

5680 1392

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

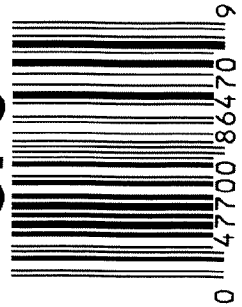
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6801392

UPC



GUN SERIAL #

G 6801392

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		10-21-08	SPD
430	ASSEMBLE TO STOCK		10-21-08	SP
440	PROOF		10-21-08	SPD
460	CHECK HEADSPACE		10-21-08	SPD
470	DIS-ASSEMBLE ACTION		10-21-08	SPD
472	SERIALIZE BOLT HANDLE		10-23-08	PSN
475	DRILL AND TAP SIGHT HOLES	24	10-22-08	SP
480	MAGNAFLUX BBL ACTION	EJECTOR	10/24/08	SP
490	MAGNAFLUX BOLT		10-24-08	MR
500	ROLLMARK CALIBER		10/24/08	KT
520	GOFF BLAST BBL / REC		10-25-08	TL
542	APPLY COATINGS (BARREL ACTION)		10-28	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-29-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-29-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-29-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-12-09	PSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

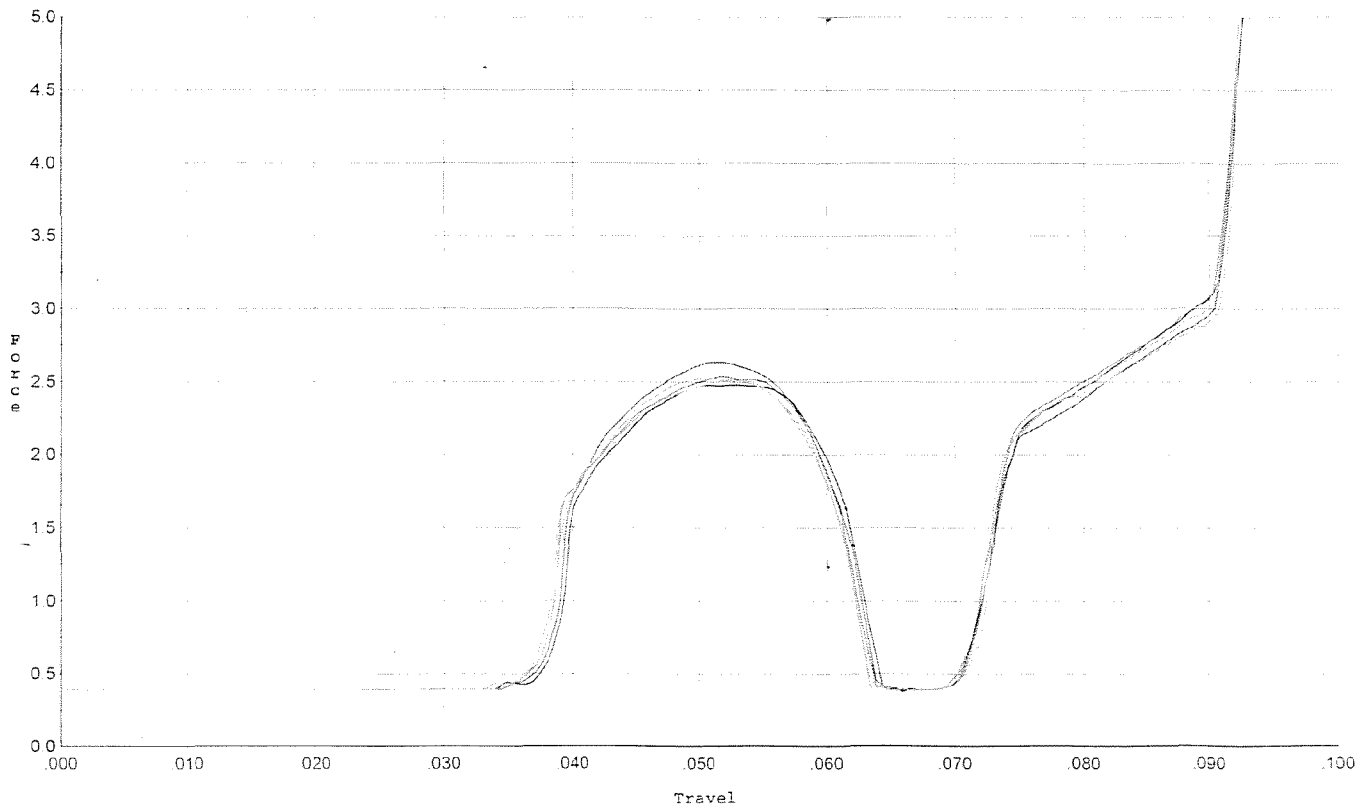
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	1-20-09	L.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	1-20-09	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.024</u>	1-20-09	L.N.
	J) ASSEMBLE STOCK		1-12-09	B.N.
	K) ASSEMBLE SWIVEL STUDS		1-20-09	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-12-09	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-19-09	W/W
670	FINAL INSPECTION A) HEADSPACE		1-20-09	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.15</u> <u>2.62</u> <u>2.64</u> <u>2.71</u> <u>2.74</u>	1-20-09	L.N.
	C) FUNCTION		1-20-09	L.N.
690	PACK		1-22-09	B.N.

