

104108949

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



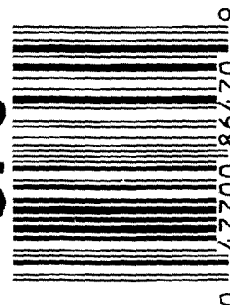
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6801401

UPC



BM FORM

GUN SERIAL #

G 6801401

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		10-21-08	SP
430	ASSEMBLE TO STOCK		10-21-08	SP
440	PROOF		10-21-08	SP
460	CHECK HEADSPACE		10-21-08	SP
470	DIS-ASSEMBLE ACTION		10-21-08	SP
472	SERIALIZE BOLT HANDLE		10-22-08	REN
475	DRILL AND TAP SIGHT HOLES	24	10-22-08	SP
480	MAGNAFLUX BBL ACTION	(48)	10/24/08	(48)
490	MAGNAFLUX BOLT		10/24/08	MR
500	ROLLMARK CALIBER		10/24/08	RT
520	GOFF BLAST BBL / REC		10/25/08	DS
542	APPLY COATINGS (BARREL ACTION)		10-28	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-30-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-30-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-30-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-9-09	REN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

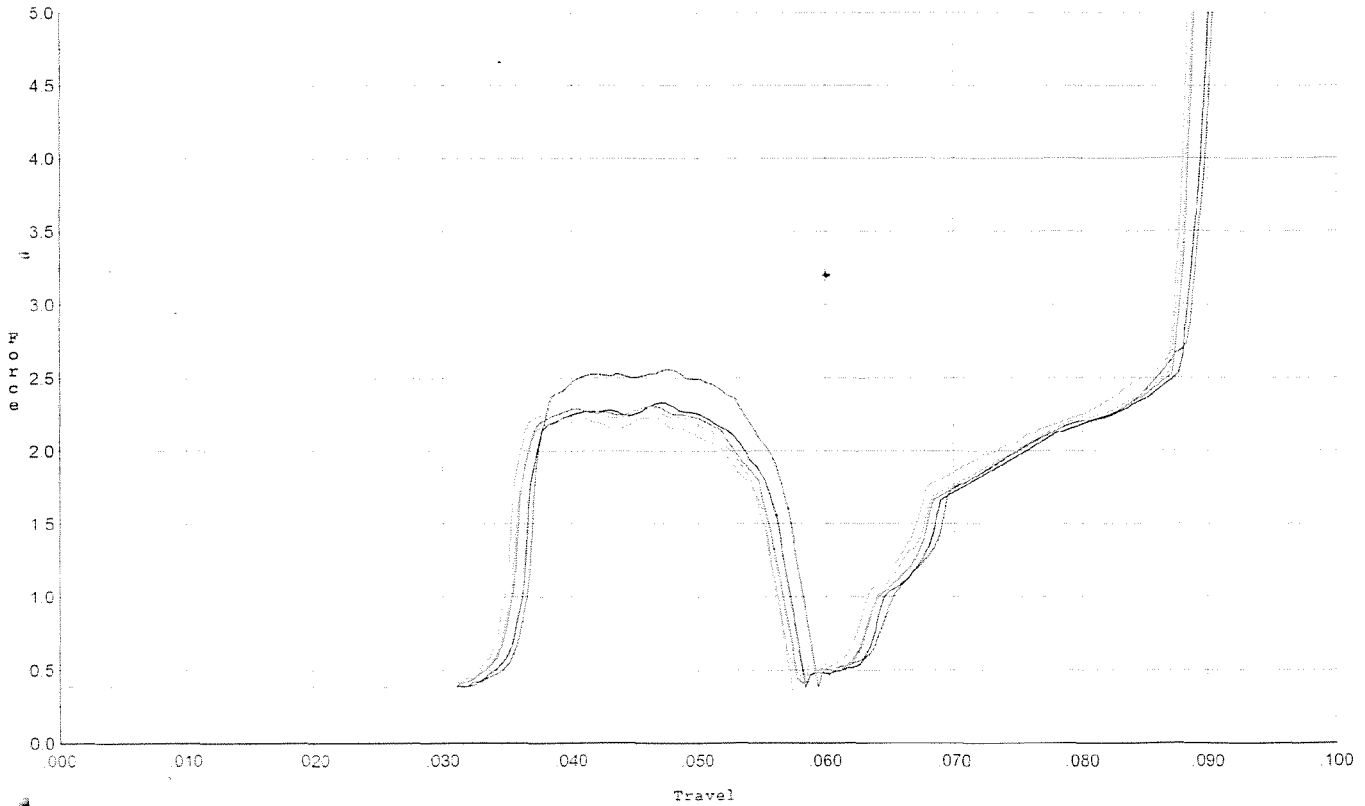
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	BARBER - M24 0014841 F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>3.0</u>	1-14-09	L.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>7.0</u> <u>7.0</u> <u>6.0</u>	1-14-09	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	1-14-09	L.N.
	J) ASSEMBLE STOCK		1-9-09	L.N.
	K) ASSEMBLE SWIVEL STUDS		1-14-09	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-12-09	L.P.D.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-12-09	RP
670	FINAL INSPECTION A) HEADSPACE		1-14-09	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.72</u> <u>2.76</u> <u>2.73</u> <u>2.76</u> <u>2.76</u>	1-13-09	L.N.
	C) FUNCTION		1-14-09	L.N.
690	PACK		1/16/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 12/15/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lbs



