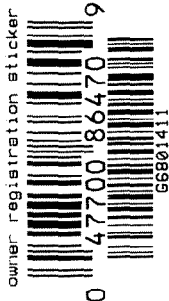
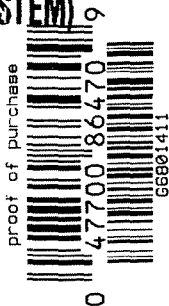


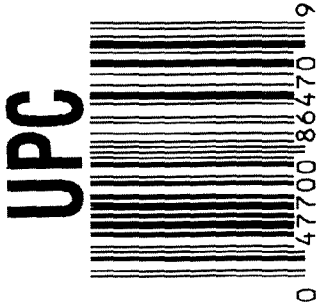
6680 1411

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO  
WITH BIPOD



|               |       |
|---------------|-------|
| ORDER NO.     | 86470 |
| BARREL LENGTH | 24"   |
| CAPACITY      | 6     |

G6801411



BM FORM

GUN SERIAL #

G 6801411

| OP #            | OPERATION NAME                                                 | READINGS            | DATE     | INITIAL |
|-----------------|----------------------------------------------------------------|---------------------|----------|---------|
| 420             | ASSEMBLE ACTION                                                |                     | 10-21-08 | SPD.    |
| 430             | ASSEMBLE TO STOCK                                              |                     | 10-21-08 | SP      |
| 440             | PROOF                                                          |                     | 10-21-08 | SPD.    |
| 460             | CHECK HEADSPACE                                                |                     | 10-21-08 | SPD.    |
| 470             | DIS-ASSEMBLE ACTION                                            | MAGNA FLUX          | 10-21-08 | SPD.    |
| 472             | SERIALIZE BOLT HANDLE                                          |                     | 10-22-08 | Rsn     |
| 475             | DRILL AND TAP<br>SIGHT HOLES                                   |                     | 10-22-08 | SP      |
| 480             | MAGNAFLUX BBL ACTION                                           | OPERATOR            | 10/24/08 | SP      |
| 490             | MAGNAFLUX BOLT                                                 |                     | 10/24/08 | MR      |
| 500             | ROLLMARK CALIBER                                               |                     | 10/24/08 | RT      |
| 520             | GOFF BLAST BBL / REC                                           |                     | 10/24/08 | DG      |
| 542             | APPLY COATINGS<br>(BARREL ACTION)                              |                     | 10/28    |         |
| 545             | (BOLT)                                                         |                     |          |         |
| 560             | RE-ASSEMBLE ACTION                                             |                     |          |         |
|                 | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                            |                     | 10-30-08 | SP      |
|                 | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD |                     | 10-30-08 | SP      |
|                 | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                         |                     |          |         |
|                 | D) OIL FIRING PIN ASSEMBLY                                     |                     | 1-9-09   | Rsn     |
|                 | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE         | 2.50 LBS +/- .5 LBS |          |         |
| F004 REV 5/2006 |                                                                |                     |          |         |