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lbs



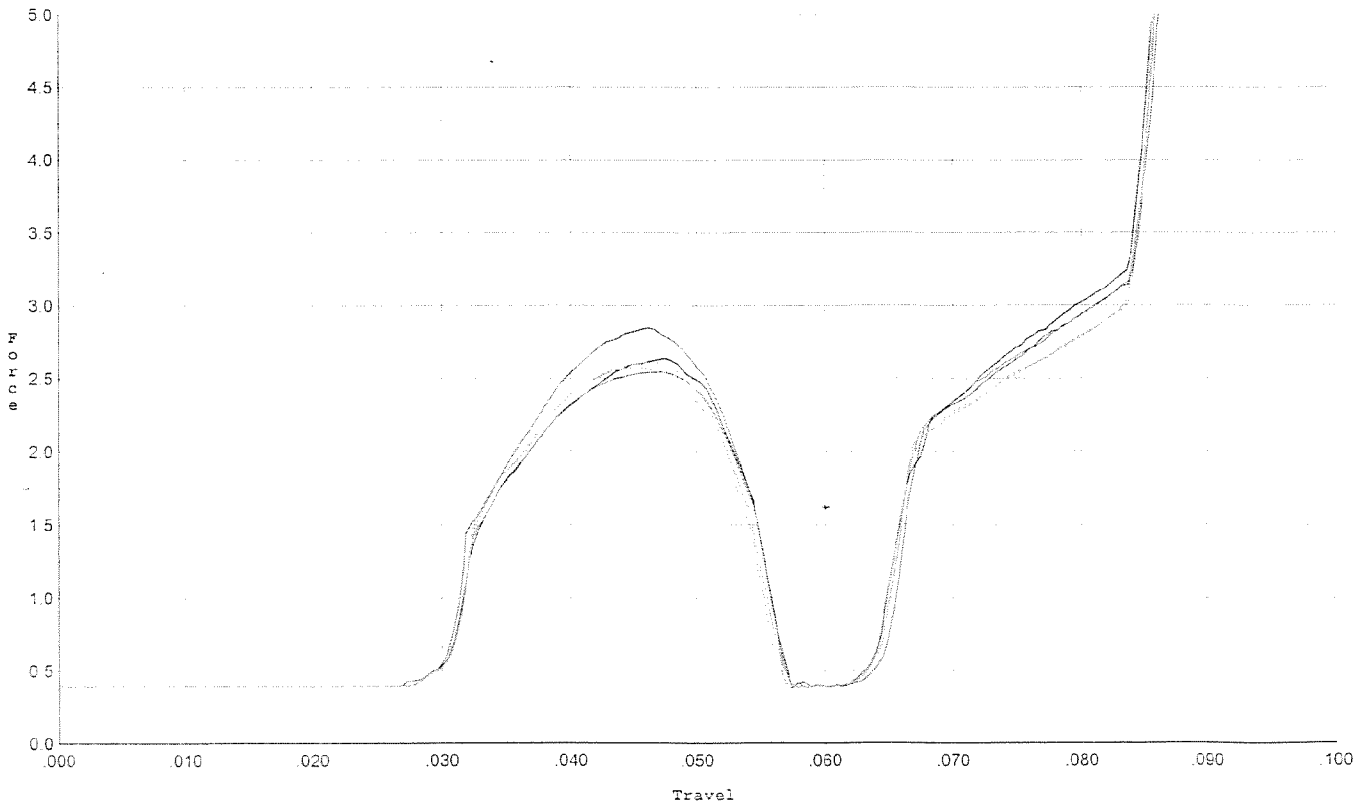
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.634	0.062	0.038	0.038	0.067		Set Trigger
2	2.476	0.062	0.038	0.038	0.065		Set Trigger
3	2.534	0.061	0.038	0.038	0.066		Set Trigger
4	2.504	0.061	0.037	0.037	0.066		Set Trigger
5	2.523	0.061	0.038	0.038	0.066		Set Trigger

