

G6801388

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



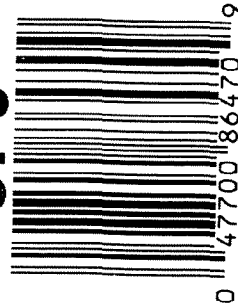
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6801388

UPC



BM FORM

GUN SERIAL # G 680 1388

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		10-21-08	LAD
430	ASSEMBLE TO STOCK		10-21-08	SP
440	PROOF		10-21-08	LAD
460	CHECK HEADSPACE		10-21-08	LAD
470	DIS-ASSEMBLE ACTION		10-21-08	LAD
472	SERIALIZE BOLT HANDLE		10-22-08	BSN
475	DRILL AND TAP SIGHT HOLES	ZUOR	10-22-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR	10/24/08	(TS)
490	MAGNAFLUX BOLT		10/24/08	MJR
500	ROLLMARK CALIBER		10/24/08	RT
520	GOFF BLAST BBL / REC		10/24/08	DG
542	APPLY COATINGS (BARREL ACTION)		10-28	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-30-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-30-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-30-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-8-09	LAD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

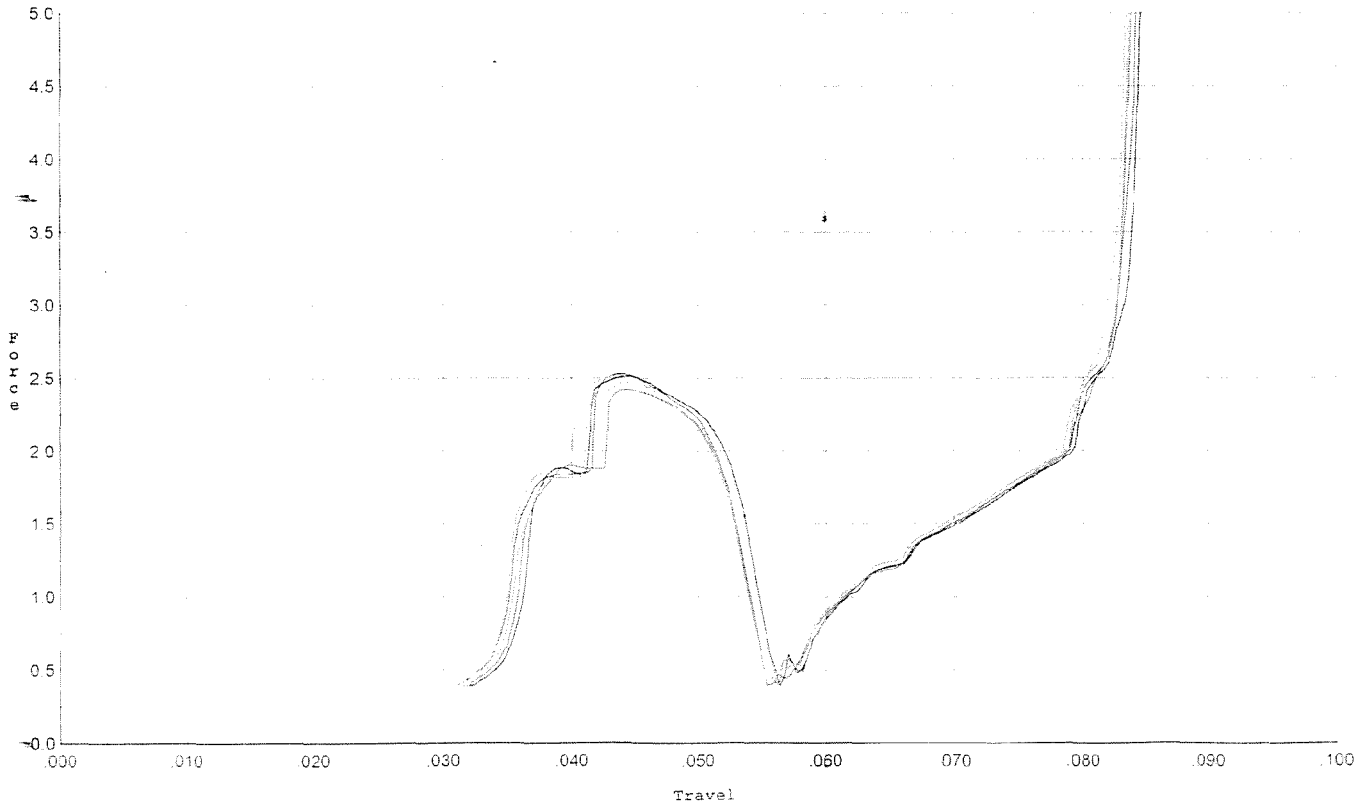
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	1-16-09	R.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	1-16-09	R.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	1-16-09	R.N.
	J) ASSEMBLE STOCK		1-8-09	R.N.
	K) ASSEMBLE SWIVEL STUDS		1-16-09	R.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 &	FUNCTION TEST AND	<u>PASS</u> FAIL	1-15-09	R.N.
650	TARGET	<u>PASS</u> FAIL		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-15-09	TL
670	FINAL INSPECTION A) HEADSPACE		1-16-09	R.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.18</u> <u>2.18</u> <u>2.18</u> <u>2.19</u> <u>2.19</u>	1-16-09	TL
	C) FUNCTION		1-16-09	R.N.
690	PACK		1/20/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/17/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