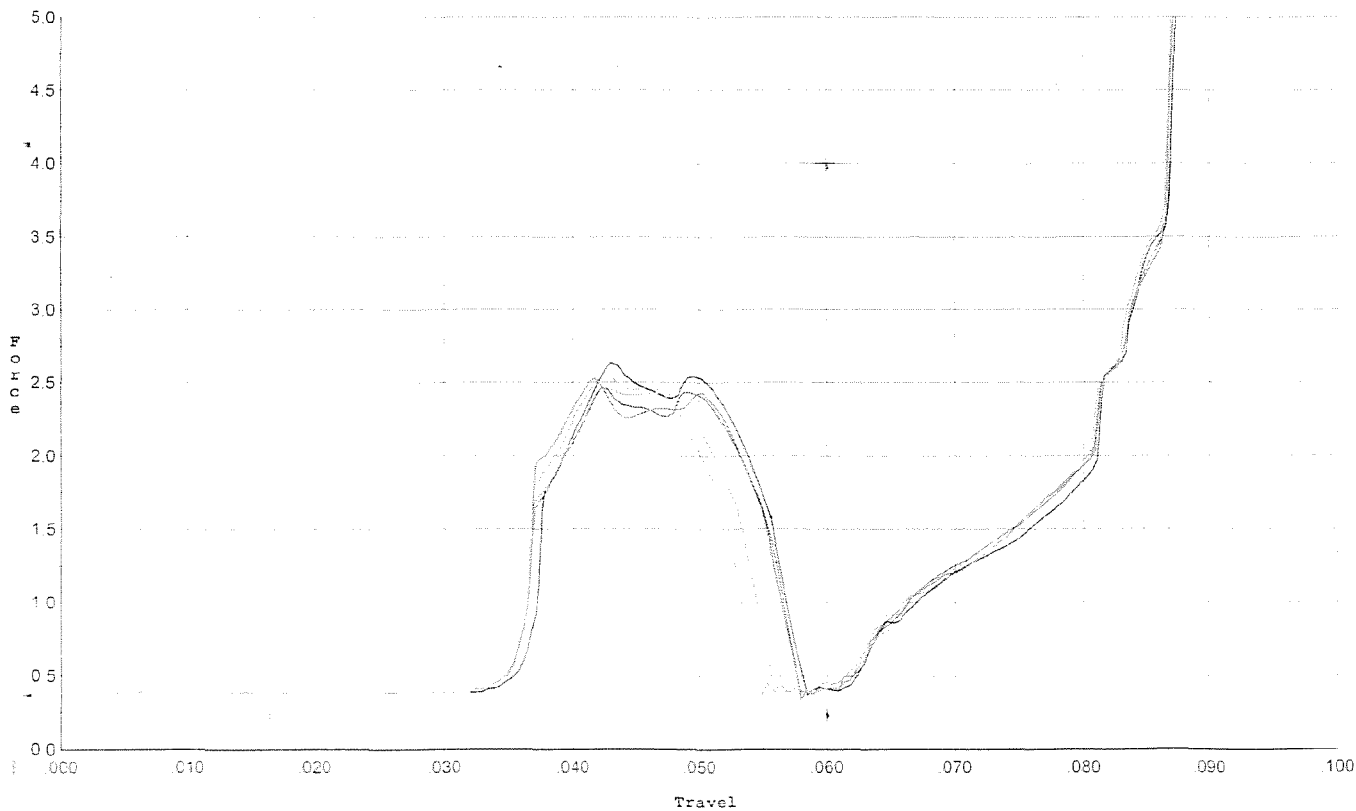
| OP #         | OPERATION NAME                                                           | READINGS                                                    | DATE    | INITIAL |
|--------------|--------------------------------------------------------------------------|-------------------------------------------------------------|---------|---------|
| 560          | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>4.0</u> <u>4.0</u> <u>4.0</u>                            | 1-16-09 | L.N.    |
| CONT.        |                                                                          |                                                             |         |         |
|              | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>6.0</u> <u>6.0</u> <u>6.0</u>                            | 1-16-09 | L.N.    |
|              | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                             |         |         |
|              | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.023</u> <u>.023</u> <u>.023</u>                         | 1-16-09 | L.N.    |
|              | J) ASSEMBLE STOCK                                                        |                                                             | 1-9-09  | Law     |
|              | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 1-16-09 | L.N.    |
|              | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             |         |         |
|              | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             |         |         |
|              | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                             |         |         |
| 640 &<br>650 | FUNCTION TEST AND<br>TARGET                                              | <u>PASS</u> FAIL<br><u>PASS</u> FAIL                        | 1-15-09 | TC      |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
| 660          | INSPECT FOR LIVE AMMO                                                    |                                                             | 1-15-09 | L.N.    |
| 670          | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 1-16-09 | L.N.    |
|              | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.60</u> <u>2.64</u> <u>2.69</u> <u>2.69</u> <u>2.66</u> | 1-16-09 | TC      |
|              | C) FUNCTION                                                              |                                                             | 1-16-09 | L.N.    |
| 690          | PACK                                                                     |                                                             | 1/20/09 | Fry     |

