

G6801399

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



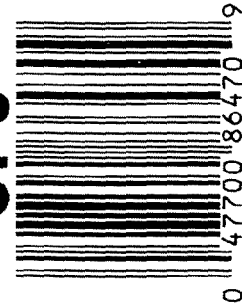
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6801399

UPC



BM FORM

GUN SERIAL #

G 680 1399

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		10-14-08	S.P.D.
430	ASSEMBLE TO STOCK		10-14-08	SP
440	PROOF		10-14-08	S.P.D.
460	CHECK HEADSPACE		10-14-08	S.P.D.
470	DIS-ASSEMBLE ACTION		10-14-08	S.P.D.
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	10-15-08	RT
475	DRILL AND TAP SIGHT HOLES	JUL 2 2008	10-15-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (R)	10/17/08	(R)
490	MAGNAFLUX BOLT		10/17/08	MR
500	ROLLMARK CALIBER		10/17/08	RT
520	GOFF BLAST BBL / REC		10/20/08	DG
542	APPLY COATINGS (BARREL ACTION)		10-22-08	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-23-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-23-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-23-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-15-09	S.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

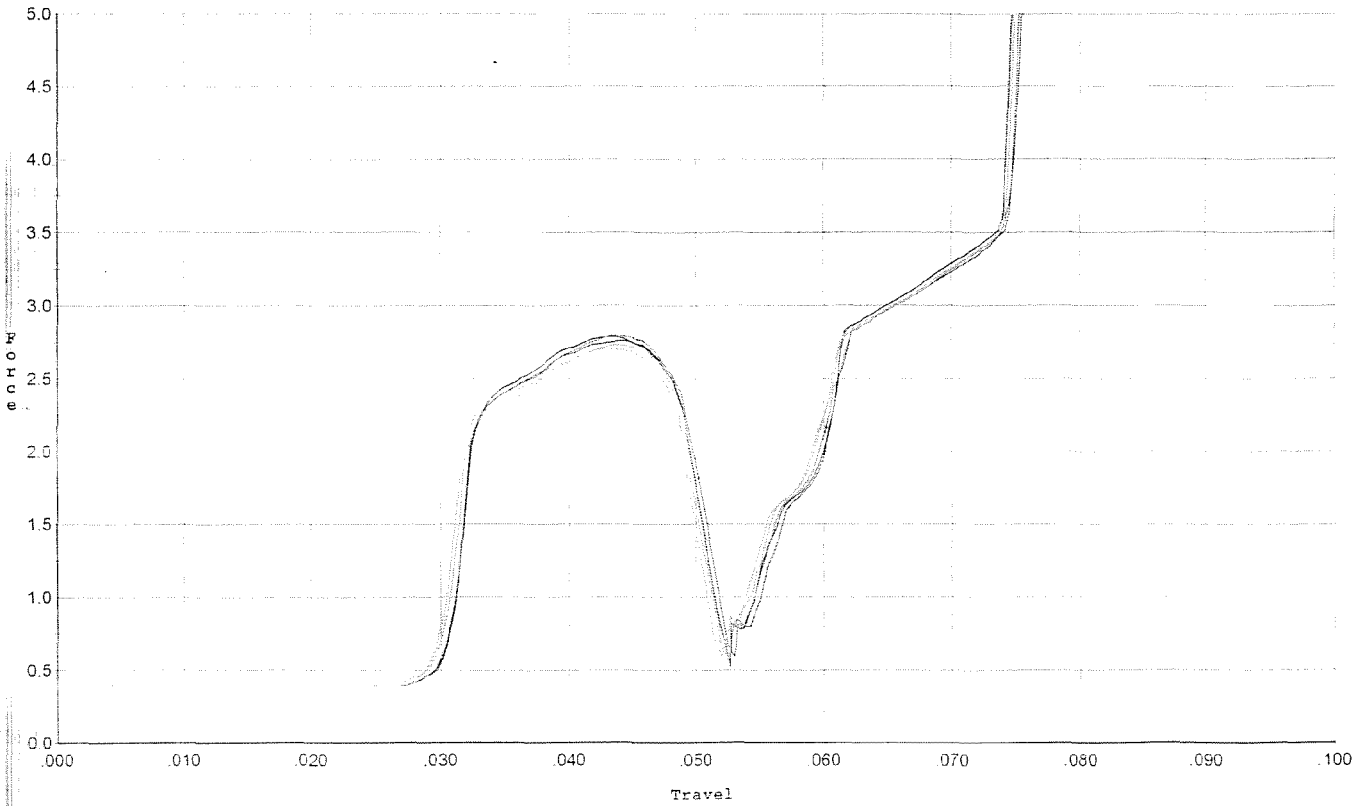
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	1-27-09	LJ
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	1-27-09	LJ
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.024</u>	1-27-09	RJ
	J) ASSEMBLE STOCK		1-15-09	RL
	K) ASSEMBLE SWIVEL STUDS		1-27-09	LJ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 &	FUNCTION TEST AND	PASS FAIL	1-26-09	TC
650	TARGET	PASS FAIL		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-26-09	WV
670	FINAL INSPECTION A) HEADSPACE		1-27-09	LJ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>251</u> <u>245</u> <u>251</u> <u>247</u> <u>252</u>	1-27-09	LJ
	C) FUNCTION		1-27-09	LJ
690	PACK		1/31/09	Fuj

