

G6801415

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

BM FORM

proof of purchase



owner registration sticker



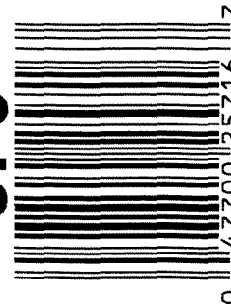
ORDER NO. **25716**

BARREL LENGTH 24"

CAPACITY 6

G6801415

UPC



GUN SERIAL #

G6801415

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		3-6-09	RTZ
430	ASSEMBLE TO STOCK		3-6-09	RTZ
440	PROOF		3-6-09	RTZ
460	CHECK HEADSPACE		3-6-09	RTZ
470	DIS-ASSEMBLE ACTION		3-6-09	RTZ
472	SERIALIZE BOLT HANDLE		3-6-09	RTZ
475	DRILL AND TAP SIGHT HOLES		3-6-09	JP
480	MAGNAFLUX BBL ACTION		3/9/09	④
490	MAGNAFLUX BOLT		3/9/09	MR
500	ROLLMARK CALIBER		3/9/09	RT
520	GOFF BLAST BBL / REC		3/11	MR
542	APPLY COATINGS (BARREL ACTION)		3-20	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-20-09	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-20-09	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-20-09	JP
	D) OIL FIRING PIN ASSEMBLY		3-23-09	MR
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

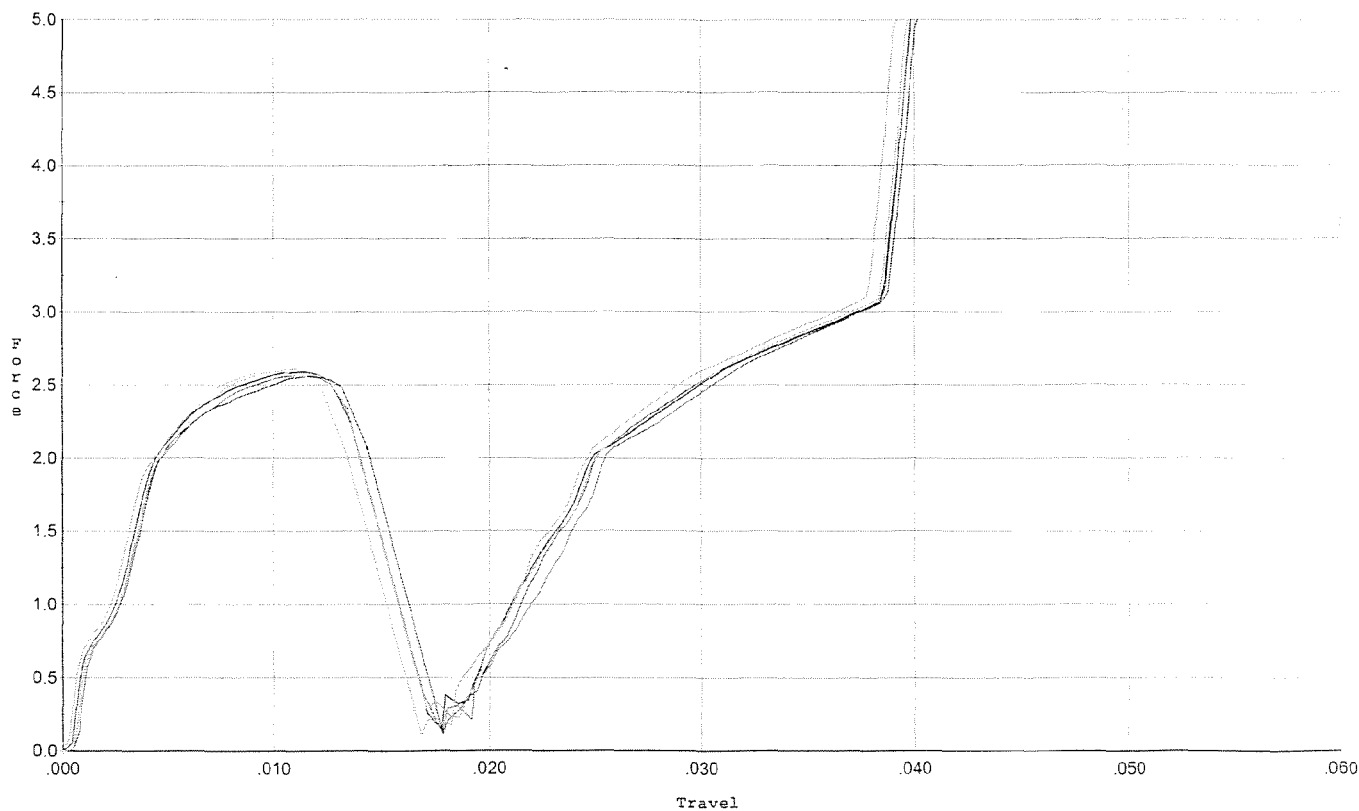
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4</u> <u>4</u> <u>4</u>	3-25-09	WV
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3</u> <u>3</u> <u>3</u>	3-25-09	WV
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	3-25-09	WV
	J) ASSEMBLE STOCK		3-23-09	J.P.D.
	K) ASSEMBLE SWIVEL STUDS		3-25-09	WV
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	3-25-09	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		3-25-09	WV
670	FINAL INSPECTION A) HEADSPACE		3-25-09	WV
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.43</u> <u>2.38</u> <u>2.25</u> <u>2.38</u> <u>2.46</u>	3-25-09	TC
	C) FUNCTION		3-25-09	WV
690	PACK		3/27/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