F004 REV 5/2006

## Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: C Schults 12/15/2008

Model: M/24  
 Serial No: Form #F005  
 Trigger: 2.5 lbs ini +/- .50 lb



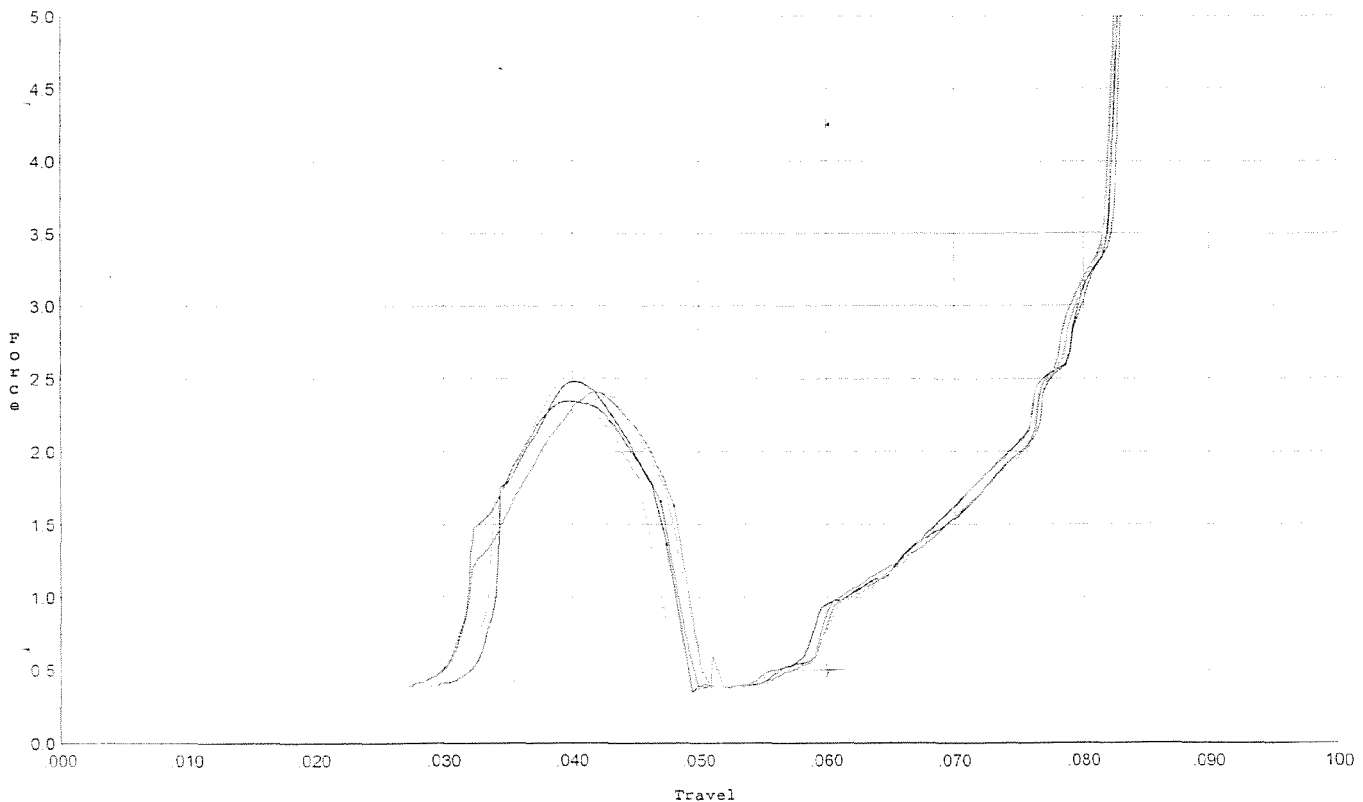
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.457      | 0.055             | 0.036           | 0.037      | 0.055             |           | Set Trigger |
| 2 | 2.635      | 0.056             | 0.036           | 0.037      | 0.057             |           | Set Trigger |
| 3 | 2.530      | 0.056             | 0.036           | 0.037      | 0.057             |           | Set Trigger |
| 4 | 2.546      | 0.052             | 0.036           | 0.039      | 0.049             |           | Set Trigger |
| 5 | 2.465      | 0.054             | 0.036           | 0.038      | 0.052             |           | Set Trigger |

A-252

## Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: C Schults 12/15/2008

Model: M/24  
Serial No: Form #F005  
Trigger: 2.5 lbs after 50 cycles +/- .50 lb