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C schults 1/15/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



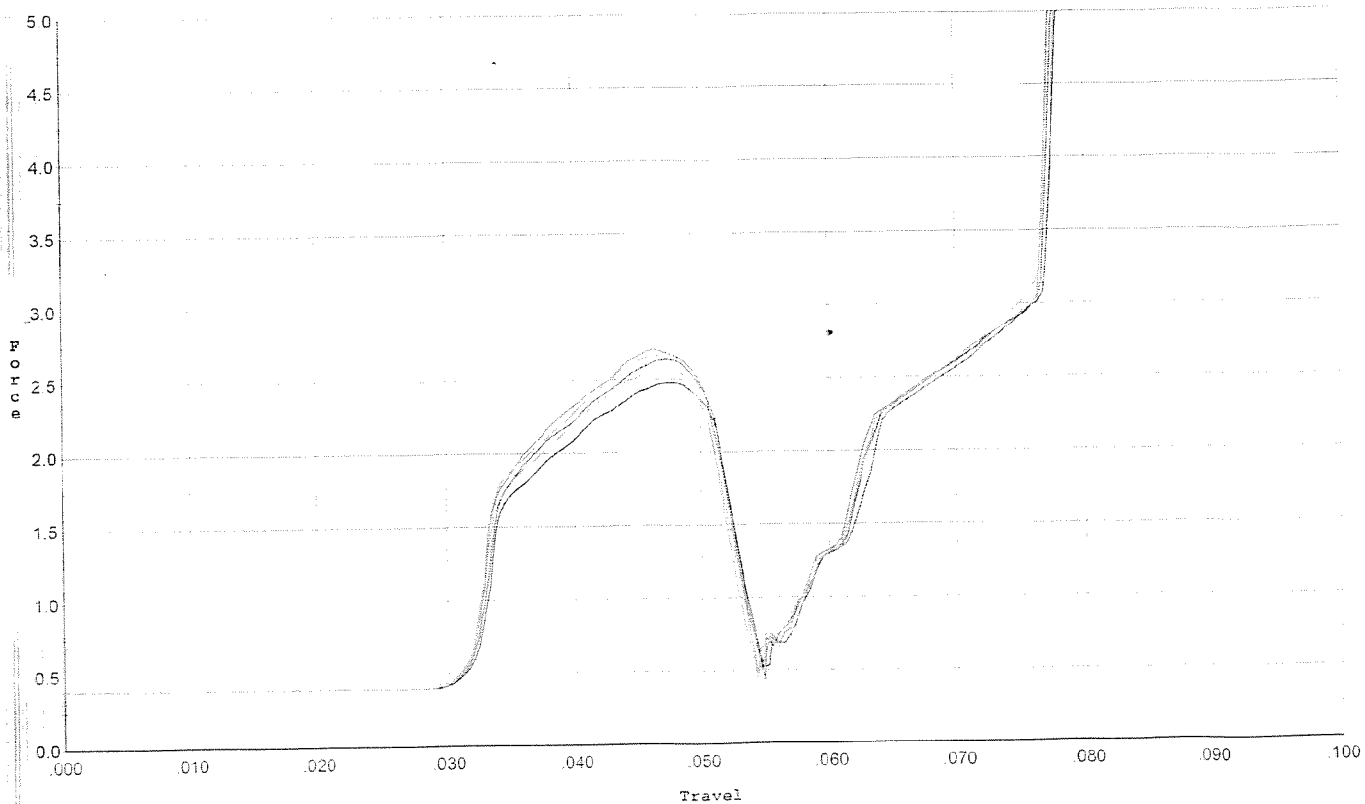
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.761	0.050	0.030	0.031	0.060		Set Trigger
2	2.793	0.049	0.030	0.031	0.058		Set Trigger
3	2.796	0.049	0.030	0.031	0.058		Set Trigger
4	2.707	0.049	0.029	0.031	0.058		Set Trigger
5	2.730	0.050	0.030	0.031	0.059		Set Trigger

