

G6801467

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

BM FORM

proof of purchase



owner registration sticker



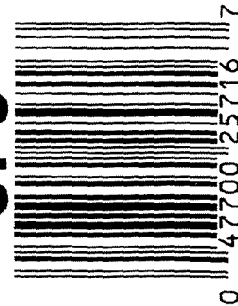
ORDER NO. **25716**

BARREL LENGTH 24"

CAPACITY 6

G6801407

UPC



GUN SERIAL # G 6801407

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		10-14-08	S.P.D.
430	ASSEMBLE TO STOCK		10-14-08	SP
440	PROOF		10-14-08	S.P.D.
460	CHECK HEADSPACE		10-14-08	S.P.D.
470	DIS-ASSEMBLE ACTION		10-14-08	S.P.D.
472	SERIALIZE BOLT HANDLE	MAGNA FLUX	10-15-08	R.T.
475	DRILL AND TAP SIGHT HOLES		10-15-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (K)	10/17/08	(K)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		10/17/08	RT
520	GOFF BLAST BBL / REC		10/20/08	DG
542	APPLY COATINGS (BARREL ACTION)		10-22	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-22-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-22-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-22-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-23-08	S.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		
F004 REV 5/2006				

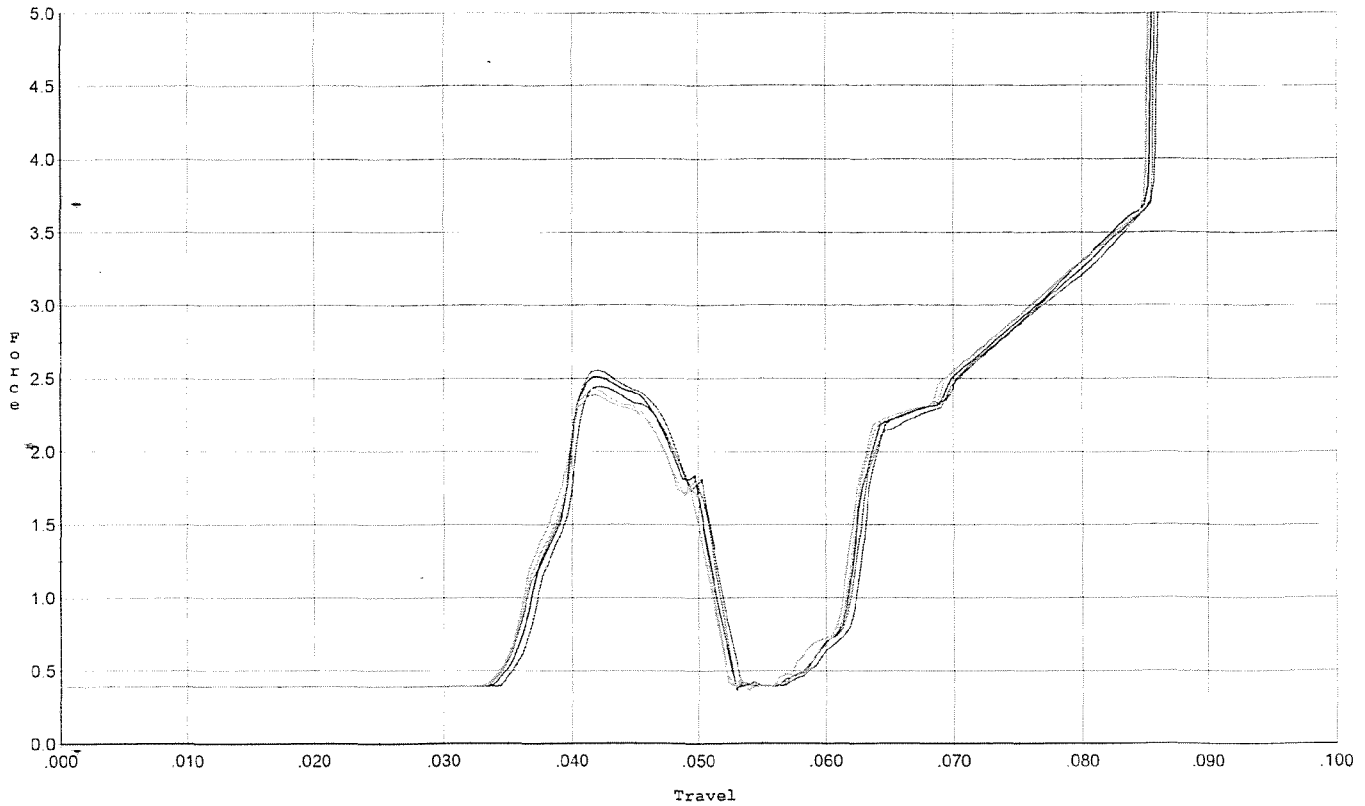
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>50</u> <u>50</u> <u>4.5</u>	10-28-08	L.D.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>4.5</u>	10-28-08	L.D.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	10-28-08	L.D.
	J) ASSEMBLE STOCK		10-23-08	L.D.
	K) ASSEMBLE SWIVEL STUDS		10-28-08	L.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-27-08	L.D.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-27-08	TC
670	FINAL INSPECTION A) HEADSPACE		10-28-08	R.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.40</u> <u>2.68</u> <u>2.76</u> <u>2.63</u> <u>2.40</u>	10-28-08	L.D.
	C) FUNCTION		10-28-08	L.D.
690	PACK		11/3/08	F.M.