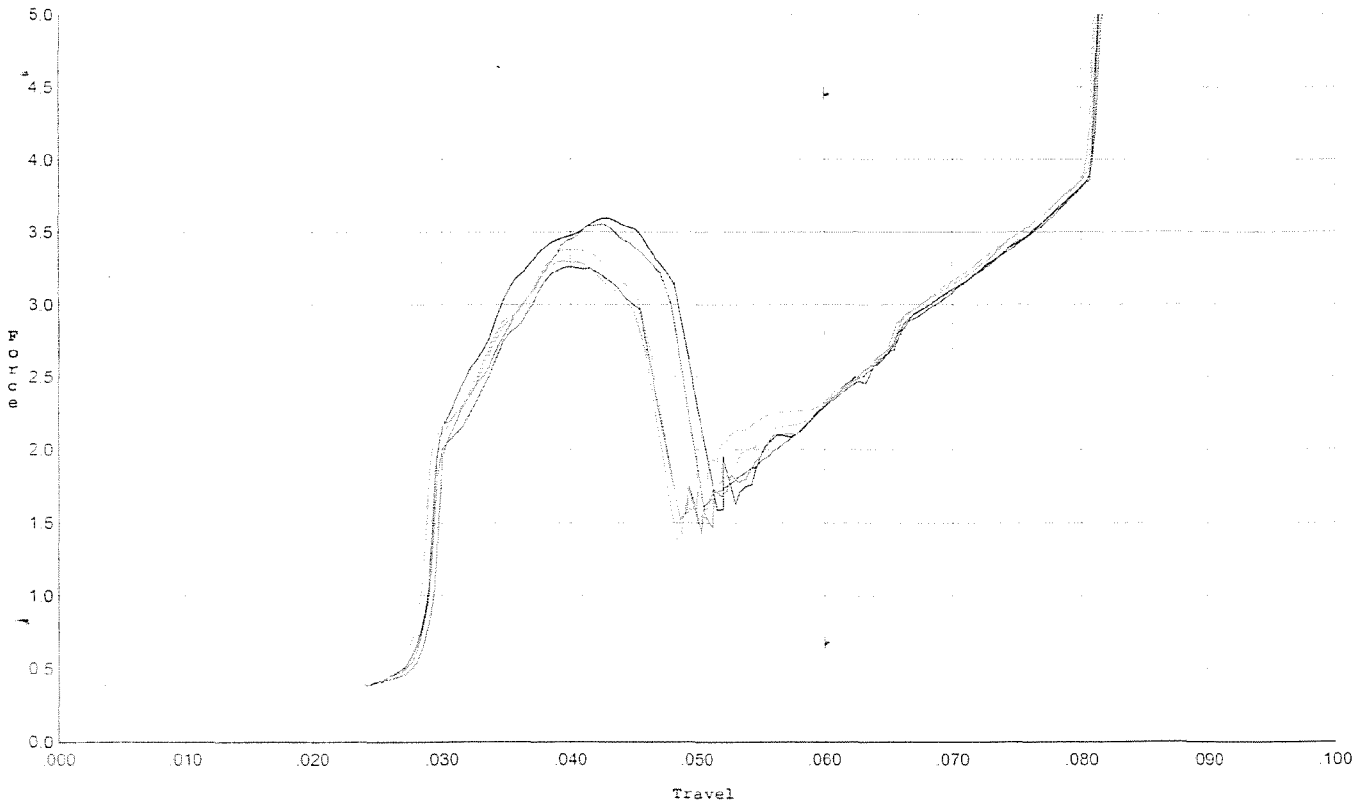
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.341      | 0.047             | 0.031           | 0.039      | 0.044             |           | Set Trigger |
| 2 | 2.478      | 0.047             | 0.033           | 0.039      | 0.042             |           | Set Trigger |
| 3 | 2.412      | 0.048             | 0.031           | 0.039      | 0.045             |           | Set Trigger |
| 4 | 2.380      | 0.049             | 0.038           | 0.039      | 0.037             |           | Set Trigger |
| 5 | 2.504      | 0.045             | 0.032           | 0.041      | 0.039             |           | Set Trigger |

A-2.42

## Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: C Schults 12/15/2008

Model: M/24  
Serial No: Form #F005  
Trigger: 3.0 lbs ini +/- .75 lbs



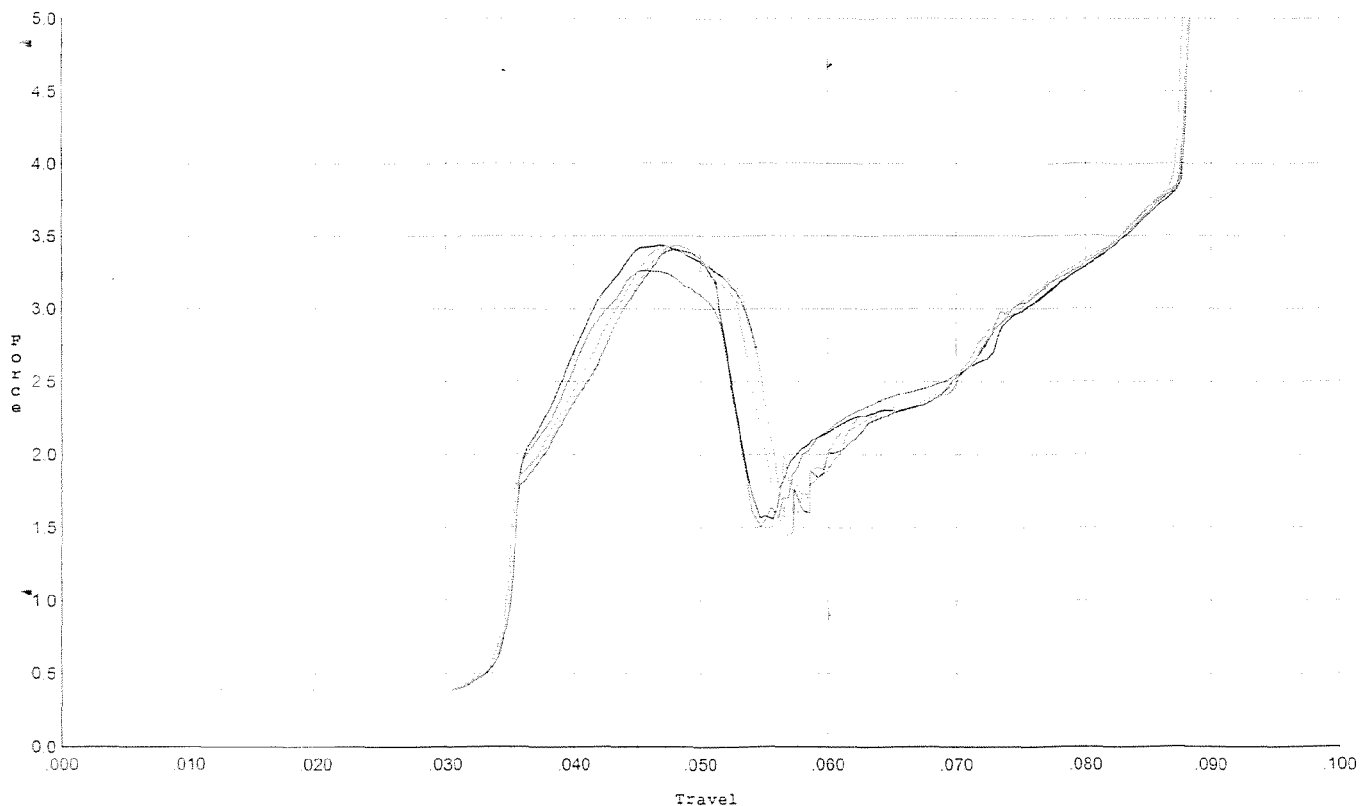
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.258      | 0.045             | 0.028           | 0.037      | 0.059             |           | Set Trigger |
| 2 | 3.593      | 0.048             | 0.028           | 0.034      | 0.073             |           | Set Trigger |
| 3 | 3.555      | 0.048             | 0.028           | 0.035      | 0.069             |           | Set Trigger |
| 4 | 3.377      | 0.047             | 0.028           | 0.036      | 0.064             |           | Set Trigger |
| 5 | 3.296      | 0.046             | 0.028           | 0.036      | 0.062             |           | Set Trigger |