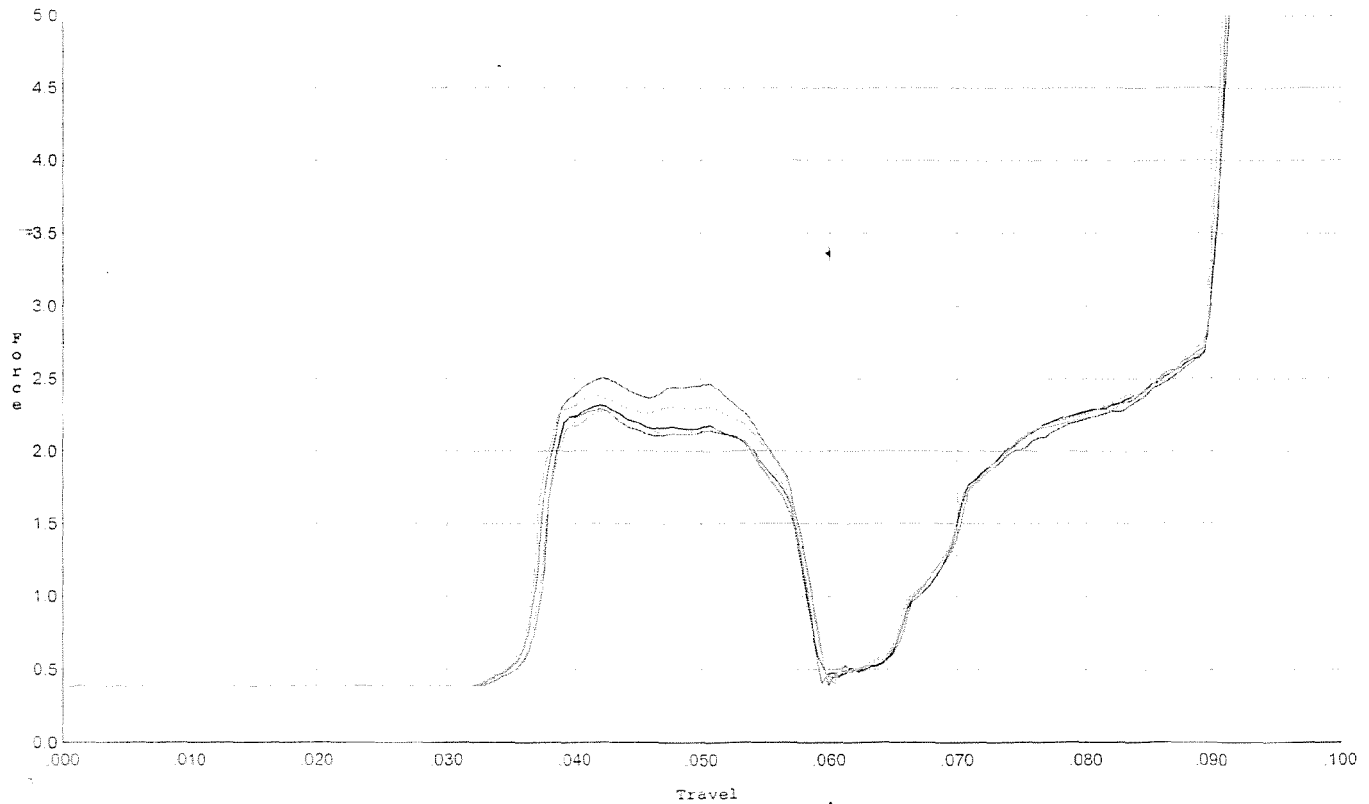
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.563	0.057	0.036	0.037	0.063		Set Trigger
2	2.333	0.056	0.035	0.038	0.057		Set Trigger
3	2.308	0.056	0.035	0.037	0.058		Set Trigger
4	2.243	0.055	0.034	0.038	0.055		Set Trigger
5	2.335	0.055	0.034	0.038	0.058		Set Trigger