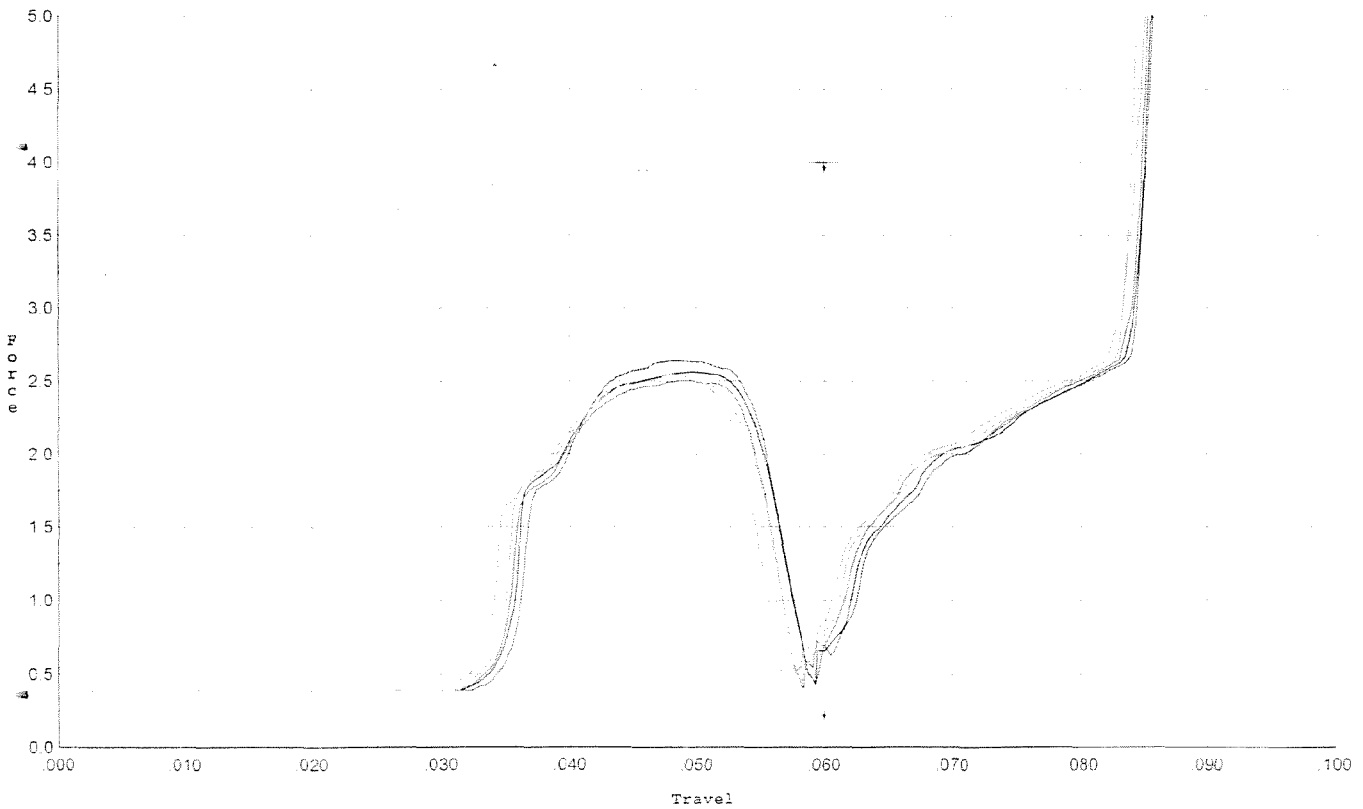
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.526	0.054	0.034	0.036	0.052		Set Trigger
2	2.511	0.054	0.035	0.037	0.052		Set Trigger
3	2.419	0.054	0.035	0.036	0.050		Set Trigger
4	2.520	0.052	0.034	0.036	0.052		Set Trigger
5	2.467	0.053	0.035	0.036	0.050		Set Trigger