A-3-411

## Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: C Schults 12/15/2008

Model: M/24  
Serial No: Form #F005  
Trigger: 3.0 lbs after 20 cycles +/- .75 lbs



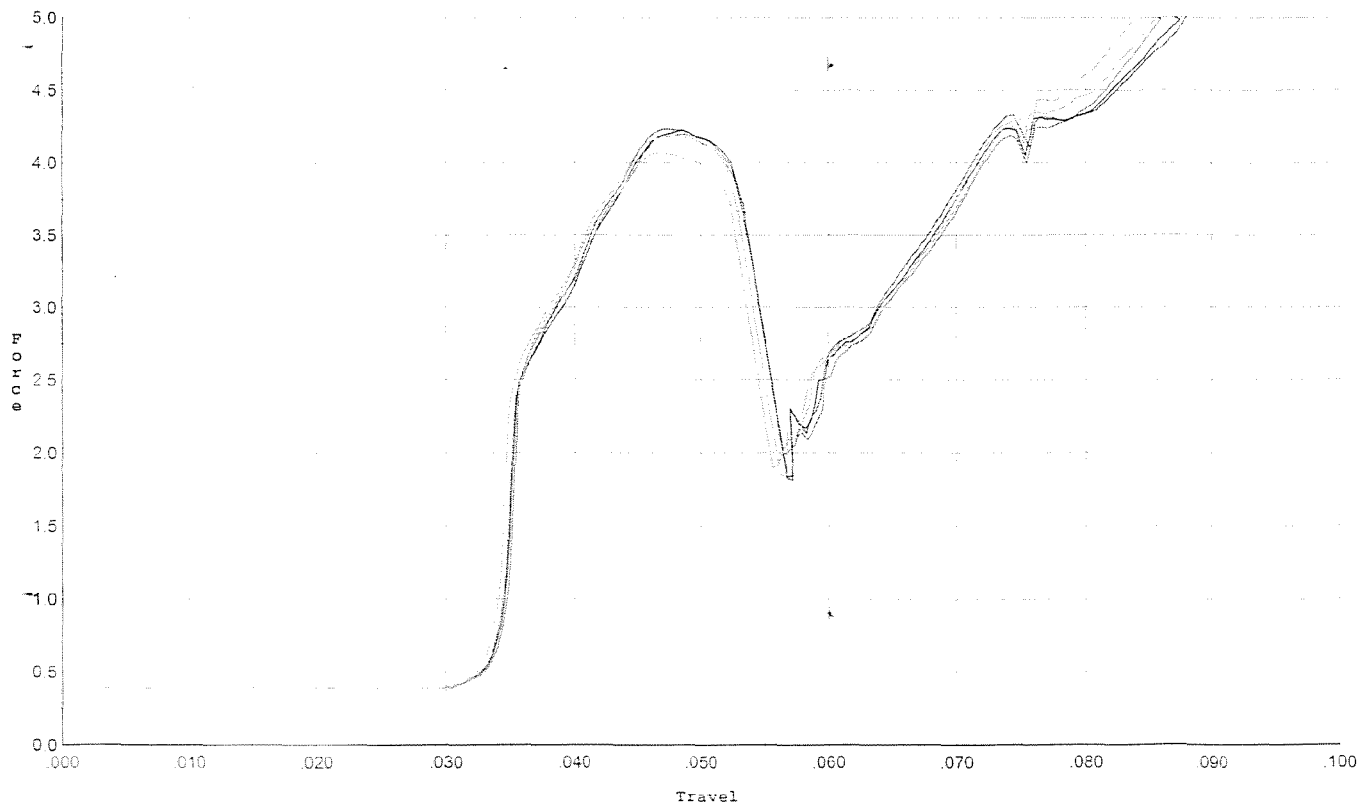
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.404      | 0.054             | 0.034           | 0.037      | 0.069             |           | Set Trigger |
| 2 | 3.434      | 0.051             | 0.034           | 0.039      | 0.064             |           | Set Trigger |
| 3 | 3.259      | 0.052             | 0.034           | 0.039      | 0.062             |           | Set Trigger |
| 4 | 3.429      | 0.053             | 0.034           | 0.037      | 0.067             |           | Set Trigger |
| 5 | 3.434      | 0.054             | 0.034           | 0.036      | 0.070             |           | Set Trigger |