A-235

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schultz 12/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lbs



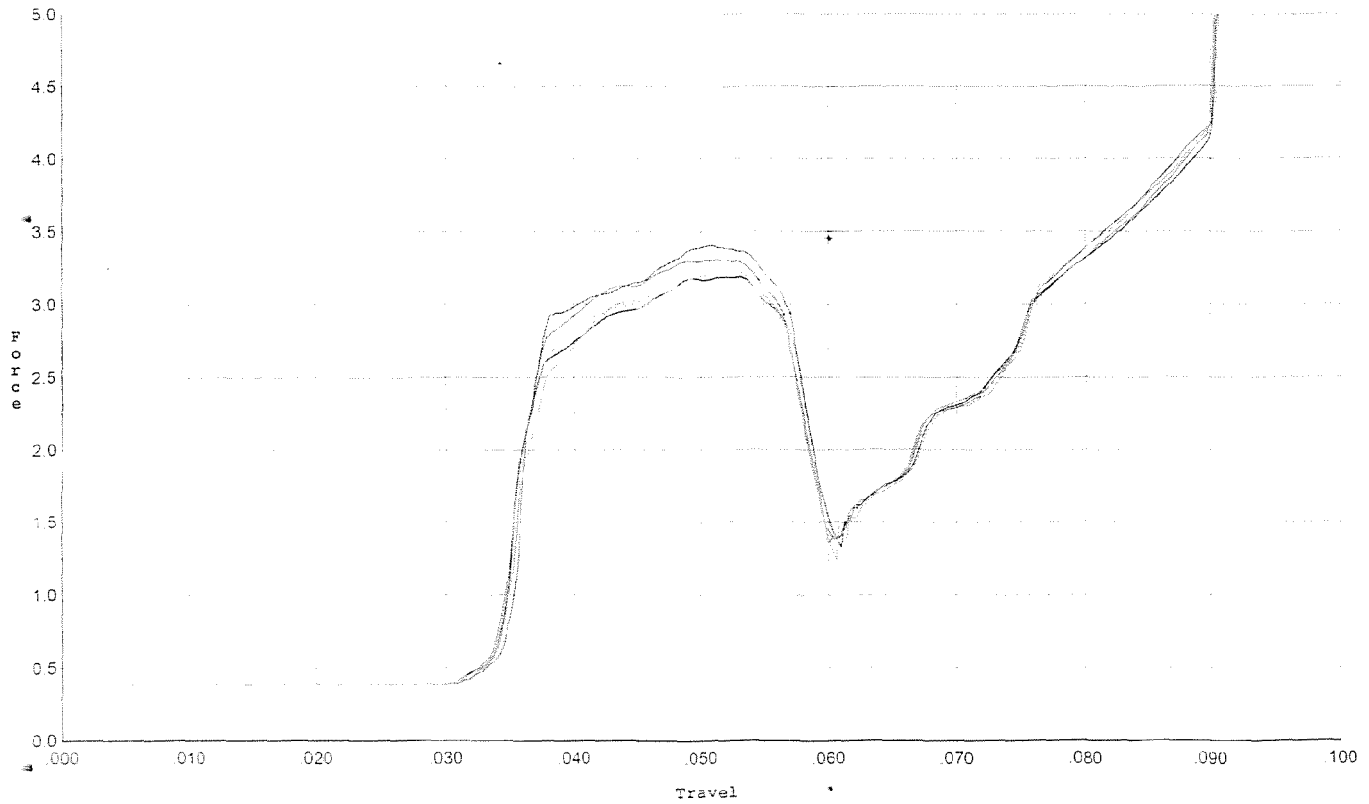
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.501	0.058	0.036	0.038	0.062		Set Trigger
2	2.315	0.057	0.037	0.039	0.056		Set Trigger
3	2.291	0.057	0.037	0.038	0.056		Set Trigger
4	2.274	0.057	0.036	0.039	0.056		Set Trigger
5	2.380	0.057	0.036	0.038	0.059		Set Trigger