A.2.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 12/17/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



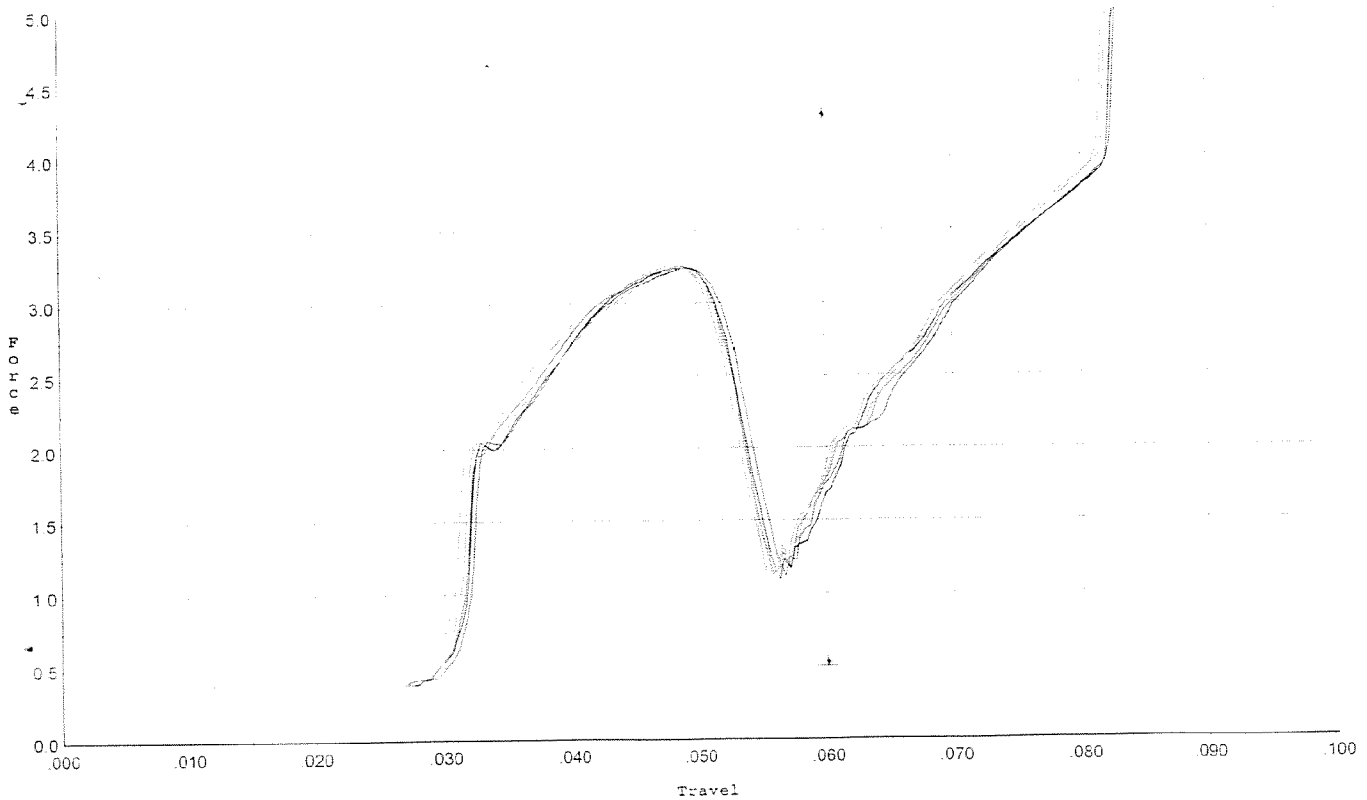
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.642	0.055	0.035	0.036	0.060		Set Trigger
2	2.561	0.056	0.035	0.036	0.060		Set Trigger
3	2.503	0.055	0.034	0.035	0.059		Set Trigger
4	2.518	0.056	0.034	0.035	0.060		Set Trigger
5	2.547	0.055	0.033	0.035	0.059		Set Trigger