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/21/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



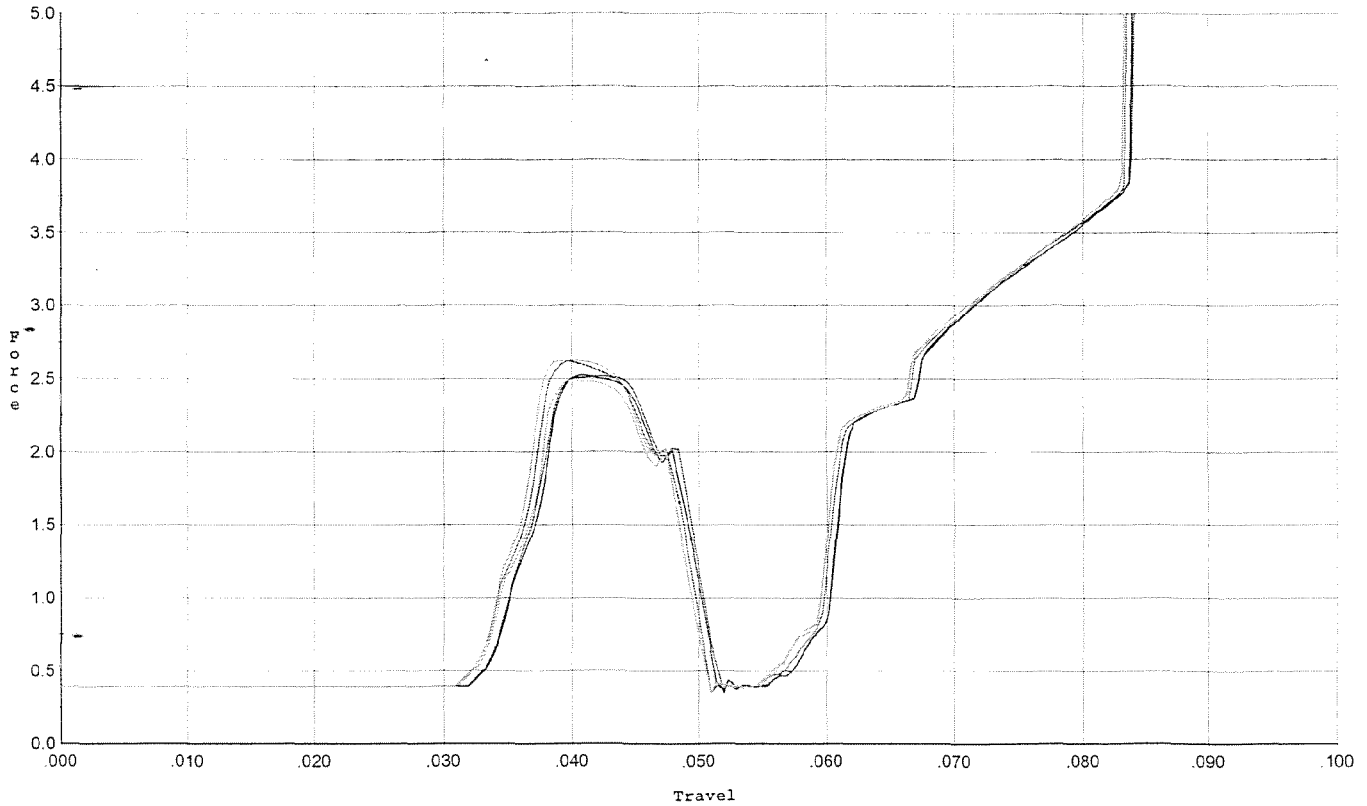
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.442	0.050	0.036	0.040	0.042		Set Trigger
2	2.510	0.050	0.036	0.040	0.042		Set Trigger
3	2.556	0.051	0.035	0.040	0.044		Set Trigger
4	2.388	0.050	0.035	0.040	0.042		Set Trigger
5	2.432	0.051	0.035	0.039	0.043		Set Trigger