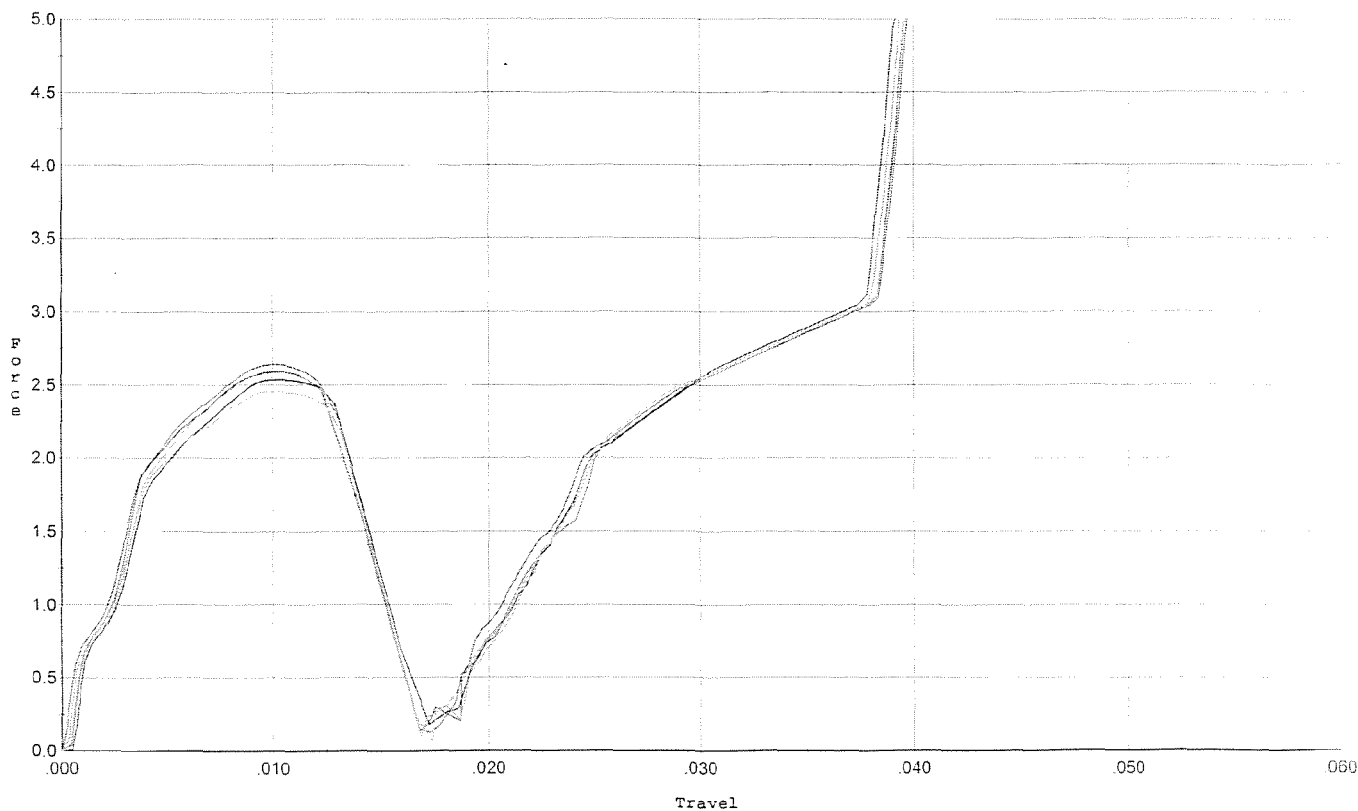
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.556	0.014	0.00	0.029	0.026		Set Trigger
2	2.591	0.014	0.00	0.029	0.025		Set Trigger
3	2.566	0.013	0.00	0.029	0.024		Set Trigger
4	2.612	0.013	0.00	0.029	0.024		Set Trigger
5	2.590	0.013	0.00	0.029	0.025		Set Trigger