A 2.75

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C schults 1/15/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



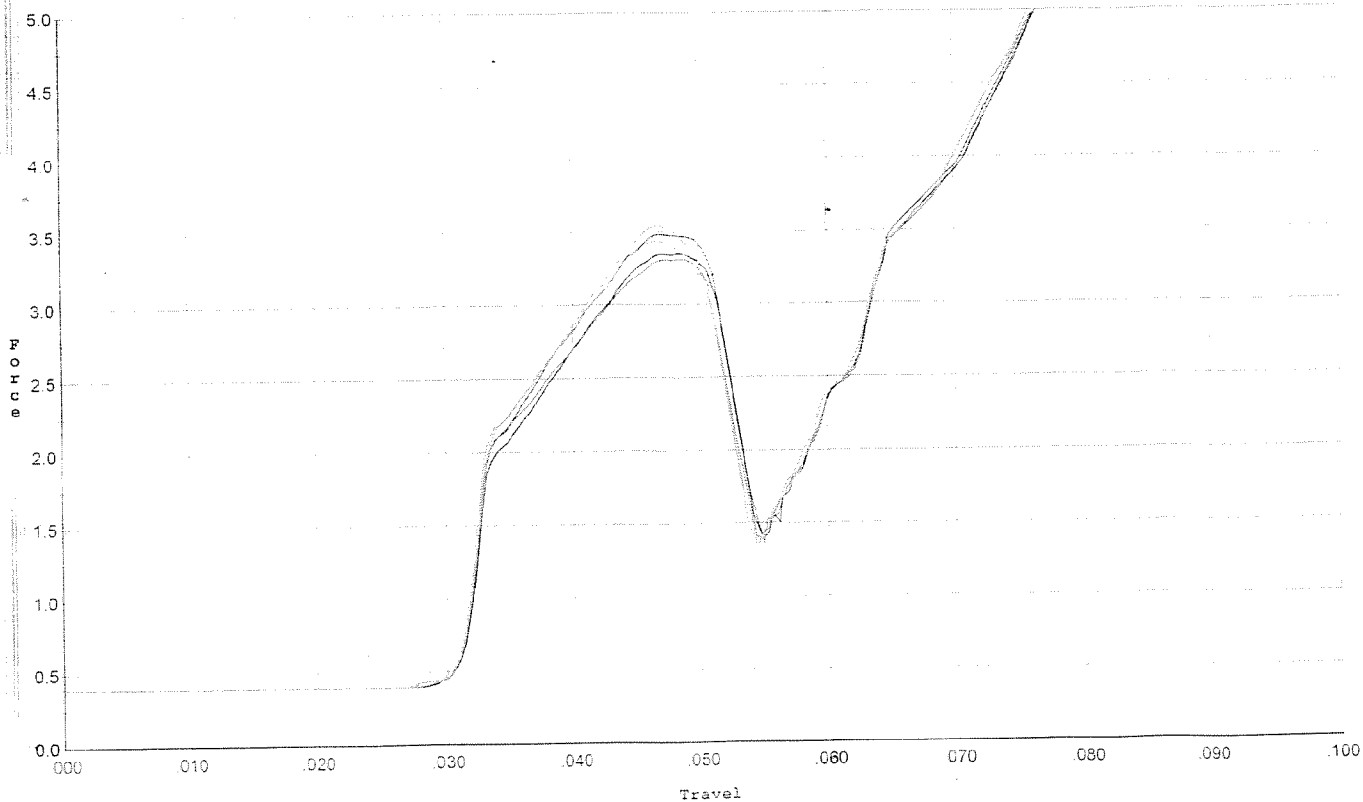
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.638	0.051	0.032	0.032	0.055		Set Trigger
2	2.477	0.051	0.032	0.032	0.053		Set Trigger
3	2.704	0.052	0.032	0.032	0.057		Set Trigger
4	2.572	0.052	0.032	0.032	0.056		Set Trigger
5	2.662	0.051	0.032	0.032	0.055		Set Trigger