A-2-35

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



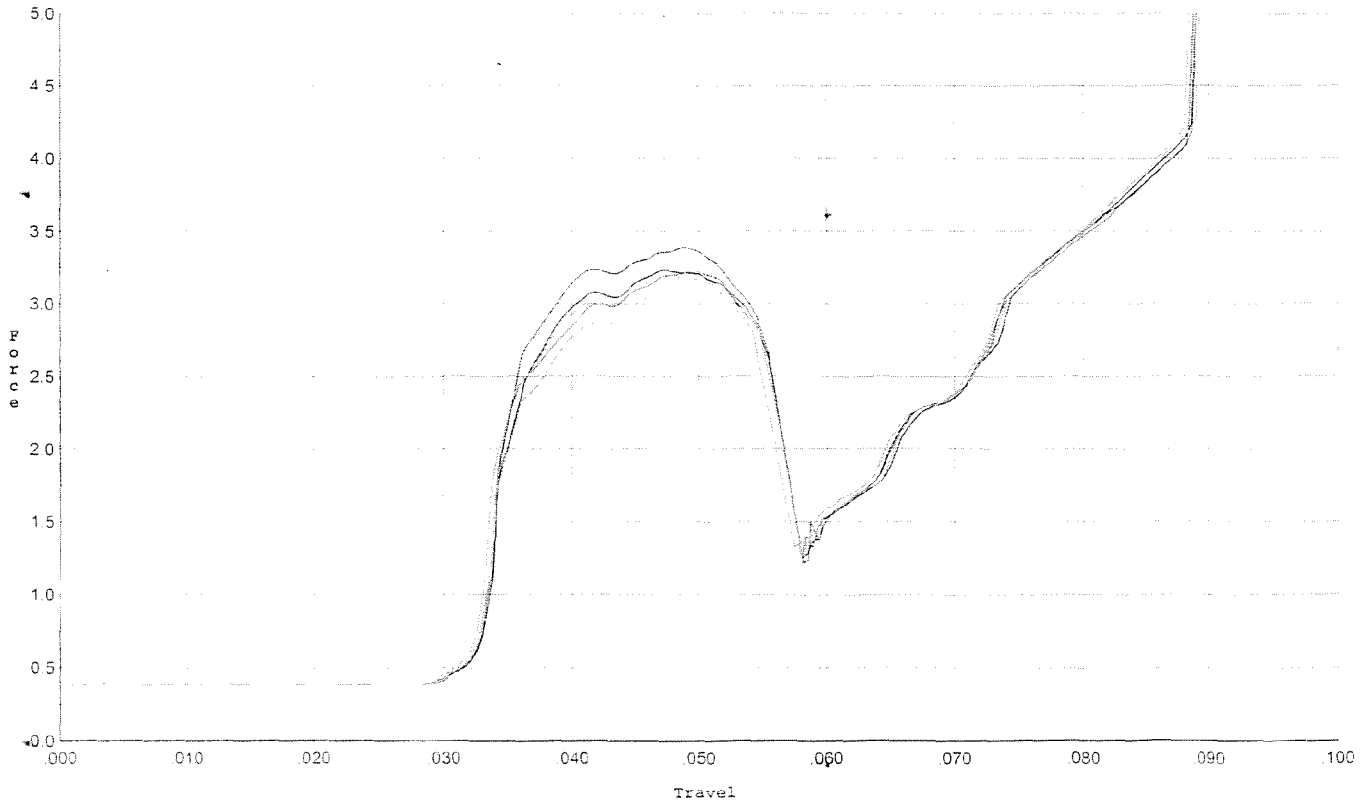
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.406	0.057	0.035	0.036	0.082		Set Trigger
2	3.191	0.058	0.034	0.036	0.080		Set Trigger
3	3.306	0.057	0.034	0.036	0.080		Set Trigger
4	3.180	0.058	0.034	0.036	0.080		Set Trigger
5	3.217	0.057	0.034	0.036	0.079		Set Trigger