A-2.58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



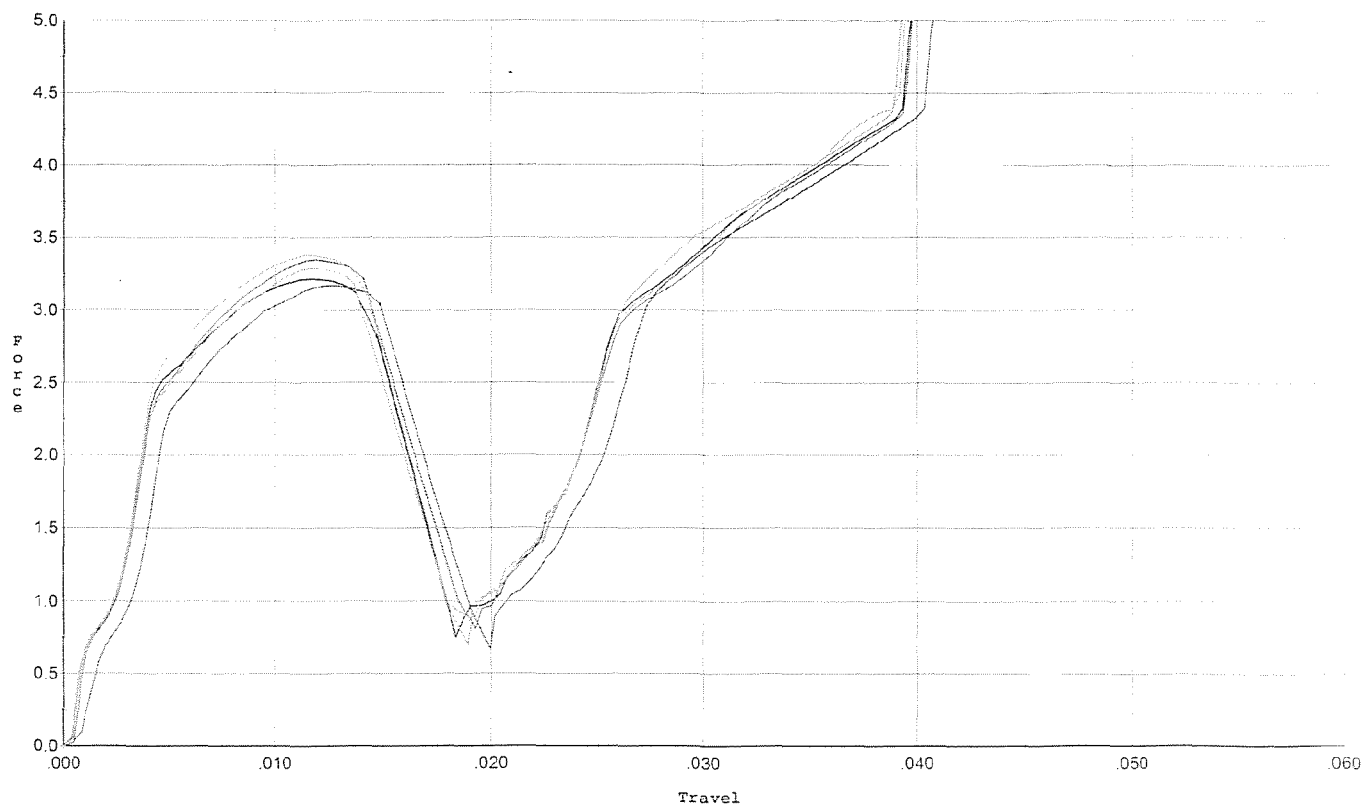
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.591	0.014	0.00	0.029	0.025		Set Trigger
2	2.538	0.013	0.00	0.029	0.023		Set Trigger
3	2.642	0.013	0.00	0.029	0.024		Set Trigger
4	2.582	0.013	0.00	0.029	0.024		Set Trigger
5	2.458	0.013	0.00	0.029	0.023		Set Trigger