A-2 SS

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/17/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



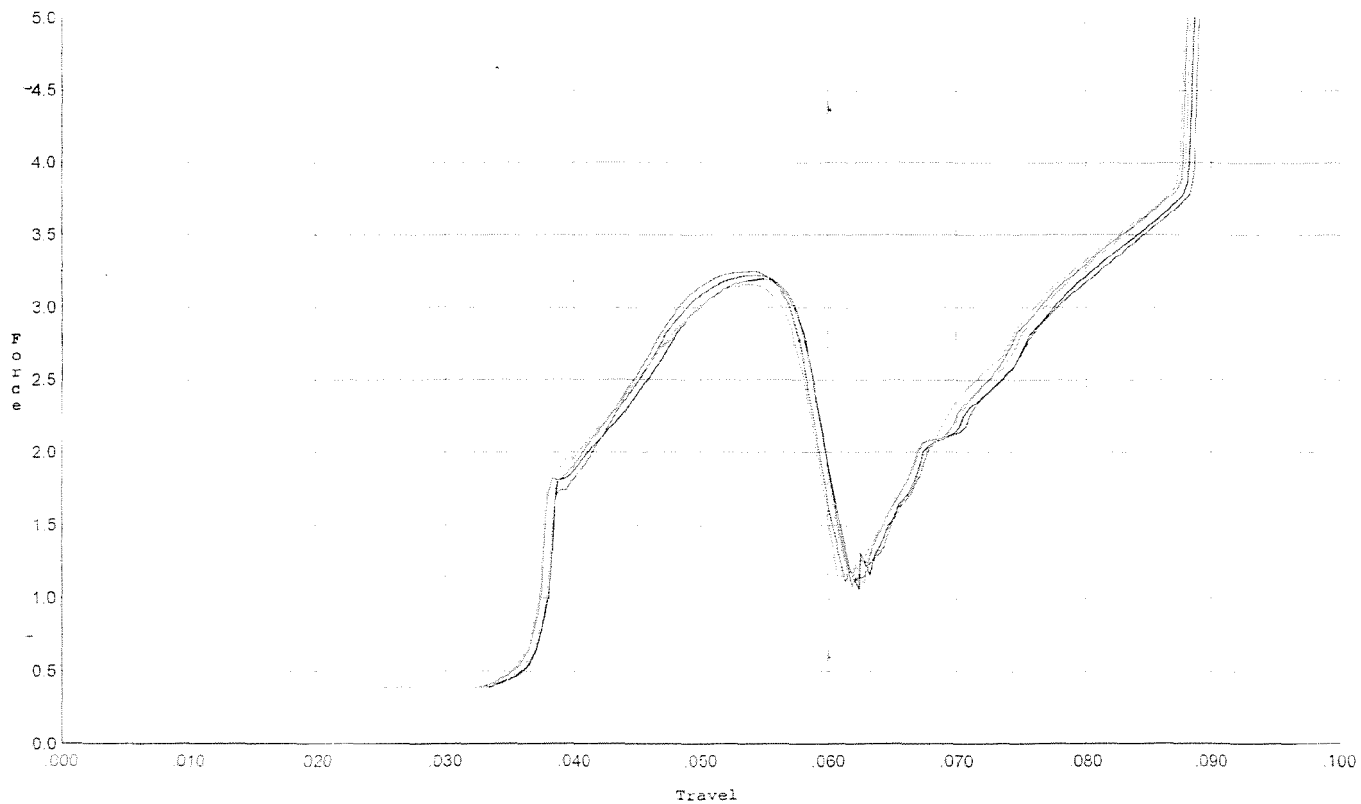
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.241	0.053	0.031	0.033	0.071		Set Trigger
2	3.242	0.052	0.031	0.033	0.070		Set Trigger
3	3.250	0.053	0.031	0.033	0.071		Set Trigger
4	3.243	0.053	0.030	0.032	0.071		Set Trigger
5	3.258	0.052	0.030	0.032	0.071		Set Trigger