A-253

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lbs



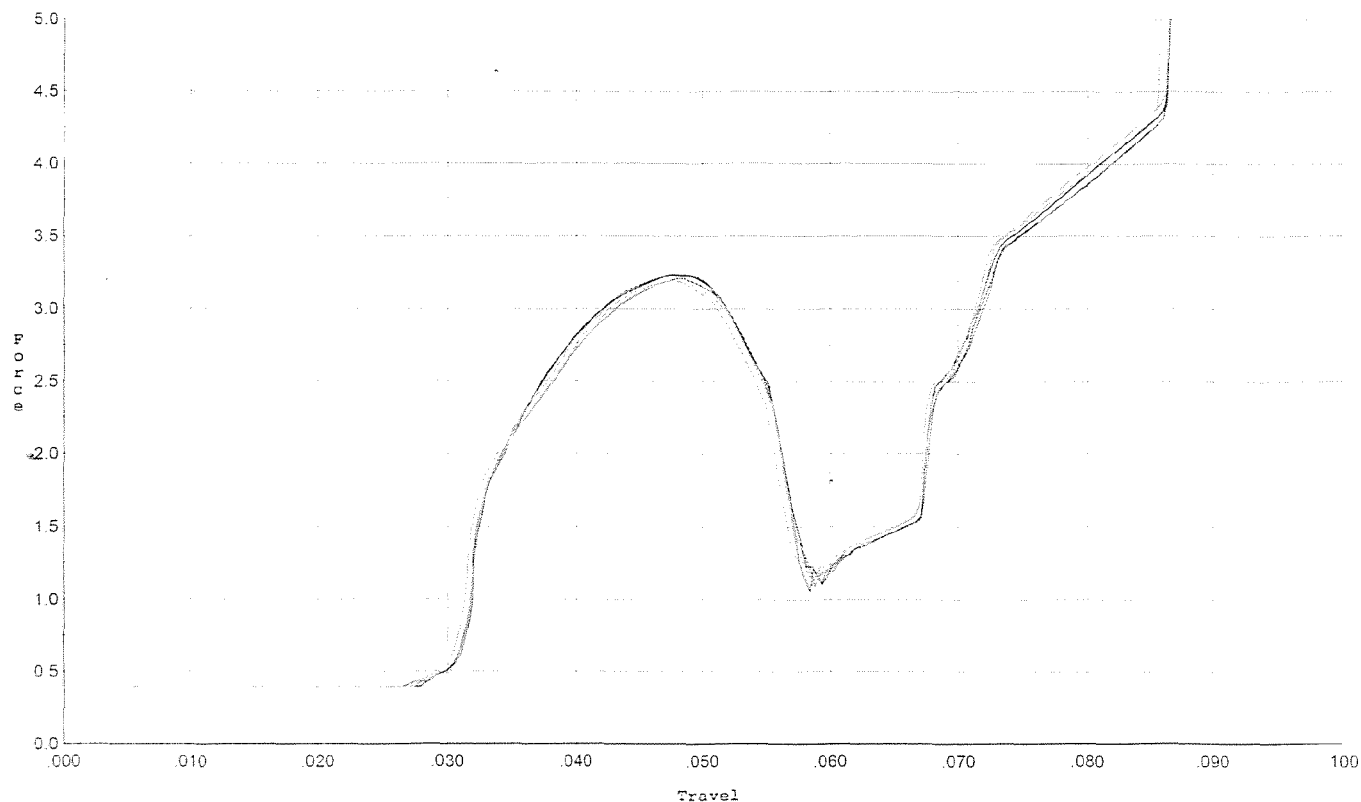
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.846	0.055	0.031	0.036	0.067		Set Trigger
2	2.635	0.054	0.031	0.036	0.063		Set Trigger
3	2.543	0.055	0.031	0.036	0.062		Set Trigger
4	2.574	0.054	0.031	0.036	0.062		Set Trigger
5	2.604	0.054	0.031	0.036	0.062		Set Trigger