A-2.61

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C schults 1/15/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



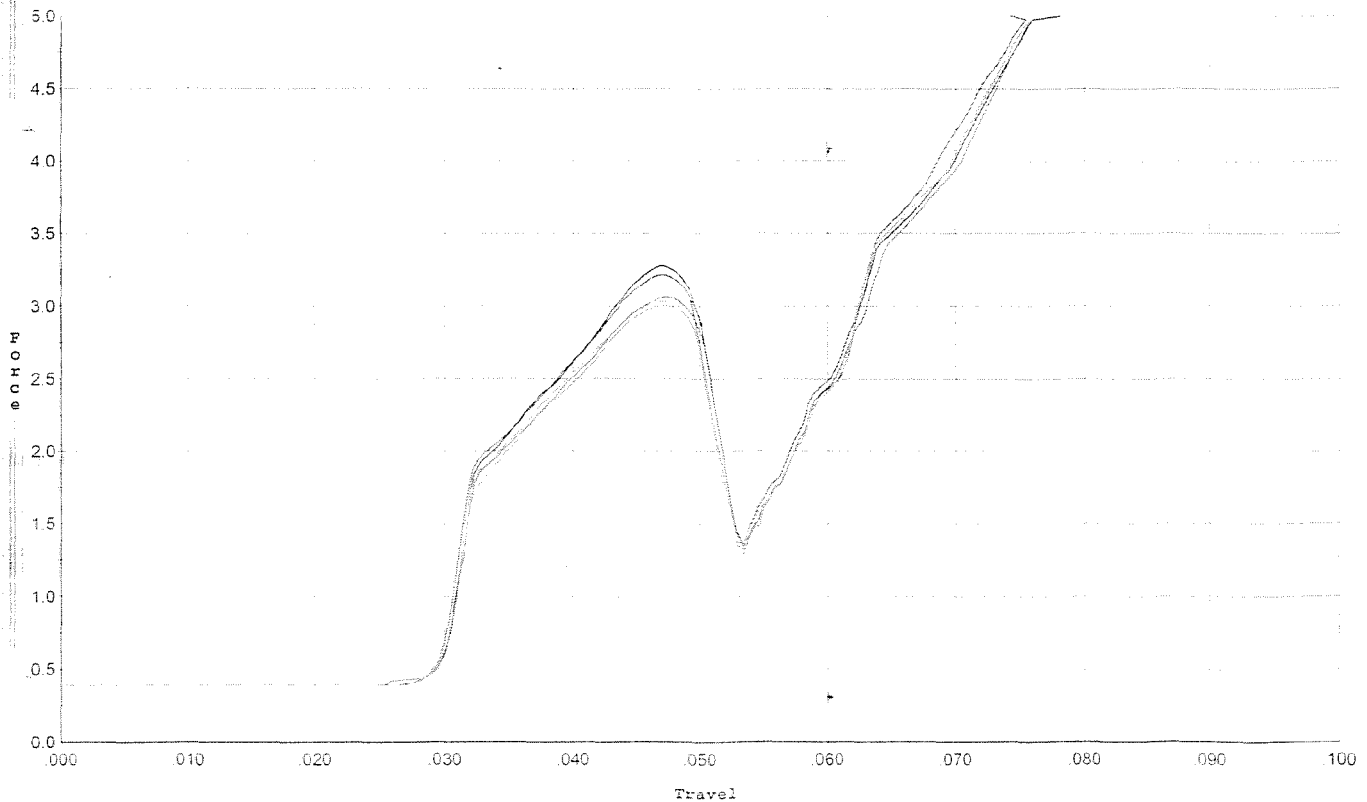
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.482	0.051	0.031	0.030	0.070		Set Trigger
2	3.352	0.051	0.031	0.030	0.068		Set Trigger
3	3.308	0.051	0.031	0.031	0.067		Set Trigger
4	3.437	0.051	0.031	0.031	0.069		Set Trigger
5	3.540	0.051	0.031	0.031	0.069		Set Trigger