A-3.24

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/17/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles +/- .75 lb



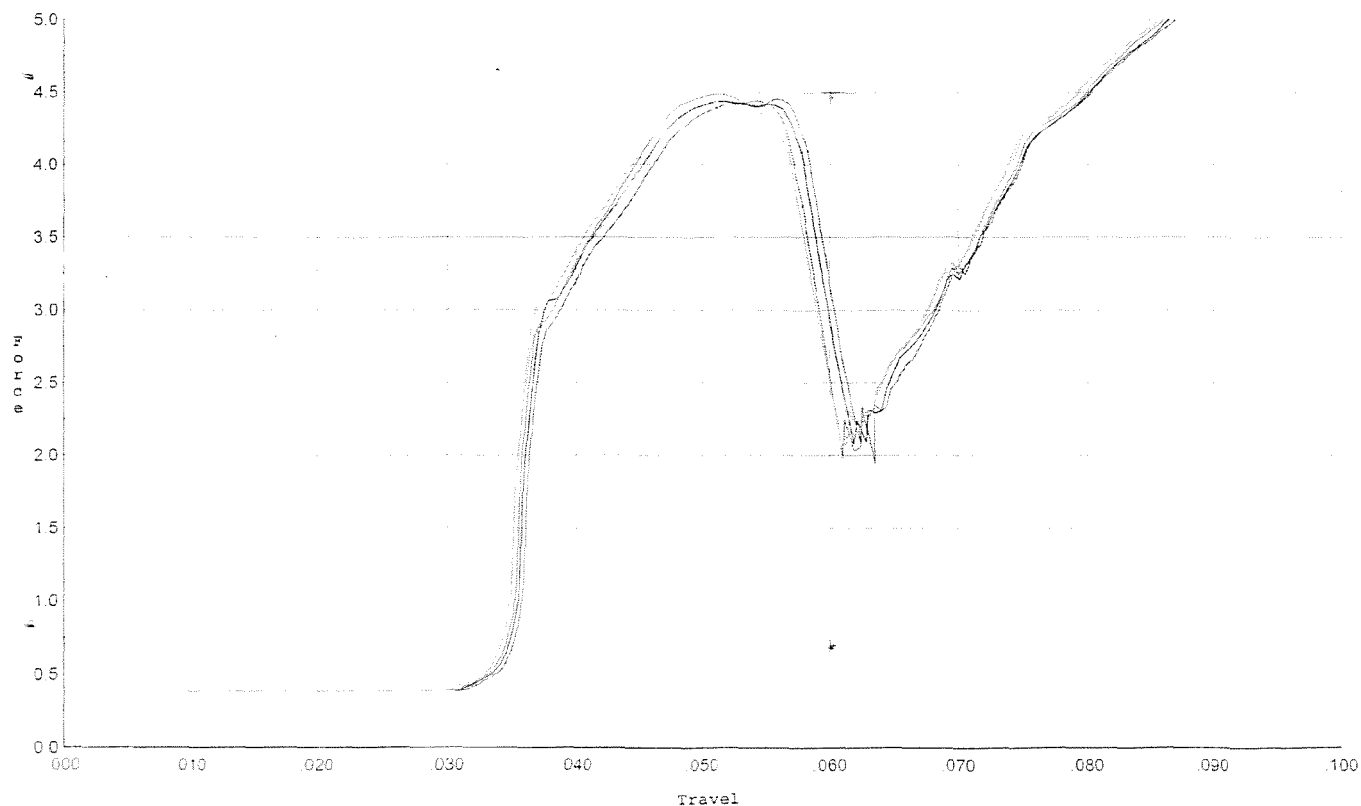
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.220	0.058	0.037	0.036	0.071		Set Trigger
2	3.196	0.058	0.037	0.035	0.070		Set Trigger
3	3.250	0.058	0.036	0.035	0.071		Set Trigger
4	3.199	0.058	0.037	0.035	0.071		Set Trigger
5	3.161	0.058	0.036	0.035	0.071		Set Trigger