A-2.64

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lbs



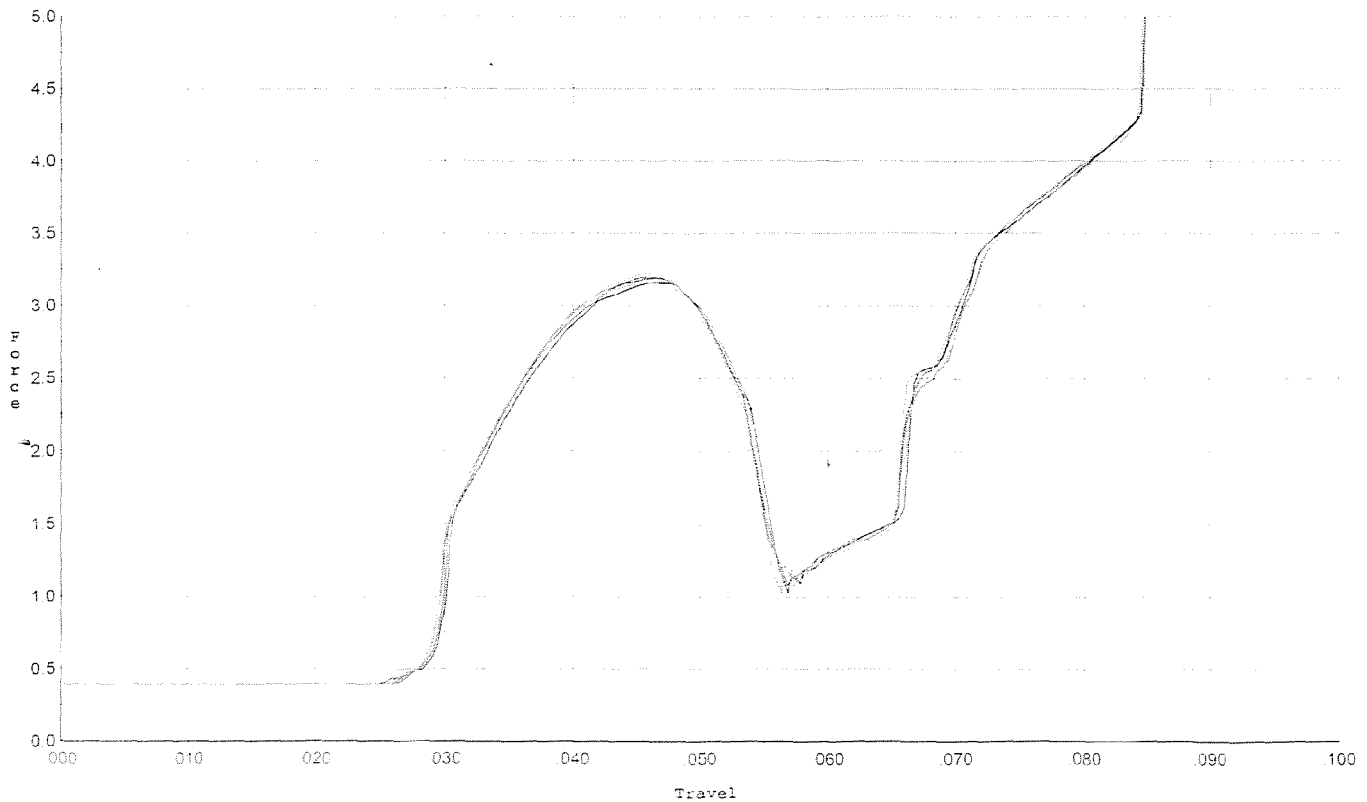
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.234	0.055	0.031	0.034	0.078		Set Trigger
2	3.234	0.055	0.031	0.034	0.077		Set Trigger
3	3.209	0.055	0.031	0.034	0.077		Set Trigger
4	3.190	0.055	0.031	0.034	0.077		Set Trigger
5	3.193	0.055	0.031	0.034	0.076		Set Trigger