A-2-56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lb ini +/- .75 lb



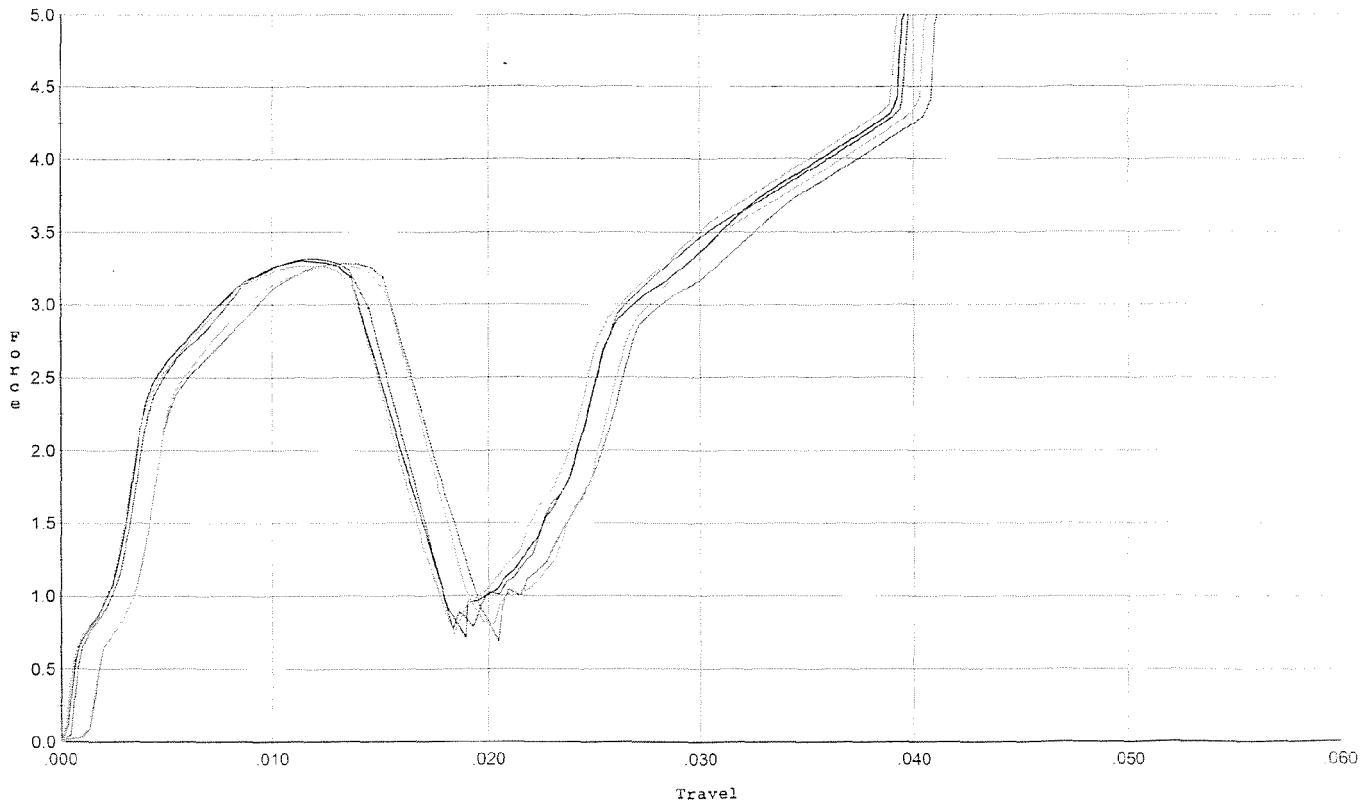
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.169	0.015	0.00	0.027	0.031		Set Trigger
2	3.215	0.015	0.00	0.026	0.033		Set Trigger
3	3.348	0.014	0.00	0.026	0.032		Set Trigger
4	3.378	0.014	0.00	0.026	0.033		Set Trigger
5	3.288	0.016	0.00	0.026	0.035		Set Trigger