AVG 2.46

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/21/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



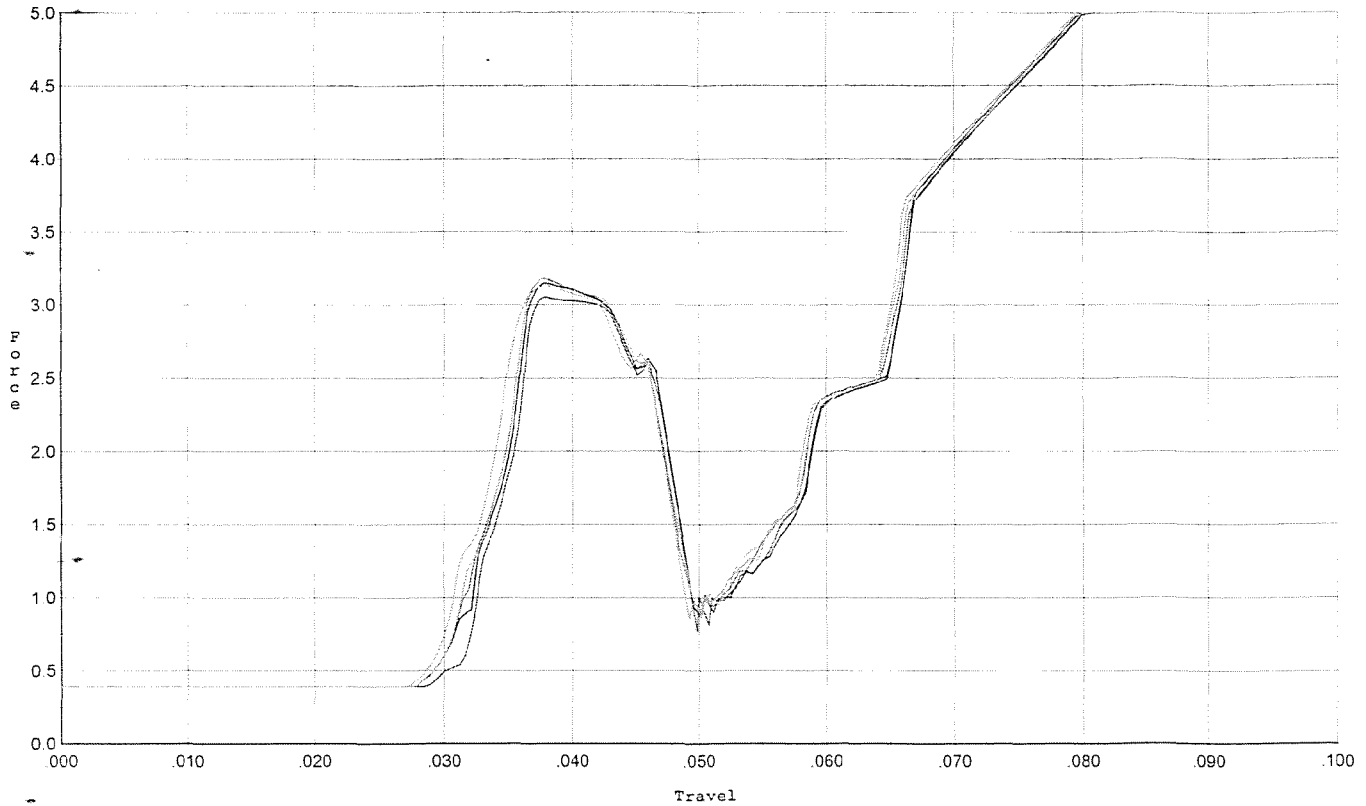
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.516	0.048	0.034	0.039	0.044		Set Trigger
2	2.524	0.049	0.034	0.039	0.044		Set Trigger
3	2.616	0.048	0.033	0.038	0.045		Set Trigger
4	2.491	0.048	0.033	0.039	0.042		Set Trigger
5	2.624	0.047	0.033	0.039	0.044		Set Trigger