A-3.21

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles +/- .75 lbs



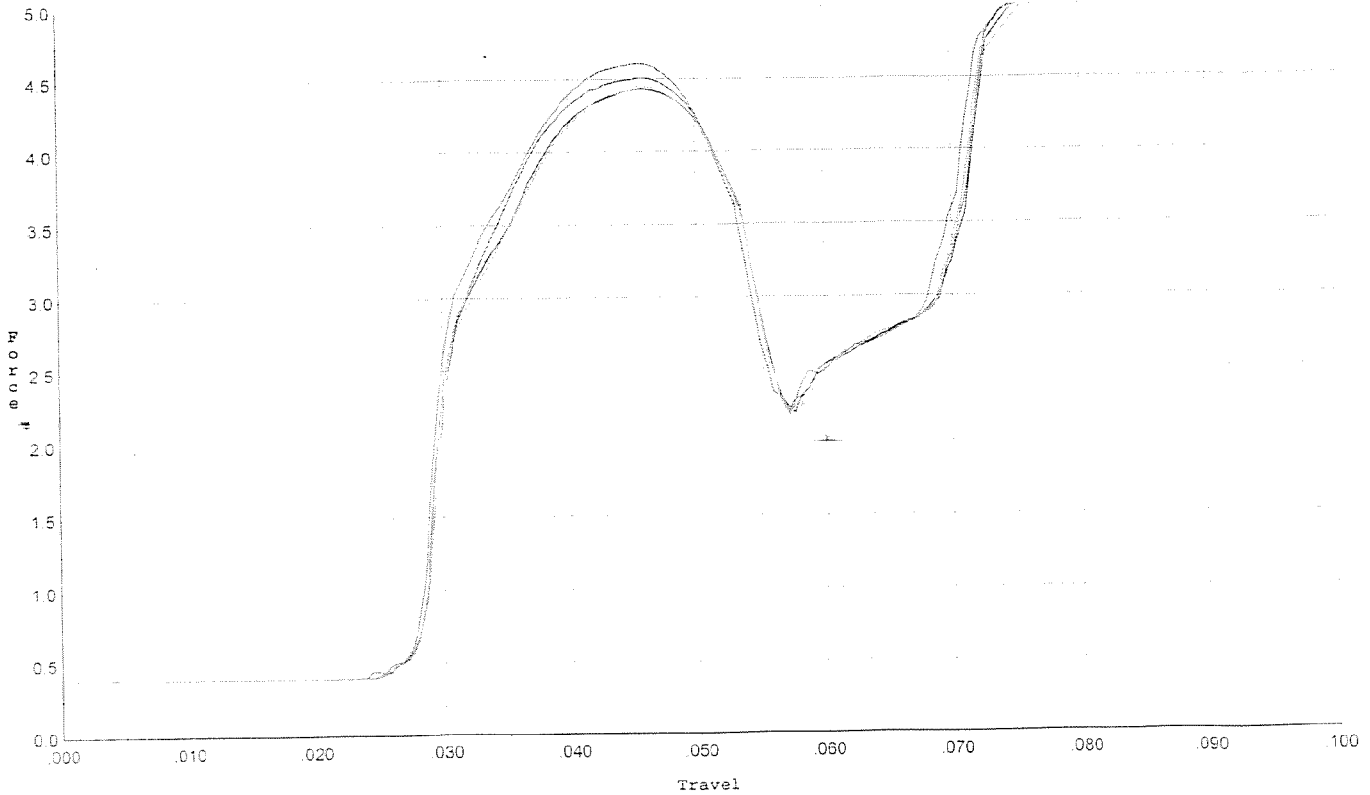
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.191	0.053	0.029	0.034	0.075		Set Trigger
2	3.161	0.054	0.029	0.034	0.076		Set Trigger
3	3.199	0.053	0.029	0.034	0.075		Set Trigger
4	3.223	0.054	0.029	0.034	0.077		
5	3.162	0.054	0.029	0.034	0.076		