A-3.42

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C schults 1/15/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



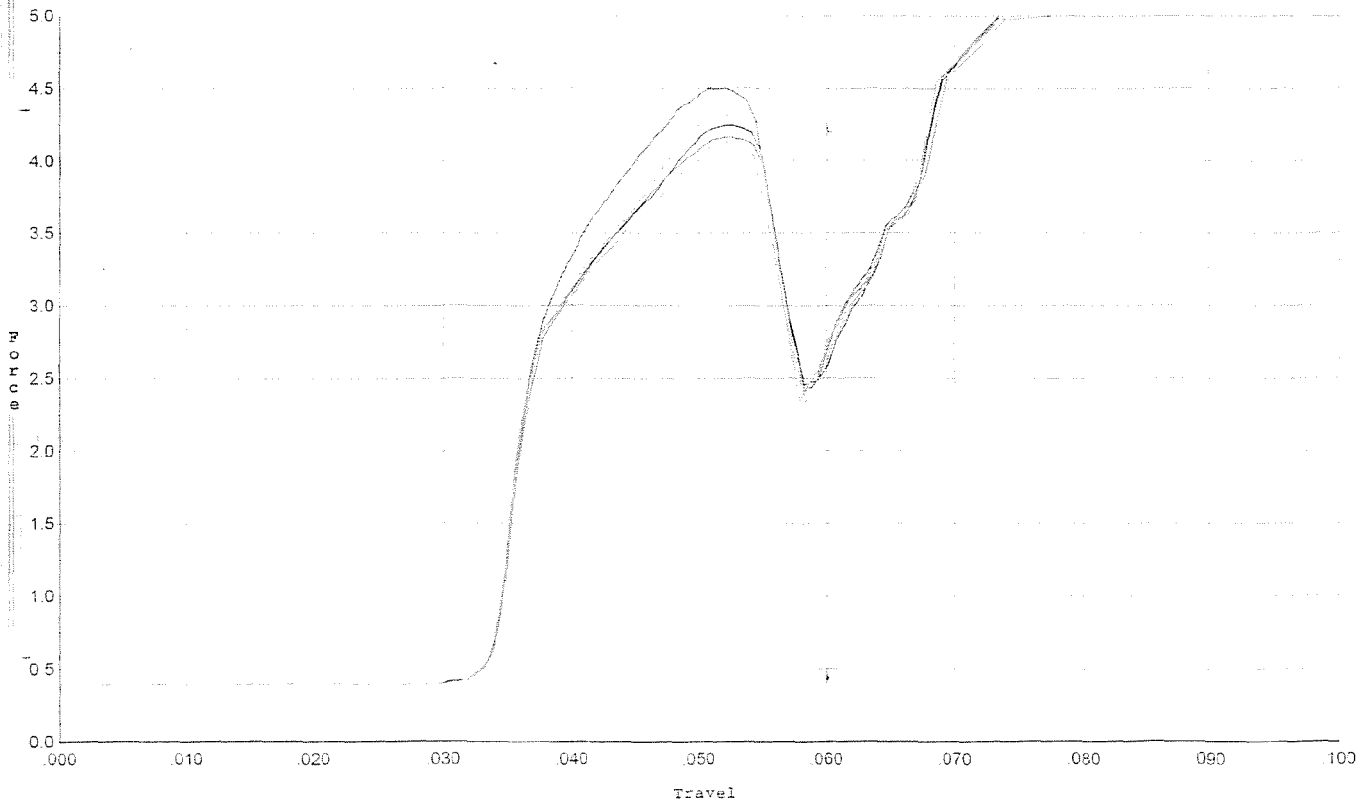
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.212	0.049	0.030	0.031	0.063		Set Trigger
2	3.277	0.050	0.030	0.030	0.064		Set Trigger
3	3.065	0.050	0.030	0.031	0.062		Set Trigger
4	3.036	0.050	0.030	0.031	0.061		Set Trigger
5	3.004	0.050	0.030	0.031	0.060		Set Trigger