Aug 2.55

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/21/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



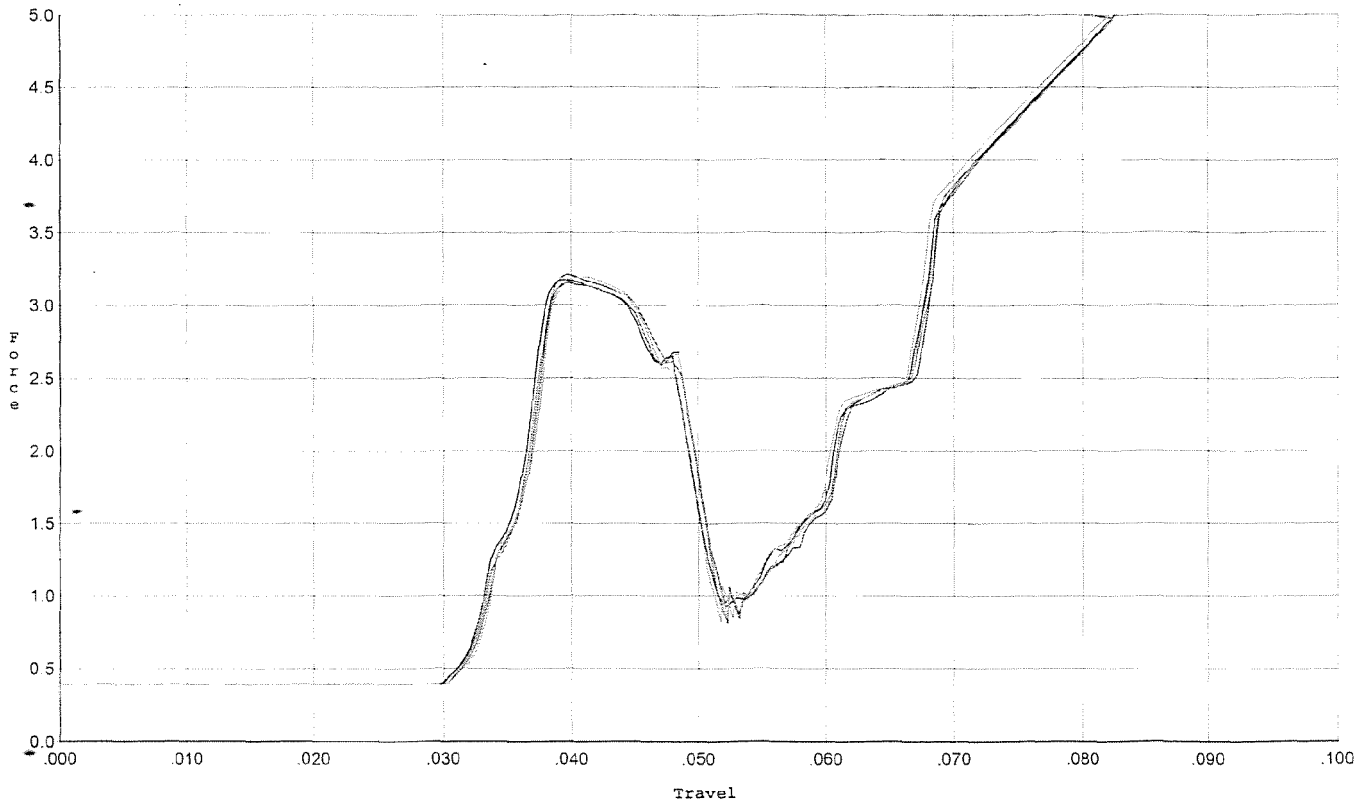
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.055	0.047	0.032	0.036	0.051		Set Trigger
2	3.147	0.047	0.030	0.036	0.053		Set Trigger
3	3.181	0.046	0.030	0.036	0.052		Set Trigger
4	3.180	0.046	0.030	0.036	0.052		Set Trigger
5	3.135	0.046	0.030	0.036	0.053		Set Trigger