A.339

## Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: C Schults 12/15/2008

Model: M/24  
Serial No: Form #F005  
Trigger: 4.0 lbs ini +/- 1.0 lb



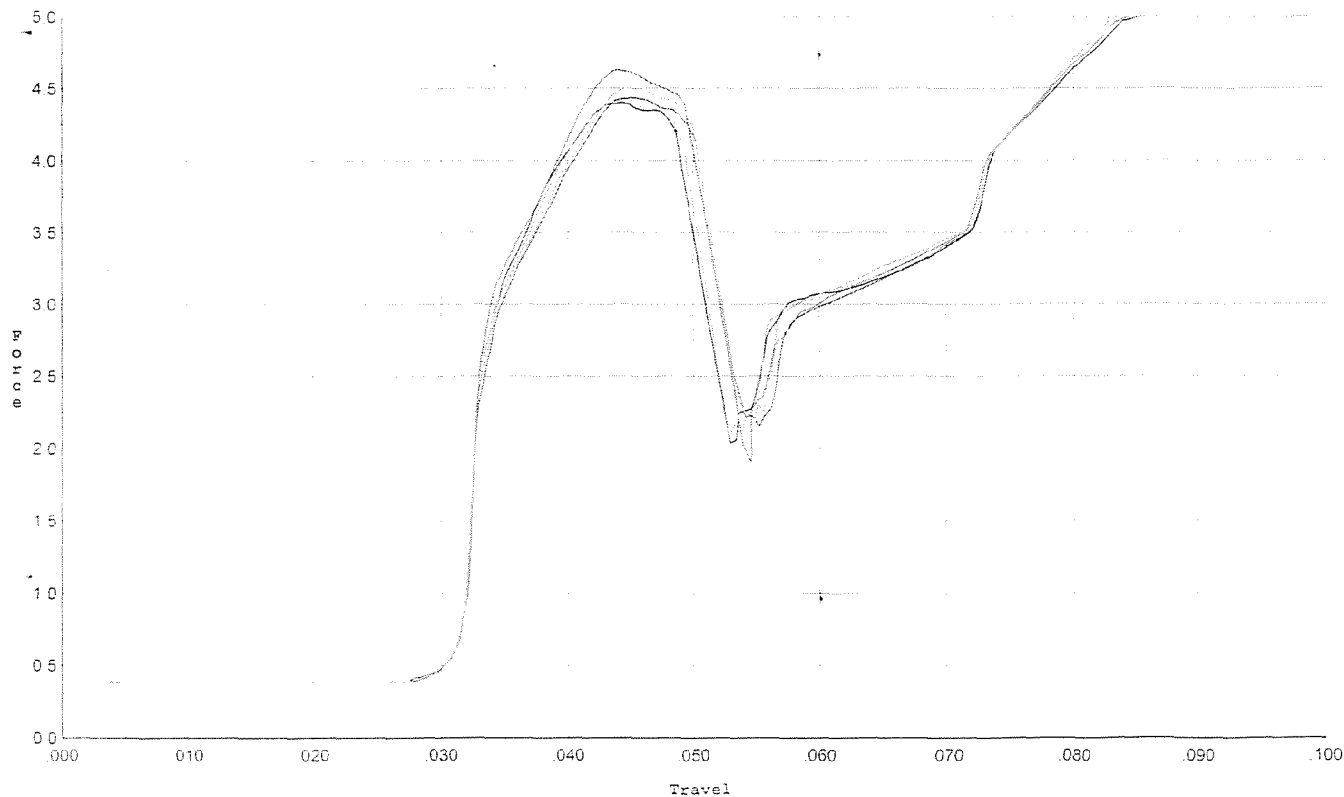
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.232      | 0.054             | 0.034           | 0.036      | 0.084             |           | Set Trigger |
| 2 | 4.222      | 0.053             | 0.034           | 0.035      | 0.084             |           | Set Trigger |
| 3 | 4.196      | 0.053             | 0.034           | 0.035      | 0.084             |           | Set Trigger |
| 4 | 4.188      | 0.053             | 0.033           | 0.035      | 0.084             |           | Set Trigger |
| 5 | 4.072      | 0.052             | 0.034           | 0.036      | 0.079             |           | Set Trigger |