A.3.20

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/17/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



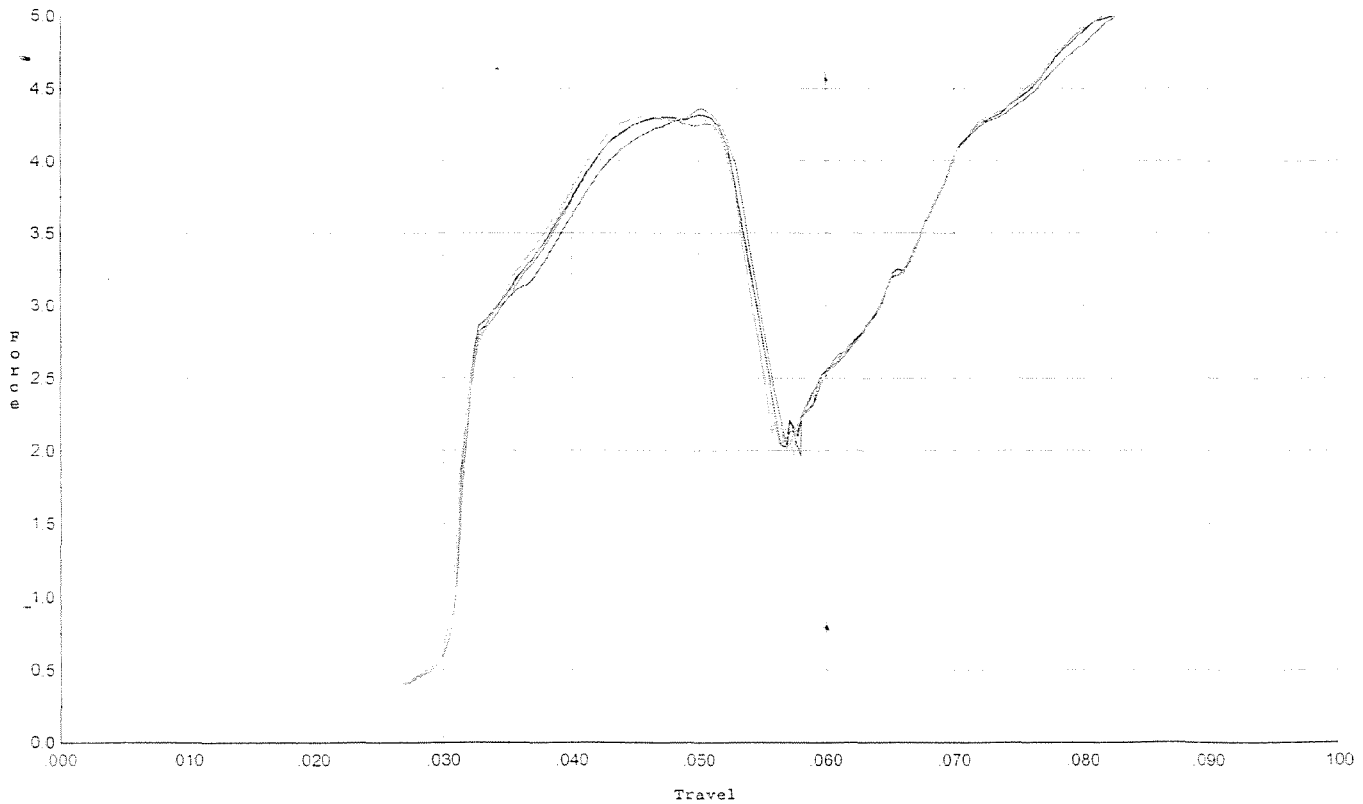
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.454	0.058	0.035	0.032	0.103		Set Trigger
2	4.443	0.058	0.035	0.032	0.103		Set Trigger
3	4.488	0.058	0.034	0.033	0.103		Set Trigger
4	4.438	0.057	0.034	0.033	0.101		Set Trigger
5	4.385	0.059	0.034	0.032	0.104		Set Trigger