A-3-28

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lb after 20 cycles+/- .75 lb



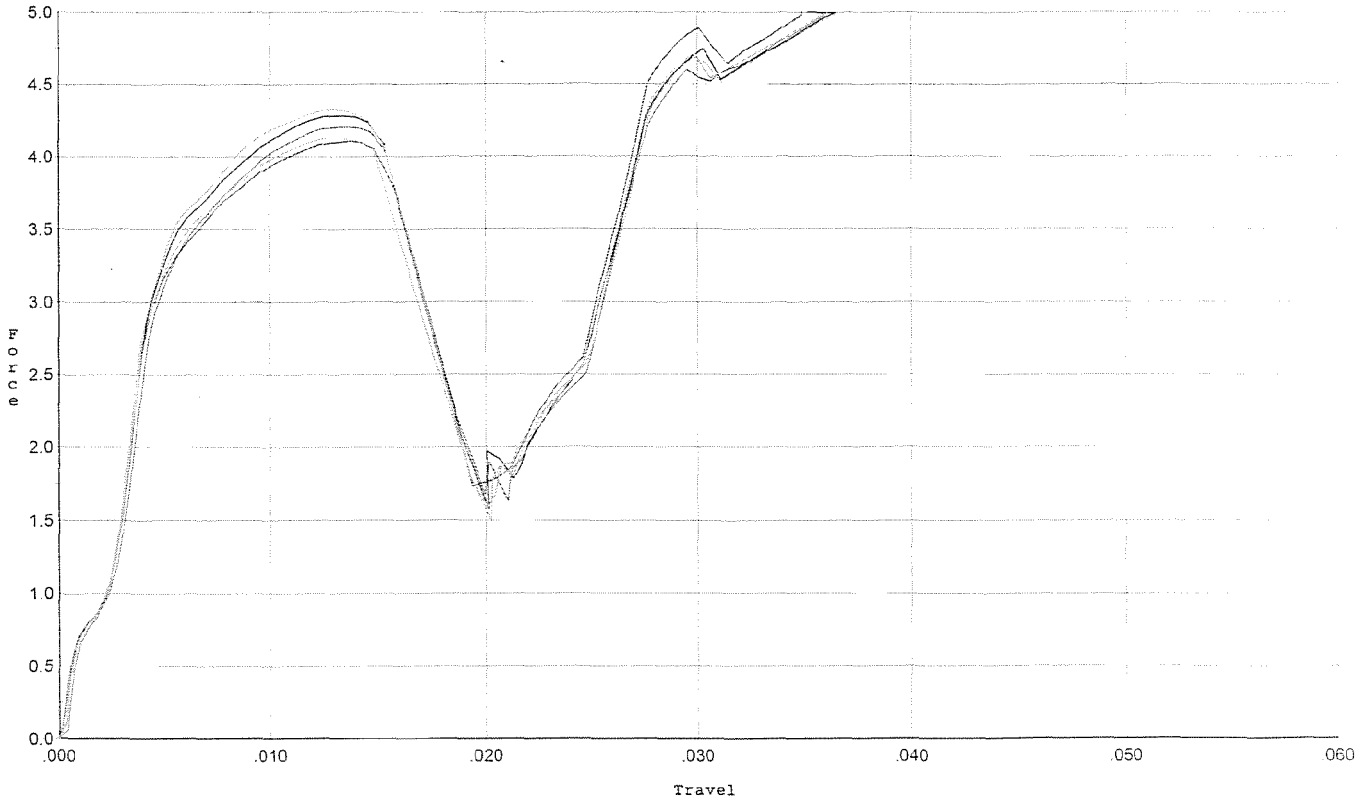
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.316	0.014	0.00	0.026	0.033		Set Trigger
2	3.304	0.014	0.00	0.027	0.031		Set Trigger
3	3.282	0.015	0.00	0.027	0.032		Set Trigger
4	3.266	0.015	0.00	0.026	0.033		Set Trigger
5	3.260	0.014	0.00	0.026	0.031		Set Trigger