A-3-18

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 12/15/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



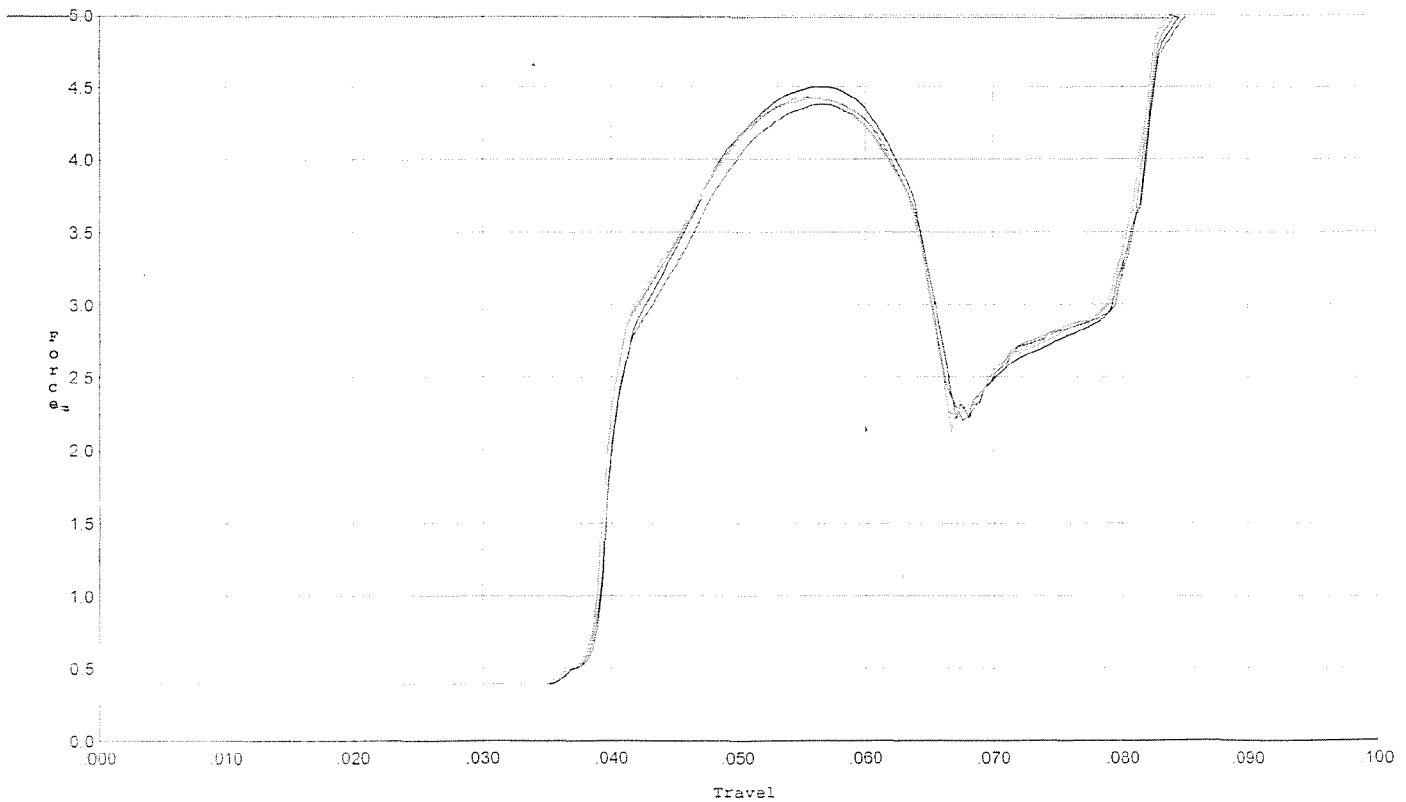
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.511	0.053	0.028	0.030	0.108		Set Trigger
2	4.435	0.054	0.028	0.030	0.106		Set Trigger
3	4.612	0.053	0.028	0.030	0.108		Set Trigger
4	4.449	0.054	0.028	0.030	0.106		Set Trigger
5	4.456	0.054	0.028	0.030	0.106		Set Trigger