A. 4.18

## Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: C Schults 12/15/2008

Model: M/24  
Serial No: Form #F005  
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



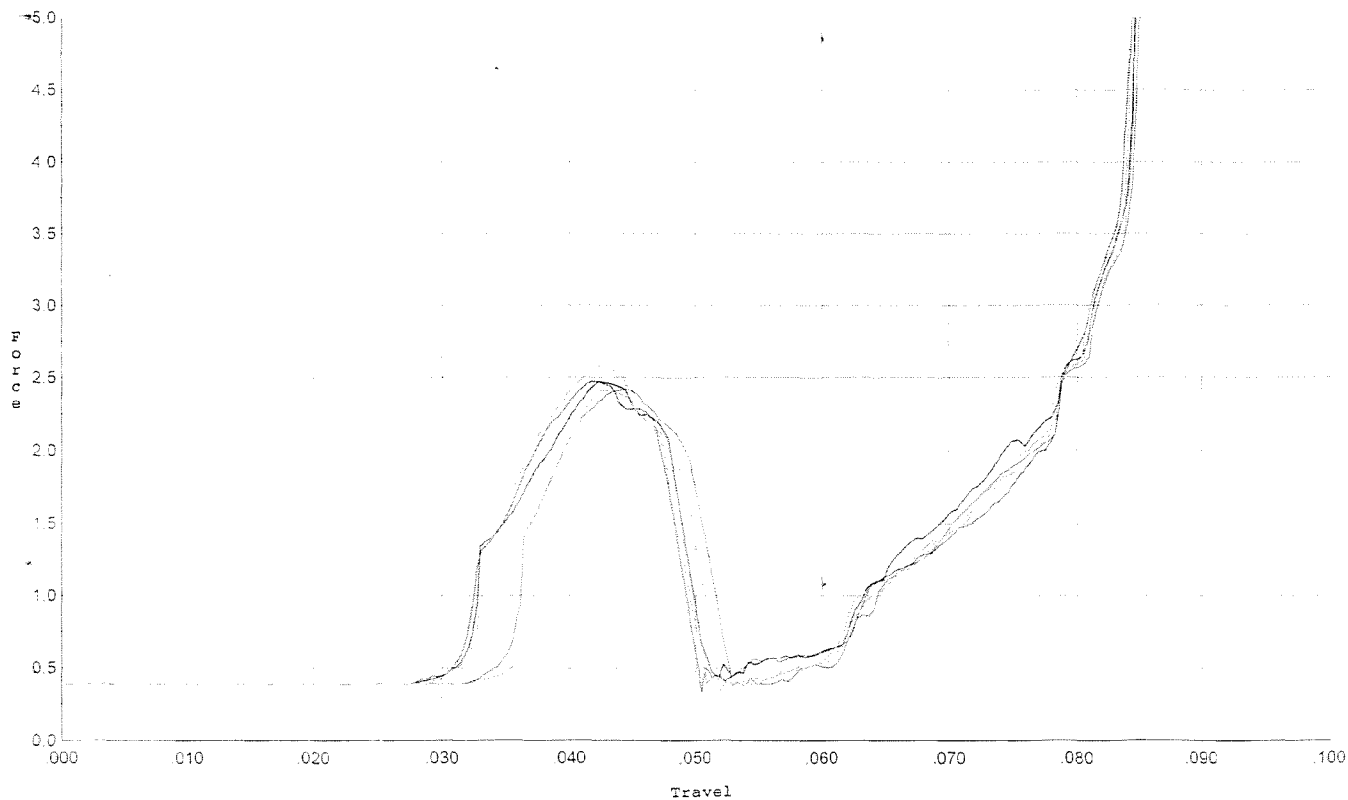
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.436      | 0.050             | 0.031           | 0.035      | 0.085             |           | Set Trigger |
| 2 | 4.403      | 0.049             | 0.031           | 0.036      | 0.080             |           | Set Trigger |
| 3 | 4.630      | 0.051             | 0.031           | 0.034      | 0.089             |           | Set Trigger |
| 4 | 4.499      | 0.050             | 0.031           | 0.034      | 0.086             |           | Set Trigger |
| 5 | 4.423      | 0.049             | 0.031           | 0.035      | 0.082             |           | Set Trigger |

M 447

## Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: C Schultz 12/15/2008

Model: M/24  
Serial No: Form #F005  
Trigger: reset to 2.5 lbs +/- .50 lb for final test