A.3.28

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



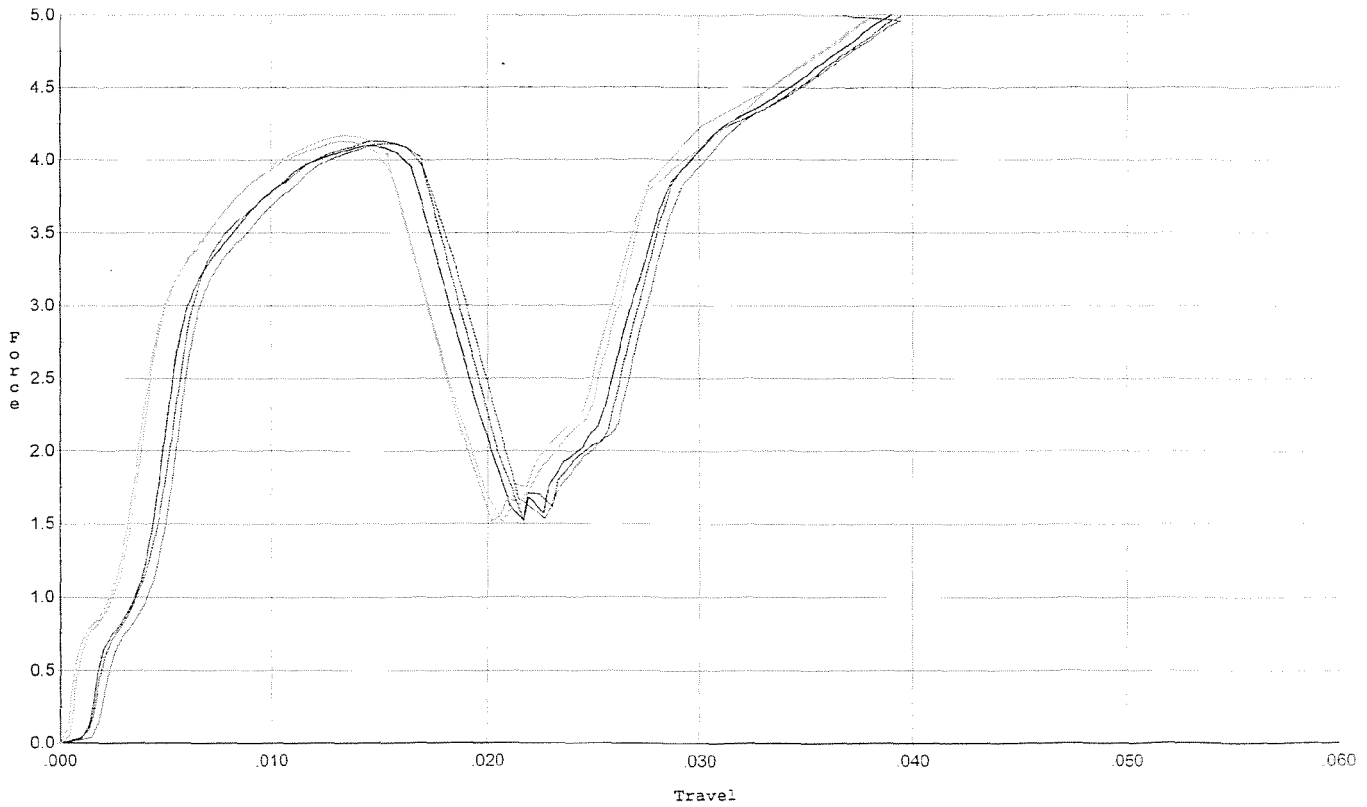
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.107	0.016	0.00	0.024	0.044		Set Trigger
2	4.280	0.015	0.00	0.024	0.044		Set Trigger
3	4.204	0.015	0.00	0.024	0.043		Set Trigger
4	4.131	0.015	0.00	0.025	0.042		Set Trigger
5	4.330	0.015	0.00	0.024	0.045		Set Trigger