A.4.44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/17/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



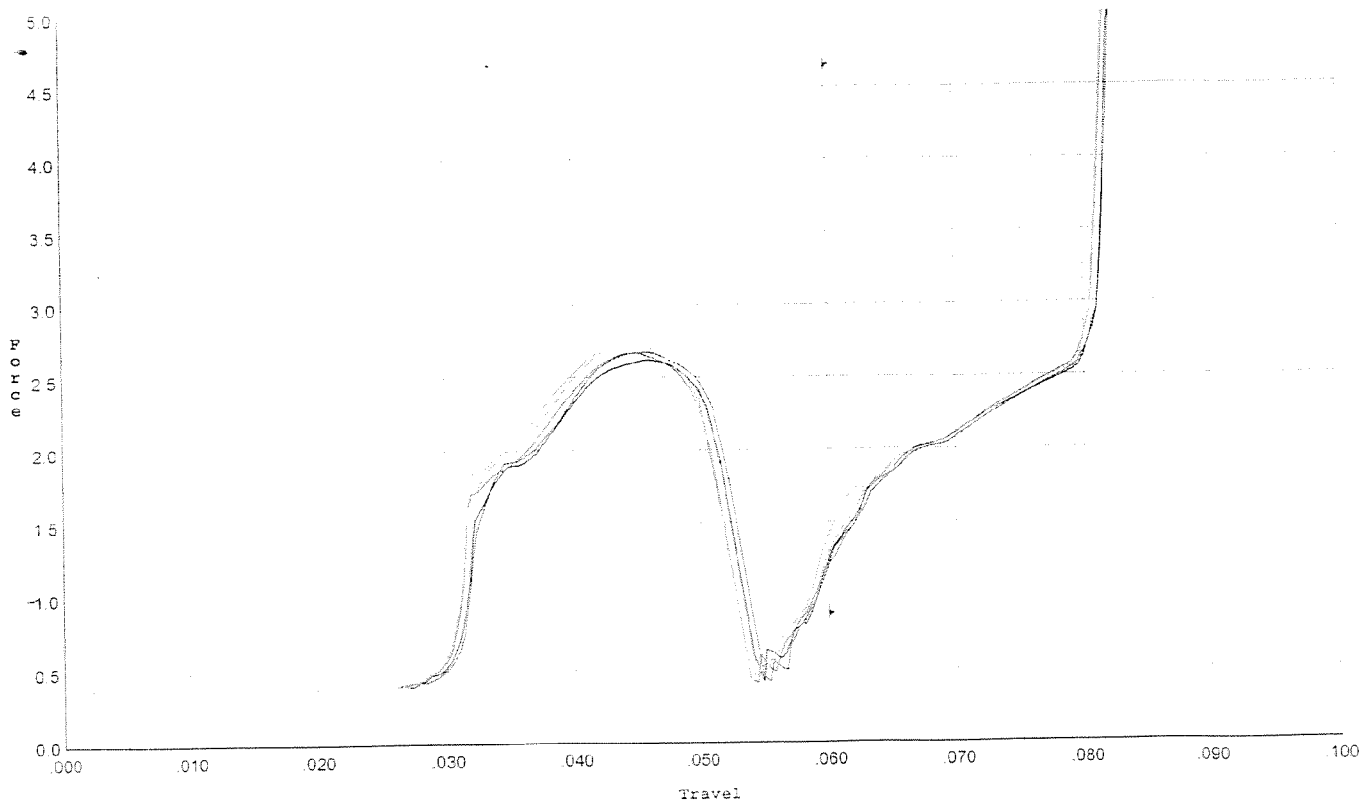
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.362	0.053	0.030	0.031	0.095		Set Trigger
2	4.318	0.054	0.030	0.031	0.098		Set Trigger
3	4.289	0.054	0.030	0.031	0.098		Set Trigger
4	4.328	0.053	0.030	0.031	0.095		
5	4.306	0.053	0.030	0.031	0.095		

A-4.32

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/17/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