A-3.11

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C schults 1/15/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



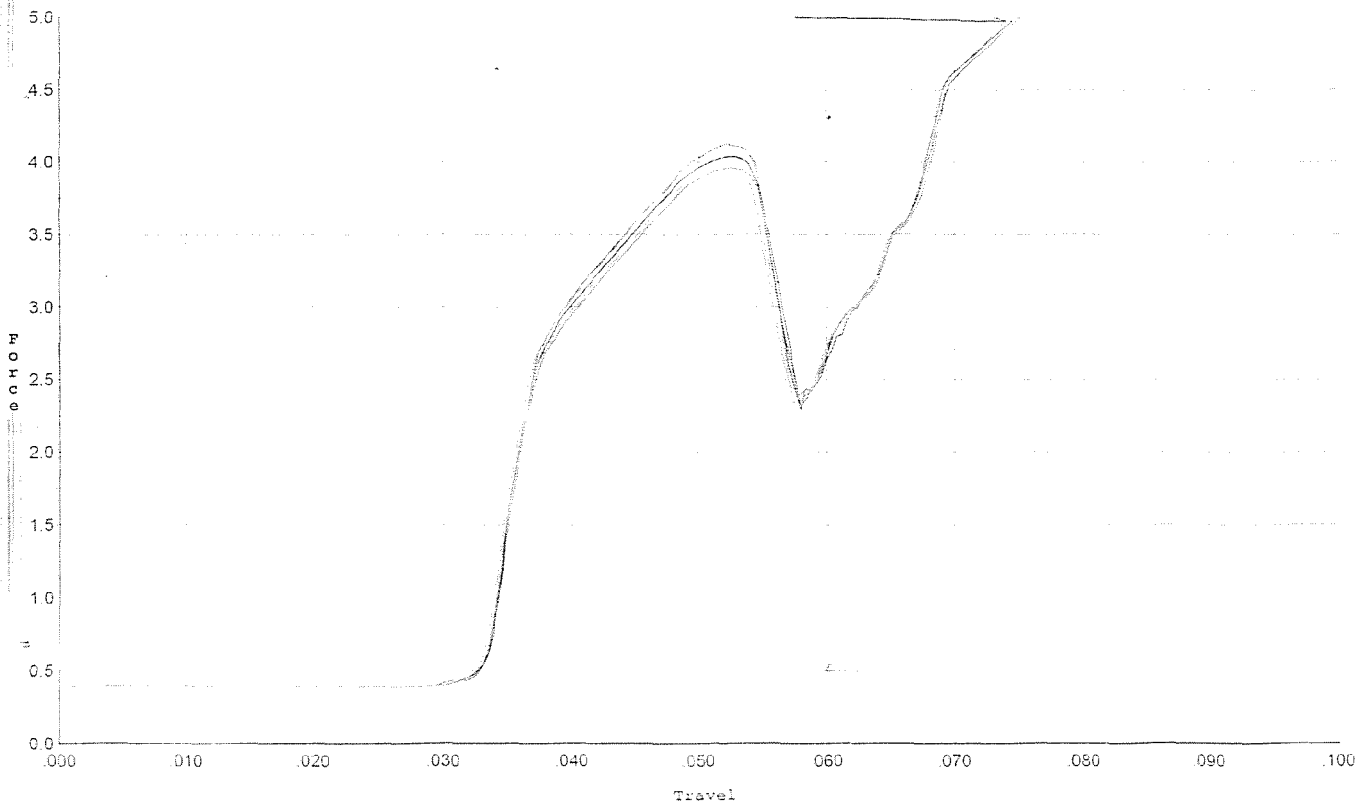
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.498	0.055	0.034	0.029	0.092		Set Trigger
2	4.246	0.055	0.034	0.029	0.088		Set Trigger
3	4.163	0.055	0.034	0.029	0.087		Set Trigger
4	4.129	0.056	0.034	0.029	0.088		Set Trigger
5	4.329	0.055	0.034	0.029	0.089		Set Trigger