A-4.21

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



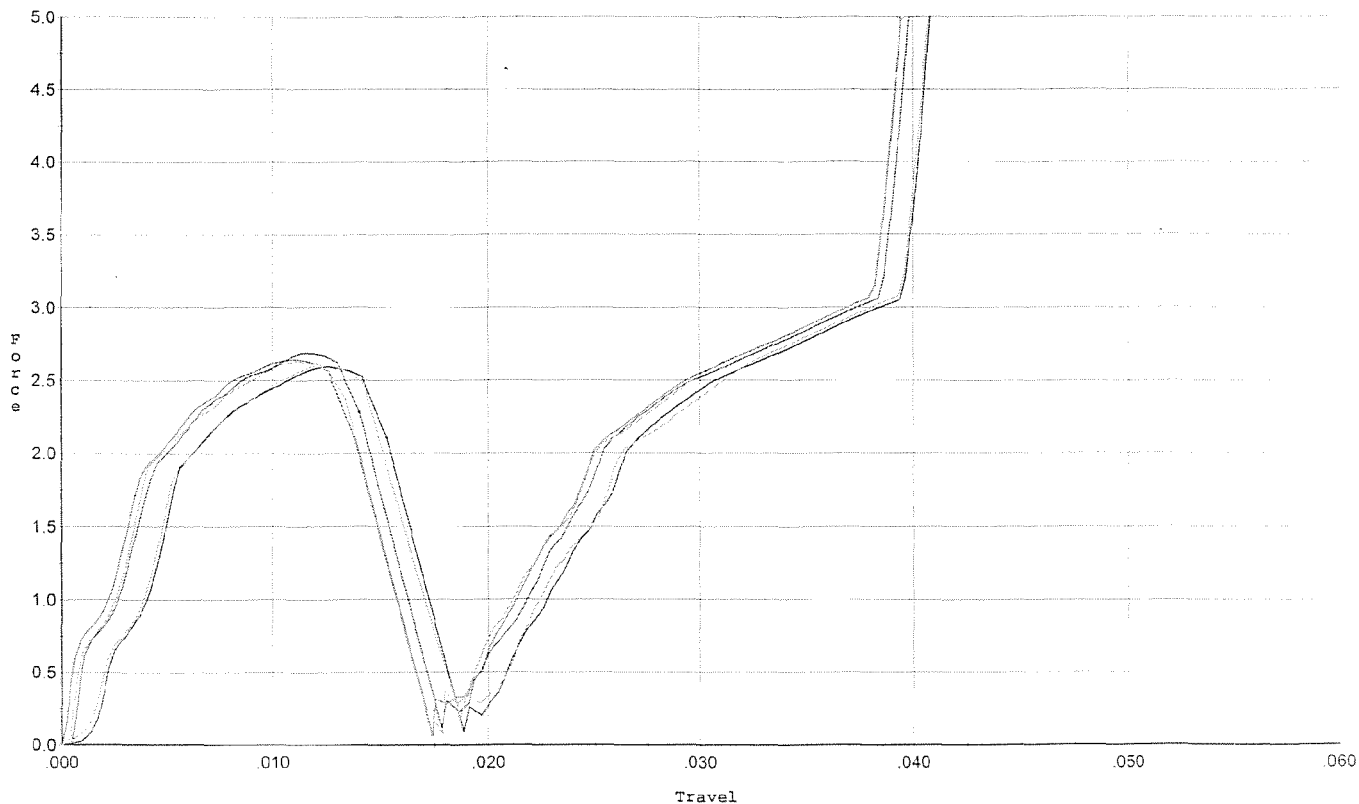
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.132	0.017	0.00	0.025	0.045		Set Trigger
2	4.096	0.016	0.00	0.025	0.043		Set Trigger
3	4.113	0.019	0.00	0.025	0.048		Set Trigger
4	4.169	0.015	0.00	0.025	0.043		Set Trigger
5	4.127	0.016	0.00	0.025	0.043		Set Trigger

A-4.12

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/23/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