Aug 3.14

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/21/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



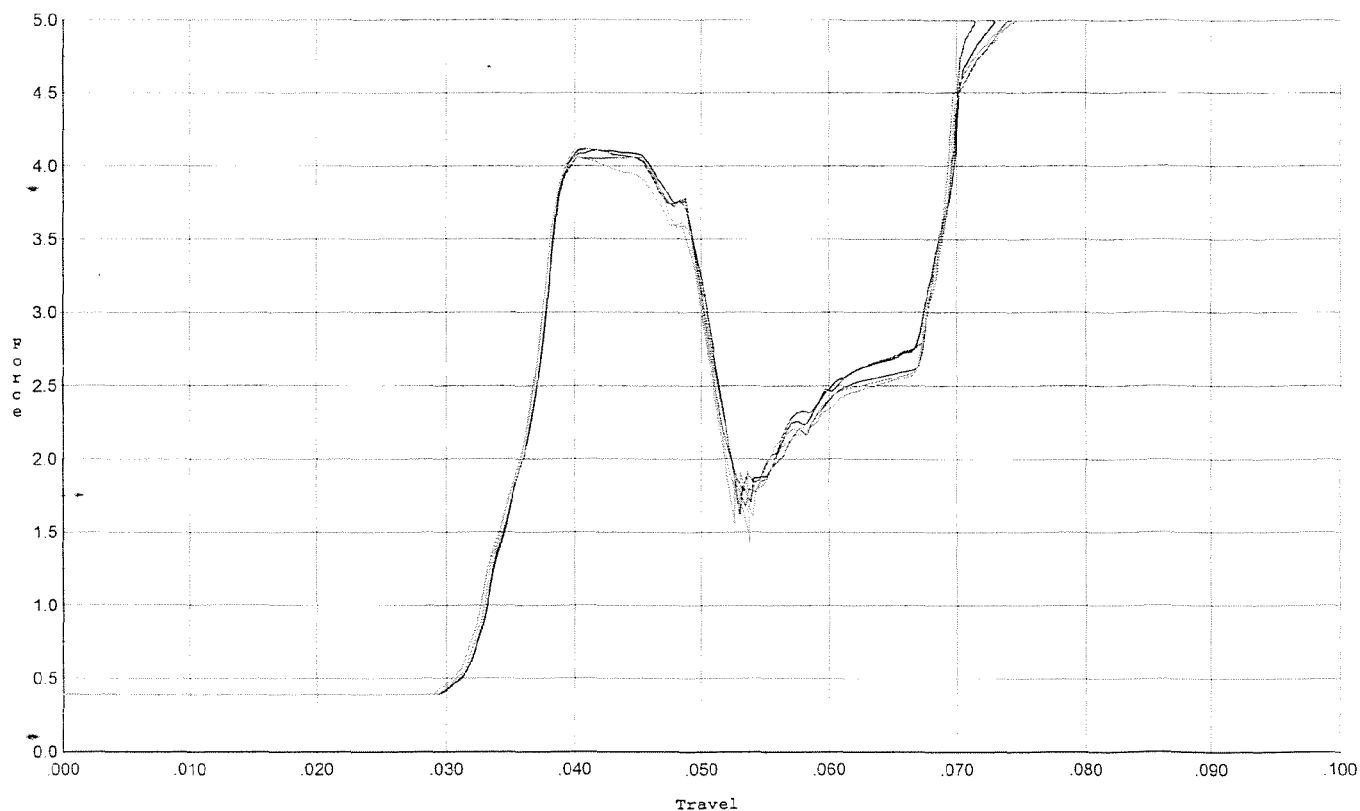
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.155	0.048	0.032	0.037	0.054		Set Trigger
2	3.172	0.048	0.032	0.037	0.054		Set Trigger
3	3.211	0.049	0.032	0.037	0.055		Set Trigger
4	3.193	0.048	0.033	0.037	0.054		Set Trigger
5	3.163	0.048	0.032	0.038	0.053		Set Trigger