A-4.27

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C schults 1/15/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles +/- 1.0 lb



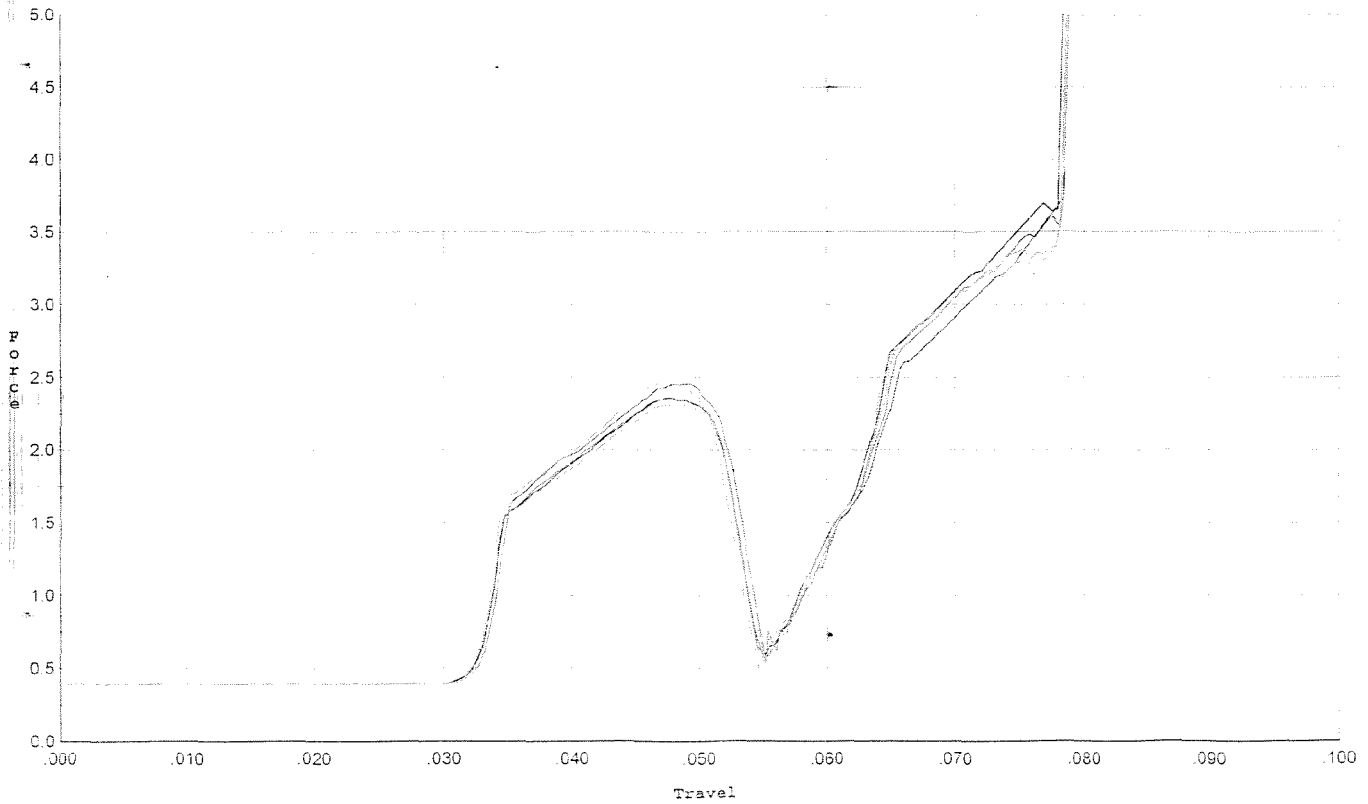
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.124	0.056	0.033	0.029	0.089		Set Trigger
2	4.037	0.055	0.033	0.029	0.085		Set Trigger
3	3.959	0.055	0.034	0.029	0.083		Set Trigger
4	3.948	0.055	0.033	0.029	0.085		Set Trigger
5	4.045	0.054	0.033	0.030	0.084		Set Trigger

A-4.02

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C schults 1/15/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



