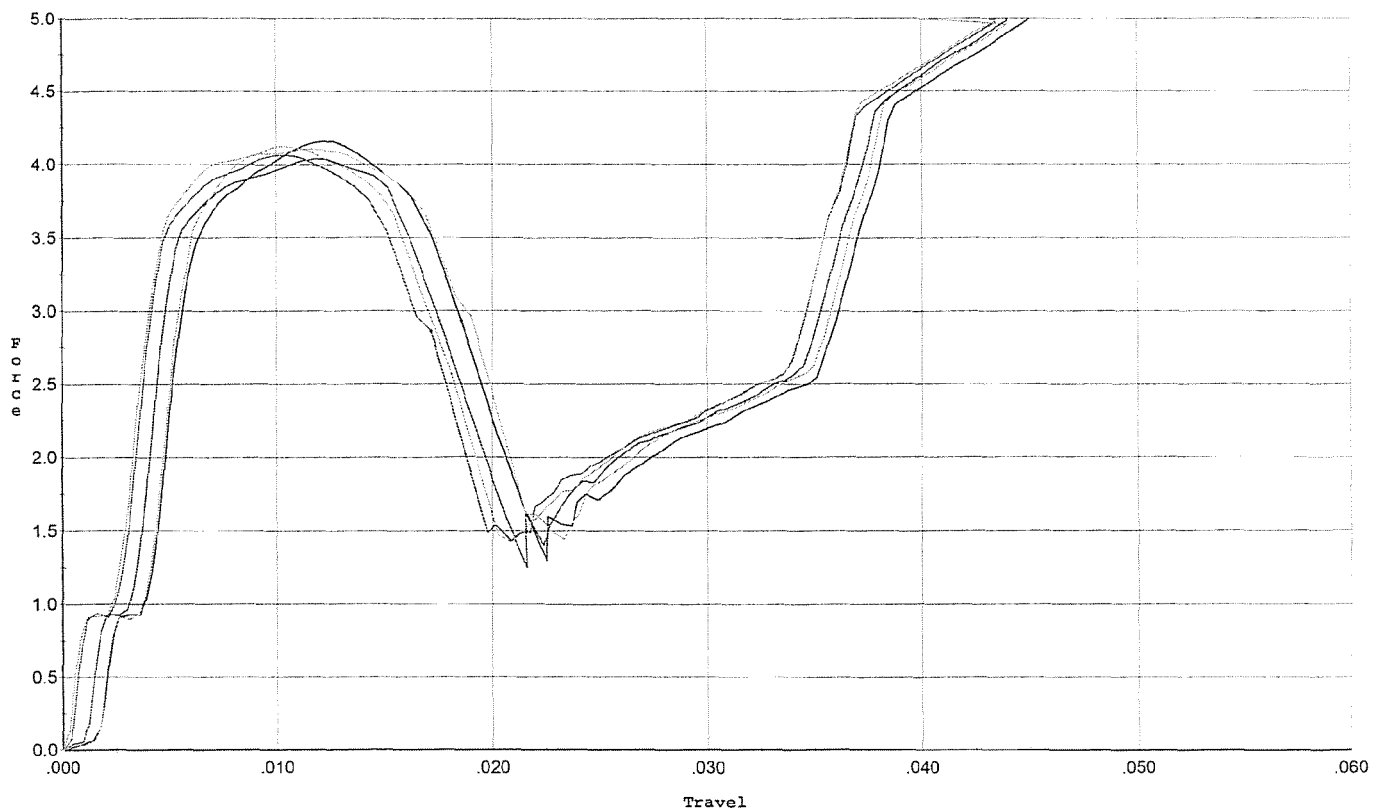
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.683	0.017	0.002	0.034	0.031		Set Trigger
2	2.712	0.018	0.00	0.033	0.033		Set Trigger
3	2.690	0.016	0.00	0.034	0.032		Set Trigger
4	2.663	0.017	0.00	0.034	0.031		Set Trigger
5	2.658	0.017	0.002	0.035	0.029		Set Trigger

A-2-68

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/27/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.043	0.018	0.00	0.031	0.048		Set Trigger
2	4.159	0.019	0.00	0.031	0.050		Set Trigger
3	4.062	0.017	0.00	0.031	0.048		Set Trigger
4	4.105	0.019	0.00	0.030	0.052		Set Trigger
5	4.125	0.018	0.00	0.030	0.052		Set Trigger

A. 4.09