Aug 3.17

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/21/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



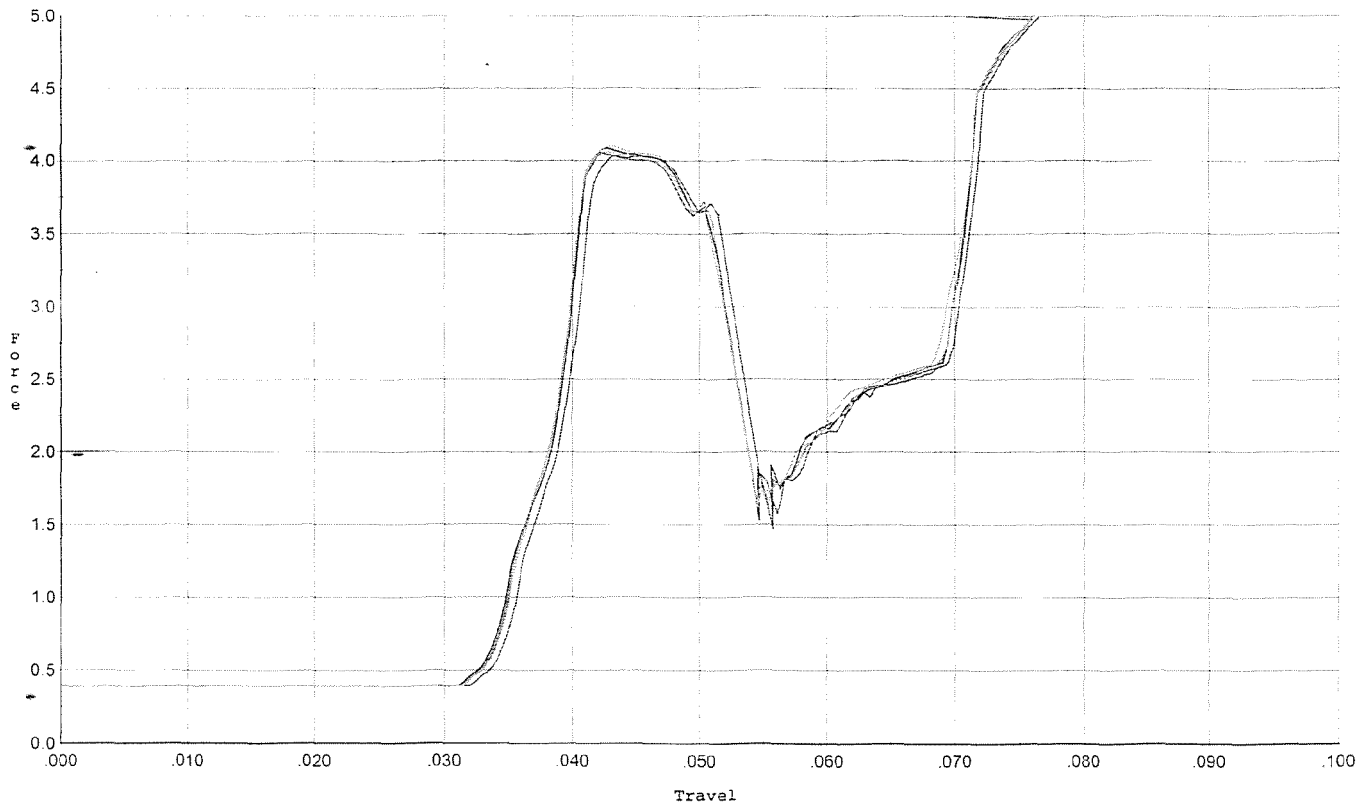
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.106	0.049	0.032	0.034	0.069		Set Trigger
2	4.113	0.050	0.032	0.035	0.072		Set Trigger
3	4.063	0.049	0.032	0.036	0.069		Set Trigger
4	4.055	0.049	0.032	0.036	0.070		Set Trigger
5	4.119	0.049	0.032	0.036	0.071		Set Trigger