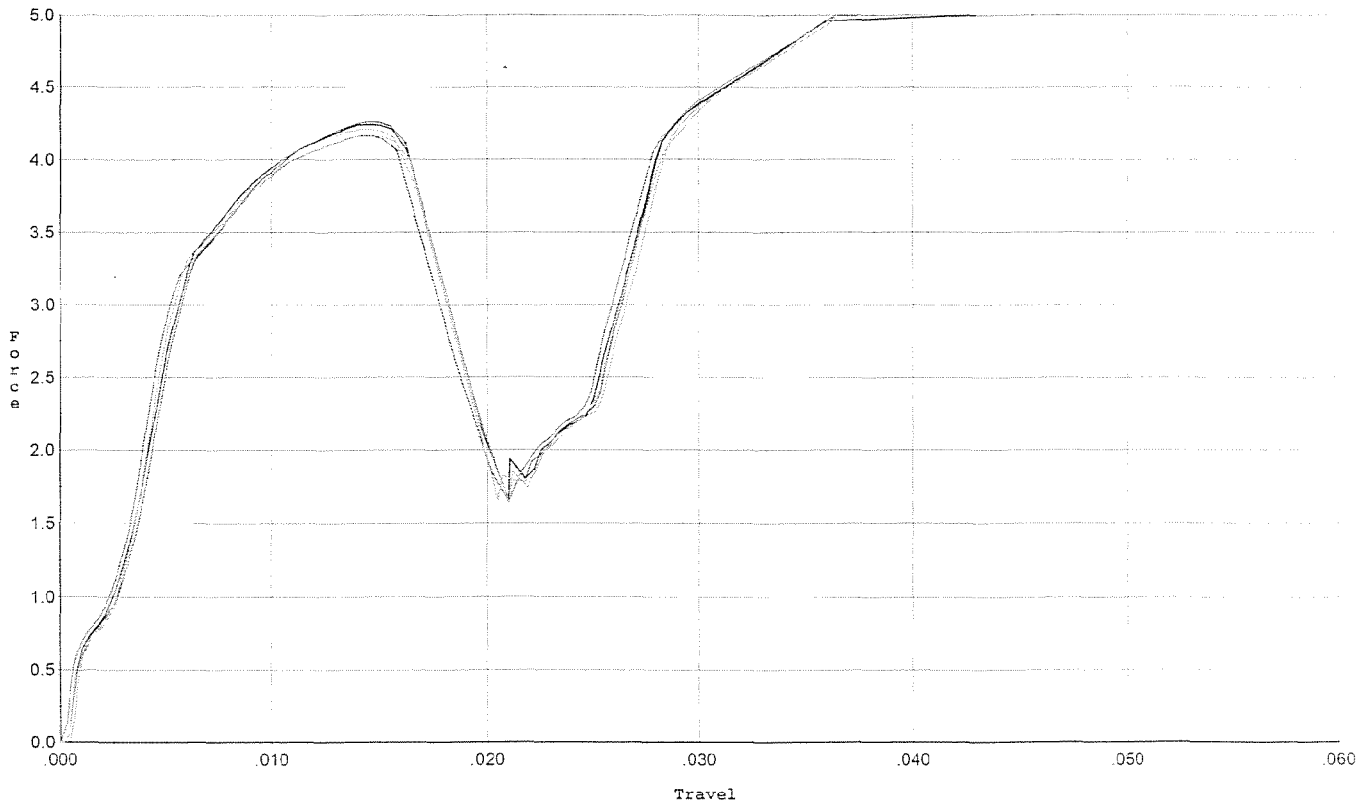
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.685	0.014	0.00	0.028	0.026		Set Trigger
2	2.593	0.015	0.00	0.029	0.025		Set Trigger
3	2.643	0.014	0.00	0.029	0.026		Set Trigger
4	2.601	0.014	0.00	0.029	0.024		Set Trigger
5	2.631	0.013	0.00	0.029	0.024		Set Trigger

A-2.63

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/23/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.258	0.016	0.00	0.024	0.045		Set Trigger
2	4.241	0.016	0.00	0.024	0.046		Set Trigger
3	4.162	0.016	0.00	0.024	0.044		Set Trigger
4	4.205	0.017	0.00	0.024	0.047		Set Trigger
5	4.165	0.016	0.00	0.024	0.045		Set Trigger

A-4.20