A-3-26

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles/- .75 lb



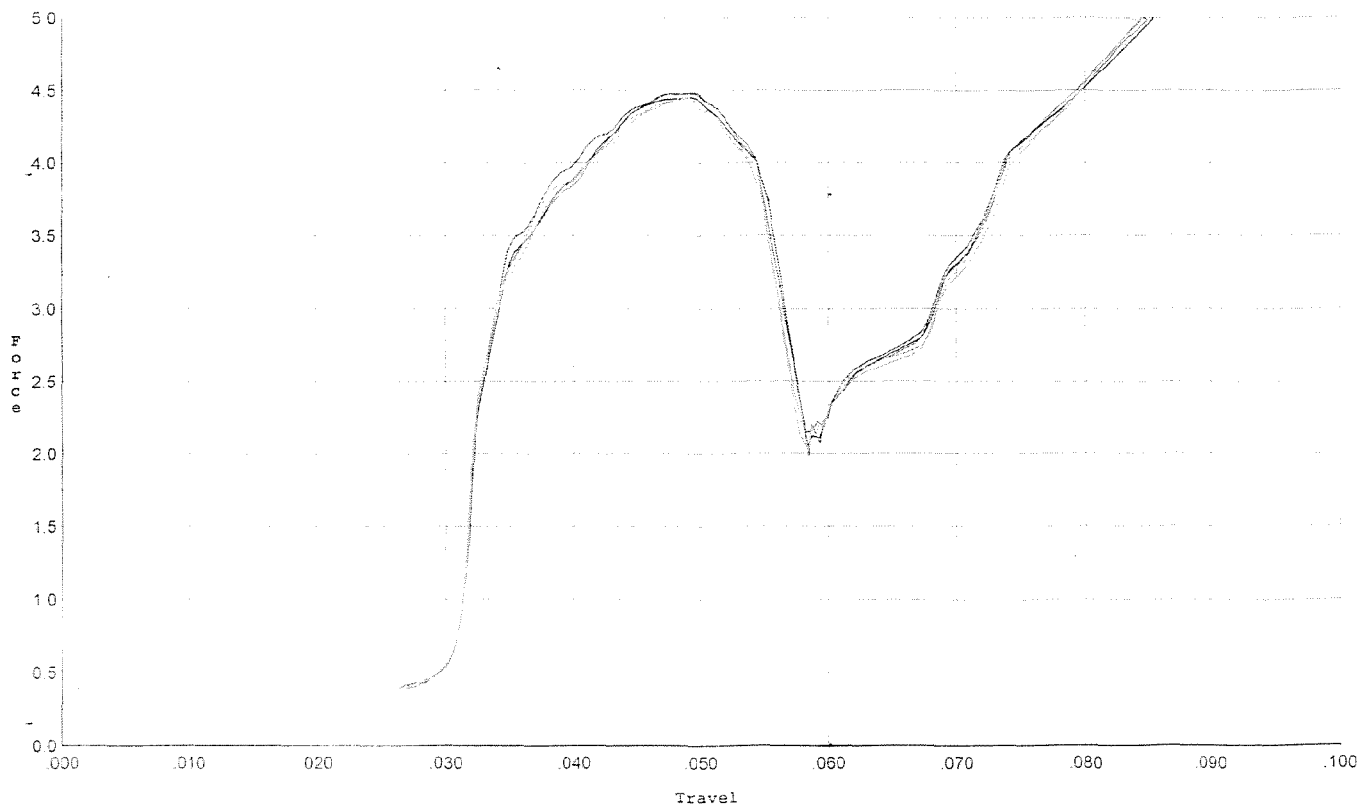
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.393	0.055	0.033	0.035	0.080		Set Trigger
2	3.230	0.056	0.033	0.036	0.077		Set Trigger
3	3.223	0.056	0.032	0.035	0.078		Set Trigger
4	3.188	0.056	0.032	0.035	0.077		Set Trigger
5	3.179	0.056	0.032	0.036	0.076		Set Trigger