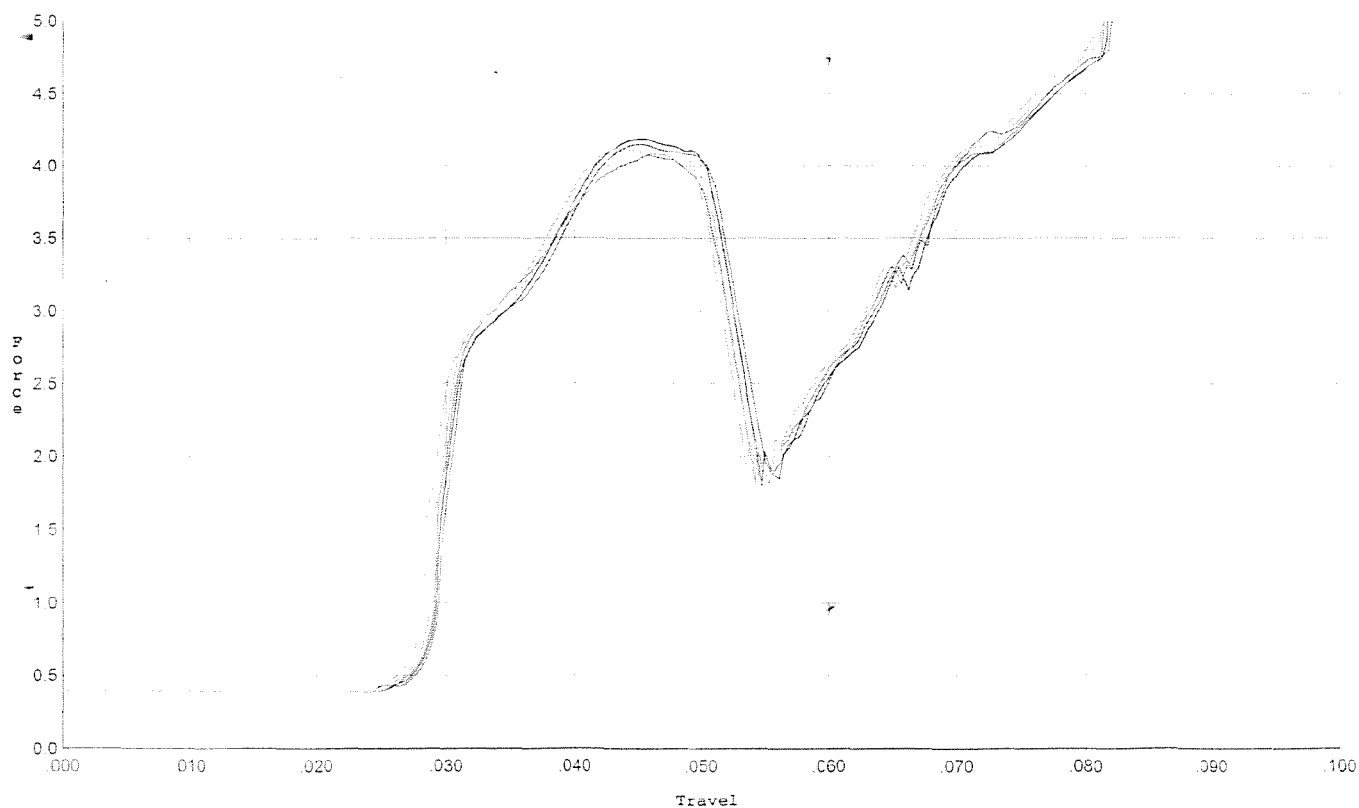
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.673	0.052	0.031	0.034	0.059		Set Trigger
2	2.620	0.052	0.031	0.035	0.058		Set Trigger
3	2.670	0.051	0.030	0.035	0.058		Set Trigger
4	2.734	0.052	0.030	0.035	0.060		
5	2.745	0.051	0.030	0.034	0.060		

A-2.68

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 12/17/2008

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.151	0.051	0.029	0.031	0.090		Set Trigger
2	4.187	0.052	0.028	0.031	0.092		Set Trigger
3	4.074	0.051	0.028	0.031	0.090		Set Trigger
4	4.111	0.051	0.028	0.031	0.090		Set Trigger
5	4.126	0.050	0.027	0.030	0.090		Set Trigger

4.413