A. 4.49

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



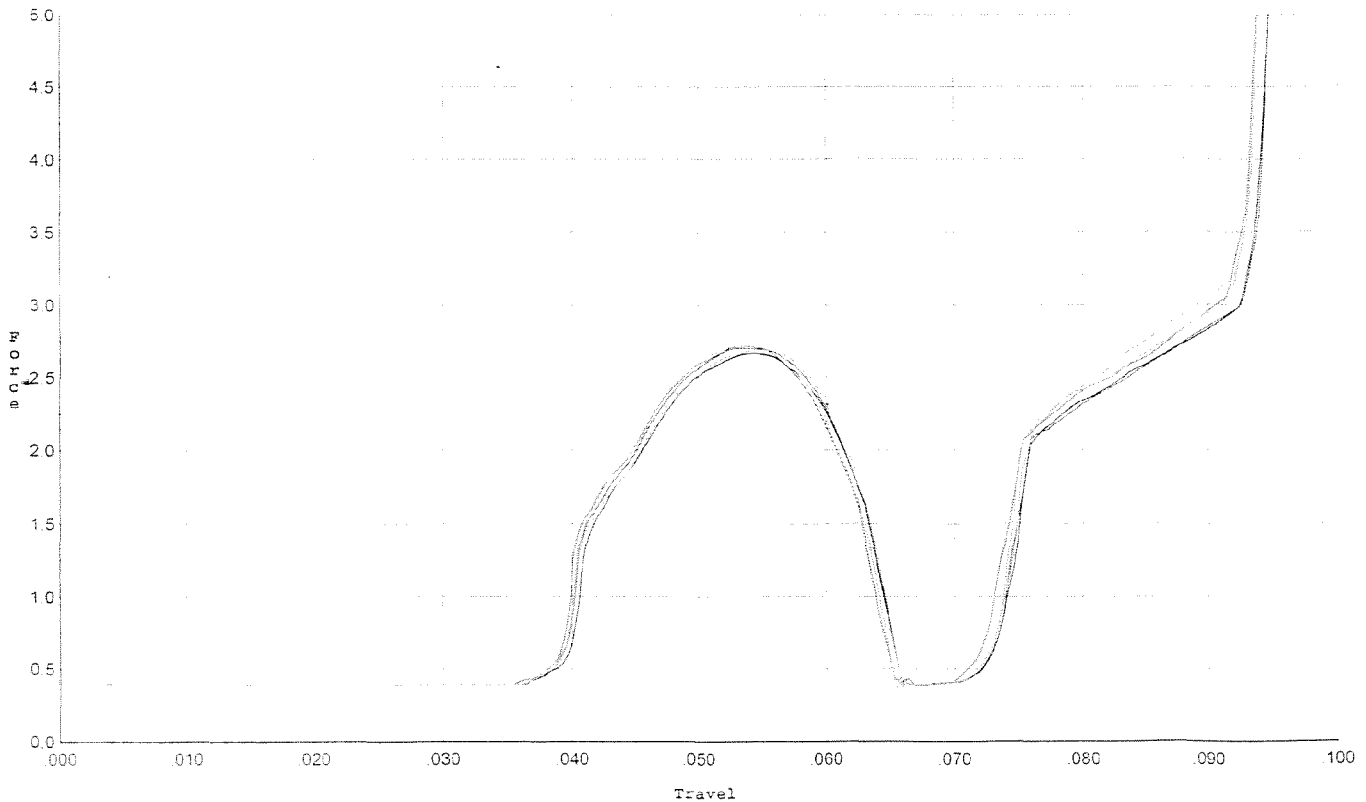
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.377	0.064	0.038	0.033	0.110		Set Trigger
2	4.497	0.065	0.039	0.033	0.115		Set Trigger
3	4.426	0.064	0.038	0.033	0.112		Set Trigger
4	4.416	0.064	0.038	0.033	0.112		Set Trigger
5	4.436	0.064	0.038	0.033	0.113		Set Trigger

A-4.43

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/15/2008

Model: M24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lbs for final test