A3.24

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



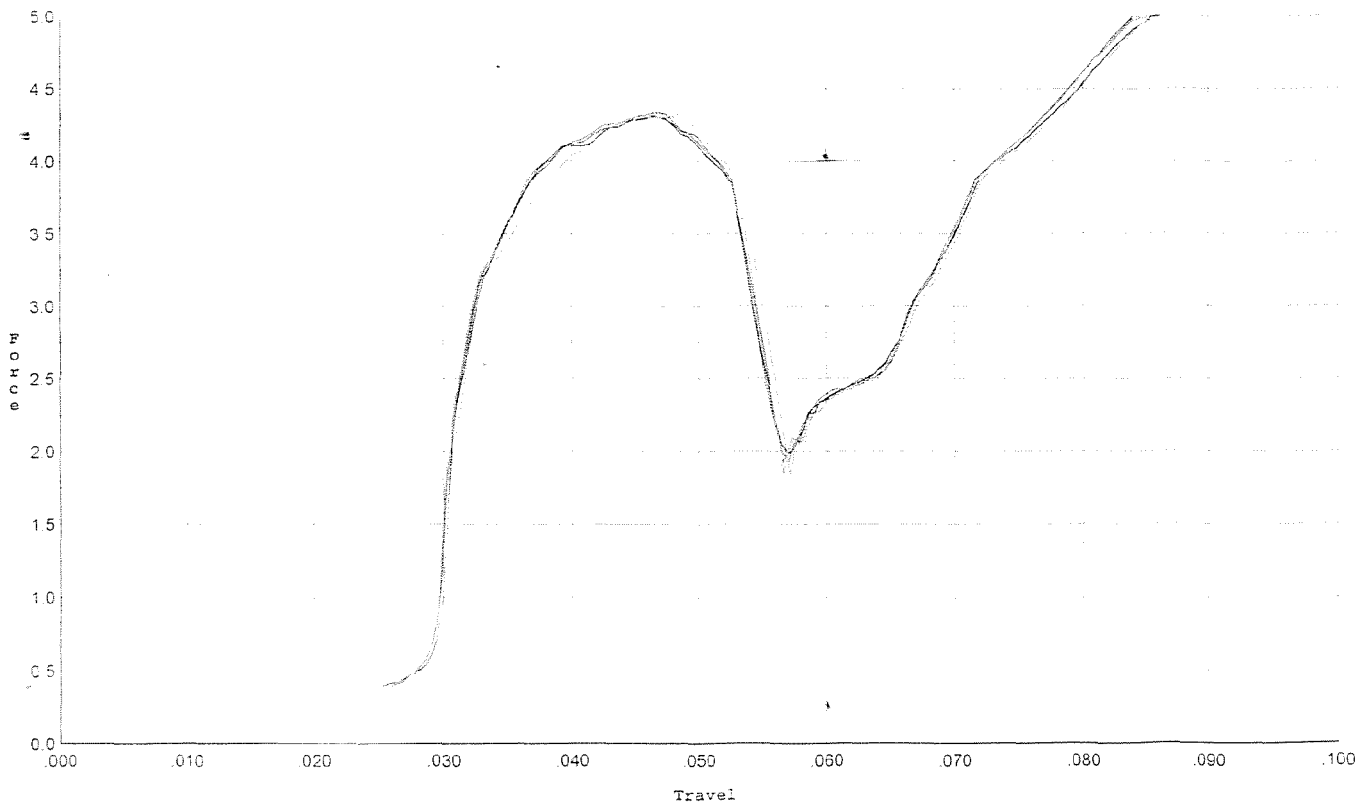
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.477	0.056	0.031	0.033	0.108		Set Trigger
2	4.455	0.055	0.031	0.033	0.106		Set Trigger
3	4.482	0.055	0.031	0.032	0.106		Set Trigger
4	4.441	0.055	0.030	0.033	0.103		Set Trigger
5	4.452	0.055	0.031	0.033	0.104		Set Trigger