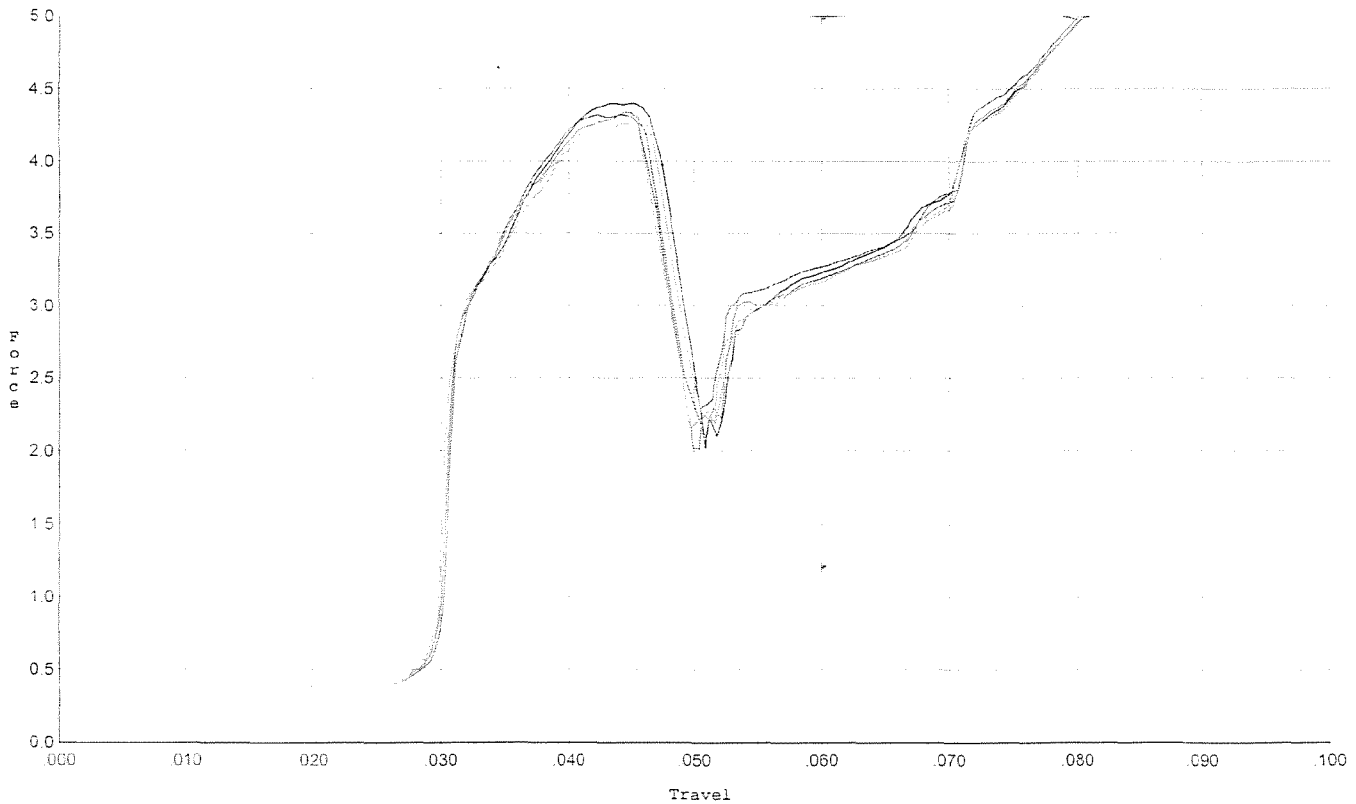
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.470      | 0.048             | 0.031           | 0.040      | 0.045             |           | Set Trigger |
| 2 | 2.468      | 0.048             | 0.032           | 0.040      | 0.045             |           | Set Trigger |
| 3 | 2.416      | 0.051             | 0.035           | 0.039      | 0.045             |           | Set Trigger |
| 4 | 2.411      | 0.050             | 0.036           | 0.039      | 0.042             |           | Set Trigger |
| 5 | 2.585      | 0.047             | 0.032           | 0.040      | 0.045             |           | Set Trigger |

A2.47

## Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: C Schults 12/15/2008

Model: M/24  
 Serial No: Form #F005  
 Trigger: set to 4.0 lbs +/- 1.0 b for target & accuracy



| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.318      | 0.047             | 0.030           | 0.036      | 0.077             |           | Set Trigger |
| 2 | 4.398      | 0.047             | 0.029           | 0.035      | 0.081             |           | Set Trigger |
| 3 | 4.339      | 0.046             | 0.029           | 0.036      | 0.076             |           | Set Trigger |
| 4 | 4.261      | 0.048             | 0.029           | 0.035      | 0.078             |           | Set Trigger |
| 5 | 4.310      | 0.047             | 0.029           | 0.035      | 0.077             |           | Set Trigger |

A 4.32