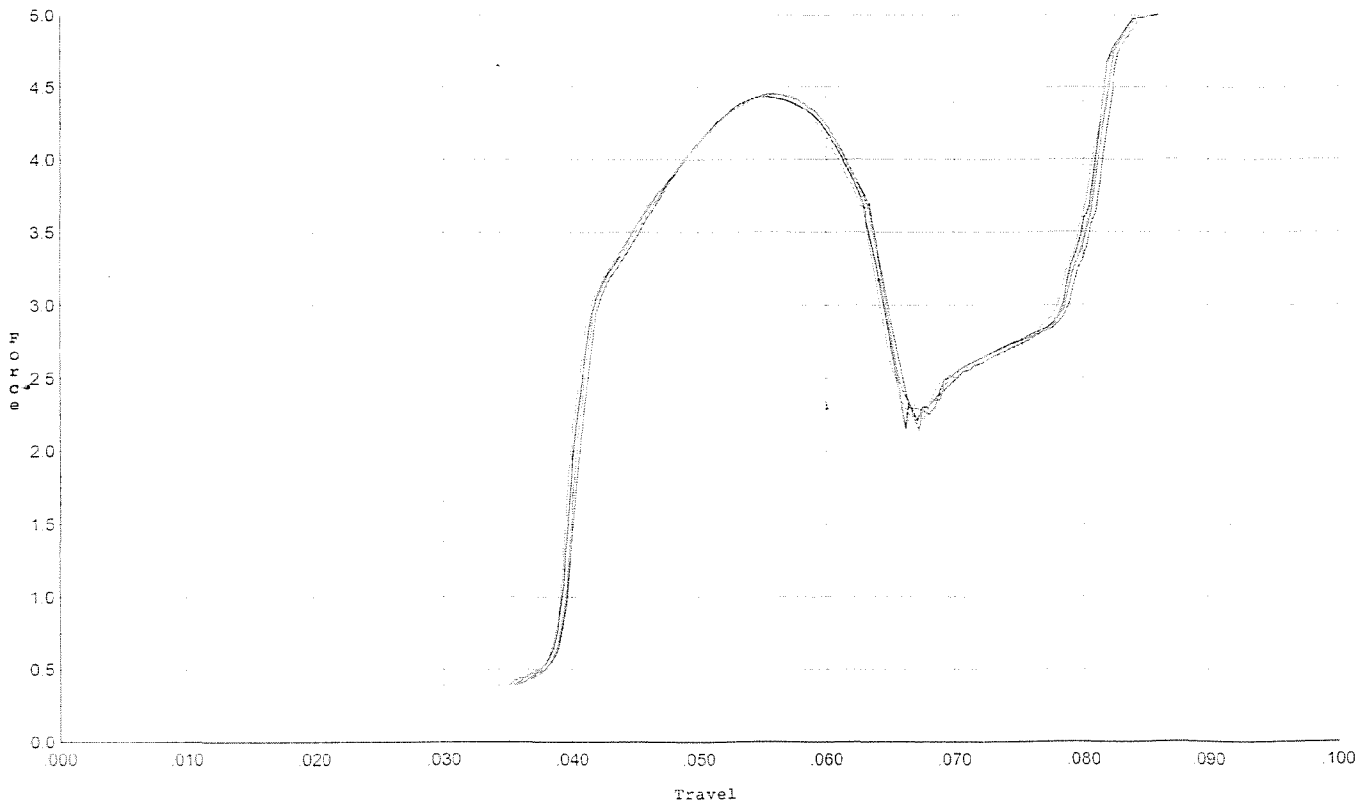
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.716	0.063	0.039	0.038	0.068		Set Trigger
2	2.667	0.064	0.040	0.038	0.068		Set Trigger
3	2.702	0.063	0.039	0.038	0.067		Set Trigger
4	2.716	0.063	0.039	0.037	0.068		Set Trigger
5	2.691	0.064	0.039	0.037	0.069		Set Trigger

A-2.69

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 12/15/2008

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.453	0.063	0.039	0.034	0.109		Set Trigger
2	4.434	0.064	0.039	0.033	0.111		Set Trigger
3	4.446	0.063	0.039	0.034	0.109		Set Trigger
4	4.447	0.064	0.039	0.034	0.109		Set Trigger
5	4.447	0.063	0.038	0.034	0.108		Set Trigger

A. 4.44