A.4.46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles +/- 1.0 lb



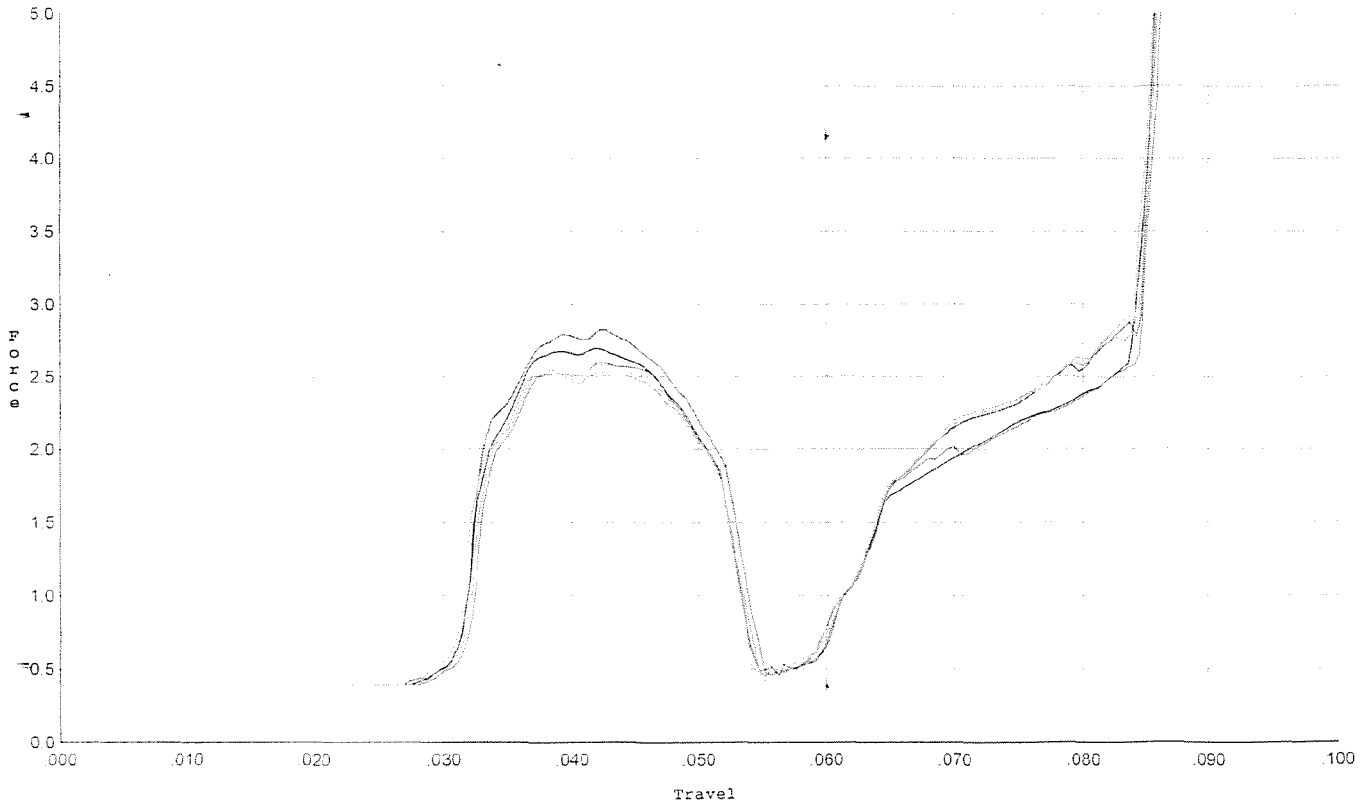
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.318	0.054	0.029	0.032	0.104		Set Trigger
2	4.310	0.053	0.029	0.032	0.100		Set Trigger
3	4.334	0.053	0.029	0.032	0.101		Set Trigger
4	4.323	0.054	0.029	0.032	0.104		Set Trigger
5	4.309	0.054	0.029	0.032	0.103		Set Trigger

A-431

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/15/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