Aug 4.09

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/21/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



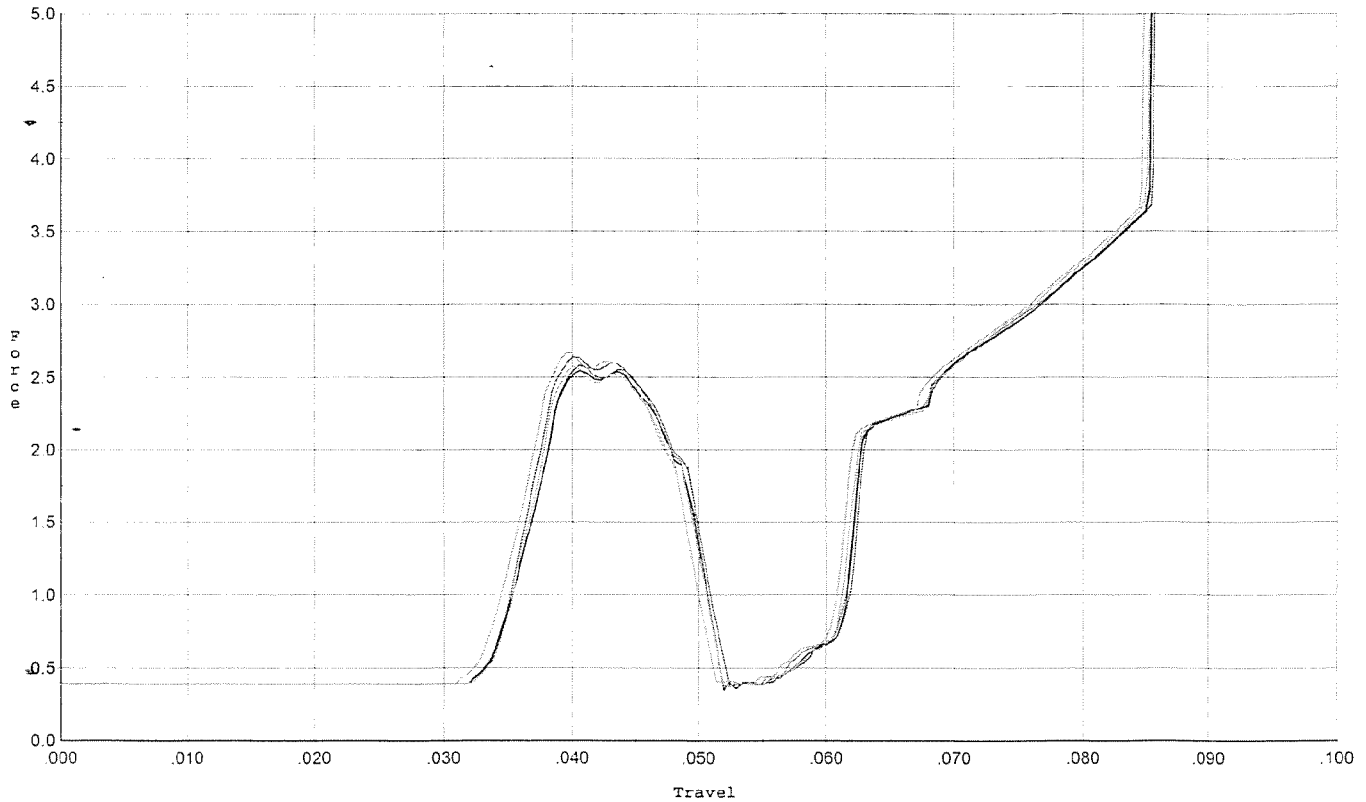
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.038	0.051	0.034	0.037	0.070		Set Trigger
2	4.087	0.051	0.034	0.037	0.071		Set Trigger
3	4.052	0.051	0.034	0.037	0.070		Set Trigger
4	4.101	0.051	0.034	0.037	0.070		Set Trigger
5	4.061	0.052	0.034	0.037	0.071		Set Trigger

Aug 4.06

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/21/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