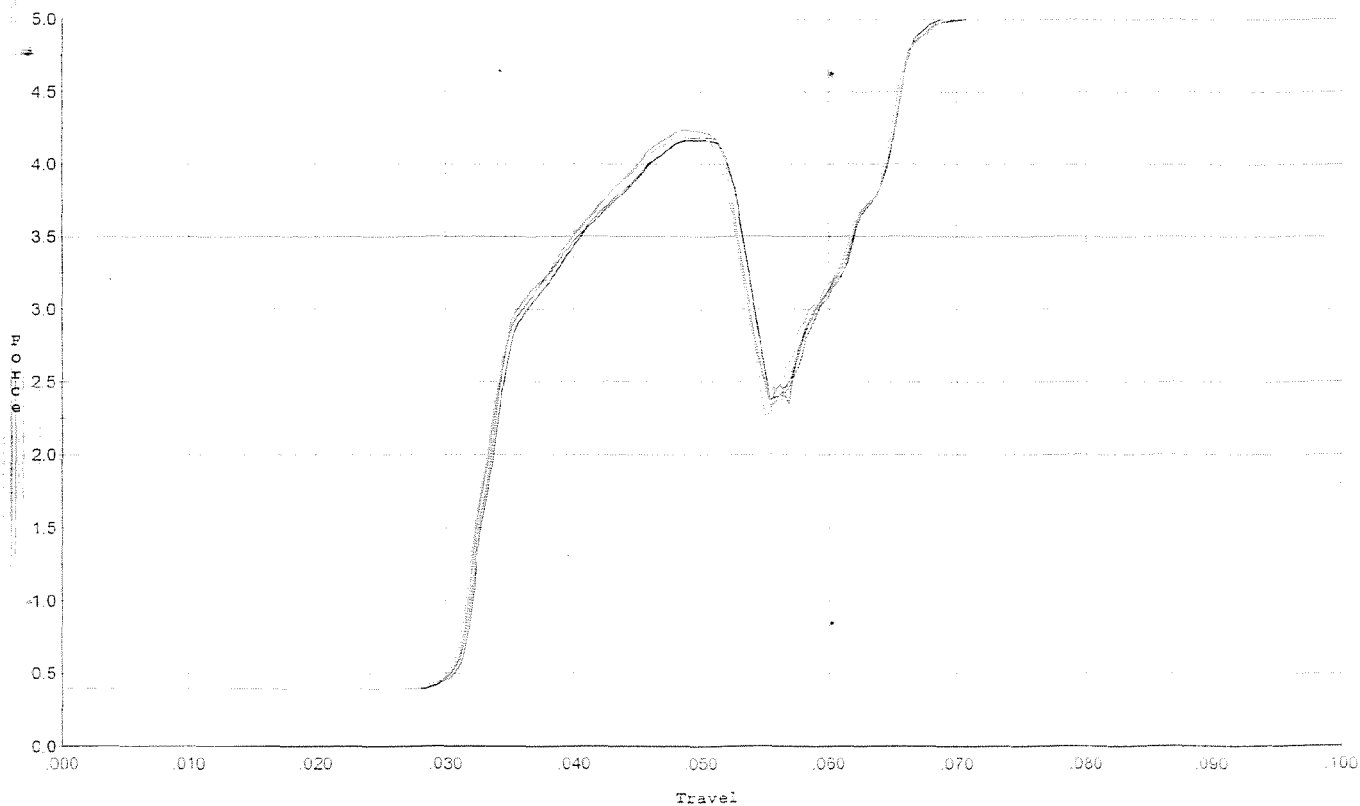
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.460	0.053	0.033	0.032	0.053		Set Trigger
2	2.360	0.052	0.033	0.032	0.051		Set Trigger
3	2.355	0.052	0.033	0.033	0.051		Set Trigger
4	2.318	0.052	0.033	0.033	0.050		Set Trigger
5	2.470	0.051	0.033	0.033	0.052		Set Trigger

A-239

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C schults 1/15/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.185	0.053	0.031	0.028	0.088		Set Trigger
2	4.162	0.053	0.031	0.029	0.087		Set Trigger
3	4.234	0.052	0.031	0.029	0.086		Set Trigger
4	4.254	0.052	0.031	0.029	0.086		Set Trigger
5	4.203	0.052	0.031	0.029	0.087		Set Trigger

A 4.20