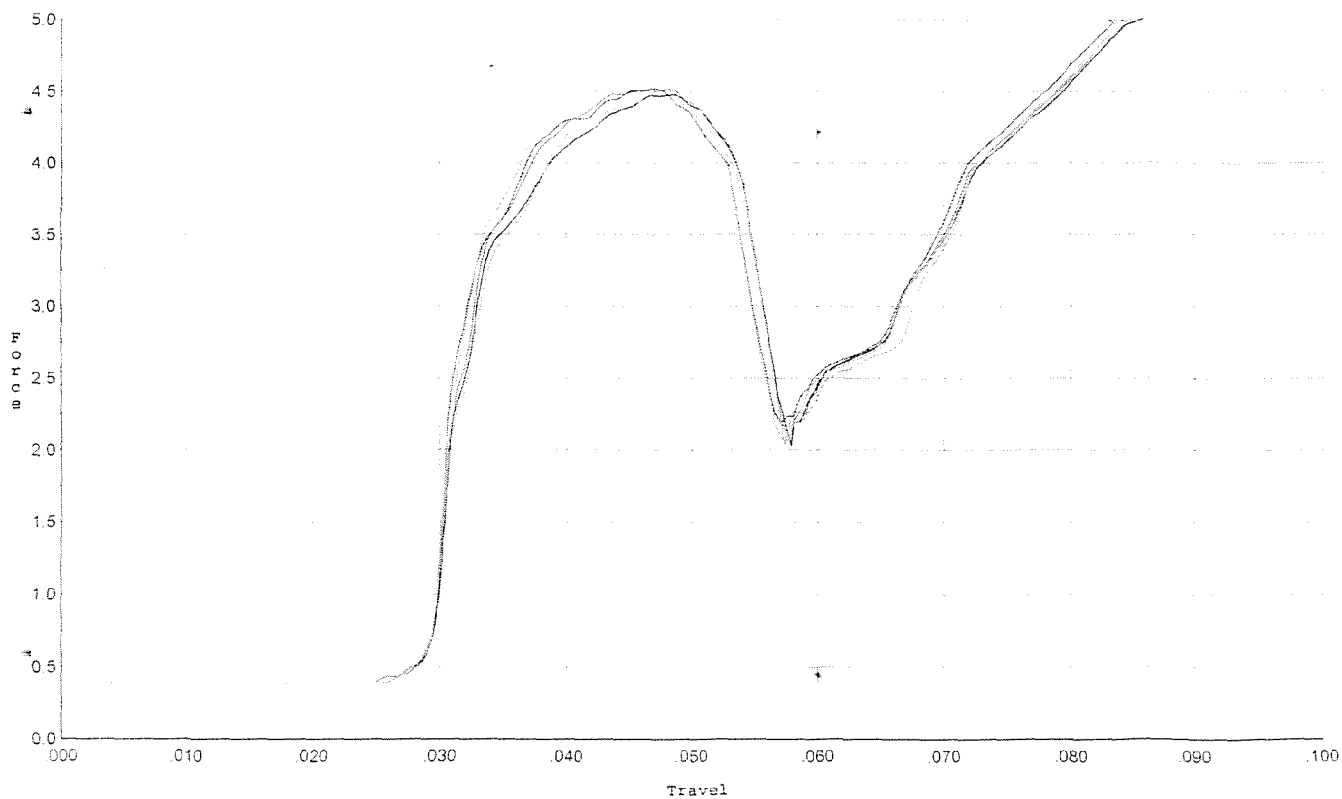
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.818	0.052	0.031	0.037	0.063		Set Trigger
2	2.696	0.052	0.031	0.037	0.060		Set Trigger
3	2.599	0.052	0.032	0.038	0.058		Set Trigger
4	2.585	0.052	0.031	0.037	0.058		Set Trigger
5	2.546	0.052	0.031	0.037	0.059		Set Trigger

A-2.64

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 12/15/2008

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.520	0.053	0.029	0.032	0.105		Set Trigger
2	4.479	0.054	0.029	0.032	0.107		Set Trigger
3	4.518	0.054	0.029	0.032	0.109		Set Trigger
4	4.558	0.053	0.029	0.032	0.106		Set Trigger
5	4.450	0.054	0.029	0.032	0.107		Set Trigger

A-4.50