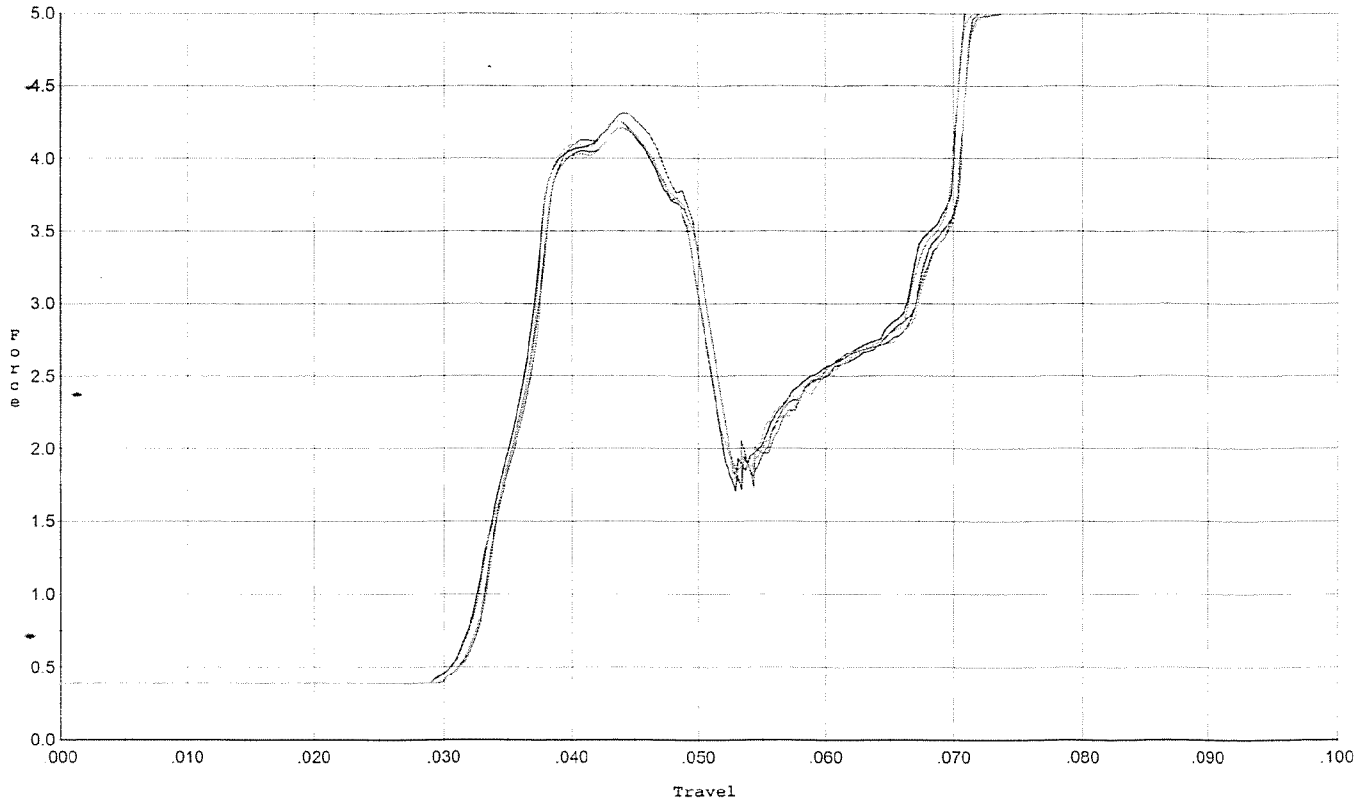
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.581	0.049	0.034	0.039	0.045		Set Trigger
2	2.546	0.050	0.034	0.039	0.045		Set Trigger
3	2.634	0.050	0.034	0.039	0.047		Set Trigger
4	2.573	0.050	0.034	0.039	0.046		Set Trigger
5	2.666	0.048	0.033	0.039	0.046		Set Trigger

Aug 260

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/21/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.209	0.050	0.032	0.033	0.073		Set Trigger
2	4.258	0.049	0.031	0.033	0.073		Set Trigger
3	4.309	0.050	0.032	0.034	0.073		Set Trigger
4	4.213	0.050	0.032	0.034	0.073		Set Trigger
5	4.258	0.049	0.031	0.033	0.072		Set Trigger

Avg 4.24